AUTOMATIC TRANSAXLE

SECTION

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TROUBLE DIAGNOSIS — INDEX

Alphabetical & P No. Index for DTC

Alphabetical & P No. Index for DTC

ALPHABETICAL INDEX FOR DTC

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ALPHABETICAL INDEX FOR DTC		NHAT00	101501
Items	DTC		 GI
(CONSULT-II screen terms)	CONSULT-II GST*1	Reference page	
A/T 1ST GR FNCTN	P0731	AT-130	— MA
A/T 2ND GR FNCTN	P0732	AT-136	— — EM
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TP SEN/CIRC A/T*2	P1705	AT-188	
VEH SPD SEN/CIR AT*3	P0720	AT-120	BR

^{*1:} These numbers are prescribed by SAE J2012.

^{*2:} When the fail-safe operation occurs, the MIL illuminates.

^{*3:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

TROUBLE DIAGNOSIS — INDEX

Alphabetical & P No. Index for DTC (Cont'd)

P NO. INDEX FOR DTC

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DTC	Items	
CONSULT-II GST*1	(CONSULT-II screen terms)	Reference page
P0705	PNP SW/CIRC	AT-108
P0710	ATF TEMP SEN/CIRC	AT-114
P0720	VEH SPD SEN/CIR AT*3	AT-120
P0725	ENGINE SPEED SIG	AT-125
P0731	A/T 1ST GR FNCTN	AT-130
P0732	A/T 2ND GR FNCTN	AT-136
P0733	A/T 3RD GR FNCTN	AT-142
P0734	A/T 4TH GR FNCTN	AT-148
P0740	TCC SOLENOID/CIRC	AT-157
P0744	A/T TCC S/V FNCTN	AT-162
P0745	L/PRESS SOL/CIRC	AT-172
P0750	SFT SOL A/CIRC*2	AT-178
P0755	SFT SOL B/CIRC*2	AT-183
P1705	TP SEN/CIRC A/T*2	AT-188
P1760	O/R CLTCH SOL/CIRC	AT-194
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P0733 P0734 P0740 P0744 P0745 P0750 P0755 P1705 P1760	A/T 3RD GR FNCTN A/T 4TH GR FNCTN TCC SOLENOID/CIRC A/T TCC S/V FNCTN L/PRESS SOL/CIRC SFT SOL A/CIRC*2 SFT SOL B/CIRC*2 TP SEN/CIRC A/T*2 O/R CLTCH SOL/CIRC	AT-142 AT-148 AT-148 AT-157 AT-162 AT-172 AT-178 AT-178 AT-183 AT-184

^{*1:} These numbers are prescribed by SAE J2012.

^{*2:} When the fail-safe operation occurs, the MIL illuminates.

^{*3:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

PRECAUTIONS

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information that is necessary to service the system safely is included in the RS section of this Service Manual.

G1

MA

WARNING:

 To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.

LC

Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.

EC

 Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

FE

Precautions for On Board Diagnostic (OBD) System of A/T and Engine

ΑT

The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

AX

CALITION:

• Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.

Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will
cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease,
dirt, bent terminals, etc.)

,,,,

• Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.

Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system, etc.

19

• Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM or ECM before returning the vehicle to the customer.

HA

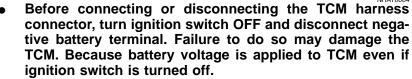


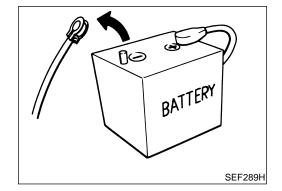
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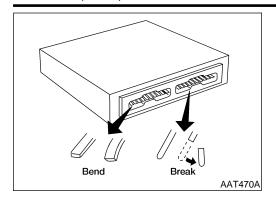


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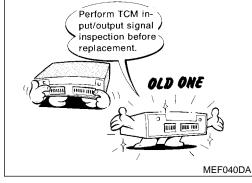




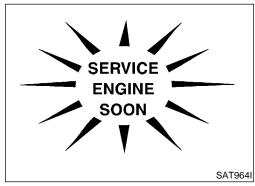


 When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



 Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. (See page AT-98.)



 After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".

The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.

- Before proceeding with disassembly, thoroughly clean the outside of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transaxle is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all

parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.

- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to "ATF COOLER SERVICE" (Refer to AT-10).
- After overhaul, refill the transaxle with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures under MA-21, "Changing A/T LC Fluid" when changing A/T fluid.

FC.

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Service Notice or Precautions

NHAT0005

FAIL-SAFE

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.

Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of 1st, 2nd or D. The customer may complain of sluggish or poor acceleration.

When the ignition key is turned ON following Fail-Safe operation, A/T CHECK indicator lamp blinks for about 8 seconds. [For "TCM Self-diagnostic Procedure (No Tools)", refer to AT-52.]

The blinking of the A/T CHECK indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions.

Always follow the "Work Flow" (Refer to AT-62).

The SELF-DIAGNOSIS results will be as follows:

- The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor.
- During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

NHAT0005S02

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TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter.
 The torque converter should not be replaced if:
- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.

- Transaxle malfunction did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

ATF COOLER SERVICE

HATOOSSO:

If A/T fluid contains frictional material (clutches, bands, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of A/T. Refer to LC-20, "Radiator".

OBD-II SELF-DIAGNOSIS

ATOOOSSOA

- A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through
 the blinking pattern of the A/T CHECK indicator lamp or the malfunction indicator lamp (MIL). Refer to the
 table on AT-42 for the indicator used to display each self-diagnostic result.
- The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.

Always perform the procedure "HOW TO ERASE DTC" on AT-38 to complete the repair and avoid unnecessary blinking of the MIL.

- The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the A/T CHECK indicator lamp does not indicate any malfunctions.
- park/neutral position (PNP) switch
- A/T 1st, 2nd, 3rd, or 4th gear function
- A/T TCC S/V function (lock-up).
 - *: For details of OBD-II, refer to EC-74, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".
- Certain systems and components, especially those related to OBD, may use a new style slidelocking type harness connector.

For description and how to disconnect, refer to EL-7, "Description".

Wiring Diagrams and Trouble Diagnosis

NHAT0006

When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS"
- EL-11, "POWER SUPPLY ROUTING" for power distribution circuit

When you perform trouble diagnosis, refer to the following:

- GI-36, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"
- GI-25, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

Special Service Tools

Tool number (Kent-Moore No.) Tool name	Description		
KV381054S0 (J34286) Puller	a	 Removing differential side oil seals Removing differential side bearing outer race Removing idler gear bearing outer race a: 250 mm (9.84 in) b: 160 mm (6.30 in) 	_
	NT414		_
ST33400001 (J26082) Drift		 Installing differential side oil seal Installing oil seal on oil pump housing a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia. 	
	a U	D. 47 mm (1.05 m) that	
	NT086		_
(J34301-C) Oil pressure gauge set 1 (J34301-1) Oil pressure gauge		Measuring line pressure	
2 (J34301-2) Hoses 3 (J34298) Adapter			
4 (J34282-2) Adapter	2		
5 (790-301-1230-A) 60° Adapter 6 (J34301-15) Square socket	AAT896		
ST27180001 (J25726-A) Puller	a	Removing idler geara: 100 mm (3.94 in)b: 110 mm (4.33 in)	_
		c: M8 x 1.25P	
	c ♥ ♥ NT424		
ST23540000 (J25689-A) Pin punch	a	 Removing and installing parking rod plate and manual plate pins a: 2.3 mm (0.091 in) dia. b: 4 mm (0.16 in) dia. 	_
	NT442	(5 (5) 5	
ST25710000 (J25689-A) Pin punch	a	 Aligning groove of manual shaft and hole of transmission case a: 2 mm (0.08 in) dia. 	_

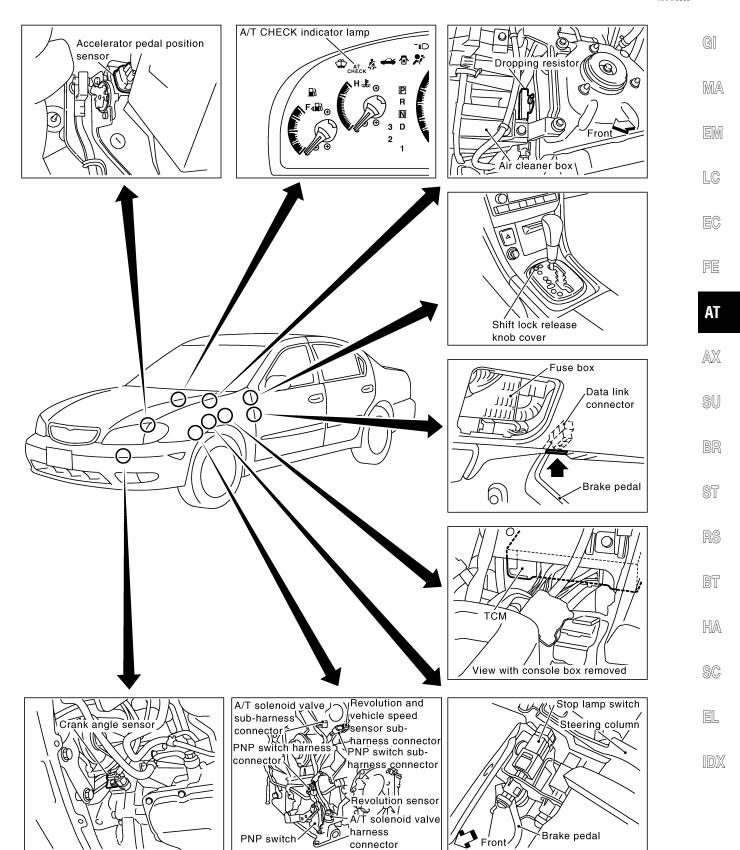
Tool number (Kent-Moore No.) Tool name	Description	
(V32101000 J25689-A) Pin punch	a	 Removing and installing manual shaft retaining pin Removing and installing pinion mate shaft lock pin a: 4 mm (0.16 in) dia.
(V31102400 J34285 and J34285-87) Clutch spring compres- sor	NT410	 Removing and installing clutch return springs Installing low and reverse brake piston a: 320 mm (12.60 in) b: 174 mm (6.85 in)
KV40100630 J26092) Drift	NT423	 Installing reduction gear bearing inner race Installing idler gear bearing inner race a: 67.5 mm (2.657 in) dia. b: 44 mm (1.73 in) dia. c: 38.5 mm (1.516 in) dia.
8T30720000 J25405 and J34331) Bearing installer	NT107	 Installing idler gear bearing outer race a: 77 mm (3.03 in) dia. b: 55.5 mm (2.185 in) dia.
T35321000 —) rrift	NT115	 Installing output shaft bearing a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia.
J34291-A) him setting gauge set	NT073	 Selecting oil pump cover bearing race and oil pump thrust washer Selecting side gear thrust washer
TT33230000 J25805-01) Drift	NT101	 Installing differential side bearing inner race a: 51 mm (2.01 in) dia. b: 28.5 mm (1.122 in) dia.
	NT084	

		Special Service Tools (Cont'd)	
Tool number (Kent-Moore No.) Tool name	Description		•
(J34290) Shim selecting tool set	NT080	Selecting differential side bearing adjusting shim	GI MA EM
ST3306S001 (J22888-D) Differential side bearing puller set 1 ST33051001		 Removing differential side bearing inner race a: 38 mm (1.50 in) dia. b: 28.5 mm (1.122 in) dia. c: 130 mm (5.12 in) d: 135 mm (5.31 in) 	LC EC
(J22888-D) Puller 2 ST33061000 (J8107-2) Adapter	AMT153	e: 100 mm (3.94 in)	FE
ST3127S000 (J25765-A) Preload gauge 1 GG91030000 (J25765-A) Torque wrench		Checking differential side bearing preload	AT AX
2 HT62940000 (—) Socket adapter 3 HT62900000 (—) Socket adapter	2—————————————————————————————————————		SU BR
ST35271000 (J26091) Drift	a b	Installing idler geara: 72 mm (2.83 in) dia.b: 63 mm (2.48 in) dia.	ST RS
(J39713) Preload adapter	NT115	 Selecting differential side bearing adjusting shim Checking differential side bearing preload 	· BT
ST30613000 (J25742-3) Drift	NT087	a: 72 mm (2.83 in) dia. b: 48 mm (1.89 in) dia.	SC EL
	NT073		· IDX

	Commercial Service Tools				
Tool name	Description				
Puller		 Removing idler gear bearing inner race Removing and installing band servo piston snap ring 			
Puller	NT077	 Removing reduction gear bearing inner race a: 60 mm (2.36 in) dia. b: 35 mm (1.38 in) dia. 			
Drift	NT411	 Installing needle bearing on bearing retainer a: 36 mm (1.42 in) dia. 			
	NT083				
Drift	NT083	 Removing needle bearing from bearing retainer a: 33.5 mm (1.319 in) dia. 			
Drift	a	 Installing differential side bearing outer race a: 75 mm (2.95 in) dia. 			
Power tool	NT083 PBIC0190E	Loosening bolt and nuts			

A/T Electrical Parts Location

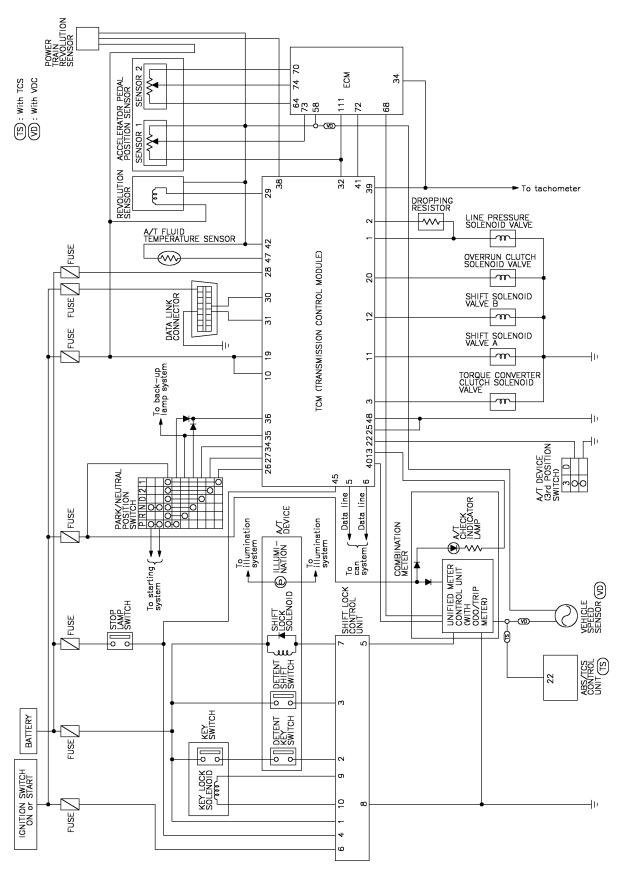
NHAT0009



SAT603KA

Circuit Diagram

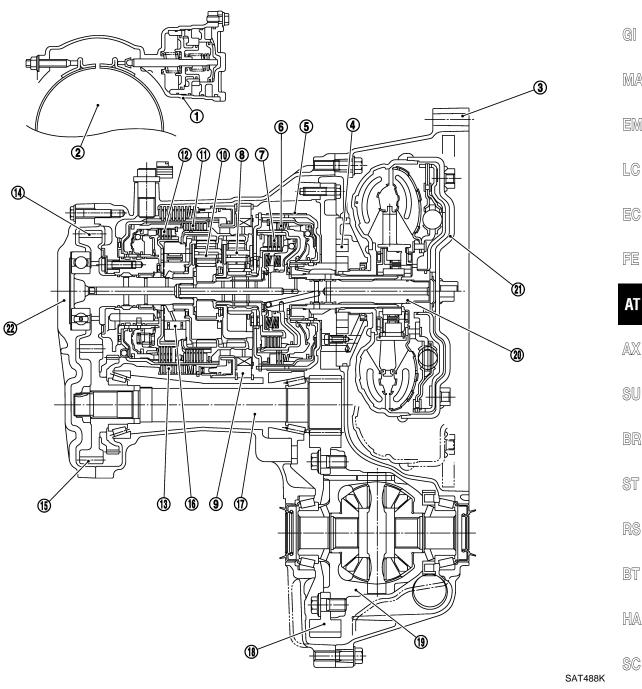
NHAT0010



MAT469B

Cross-sectional View

NHAT0011



- 1. Band servo piston
- 2. Reverse clutch drum
- Converter housing 3.
- 4. Oil pump
- Brake band 5.
- Reverse clutch 6.
- 7. High clutch
- Front planetary gear

- Low one-way clutch
- 10. Rear planetary gear
- 11. Forward clutch
- 12. Overrun clutch
- 13. Low & reverse brake
- 14. Output gear
- 15. Idler gear

- 16. Forward one-way clutch
- 17. Pinion reduction gear
- 18. Final gear
- 19. Differential case
- 20. Input shaft
- 21. Torque converter
- 22. Side cover

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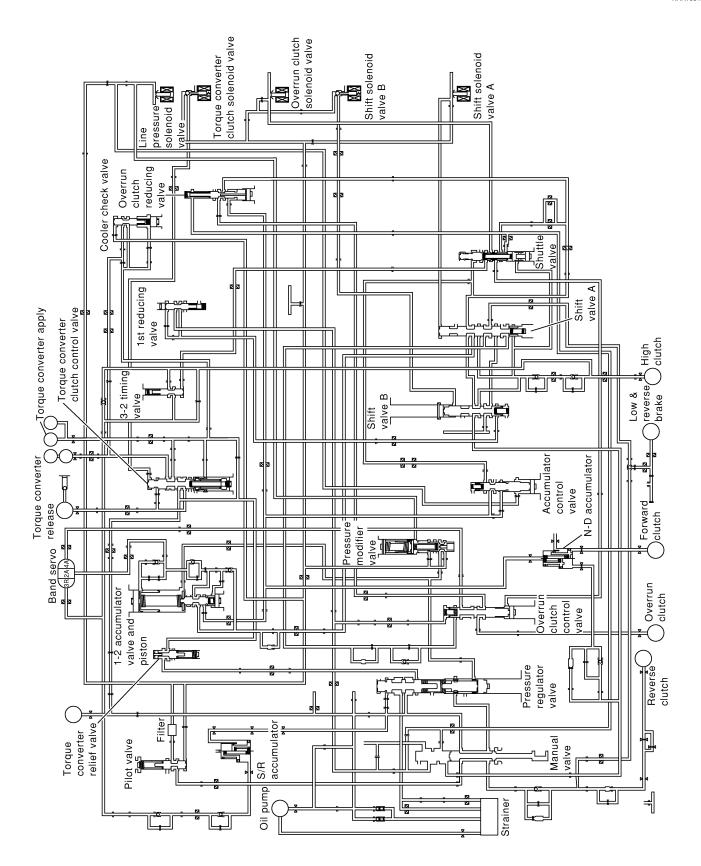
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Hydraulic Control Circuit

NHAT0012

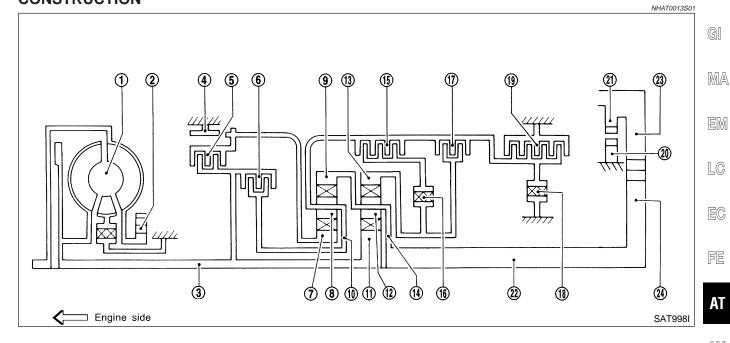


SAT489K

Shift Mechanism

CONSTRUCTION

NHAT0013



- 1. Torque converter
- 2. Oil pump
- 3. Input shaft
- Brake band
- 5. Reverse clutch
- 6. High clutch
- 7. Front sun gear
- 8. Front pinion gear

- 9. Front internal gear
- 10. Front planetary carrier
- 11. Rear sun gear
- 12. Rear pinion gear
- 13. Rear internal gear
- 14. Rear planetary carrier
- 15. Forward clutch
- 16. Forward one-way clutch

- 17. Overrun clutch
- 18. Low one-way clutch
- 19. Low & reverse brake
- 20. Parking pawl
- 21. Parking gear
- 22. Output shaft
- 23. Idle gear
- 24. Output gear



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FUNCTION OF CLUTCH AND BRAKE

NHAT0013S02

		NIA10013302	÷
Clutch and brake components	Abbr.	Function	RS
Reverse clutch 5	R/C	To transmit input power to front sun gear 7.	
High clutch 6	H/C	To transmit input power to front planetary carrier 10.	BT
Forward clutch 15	F/C	To connect front planetary carrier 10 with forward one-way clutch 16.	- HA
Overrun clutch 17	O/C	To connect front planetary carrier 10 with rear internal gear 13.	•
Brake band 4	B/B	To lock front sun gear 7.	SC
Forward one-way clutch 16	F/O.C	When forward clutch 15 is engaged, to stop rear internal gear 13 from rotating in opposite direction against engine revolution.	
Low one-way clutch 18	L/O.C	To stop front planetary carrier 10 from rotating in opposite direction against engine revolution.	
Low & reverse brake 19	L & R/B	To lock front planetary carrier 10.	- [D]

CLUTCH AND BAND CHART

NHAT0013S03

													NHAT0013S03
	Reverse	High	For-	Over-	E	Band serv	0	For- ward one-	Low one-	Low & reverse			
Shift p	Shift position clutch clutch 5 6	ion clutch clutch clutch clutch clutch 5 6 15 17 2nd 3		3rd release	4th apply	way clutch		brake 19	Lock-up	Remarks			
ı	P												PARK POSI- TION
F	₹	0									0		REVERSE POSITION
1	N												NEUTRAL POSITION
	1st			0	*1D				В	В			Automatic shift 1 ⇔ 2 ⇔ 3 ⇔ 4
D*4	2nd			0	*1 A	0			В				
D 4	3rd		0	0	*1 A	*2C	С		В			*1	
	4th		0	С		*3C	С	0				0	
	1st			0	0				В	В			Automatic
2	2nd			0	0	0			В				shift $1 \Leftrightarrow 2 \Leftarrow 3$
	3rd		0	0	0	*2C	С		В				
	1st			0	0				В		0		Locks (held stationary) in 1st speed $1 \leftarrow 2 \leftarrow 3$
1	2nd			0	0	0			В				
	3rd		0	0	0	*2C	С		В				

^{*1:} Operates when selector lever is set in 3rd position.

- B: Operates during "progressive" acceleration.
- C: Operates but does not affect power transmission.
- D: Operates when throttle opening is less than 3.0/16, but does not affect engine brake.

^{*2:} Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

^{*3:} Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

^{*4:} A/T will not shift to 4th when selector lever is set in 3rd position.

O: Operates

A: Operates when throttle opening is less than 3.0/16, activating engine brake.

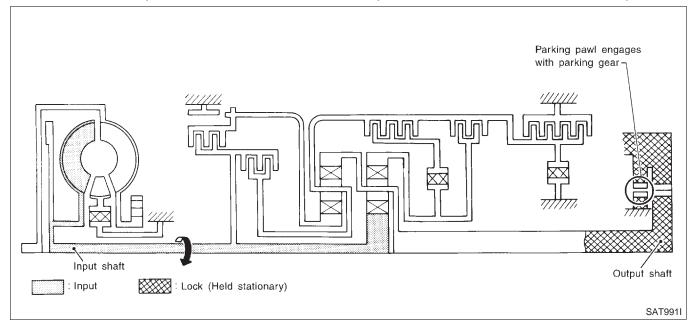
POWER TRANSMISSION

P and N Positions

=NHAT0013S04

NHAT0013S0401

- P position
 - Similar to the N position, the clutches do not operate. The parking pawl engages with the parking gear to mechanically hold the output shaft so that the power train is locked.
- - Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.



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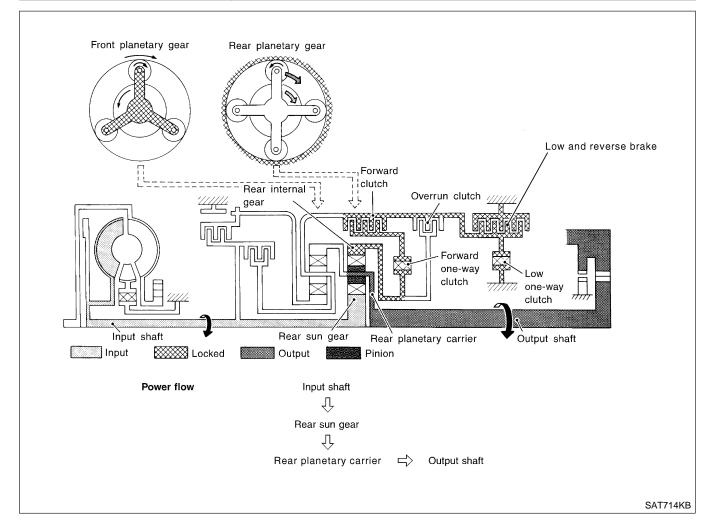
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1₁ Position

	=NHA10013S0402
Forward clutchForward one-way clutchOverrun clutchLow and reverse brake	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of D_1 and D_1 .
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerating.



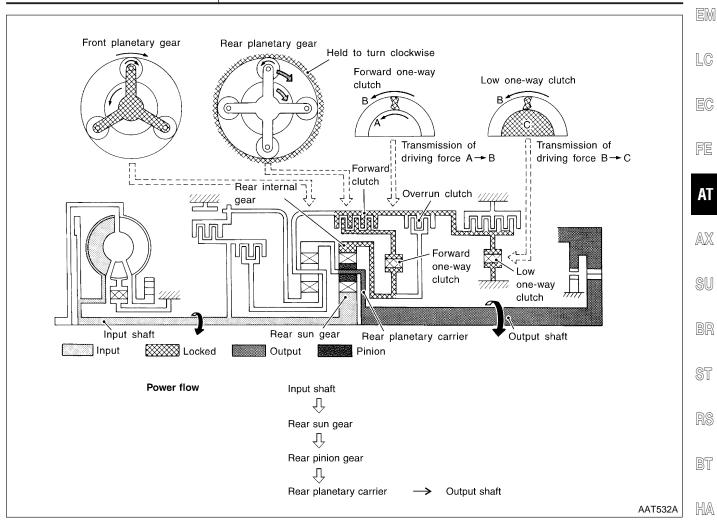
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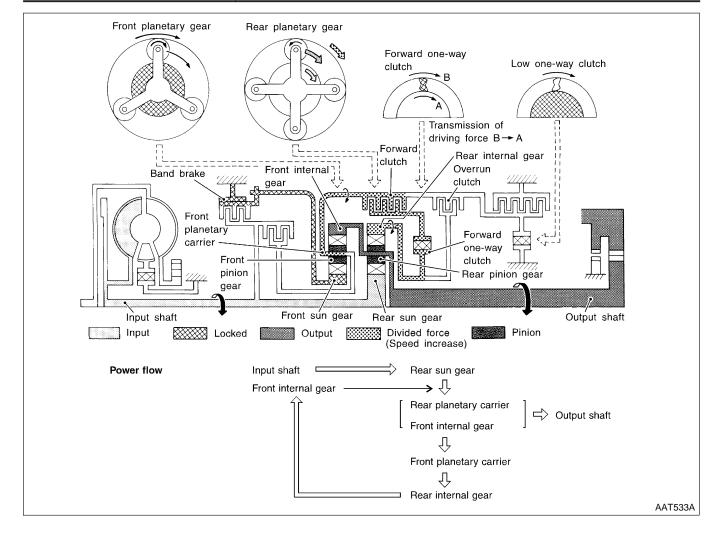
D ₁ and 2 ₁ Positions	=NHAT0013S0403	3
Forward one-way clutchForward clutchLow one-way clutch	Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches.	• (
Overrun clutch engagement conditions (Engine brake)	D ₁ : Selector lever is set in 3rd position and throttle opening is less than 3.0/16 2 ₁ : Always engaged At D ₁ and 2 ₁ positions, engine brake is not activated due to free turning of low one-way clutch.	[



D₂, 2₂ and 1₂ Positions

=NHAT0013S0404

 Forward clutch Forward one-way clutch Brake band 	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier. As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.
Overrun clutch engagement conditions	D_2 : Selector lever is set in 3rd position and throttle opening is less than 3.0/16 2_2 , and 1_2 : Always engaged



D _a .	2.	and	1.	Position
– 21	-2	alla	13	i Osition

=NHAT0013S0405

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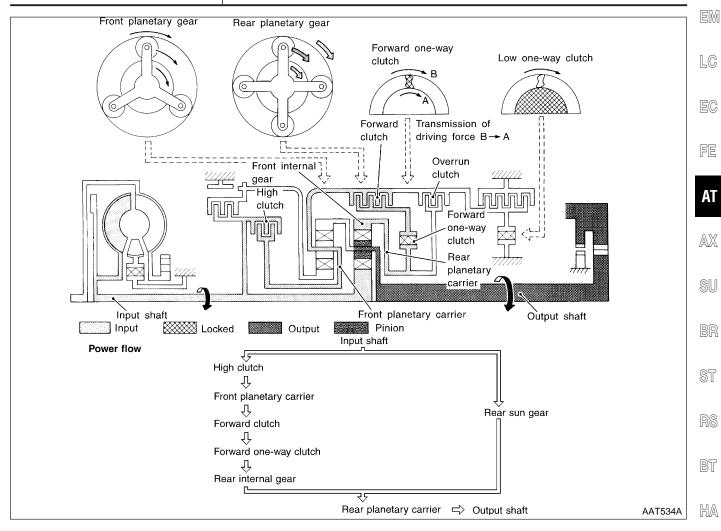
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High clutch	Input power is transmitted to front planetary carrier through high clutch. And front plan-
 Forward clutch 	etary carrier is connected to rear internal gear by operation of forward clutch and forward
 Forward one-way clutch 	one-way clutch.
	This rear internal gear rotation and another input (the rear sun gear) accompany rear

This rear internal gear rotation and another input (the rear sun gear) accompany rear planetary carrier to turn at the same speed.

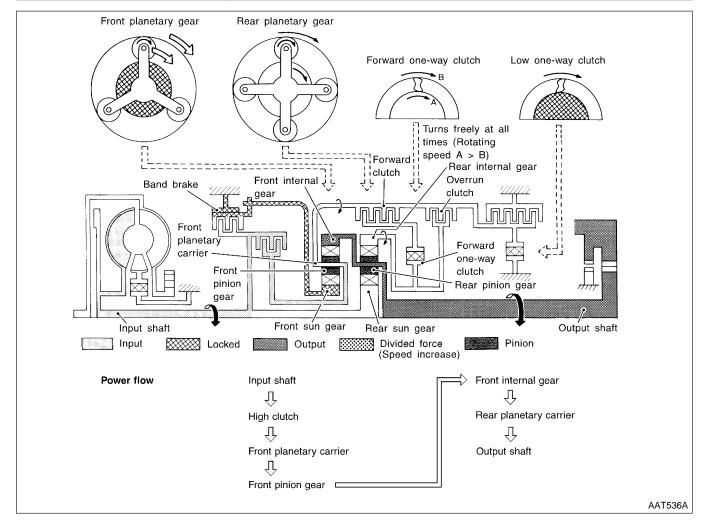
Overrun clutch engagement conditions

 D_3 : Selector lever is set in 3rd position and throttle opening is less than 3.0/16 2_3 and 1_3 : Always engaged.



D₄ Position

 High clutch Brake band Forward clutch (Does not affect power transmission.) 	Input power is transmitted to front carrier through high clutch. This front carrier turns around the sun gear which is fixed by brake band and makes front internal gear (output) turn faster.
Engine brake	At D_4 position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.



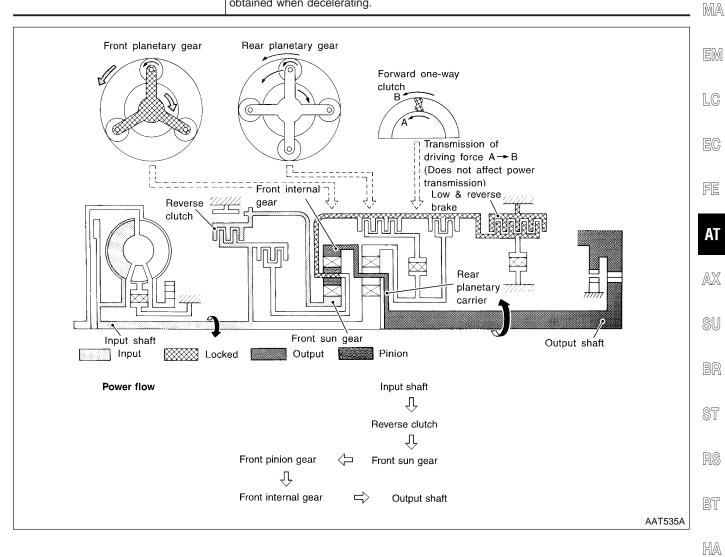
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R Position

Reverse clutch Low and reverse brake	Front planetary carrier is stationary because of the operation of low and reverse brake. Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.
Engine brake	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.



OUTLINE

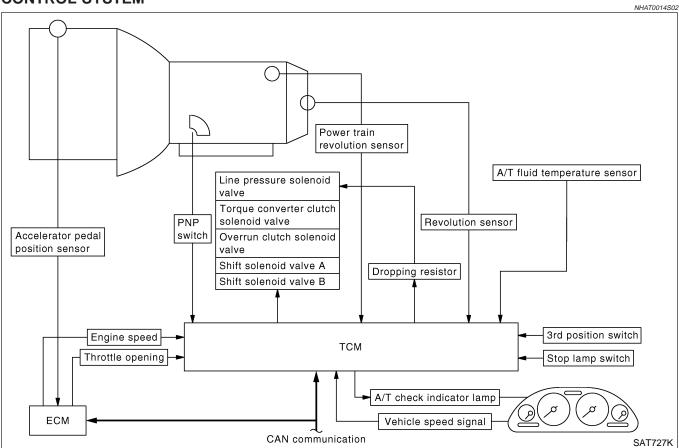
Control System

=NHAT0014

The automatic transaxle senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SENSORS (OR SIGNALS)		TCM		ACTUATORS
Park/neutral position (PNP) switch Accelerator pedal position sensor Closed throttle position signal Wide open throttle position signal Engine speed signal A/T fluid temperature sensor Revolution sensor (VHCL/S SE-1) Vehicle speed sensor (VHCL/S SE-2) 3rd position switch ASCD control unit Stop lamp switch Power train revolution sensor	•	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CAN communication line control	•	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve A/T CHECK indicator lamp

CONTROL SYSTEM



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TCM FUNCTION =NHAT0014S03

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

INPUT/OUTPUT SIGNAL OF TCM

INPUT/O	UTPUT SIGNAL OF TCM	NHAT0014S04	M
	Sensors and solenoid valves	Function	
	Park/neutral position (PNP) switch	Detects select lever position and sends a signal to TCM.	E
	Accelerator pedal position sensor	Detects accelerator pedal position as throttle valve position signal, and sends a signal from ECM to TCM.	[L(0
	Closed throttle position signal	Detects throttle valve's fully-closed position and sends a signal from ECM to TCM.	
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 or full throttle and sends a signal from ECM to TCM.	E(
Input	Engine speed signal	From ECM.	FE
input	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.	
	Revolution sensor (VHCL/S SE-1)	Detects output shaft rpm and sends a signal to TCM.	A
	Vehicle speed sensor (VHCL/S SE-2)	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.	A
	3rd position switch	Sends a signal, which prohibits a shift to D position, to the TCM.	
	Power train revolution sensor	Detects forward clutch drum rpm and sends a signal to TCM.	Sl
	Stop lamp switch	Send the lock-up release signal to the TCM at time of D ₄ (lock-up).	
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.	BI
Output	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.	Sī
	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.	R
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.	B
	A/T CHECK indicator lamp	Shows TCM faults, when A/T control components malfunction.	

CAN Communication

SYSTEM DESCRIPTION

NHAT0285

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only. Refer to EL-448.

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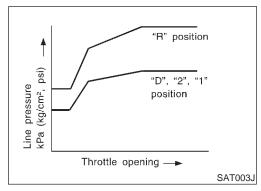
Control Mechanism LINE PRESSURE CONTROL

=NHAT0015

TCM has various line pressure control characteristics to meet the driving conditions.

An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

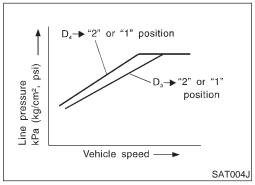
Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.



Normal Control

NHAT0015S0101

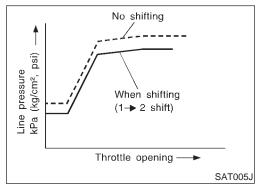
The line pressure to throttle opening characteristics is set for suitable clutch operation.



Back-up Control (Engine brake)

NHAT0015S010

If the selector lever is shifted to 2nd position while driving in D_4 (O/D) or D_3 , great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



During Shift Change

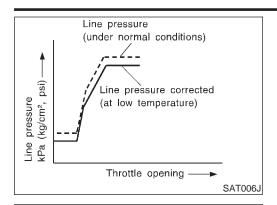
NH4T0015S01

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

At Low Fluid Temperature

NHAT0015S0104

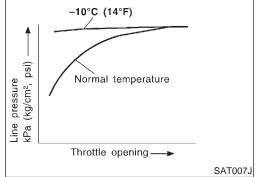
• Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.



The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.



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Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.



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SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.

nals from the accelerator pedal position sensor (throttle position sensor) and revolution sensor to select the optimum gear position

The shift solenoid valve performs simple ON-OFF operation. When

set to ON, the drain circuit closes and pilot pressure is applied to

on the basis of the shift schedule memorized in the TCM.

Control of Shift Solenoid Valves A and B

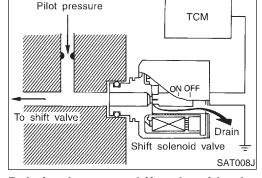


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The TCM activates shift solenoid valves A and B according to sig-

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Relation between shift solenoid valves A and B and gear positions

Shift solenoid valve			Gear position		
	D ₁ , 2 ₁ , 1 ₁	D ₂ , 2 ₂ , 1 ₂	D_3	D ₄ (O/D)	N-P
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)

the shift valve.

Control of Shift Valves A and B NHAT0015S0202 Inactivated state Activated state Shift valve B Shift valve B Spring Spring Pilot pressure Pilot pressuré **TCM TCM** Shift solenoid valve B OFF Shift solenoid valve B ON Drain SAT009J

Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is ON, pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

JHAT0015S03

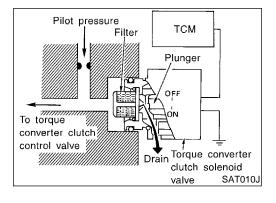
The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to an oil pressure signal which controls the lock-up piston.

Conditions for Lock-up Operation

IHAT0015S03

When vehicle is driven in 3rd or 4th gear positions, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

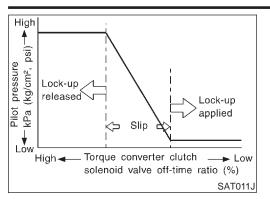
Selector lever	D position	3rd position
Gear position	D ₄ D ₃	
Vehicle speed sensor	More than set value	
Accelerator pedal position sensor (Throttle position sensor)	Less than set opening	
Closed throttle position switch	OFF	
A/T fluid temperature sensor	More than 40°C (104°F)	



Torque Converter Clutch Solenoid Valve Control

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the OFF period, and opens the circuit during the ON period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.

The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.



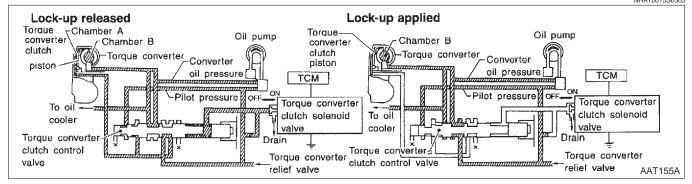
OFF-time INCREASING Amount of drain DECREASING Pilot pressure HIGH Lock-up RELEASING

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Torque Converter Clutch Control Valve Operation NHATO015S0303



Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

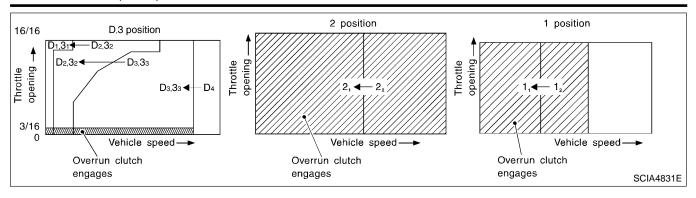
The overrun clutch operates when the engine brake is needed.

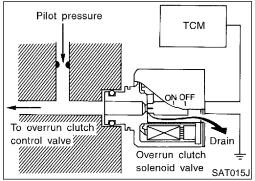
Overrun Clutch Operating Conditions

	•	NHAT0015S0401	
Selector lever position	Gear position	Throttle opening	
D position	D ₁ , D ₂ , D ₃ gear position	Less than 3.0/16	
2nd position	2 ₁ , 2 ₂ gear position	- At any position	
1st position	1 ₁ , 1 ₂ gear position		

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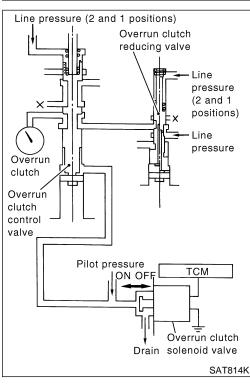


Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is ON, the pilot pressure drain port closes. When it is OFF, the drain port opens.

During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.



Overrun Clutch Control Valve Operation

NHAT0015S0403

When the solenoid valve is ON, pilot pressure is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is OFF, pilot pressure is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1st position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

Control Valve

FUNCTION OF CONTROL VALVES

NHAT0016

NHAT0016S01

Valve name	Function
Pressure regulator valve, plug and sleeve plug	Regulates oil discharged from the oil pump to provide optimum line pressure for all driving conditions.
Pressure modifier valve and sleeve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.

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Valve name	Function
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, shift timing.
Accumulator control valve	Regulates accumulator back-pressure to pressure suited to driving conditions.
Manual valve	Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B.
Shift valve B	Simultaneously switches two oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A.
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in D_4 . (Interlocking occurs if the overrun clutch engages during D_4 .)
"1" reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when downshifting from the 1st position ${\bf 1_2}$ to ${\bf 1_1}$.
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In 1st and 2nd positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.
Torque converter clutch control valve, plug and sleeve	Activates or inactivates the lock-up function. Also provides smooth lock-up through transient application and release of the lock-up system.
1-2 accumulator valve and piston	Dampens the shock encountered when 2nd gear band servo contracts, and provides smooth shifting.
3-2 timing valve	Switches the pace that oil pressure is released depending on vehicle speed; maximizes the high clutch release timing, and allows for soft down shifting.
Shuttle valve	Determines if the overrun clutch solenoid valve should control the 3-2 timing valve or the overrun clutch control valve and switches between the two.
Cooler check valve	At low speeds and with a small load when little heat is generated, saves the volume of cooler flow, and stores the oil pressure for lock up.



Introduction

NHAT0017

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM (transmission control module) in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the A/T CHECK indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to AT-42.

OBD-II Function for A/T System

JHATOO18

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II

NHAT0019

ONE TRIP DETECTION LOGIC

NHAT0019S01

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

NHAT0019S02

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

Items	MIL		
пешь	One trip detection	Two trip detection	
Shift solenoid valve A — DTC: P0750	X		
Shift solenoid valve B — DTC: P0755	X		
Accelerator pedal position sensor (Throttle position sensor) or switch — DTC: P1705	X		
Except above		X	

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC)

NHAT0020

HOW TO READ DTC AND 1ST TRIP DTC

NHAT0020S01

DTC and 1st trip DTC can be read by the following methods.

(With CONSULT-II or GST) CONSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

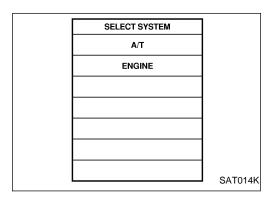
(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction.
 However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is recommended.

A sample of CONSULT-II display for DTC and 1st trip DTC is shown in the following page. DTC or 1st trip DTC of a malfunction is displayed in "SELF DIAGNOSIS" mode for "ENGINE" with CONSULT-II. Time data indicates how many times the vehicle was driven after the last detection of a DTC.

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)



If the DTC is being detected currently, the time data will be "0".

	SELF-DIAG RES	ULTS	
	DTC RESULTS	TIME	
	PNP SW/CIRC [P0705]	0	
			SAT015K

If a 1st trip DTC is stored in the ECM, the time data will be "1t".

1			
	SELF-DIAG RES		
	DTC RESULTS	RESULTS TIME	
	PNP SW/CIRC [P0705]	1 t	
		ı	SAT016K

Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to EC-99, "CONSULT-II".

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

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OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

Priority	Items						
1	Freeze frame data	Misfire — DTC: P0300 - P0306 Fuel Injection System Function — DTC: P0171, P0172, P0174, P0175					
2		Except the above items (Includes A/T related items)					
3	1st trip freeze frame data						

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

HOW TO ERASE DTC

The diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as described following.

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.

The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to EC-75, "Emission-related Diagnostic Information".

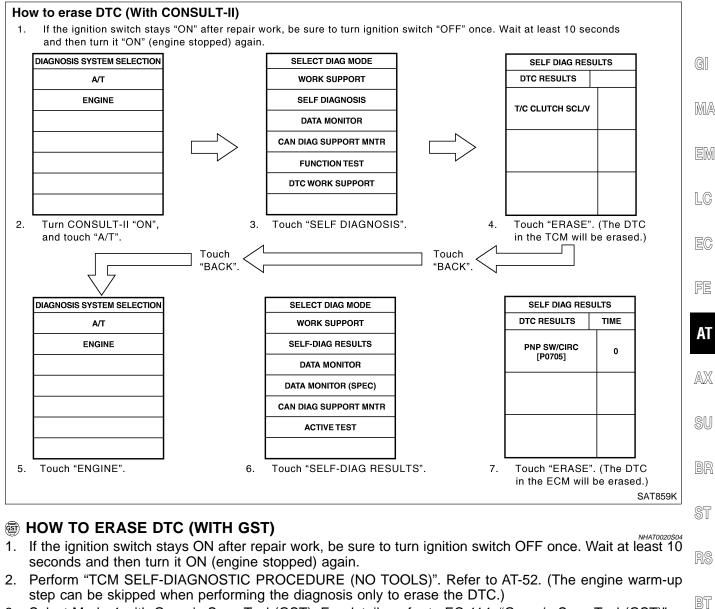
- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- Test values

(E) HOW TO ERASE DTC (WITH CONSULT-II)

NHAT0020S03

- If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.
- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- 2. Turn CONSULT-II "ON" and touch "A/T".
- Touch "SELF-DIAG RESULTS".
- 4. Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.
- 5. Touch "ENGINE".
- 6. Touch "SELF DIAGNOSIS".
- 7. Touch "ERASE". (The DTC in the ECM will be erased.)

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)



3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to EC-114, "Generic Scan Tool (GST)".

HOW TO ERASE DTC (NO TOOLS)

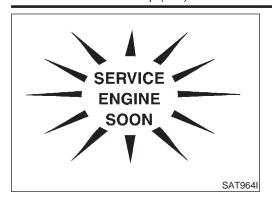
HA

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- Perform "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)". Refer to AT-52. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- "OBD-II 3. Perform SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)". AT-52. Refer

SC

EL

Malfunction Indicator Lamp (MIL)



Malfunction Indicator Lamp (MIL)

- . The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.
- If the malfunction indicator lamp does not light up, refer to EL-150, "WARNING LAMPS".
 [Or see EC-90, "Malfunction indicator lamp (MIL)" and EC-99, "CONSULT-II".]
- 2. When the engine is started, the malfunction indicator lamp should go off.

If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail, refer to EC-74, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".

CONSULT-II

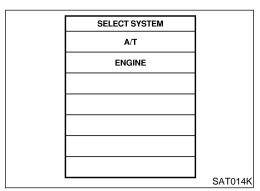
After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)" (AT-41), place check marks for results on the "Diagnostic Worksheet", AT-60. Reference pages are provide following the items.

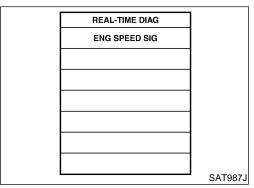
NOTICE:

- The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).
 Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.
- 2) Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

CONSULT-II (Cont'd)

	FUNCTION	=NHAT0022S11	
Diagnostic test mode	Function	Reference page	
Self-diagnostic results	Self-diagnostic results can be read and erased quickly.	Refer to AT-41	GI
Work support	This mode enables a technician to adjust some devices faster and more accurately by following the indications on CONSULT-II.	_	MA
Data monitor	Input/Output data in the ECM can be read.	Refer to AT-44	UVUZAL
CAN diagnostic support monitor	The results of transmit/receive diagnosis of CAN communication can be read.	_	EM
Function test	Conducted by CONSULT-II instead of a technician to determine whether each system is "OK" or "NG".	_	LC
DTC work support	Select the operating condition to confirm Diagnosis Trouble Codes.	Refer to AT-47	
ECM part number	ECM part number can be read.	_	EC





SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

1. Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis.

If "ENGINE" or "A/T" is not displayed, go to GI-42, "CONSULT-II Data Link Connector (DLC) Circuit".

2. Touch "SELF DIAGNOSIS".

Display shows malfunction experienced since the last erasing operation.

CONSULT-II performs "Real Time Diagnosis".

Also, any malfunction detected while in this mode will be displayed at real time.

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		SELF-DIAGNOSTIC RI	ESULT TEST MOD	DE NHAT0022S02	
Data de Livere			TCM self-diagnosis	OBD-II (DTC)	
Detected items (Screen terms for CONS DIAGNOSIS" test mode "A/T"		Malfunction is detected when	Available by A/T CHECK indicator lamp	Available by malfunction indicator lamp*2, "ENGINE" on CONSULT-II or GST	
Park/neutral position (Pf	NP) switch circuit	TCM does not receive the cor-		DOZOE	
_	PNP SW/CIRC	rect voltage signal (based on the gear position) from the switch.	_	P0705	
Revolution sensor		TCM does not receive the proper			
VHCL SPEED SEN-A/T	VEH SPD SEN/ CIR AT	voltage signal from the sensor.	X	P0720	
Vehicle speed signal (fro	om Meter)	TCM does not receive the proper			
VHCL SPEED SEN·MTR		voltage signal from the combination meter.	X	_	
A/T 1st gear function		A/T cannot be shifted to the 1st			
A/T 1ST GR FNCTN	A/T 1ST GR FNCTN	gear position even if electrical circuit is good.	_	P0731*1	
A/T 2nd gear function		A/T cannot be shifted to the 2nd			
A/T 2ND GR FNCTN	A/T 2ND GR FNCTN	gear position even if electrical circuit is good.	_	P0732*1	
A/T 3rd gear function		A/T cannot be shifted to the 3rd			
A/T 3RD GR FNCTN	A/T 3RD GR FNCTN	gear position even if electrical circuit is good.	_	P0733*1	
A/T 4th gear function		A/T cannot be shifted to the 4th			
A/T 4TH GR FNCTN	A/T 4TH GR FNCTN	gear position even if electrical circuit is good.	_	P0734*1	
A/T TCC S/V function (le	ock-up)	A/T cannot perform lock-up even		P0744*1	
AT TCC S/V FNCTN	A/T TCC S/V FNCTN	if electrical circuit is good.	_		
Shift solenoid valve A		TCM detects an improper voltage drop when it tries to operate	X	P0750	
SHIFT SOLENOID/V A	SFT SOL A/CIRC	the solenoid valve.	^		
Shift solenoid valve B		TCM detects an improper voltage drop when it tries to operate	X	P0755	
SHIFT SOLENOID/V B	SFT SOL B/CIRC	the solenoid valve.	^	F 07 99	
Overrun clutch solenoid valve		TCM detects an improper volt-			
OVERRUN CLUTCH O/R CLUCH SOL/ CIRC		age drop when it tries to operate the solenoid valve.	X	P1760	
T/C clutch solenoid valve		TCM detects an improper volt-			
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	age drop when it tries to operate the solenoid valve.	X	P0740	
Line pressure solenoid v	/alve	TCM detects an improper volt-			
LINE PRESSURE S/V	L/PRESS SOL/ CIRC	age drop when it tries to operate the solenoid valve.	X	P0745	

CONSULT-II (Cont'd)

Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CONS DIAGNOSIS" test mode		Malfunction is detected when	Available by	REPRICE ENGINE SOON Available by malfunction	GI
"A/T"	"ENGINE"		A/T CHECK indicator lamp	indicator lamp*2, "ENGINE" on CON- SULT-II or GST	MA
Accelerator pedal position	on sensor	TCM receives an excessively	V	D4705	EM
THROTTLE POSI SEN	TP SEN/CIRC A/T	low or high voltage from the sensor.	X	P1705	
Engine speed signal		TCM does not receive the proper	X	P0725	LC
ENGINE SPEED SIG	_	voltage signal from the ECM.	^	F0725	
A/T fluid temperature se	nsor	TCM receives an excessively			EC
BATT/FLUID TEMP SEN	ATF TEMP SEN/ CIRC	low or high voltage from the sensor.	X	P0710	FE
CAN communication*3		When malfunction is detected in			
CAN COMM CIRCUIT	CAN COMM CIR- CUIT	CAN communication line.	X	U1000	AT
Power train revolution sensor		TCM does not receive the proper	X		AX
TURBINE REV	_	voltage signal from the sensor.	^		
TCM (RAM)		TCM memory (RAM) is malfunc-			SU
CONTROL UNIT (RAM)	_	tioning	_	_	BR
TCM (ROM)	_	■ TCM memory (ROM) is malfunc-			
CONTROL UNIT (ROM)	_	tioning (NOM) is mailtain	_	_	ST
TCM (EEP ROM)		● TCM memory (EEP ROM) is			മെ
CONT UNIT (EEP ROM)		malfunctioning.	_	_	RS
Initial start		This is not a malfunction message (Whenever shutting off a			BT
INITIAL START	_	power supply to the TCM, this message appears on the screen.)	X	_	HA
No failure (NO SELF DIAGNOSTIC CATED FURTHER TES REQUIRED**)		No failure has been detected.	Х	Х	SC EL

X: Applicable

^{-:} Not applicable

^{*1:} These malfunctions cannot be displayed by MIL FERMINE if another malfunction is assigned to MIL. *2: Refer to EC-90, "Malfunction Indicator Lamp (MIL)".

^{*3:} If malfunction is detected in multiple systems including CAN communication line, CAN communication line trouble diagnosis shall be performed first.

DATA MONITOR MODE (A/T)

		Selec	ction monito	r item		
Item	Display	TCM INPUT SIGNALS	MAIN SIGNALS	SELEC- TION FROM MENU	Description	Remarks
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE·A/T [km/h] or [mph]	х	_	•	Vehicle speed computed from signal of revolution sensor is displayed.	When racing engine in "N" or "P" position with vehicle stationary, CON-SULT-II data may not indicate 0 km/h (0 mph).
Vehicle speed sensor 2 (Meter)	VHCL/S SE-MTR [km/h] or [mph]	Х	_	•	Vehicle speed computed from signal of vehicle speed signal is displayed.	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.
Accelerator pedal position sensor	THRTL POS SEN [V]	х	_	•	Accelerator pedal position sensor signal voltage is displayed.	
A/T fluid temperature sensor	FLUID TEMP SE [V]	х	_	•	 A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as fluid temperature rises. 	
Battery voltage	BATTERY VOLT [V]	Х	_	•	Source voltage of TCM is displayed.	
Engine speed	ENGINE SPEED [rpm]	х	х	•	Engine speed, computed from engine speed signal, is displayed.	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.
Power train revolution sensor	TURBINE REV [rpm]	х	_	•	This sensor checks the changing speed then perform the oil pressure control and the torque down control.	Error may occur under approx. 800 rpm and will not indicate 0 rpm even if engine is not running.
3rd position switch	OVERDRIVE SW [ON/OFF]	х	_	•	ON/OFF status, computed from signal of 3rd position switch, is displayed.	
PN position (PNP) switch	PN POSI SW [ON/OFF]	Х	_	•	ON/OFF status, computed from signal of PN position switch, is displayed.	
R position switch	R POSITION SW [ON/OFF]	Х	_	•	ON/OFF status, computed from signal of R position switch, is displayed.	
D position switch	D POSITION SW [ON/OFF]	Х	_	•	ON/OFF status, computed from signal of D position switch, is displayed.	

						CONSULT-II (COIII a)	
		Selec	ction monito	r item			•
Item	Display	TCM INPUT SIGNALS	MAIN SIGNALS	SELEC- TION FROM MENU	Description	Remarks	GI
2 position switch	2 POSITION SW [ON/OFF]	Х	_	•	ON/OFF status, computed from signal of 2 position switch, is displayed.		MA . EM
1 position switch	1 POSITION SW [ON/OFF]	Х	_	•	ON/OFF status, computed from signal of 1 position switch, is displayed.		LC
ASCD cruise signal	ASCD-CRUISE [ON/OFF]	х	_	•	Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state	This is displayed even when no ASCD is mounted.	EC FE
ASCD OD cut signal	ASCD-OD CUT [ON/OFF]	х	_	•	Status of ASCD OD release signal is displayed. ON OD released OFF OD not released	This is displayed even when no ASCD is mounted.	AX
Kickdown switch	KICKDOWN SW [ON/OFF]	Х	_	•	ON/OFF status, computed from signal of kickdown switch, is displayed.	This is displayed even when no kickdown switch is equipped.	SU BR
A/T mode switch	POWER SHIFT SW [ON/OFF]	х	_	•		Not mounted but displayed.	. st
Closed throttle position signal	CLOSED THL/SW [ON/OFF]	х	_	•	ON/OFF status, computed from signal of closed throttle position signal, is displayed.	This means closed throttle position signal input via CAN communication line.	RS
Wide open throttle position signal	W/O THRL/ P-SW [ON/OFF]	X	_	•	ON/OFF status, computed from signal of wide open throttle position signal, is displayed.	This means wide open throttle position signal input via CAN communication line.	. BT HA
Shift solenoid valve A	*SHIFT S/V A [ON/OFF]	_	_	•	Displays status of check signal (re-input)		SC
Shift solenoid valve B	*SHIFT S/V B [ON/OFF]	_	_	•	signal) for TCM con- trol signal output. Remains unchanged		EL
Overrun clutch solenoid valve	*OVRRUN/C S/V [ON/OFF]	_	_	•	when solenoid valves are open or shorted.		
A/T mode switch	HOLD SW [ON/OFF]	Х	_	•		Not mounted but displayed.	-
	1				!	ļ	

		Selec	ction monito	r item		
Item	Display	TCM INPUT SIGNALS	MAIN SIGNALS	SELEC- TION FROM MENU	Description	Remarks
Stop lamp switch	BRAKE SW [ON/OFF]	х	_	•	ON/OFF status is displayed. ON Brake pedal is depressed. OFF Brake pedal is released.	
Gear position	GEAR	_	х	•	Gear position data used for computation by TCM, is displayed.	
Selector lever position	SLCT LVR POSI	_	X	•	Selector lever position data, used for compu- tation by TCM, is dis- played.	A specific value used for control is displayed if fail-safe is activated due to error.
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	X	•	Vehicle speed data, used for computation by TCM, is displayed.	
Throttle position	THROTTLE POSI [/8]	_	Х	•	Throttle position data, used for computation by TCM, is displayed.	A specific value used for control is displayed if fail-safe is activated due to error.
Line pressure duty	LINE PRES DTY [%]	_	х	•	Control value of line pressure solenoid valve, computed by TCM from each input signal, is displayed.	
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	_	X	•	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	Х	•	Control value of shift solenoid valve A, computed by TCM from each input signal, is displayed.	Control value of sole- noid is displayed even if solenoid circuit is dis- connected. The "OFF" signal is dis-
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	x	•	Control value of shift solenoid valve B, computed by TCM from each input signal, is displayed.	played if solenoid circuit is shorted.
Overrun clutch solenoid valve	OVERRUN/C S/V [ON/OFF]	_	х	•	Control value of over- run clutch solenoid valve computed by TCM from each input signal is displayed.	
Self-diagnosis display lamp (A/T CHECK indicator lamp)	SELF-D DP LMP [ON/OFF]	_	Х	•	Control status of A/T CHECK indicator lamp is displayed.	

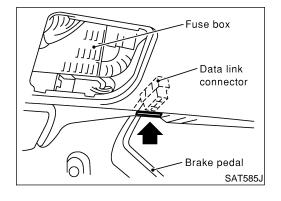
CONSULT-II (Cont'd)

		Selec	tion monito	r item		
Item	Display	TCM INPUT SIGNALS	MAIN SIGNALS	SELEC- TION FROM MENU	Description	Remarks
Torque converter slip ratio	TC SLIP RATIO [0.000]	_	_	•	Ratio of engine revo- lution to input shaft revolution of torque converter	
Torque converter slip speed	TC SLIP SPEED [rpm]	_	_	•	Difference in revolution between input shaft revolution and input shaft revolution of torque converter	Display doesn't indicate 0 rpm even if engine is stopped. But this isn't malfunction.
Voltage	Voltage [V]	_	_	•	Value measured by voltage probe is dis- played.	
Frequency	Frequency [Hz]	_	_	•	Value measured by pulse probe is displayed. If measurement is impossible, "#" sign is displayed. "#" sign is also displayed at the final data value until the measurement result is obtained.	
Duty cycle (high)	DUTY-HI [%]	_	_	•	Duty cycle value for measurement probe	
Duty cycle (low)	DUTY-LOW [%]	_	_	•	is displayed.	
Plus width (high)	PLS WIDTH-HI [msec]	_	_	•	Measured pulse width of measurement	
Plus width (low)	PLS WIDTH- LOW [msec]	_	_	•	probe is displayed.	

X: Applicable

—: Not applicable

▼: Option



DTC WORK SUPPORT MODE WITH CONSULT-II CONSULT-II Setting Procedure

NHAT0022S04

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NHAT0022S0401

1. Turn ignition switch OFF.

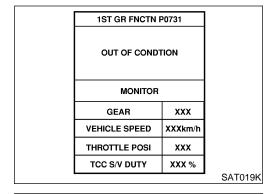
2. Connect CONSULT-II and CONSULT-II CONVERTER to Data link connector, which is located in left side dash panel.

CONSULT-II (Cont'd)



SAT589J

CONSULT-II (Cont'd)



9. Perform driving test according to "DTC CONFIRMATION PROCEDURE" in "TROUBLE DIAGNOSIS FOR DTC".

GI

MA

EM

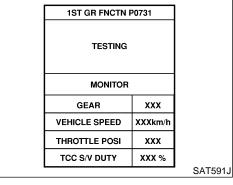
 When testing conditions are satisfied, CONSULT-II screen changes from "OUT OF CONDITION" to "TESTING".

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1ST GR FNCTN P0731

STOP VEHICLE 10. Stop vehicle. If "NG" appears on the screen, malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

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1ST GR FNCTN P0731

NG

SAT593J

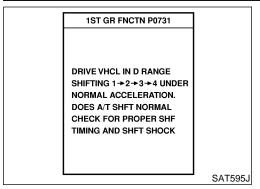
SAT592J

11. Perform test drive to check gear shift feeling in accordance with instructions displayed.

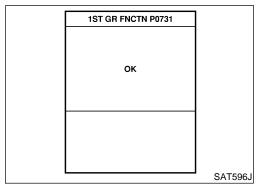
_ _ _

DRIVE VHCL IN D RANGE
SHIFTING 1+2+3+4 UNDER
NORMAL ACCELERATION.
DOES A/T SHFT NORMAL
CHECK FOR PROPER SHF
TIMING AND SHFT SHOCK

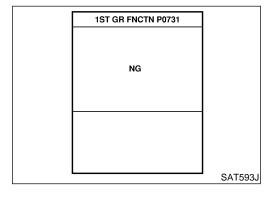
CONSULT-II (Cont'd)



12. Touch "YES" or "NO".



13. CONSULT-II procedure ended. If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".



DTC WORK SUPPORT MODE

		NHAT0022S05
DTC work support item	Description	Check item
1ST GR FNCTN P0731	Following items for "A/T 1st gear function (P0731)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Each clutch Hydraulic control circuit
2ND GR FNCTN P0732	Following items for "A/T 2nd gear function (P0732)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve B Each clutch Hydraulic control circuit
3RD GR FNCTN P0733	Following items for "A/T 3rd gear function (P0733)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Each clutch Hydraulic control circuit

CONSULT-II (Cont'd)

DTC work support item	Description	Check item	
4TH GR FNCTN P0734	Following items for "A/T 4th gear function (P0734)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit 	GI M/
TCC S/V FNCTN P0744	Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Torque converter clutch solenoid valve Each clutch Hydraulic control circuit	EN

EC

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SU

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BT

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SC

EL

Diagnostic Procedure Without CONSULT-II

Diagnostic Procedure Without CONSULT-II

® OBD-II SELF-DIAGNOSTIC PROCEDURE (WITH GST)

Refer to EC-114, "Generic Scan Tool (GST)".

OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

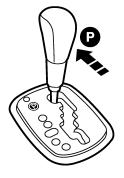
Refer to EC-90, "Malfunction Indicator Lamp (MIL)".

NHAT0023S02

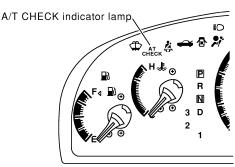
TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

CHECK A/T CHECK INDICATOR LAMP

- 1. Move selector lever to P position.
 - Start engine and warm it up to normal engine operating temperature.
- 2. Turn ignition switch to OFF position.
- 3. Wait 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)



5. Does A/T CHECK indicator lamp come on for about 2 seconds?

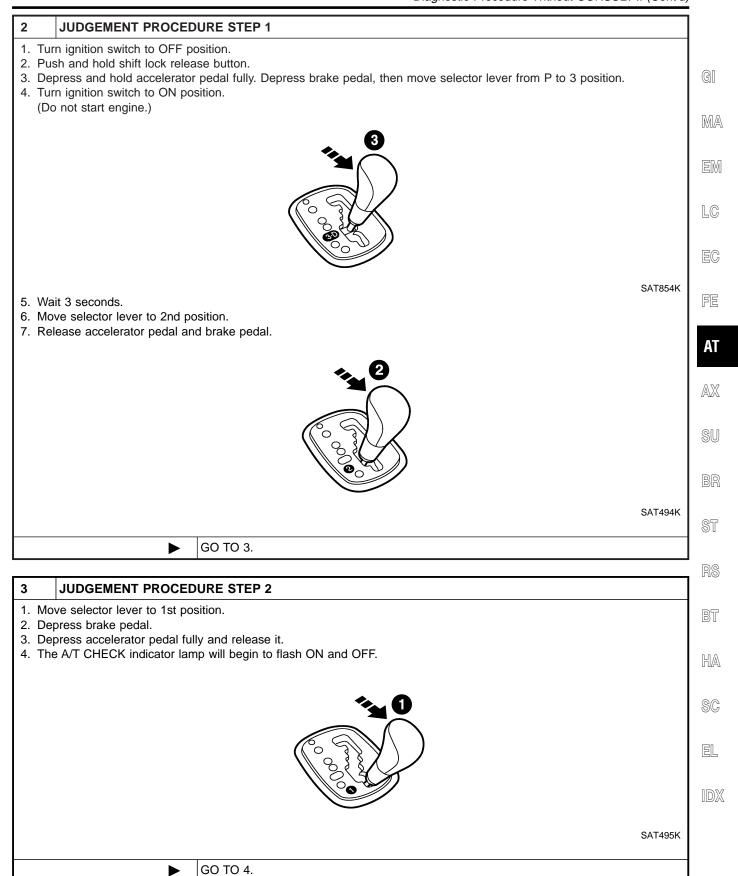


SAT604K

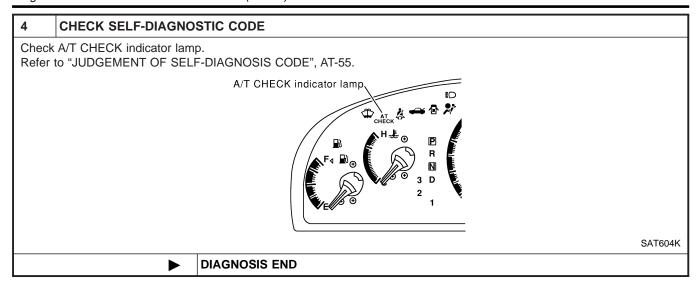
SAT491K

Yes		GO 10 2.
No	-	Stop procedure. Perform "A/T CHECK Indicator Lamp Does Not Come On", AT-222 before proceeding.

Diagnostic Procedure Without CONSULT-II (Cont'd)



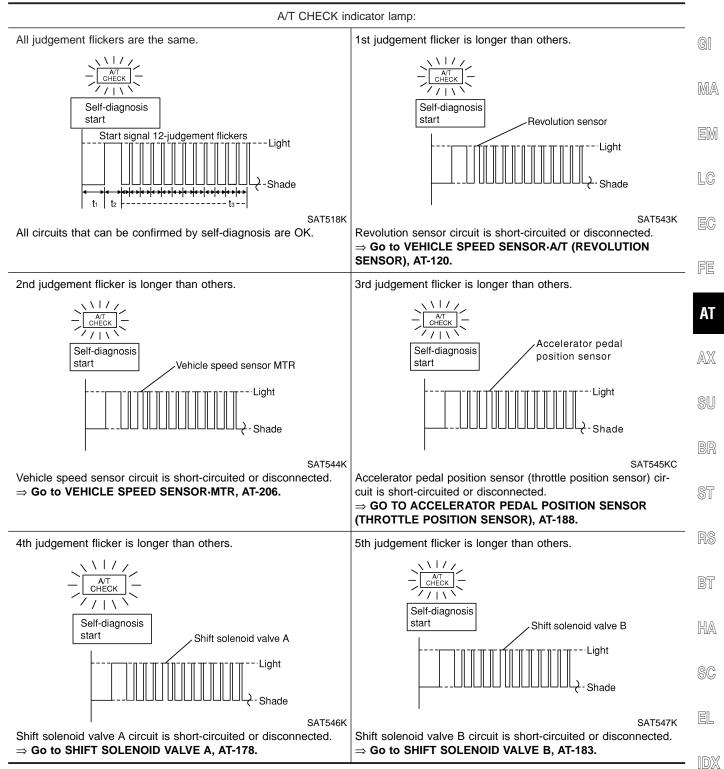
Diagnostic Procedure Without CONSULT-II (Cont'd)



Diagnostic Procedure Without CONSULT-II (Cont'd)

JUDGEMENT OF SELF-DIAGNOSIS CODE

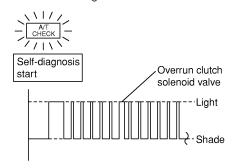
=NHAT0023S04



Diagnostic Procedure Without CONSULT-II (Cont'd)

A/T CHECK indicator lamp:

6th judgement flicker is longer than others.

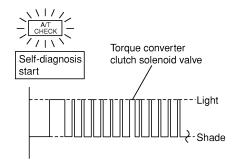


SAT548K

Overrun clutch solenoid valve circuit is short-circuited or disconnected.

⇒ Go to OVERRUN CLUTCH SOLENOID VALVE, AT-194.

7th judgement flicker is longer than others.

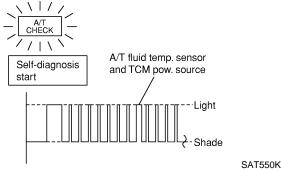


SAT549K

Torque converter clutch solenoid valve circuit is short-circuited or disconnected.

 \Rightarrow Go to TORQUE CONVERTER CLUTCH SOLENOID VALVE, AT-157.

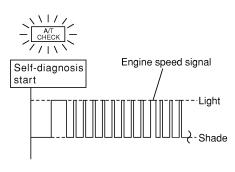
8th judgement flicker is longer than others.



A/T fluid temperature sensor is disconnected or TCM power source circuit is damaged. \Rightarrow Go to A/T FLUID TEMPERATURE SENSOR AND TCM

POWER SOURCE, AT-199.

9th judgement flicker is longer than others.

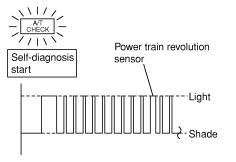


SAT551K

Engine speed signal circuit is short-circuited or disconnected.

⇒ Go to ENGINE SPEED SIGNAL, AT-125.

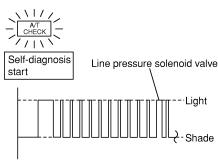
10th judgement flicker is longer than others.



SAT552I

Power train revolution circuit is short-circuited or disconnected. ⇒ Go to POWER TRAIN REVOLUTION SENSOR, AT-211.

11th judgement flicker is longer than others.



SAT553K

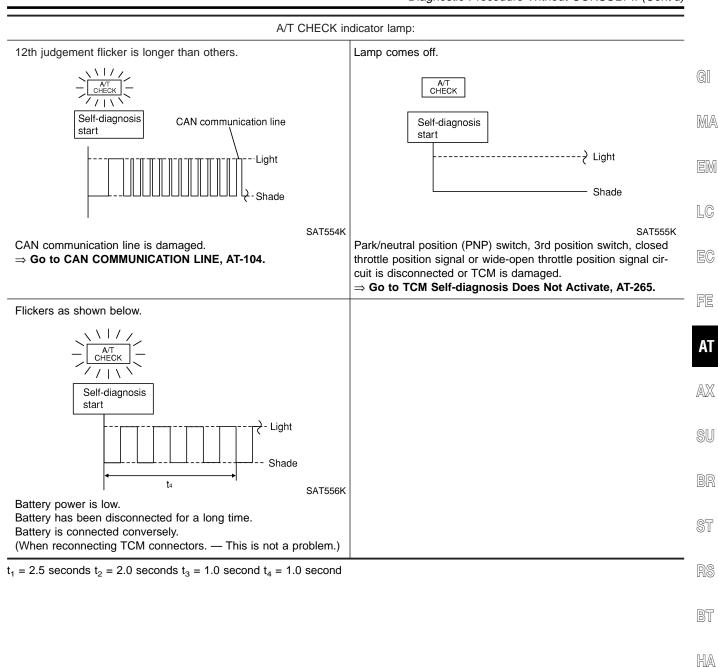
Line pressure solenoid valve circuit is short-circuited or disconnected.

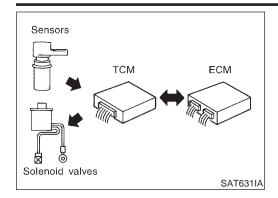
⇒ Go to LINE PRESSURE SOLENOID VALVE, AT-172.

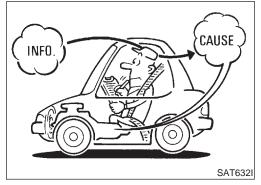
Diagnostic Procedure Without CONSULT-II (Cont'd)

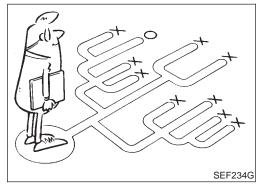
SC

EL









Introduction

NHAT0024

The TCM receives a signal from the vehicle speed sensor, electric throttle control actuator (throttle position sensor) or park/neutral position (PNP) switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose an incident that occurs intermittently rather than continuously. Most intermittent incidents are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only, may not find the cause of the incidents. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-62.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such incidents, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "DIAGNOSITC WORKSHEET" like the example (AT-59) should be used.

Start your diagnosis by looking for "conventional" incidents first. This will help troubleshoot driveability incidents on an electronically controlled engine vehicle.

Also check related Service bulletins for information.

TROUBLE DIAGNOSIS — INTRODUCTION

Introduction (Cont'd)

	Information for the second sec	c WORKSHEET from Customer ehicle & A/T model late, Frequencies load conditions Operating conditions, Symptoms	=NHAT0024S01 NHAT0024S0101	GI MA
Customer name MR/MS	Model & Year	VIN		
Trans. model	Engine	Mileage		EM
Incident Date	Manuf. Date	In Service Date		
Frequency	□ Continuous □ Intermittent (times a day)		LC
Symptoms	☐ Vehicle does not move. (☐ A	ny position Particular position)		
	\square No up-shift (\square 1st \rightarrow 2nd \square	\square 2nd \rightarrow 3rd \square 3rd \rightarrow O/D)		EC
	\Box No down-shift (\Box O/D \rightarrow 3rd	\square 3rd \rightarrow 2nd \square 2nd \rightarrow 1st)		FE
	☐ Lockup malfunction			rs
	☐ Shift point too high or too low.			AT
	\Box Shift shock or slip (\Box N \rightarrow D	□ Lockup □ Any drive position)		ΛI
	☐ Noise or vibration			AX
	□ No kickdown			2 42 4
	□ No pattern select			SU
	☐ Others)		BR
A/T CHECK indicator lamp	Blinks for about 8 seconds.			
	□ Continuously lit	□ Not lit		ST
Malfunction indicator lamp (MIL)	□ Continuously lit	□ Not lit		01
				RS
				BT
				HA
				SC
				EL

TROUBLE DIAGNOSIS — INTRODUCTION

Introduction (Cont'd)

		Diagnostic Worksheet	=NHAT0024S0102
1.	□ Re	ad the Fail-safe and listen to customer complaints.	AT-9
2.	☐ CHECK A/T FLUID ☐ Leakage (Follow specified procedure) ☐ Fluid condition ☐ Fluid level		AT-64
3.	□ Pe	rform STALL TEST and LINE PRESSURE TEST.	AT-64, 68
		☐ Stall test — Mark possible damaged components/others.	-
		□ Torque converter one-way clutch □ Low & reverse brake □ Reverse clutch □ Low one-way clutch □ Forward clutch □ Engine □ Overrun clutch □ Line pressure is low □ Forward one-way clutch □ Clutches and brakes except high clutch and brake band are OK	
		☐ Line pressure test — Suspected parts:	
4.		rform all ROAD TEST and mark required procedures.	AT-69
	4-1.	Check before engine is started. A/T CHECK Indicator Lamp Does Not Come On, AT-222. SELF-DIAGNOSTIC PROCEDURE - Mark detected items. Park/neutral position (PNP) switch, AT-108.	AT-70
		□ A/T fluid temperature sensor, AT-114. □ Vehicle speed sensor-A/T (Revolution sensor), AT-120. □ Engine speed signal, AT-125. □ Power train revolution sensor, AT-211. □ Torque converter clutch solenoid valve, AT-157. □ Line pressure solenoid valve, AT-172. □ Shift solenoid valve A, AT-178. □ Shift solenoid valve B, AT-183. □ Accelerator pedal position sensor (throttle position sensor), AT-188. □ Overrun clutch solenoid valve, AT-194. □ Park/neutral position (PNP) & 3rd position switches, closed throttle position signal and wide-open throttle position signal, AT-265. □ A/T fluid temperature sensor and TCM power source, AT-199. □ Vehicle speed sensor·MTR, AT-206. □ CAN communication line, AT-104. □ Control unit (RAM), Control unit (ROM), AT-216. □ Control unit (EEP ROM), AT-218. □ Battery □ Others	
	4-2.	Check at idle □ Engine Cannot Be Started In P and N Positions, AT-224. □ In P Position, Vehicle Moves Forward or Backward When Pushed, AT-226. □ In N Position, Vehicle Moves, AT-227. □ Large Shock. N → R Position, AT-229. □ Vehicle Does Not Creep Backward In R Position, AT-231. □ Vehicle Does Not Creep Forward In D, 2nd or 1st Position, AT-234.	AT-71

4.	4-3.	Cruise test	AT-74	-
		Part-1	AT-77	
		□ Vehicle Cannot Be Started From D ₁ , AT-237. □ A/T Does Not Shift: D ₁ \rightarrow D ₂ or Does Not Kickdown: D ₄ \rightarrow D ₂ , AT-240. □ A/T Does Not Shift: D ₂ \rightarrow D ₃ , AT-243.		G[
		□ A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-246. □ A/T Does Not Perform Lock-up, AT-249. □ A/T Does Not Hold Lock-up Condition, AT-251.		MA
		□ Lock-up Is Not Released, AT-253. □ Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$), AT-254.		EM
		Part-2	AT-81	_
		□ Vehicle Does Not Start From D_1 , AT-257. □ A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-240. □ A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-243. □ A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-246.		LC EC
		Part-3	AT-83	-
		□ A/T Does Not Shift: $D_4 \rightarrow D_3$ When selector lever is set in $D \rightarrow 3$ rd Position, AT-258. □ Engine Speed Does Not Return To Idle (Engine Brake In D_3), AT-254. □ A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever $D \rightarrow 2$ nd Position, AT-259.		
		☐ Engine Speed Does Not Return To Idle (Engine Brake In 2₂), AT-254.		AT
		 □ A/T Does Not Shift: 2₂ → 1₁, When Selector Lever 2nd → 1st Position, AT-260. □ Vehicle Does Not Decelerate By Engine Brake, AT-263. □ SELF-DIAGNOSTIC PROCEDURE — Mark detected items. 		
		□ Park/neutral position (PNP) switch, AT-108.	_	D 120/13
		□ A/T fluid temperature sensor, AT-114. □ Vehicle speed sensor·A/T (Revolution sensor), AT-120. □ Engine speed signal, AT-125.		SU
		 □ Power train revolution sensor, AT-211. □ Torque converter clutch solenoid valve, AT-157. □ Line pressure solenoid valve, AT-172. 		BR
		☐ Shift solenoid valve A, AT-178. ☐ Shift solenoid valve B, AT-183. ☐ Accelerator pedal position sensor (throttle position sensor), AT-188.		ST
		□ Overrun clutch solenoid valve, AT-194. □ Park/neutral position (PNP) & 3rd position switches, closed throttle position signal and wide-open throttle position signal, AT-265.		RS
		□ A/T fluid temperature sensor and TCM power source, AT-199. □ Vehicle speed sensor·MTR, AT-206. □ CAN communication line, AT-104.		BT
		☐ Control unit (RAM), Control unit (ROM), AT-216. ☐ Control unit (EEP ROM), AT-218. ☐ Battery		HA
		□ Others		_
5.	□ Fo	r self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	AT-42	- SC
6.		rform all ROAD TEST and re-mark required procedures.	AT-69	
7.		rform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. to EC-75, "Emission-related Diagnostic Information".	EC-75	EL
		□ DTC (P0731) A/T 1st gear function, AT-130. □ DTC (P0732) A/T 2nd gear function, AT-136. □ DTC (P0733) A/T 3rd gear function, AT-142. □ DTC (P0734) A/T 4th gear function, AT-148. □ DTC (P0744) A/T TCC S/V function (lock-up), AT-162.		IDX
8.	Perform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged parts. Refer to the Symptom Chart when you perform the procedures. (The chart also shows some other possible symptoms and the component inspection orders.) AT-87 AT-98			
9.	□ Erase DTC from TCM and ECM memories. AT-38			

TROUBLE DIAGNOSIS — INTRODUCTION

Work Flow

Work Flow

NHAT0025

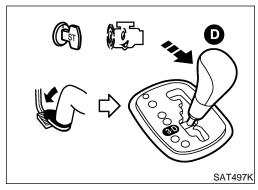
HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

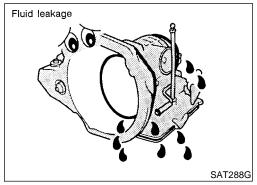
NHAT0025S01

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

Make good use of the two sheets provided, "Information from Customer" (AT-59) and "Diagnostic Worksheet" (AT-60), to perform the best troubleshooting possible.

WORK FLOW CHART =NHAT0025S02 CHECK IN LISTEN TO CUSTOMER COMPLAINTS AND FILL OUT Refer to FAIL-SAFE Service Notice or Precautions, *3. "INFORMATION FROM CUSTOMER", *1 MA CHECK, PRINT OUT OR WRITE DOWN (1ST TRIP) DTC AND FREEZE FRAME DATA. (PRE-CHECK) THEN ERASE PASTE IT IN REPAIR ORDER SHEET. ALSO CHECK RELATED SERVICE BULLETINS. CHECK A/T FLUID LEVEL AND CONDITION. IF NG. Refer to A/T Fluid Check, *4. PLACE CHECK ON THE DIAGNOSTIC WORKSHEET, *2 PERFORM STALL TEST AND LINE PRESSURE TEST. Refer to Stall Test and Line Pressure Test, *5. PERFORM "DTC CONFIRMATION PROCEDURE" IF THE Follow ROAD TEST procedure, *6. (1ST TRIP) DTC IS AVAILABLE. PERFORM ROAD TEST AND PLACE CHECKS FOR NG ITEMS ON THE DIAGNOSTIC WORKSHEET. No NG item or NG items NG items including not including any OBD-II OBD-II (1st trip) DTC or TCM self-diagnostic DTC or TCM items self-diagnostic item • FOR OBD-II DTC or TCM SELF-DIAGNOSIS NG ITEMS: • Refer to CONSULT-II, *7. · Perform ROAD TEST for all items. -INSPECT EACH COMPONENT. -REPAIR/REPLACE. • Proceed if self-diagnosis detects no malfunction. • PERFORM DTC CONFIRMATION PROCEDURE OR (Non-self-diagnostic items, especially those that require ROAD TEST AND PLACE CHECKS FOR NG ITEMS ON A/T removal, shoud be repaired in the following steps.) THE DIAGNOSTIC WORKSHEET AGAIN. PERFORM DTC CONFIRMATION PROCEDURE FOR Refer to EC-(*18), "Emission-related Diagnostic FOLLOWING OBD-II ITEMS AND PLACE CHECKS FOR Information". NG ITEMS ON THE DIAGNOSTIC WORKSHEET. • A/T 1ST, 2ND, 3RD OR 4TH GEAR FUNCTION. • A/T TCC S/V FUNCTION (lock-up). Refer to BT • ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION, • FOR ALL REMAINING MALFUNCTIONS: *8 - *9. -INSPECT EACH COMPONENT. • TROUBLE DIAGNOSIS FOR DTC, *10 - *11. -REPAIR/REPLACE. • TROUBLE DIAGNOSES FOR SYMPTOMS, · PERFORM ROAD TEST AND CONFIRM ALL *12 - *13. MALFUNCTIONS ARE ELIMINATED. · Symptom Chart, *14. ERASE DTC FROM TCM AND ECM MEMORIES. Refer to HOW TO ERASE DTC, *15. NG FINAL CHECK Refer to DTC CONFIRMATION PROCEDURE, *16 - *17. Confirm that the incident is completely fixed by performing BASIC INSPECTION and DTC CONFIRMATION PROCEDURE. Then, erase the unnecessary (already fixed) OK [1st trip DTCs in ECM and TCM. CHECK OUT SAT086JI *1: AT-59 *7: AT-40 *13: AT-265 *2: AT-60 *8: AT-36 *14: AT-87 *3: AT-9 *9: AT-55 *15: AT-38 *4: AT-64 *10: AT-108 *16: AT-109 *5: AT-64, 68 *11: AT-218 *17: AT-218 *6: AT-69 *12: AT-220 *18: EC-75







NHAT0026

- Clean area suspected of leaking. for example, mating surface of converter housing and transmission case.
- 2. Start engine, apply foot brake, place selector lever in D position and wait a few minutes.
- 3. Stop engine.
- 4. Check for fresh leakage.



FLUID CONDITION CHECK

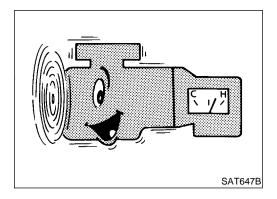
NHAT0026S02

Fluid color	Suspected problem
Dark or black with burned odor	Wear of frictional material
Milky pink	Water contamination — Road water entering through filler tube or breather
Varnished fluid, light to dark brown and tacky	Oxidation — Over or under filling, — Overheating

FLUID LEVEL CHECK

Refer to MA-20, "Checking A/T Fluid".

NHAT0026S03



Stall Test STALL TEST PROCEDURE

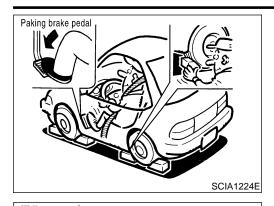
NHAT0027

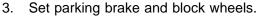
- Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

ATF operating temperature: 50 - 80°C (122 - 176°F)

TROUBLE DIAGNOSIS — BASIC INSPECTION

Stall Test (Cont'd)



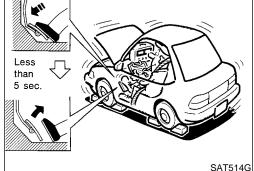


- Install a tachometer where it can be seen by driver during test.
- It is good practice to mark the point of specified engine rpm on indicator.



MA

EM



Start engine, apply foot brake, and place selector lever in D position.



Accelerate to wide open throttle gradually while applying foot 6. brake.

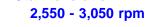


Quickly note the engine stall revolution and immediately release throttle.

During test, never hold throttle wide open for more than 5 seconds.

Stall revolution:

ΑT





Move selector lever to N position.

SU

Cool off ATF.

Run engine at idle for at least one minute.



10. Repeat steps 5 through 9 with selector lever in 2nd, 1st and R positions.

ST

JUDGEMENT OF STALL TEST



The test result and possible damaged components relating to each result are shown in the illustrations on next page.

BT

In order to pinpoint the possible damaged components, follow the "WORK FLOW CHART" shown in AT-63.

HA

SAT498K

Stall revolution is too high in D, 3rd, 2nd or 1st position:

Slippage occurs in 1st gear but not in 2nd and 3rd gears. Low one-way clutch slippage

SC

Slippage occurs in the following gears:

1st through 3rd gears in D position and engine brake functions with selector lever set to 3rd position.

1st and 2nd gears in 2nd position and engine brake functions with accelerator pedal released (fully closed throttle). Forward clutch or forward one-way clutch slippage

Stall revolution is too high in R position:

- Engine brake does not function in 1st position. Low & reverse brake slippage
- Engine brake functions in 1st position. Reverse clutch slippage

Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50



TROUBLE DIAGNOSIS — BASIC INSPECTION

MPH). One-way clutch seizure in torque converter housing

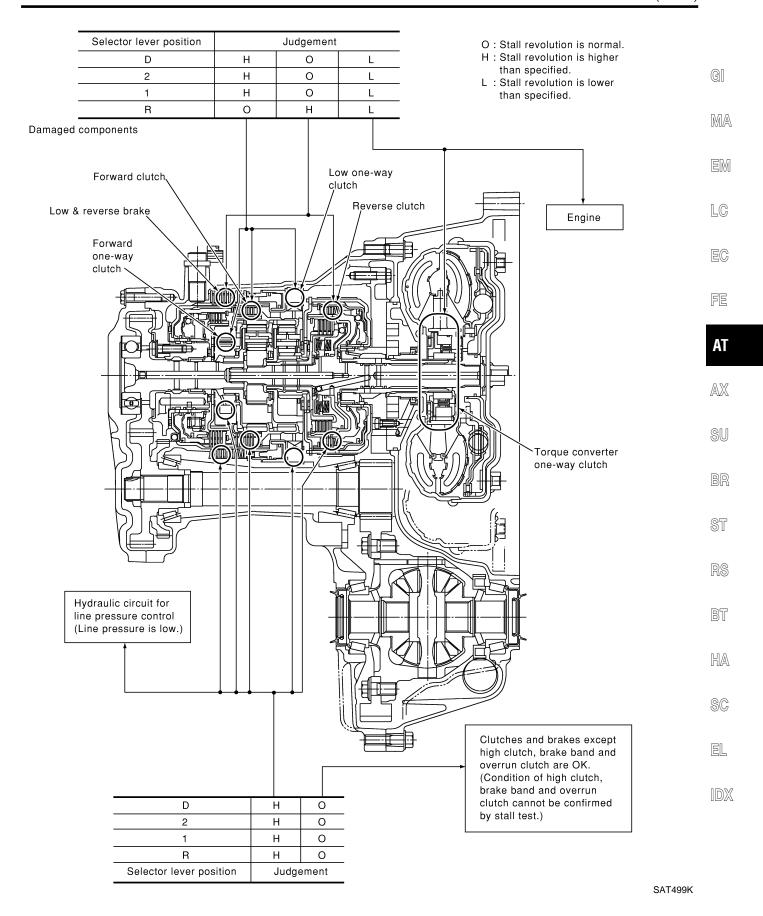
CAUTION:

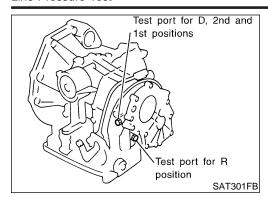
Be careful since automatic fluid temperature increases abnormally.

- Slippage occurs in 3rd and 4th gears in D position. High clutch slippage
- Slippage occurs in 2nd and 4th gear in D position. Brake band slippage
- Engine brake does not function in 2nd and 3rd gears in D position with 3rd position switch set to ON, 2nd gear in 2nd position, and 1st gear in 1st position. Overrun clutch slippage

Stall revolution less than specifications:

 Poor acceleration during starts. One-way clutch slippage in torque converter



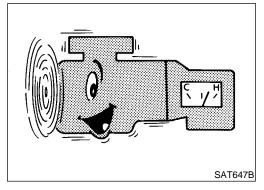


Line Pressure Test LINE PRESSURE TEST PORTS

NHAT0028

Location of line pressure test ports are shown in the illustration.

 Always replace pressure plugs as they are self-sealing bolts.

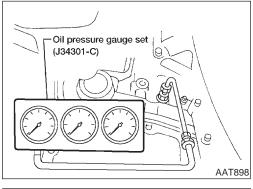


LINE PRESSURE TEST PROCEDURE

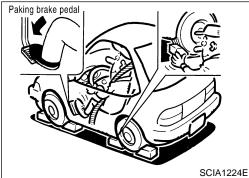
NHAT0028S02

- 1. Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

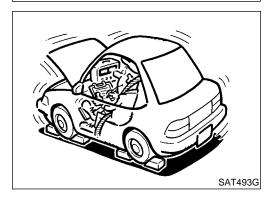
ATF operating temperature: 50 - 80°C (122 - 176°F)



3. Install pressure gauge to corresponding line pressure port.



- 4. Set parking brake and block wheels.
- Continue to depress brake pedal fully while line pressure test is being performed at stall speed.



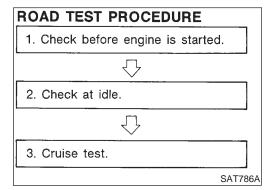
- 5. Start engine and measure line pressure at idle and stall speed.
- When measuring line pressure at stall speed, follow the stall test procedure.

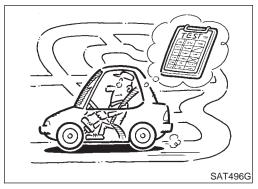
Line pressure: Refer to SDS, AT-382.

TROUBLE DIAGNOSIS — BASIC INSPECTION

Line Pressure Test (Cont'd)

JUDGEMENT OF LINE PRESSURE TEST						
	Judgement	Suspected parts				
	Line pressure is low in all positions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer 				
At idle	Line pressure is low in particular position.	 Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in R and 1st positions, but Normal in D and 2nd positions. Therefore, fluid leakage exists at or around low and reverse brake circuit. Refer to "CLUTCH AND BAND CHART", AT-20. 				
	Line pressure is high.	 Maladjustment of accelerator pedal position sensor (throttle position sensor) A/T fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit 				
At stall speed	Line pressure is low.	 Maladjustment of accelerator pedal position sensor (throttle position sensor) Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking 				





Road Test DESCRIPTION

NHAT0029

The purpose of the test is to determine overall performance of A/T and analyze causes of problems.

The road test consists of the following three parts:

1. Check before engine is started

Check at idle 2.

3. Cruise test

Before road test, familiarize yourself with all test procedures and items to check.

Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIP-TION" and "TROUBLE DIAGNOSES FOR SYMPTOMS". AT-36 to AT-55 and AT-220 to AT-265.

BT

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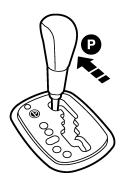
SC

1. CHECK BEFORE ENGINE IS STARTED

=NHAT0029S02

1 CHECK A/T CHECK INDICATOR LAMP

- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.



SAT491K

- 3. Turn ignition switch to OFF position. Wait at least 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)
- 5. Does A/T CHECK indicator lamp come on for about 2 seconds?

Yes or No

Yes ▶ GO TO 2.		GO TO 2.	
ı	No		Stop ROAD TEST. Go to "A/T CHECK Indicator Lamp Does Not Come On", AT-222.

CHECK A/T CHECK INDICATOR LAMP Does A/T CHECK indicator lamp flicker for about 8 seconds? A/T CHECK indicator lamp A/T CHECK indicator lamp A/T CHECK indicator lamp SAT604K Yes or No TCM is under Fail-safe mode. Perform self-diagnosis and check NG items on the DIAGNOSTIC WORKSHEET, AT-59. Refer to SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II), AT-41, or TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-52. No 1. Turn ignition switch to OFF position. 2. Perform self-diagnosis and note NG items. Refer to SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II), AT-41, TCM SELF-DIAGNOSTIC PROCEDU

2. CHECK AT IDLE

NHAT0029S03



1

- 1. Park vehicle on flat surface.
- 2. Move selector lever to P or N position.



3. Turn ignition switch to OFF position.

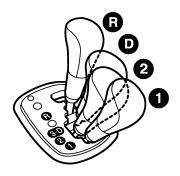
- 4. Turn ignition switch to START position.
- 5. Is engine started?

Yes or No

Yes ▶	GO TO 2.
	Stop ROAD TEST. Mark the box on the DIAGNOSTIC WORKSHEET. Go to "Engine Cannot Be Started In P and N Position", AT-224.

2 **CHECK ENGINE START**

- 1. Turn ignition switch to ON position.
- 2. Move selector lever to D, 1st, 2nd or R position.



3. Turn ignition switch to START position.

4. Is engine started?

Yes or No

Yes	Stop ROAD TEST. Mark the box on the DIAGNOSTIC WORKSHEET. Go to "Engine Cannot Be Started In P and N Position", AT-224.
No	GO TO 3.

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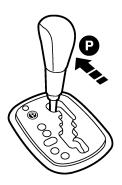
SC

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IDX

3 CHECK VEHICLE MOVE

1. Move selector lever to P position.



2. Turn ignition switch to OFF position.

- 3. Release parking brake.
- 4. Push vehicle forward or backward.



SAT796A

SAT491K

- 5. Does vehicle move when it is pushed forward or backward?
- 6. Apply parking brake.

Yes or No

Yes	>	Mark the box of "In P Position, Vehicle Moves Forward Or Backward When Pushed" on the DIAGNOSTIC WORKSHEET. Continue ROAD TEST.
No		GO TO 4.

4 CHECK VEHICLE MOVE

- 1. Start engine.
- 2. Move selector lever to N position.

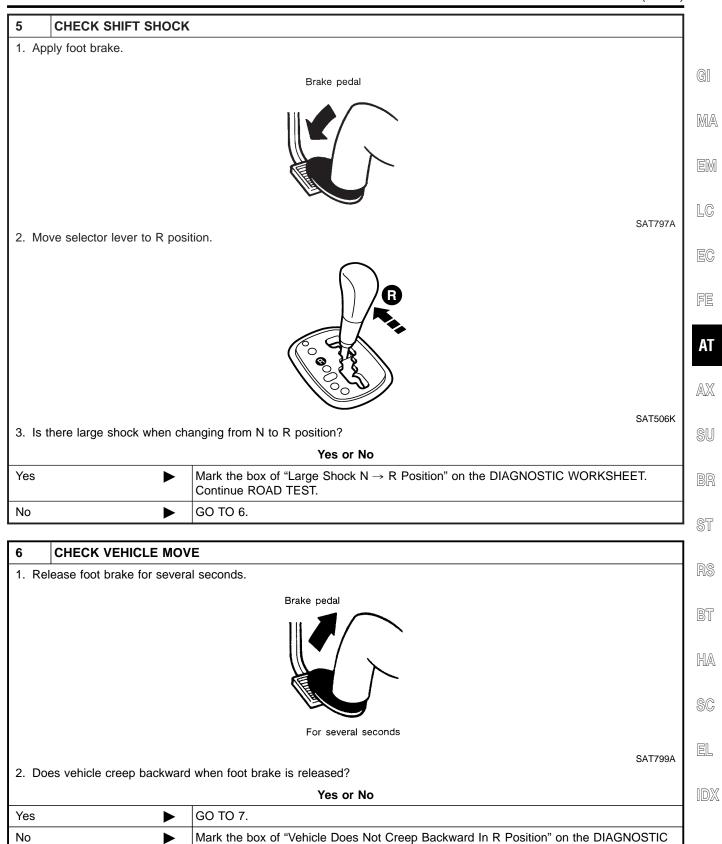


SAT498K

- 3. Release parking brake.
- 4. Does vehicle move forward or backward?

Yes or No

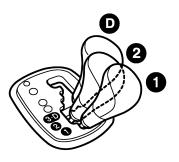
Yes	_	Mark the box of "In N Position, Vehicle Moves" on the DIAGNOSTIC WORKSHEET. Continue ROAD TEST.
No		GO TO 5.



WORKSHEET. Continue ROAD TEST.

7 CHECK VEHICLE MOVE

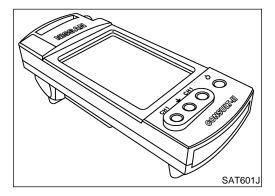
1. Move selector lever to D, 2nd and 1st positions and check if vehicle creeps forward.



2. Does vehicle creep forward in all three positions?

Yes or No

Yes		Go to 3. CRUISE TEST, AT-74.
No		Mark the box of "Vehicle Does Not Creep Forward In D, 2nd Or 1st Position" on the
		DIAGNOSTIC WORKSHEET. Continue ROAD TEST.



3. CRUISE TEST

NHAT0029S04

SAT507K

Check all items listed in Parts 1 through 3.

(P) With CONSULT-II

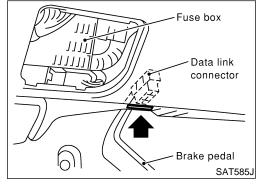
NHAT0029S0401

- Using CONSULT-II, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per Shift Schedule.

CONSULT-II Setting Procedure

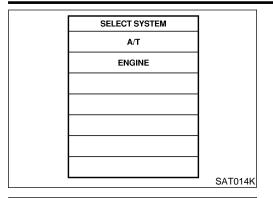
NHAT0029S0402

- Turn ignition switch OFF.
- 2. Connect CONSULT-II and CONSULT-II CONVERTER to data link connector, which is located in left side dash panel.



- START
 SUB MODE
 SAT586J
- 3. Turn ignition switch ON.
- 4. Touch "START".

Road Test (Cont'd)



SELECT DIAG MODE WORK SUPPORT SELF DIAGNOSIS DATA MONITOR **CAN DIAG SUPPORT MNTR** 5. Touch "A/T". If "A/T" is not indicated, go to GI-42, "CONSULT-II Data Link Connector (DLC) Circuit".

GI

MA

Touch "DATA MONITOR".

LC

FE

AX

FUNCTION TEST DTC WORK SUPPORT SAT860K DATA MONITOR SELECT MONITOR ITEM TCM INPUT SIGNALS MAIN SIGNAL SELECTION FROM MENU

Touch "MAIN SIGNALS" or "TCM INPUT SIGNALS".

See "Numerical Display", "Barchart Display" or "Line Graph Display".

SU

Touch "SETTING" to set recording condition ("AUTO TRIG" or

10. Touch "Start".

SAT175K

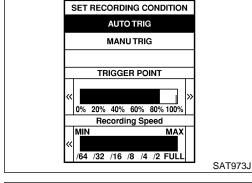
BT HA

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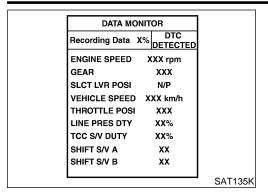
11. When performing cruise test, touch "RECORD".

"MANU TRIG") and touch "BACK".

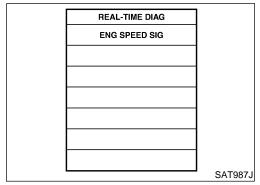


DATA MON	IITOR
MONITOR	NO DTC
ENGINE SPEED	XXX rpm
GEAR	XXX
SLCT LVR POSI	N/P
VEHICLE SPEED	XXX km/h
THROTTLE POSI	XXX
LINE PRES DTY	XX%
TCC S/V DUTY	XX%
SHIFT S/V A	XX
SHIFT S/V B	XX

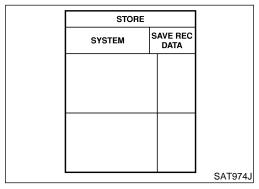
Road Test (Cont'd)



12. After finishing cruise test part 1, touch "STOP".

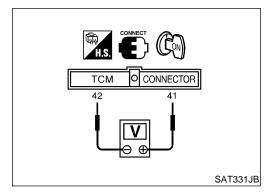


13. Touch "STORE" and touch "BACK".



Trig	ger	VHCL S/SEN A/T	VHCL S/SEN MTR	THRTL POSI SEN	
		km/h	km/h	٧	
l H					
H					
H					
1 H					
					SAT975J

- 14. Touch "DISPLAY".
- 15. Touch "PRINT".
- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.



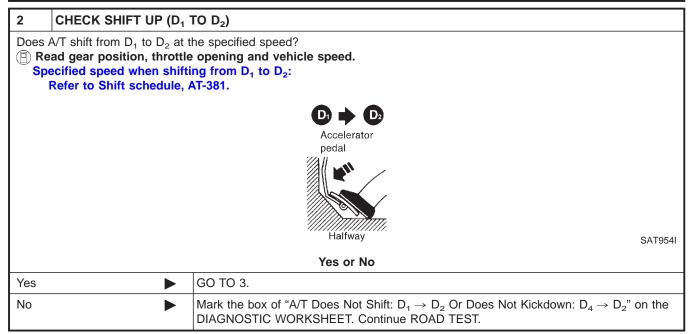
⊗ Without CONSULT-II

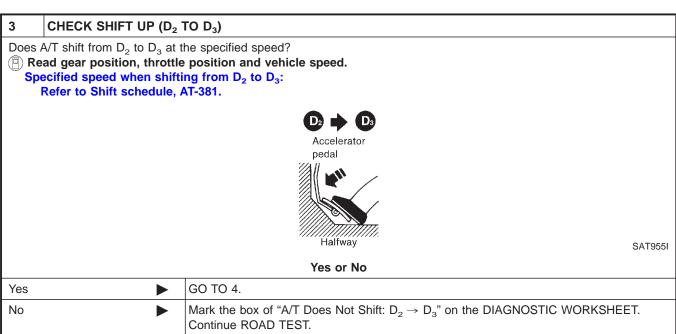
Accelerator pedal position sensor can be checked by voltage between terminals 41 (W) and 42 (B) of TCM.

Cruise Test — Part 1

=NHAT0029S0404 CHECK STARTING GEAR (D1) POSITION 1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature. GI **ATF** operating temperature: 50 - 80°C (122 - 176°F) 2. Park vehicle on flat surface. MA 3. Set selector lever is in D position. 4. Move selector lever to P position. EM LC FE SAT491K 5. Start engine. ΑT 6. Move selector lever to D position. AX SU SAT493K 7. Accelerate vehicle by constantly depressing accelerator pedal half-way. BT Accelerator pedal HA SC Half-way SAT495G 8. Does vehicle start from D₁? EL (P) Read gear position. Yes or No Yes GO TO 2. No Mark the box of "Vehicle Cannot Be Started From D₁" on the DIAGNOSTIC WORK-SHEET. Continue ROAD TEST.

Road Test (Cont'd)





MA

LC

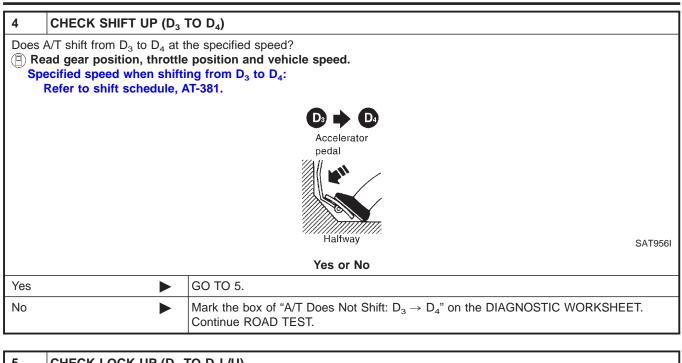
FE

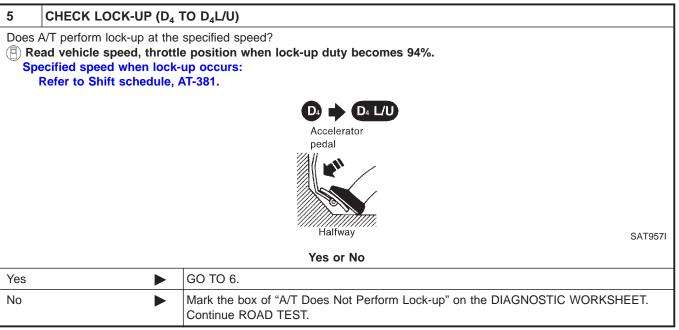
AT

AX

BT

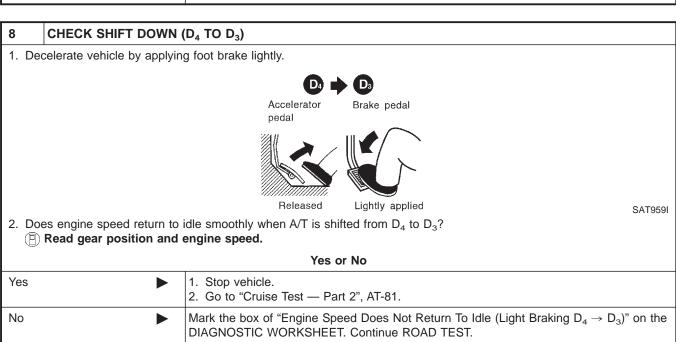
HA





6 CHECK HOLD LOCK-UP						
Does	Does A/T hold lock-up condition for more than 30 seconds?					
		Yes or No	EL			
Yes	•	GO TO 7.	1			
No	>	Mark the box of "A/T Does Not Hold Lock-up Condition" on the DIAGNOSTIC WORK-SHEET. Continue ROAD TEST.				

CHECK SHIFT DOWN (D₄L/U TO D₄) 1. Release accelerator pedal. D₄ L/U Accelerator Brake pedal pedal Released Lightly applied **SAT958I** 2. Is lock-up released when accelerator pedal is released? Yes or No GO TO 8. Yes No Mark the box of "Lock-up Is Not Released" on the DIAGNOSTIC WORKSHEET. Continue ROAD TEST.

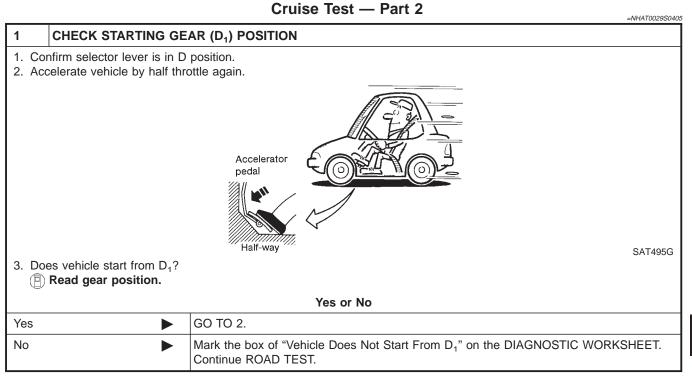


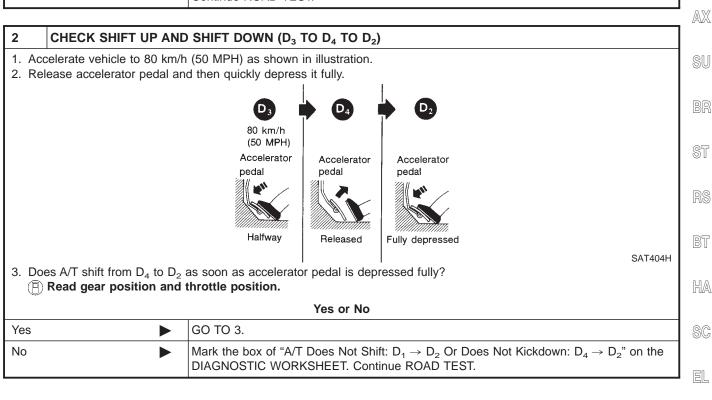
MA

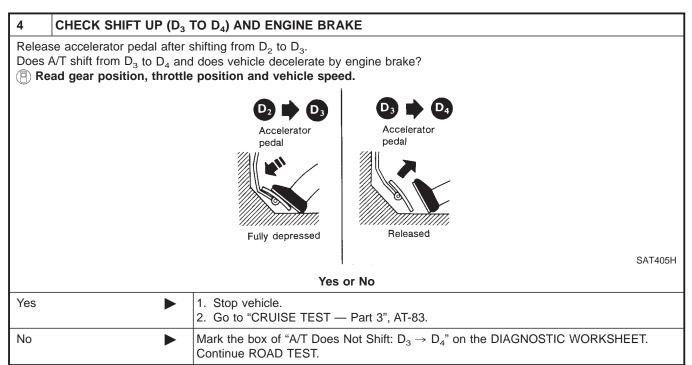
LC

FE

AT

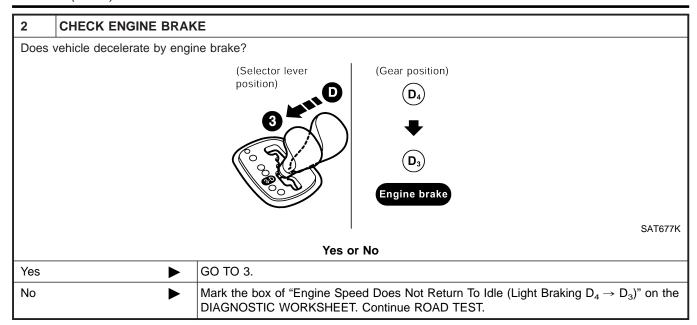


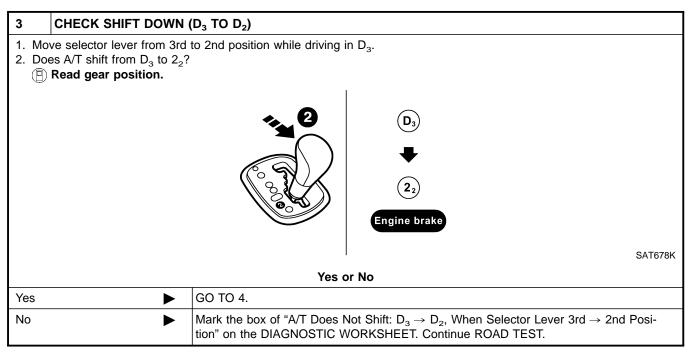




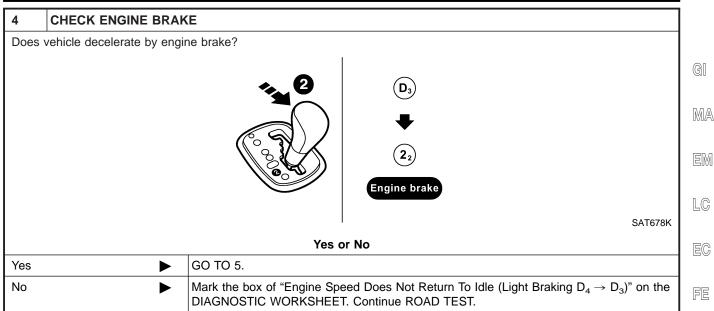
Cruise Test — Part 3 =NHAT0029S0406 1 VEHICLE SPEED (D4) POSITION 1. Confirm selector lever is in D position. GI 2. Accelerate vehicle using half-throttle to D₄. MA LC SAT812A 3. Release accelerator pedal. Accelerator pedal FE ΑT AX SU SAT813A 4. Set selector lever sets in 3rd position while driving in D_4 . 5. Does A/T shift from D_4 to D_3 ? (P) Read gear position and vehicle speed. (Selector lever (Gear position) position) $\left[\mathbf{D}_{4}\right)$ (D_3) BT Engine brake HA SAT677K SC Yes or No GO TO 2. Yes No Mark the box of "A/T Does Not Shift: $D_4 \rightarrow D_3$, When selector lever $D \rightarrow 3rd$ position on EL the DIAGNOSTIC WORKSHEET. Continue ROAD TEST.

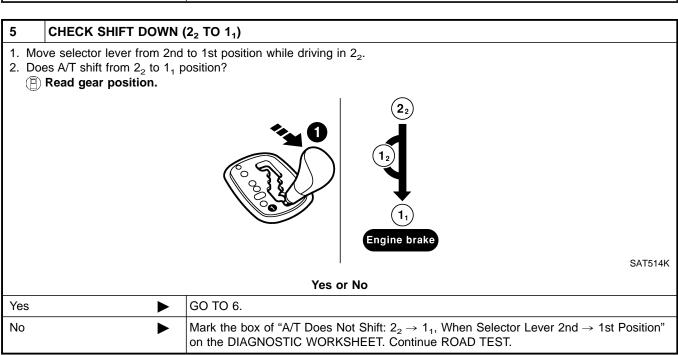
Road Test (Cont'd)





Road Test (Cont'd)





AT

 $\mathbb{A}\mathbb{X}$

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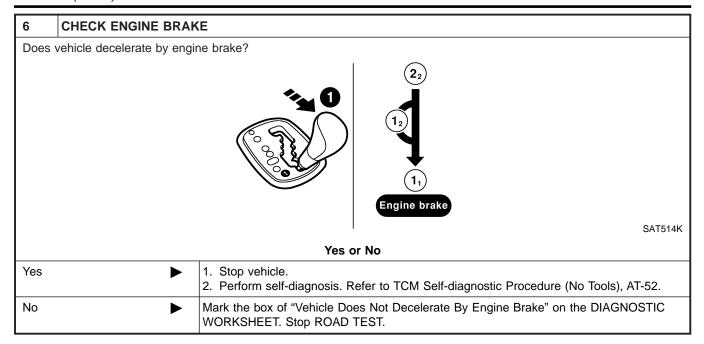
HA

SC

EL

 $\mathbb{N}^{\mathbb{N}}$

Road Test (Cont'd)



Symptom Chart

NHAT0030

Symptom Chart

Numbers are arranged in order of inspection.

Perform inspections starting with number one and work up.

Items	Symptom	Condition	Diagnostic Item	Reference Page	(
			Accelerator pedal position sensor	AT-188	_
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-120, 206	
			3. Engine speed signal	AT-125	[
	Torque converter	ON vehicle	4. A/T fluid temperature sensor	AT-199	
	is not locked up.		5. Line pressure test	AT-68	
			6. Torque converter clutch solenoid valve	AT-157	
			7. Control valve assembly	AT-282	[
		OFF vehicle	8. Torque converter	AT-293	
lo Lock-up			1. Fluid level	AT-64	
ingagement/TCC			2. Accelerator pedal position sensor	AT-188	
noperative	Torque converter clutch piston slip.	ON vehicle	3. Line pressure test	AT-68	
			4. Torque converter clutch solenoid valve	AT-157	
			5. Line pressure solenoid valve	AT-172	
			6. Control valve assembly	AT-282	(
		OFF vehicle	7. Torque converter	AT-293	
	Lock-up point is extremely high or low. AT-249	ON vehicle	1. Accelerator pedal position sensor	AT-188	_ [
			2. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-120, 206	
			3. Torque converter clutch solenoid valve	AT-157	
			4. Control valve assembly	AT-282	
			1. Engine idling rpm	EC-58	_ [
			2. Accelerator pedal position sensor	AT-188	
			3. Line pressure test	AT-68	<u> </u>
	Sharp shock in	ON vehicle	4. A/T fluid temperature sensor	AT-199	_ [
hift Shock	shifting from N to	OIN VEHICLE	5. Engine speed signal	AT-125	
	D position.		6. Line pressure solenoid valve	AT-172	
			7. Control valve assembly	AT-282	_ (
			8. Accumulator N-D	AT-282	[
		OFF vehicle	9. Forward clutch	AT-336	_ '

Items	Symptom	Condition	Diagnostic Item	Reference Page
			Accelerator pedal position sensor	AT-188
	Too sharp a	ON vehicle	2. Line pressure test	AT-68
			3. Accumulator servo release	AT-282
	shock in change from D ₁ to D ₂ .		4. Control valve assembly	AT-282
			5. A/T fluid temperature sensor	AT-199
		OFF vehicle	6. Brake band	AT-341
			Accelerator pedal position sensor	AT-188
		ON vehicle	2. Line pressure test	AT-68
	Too sharp a	ON vehicle	3. Control valve assembly	AT-282
	shock in change from D ₂ to D ₃ .		4. A/T fluid temperature sensor	AT-199
		OFFhists	5. High clutch	AT-331
		OFF vehicle	6. Brake band	AT-353
Shift Shock			Accelerator pedal position sensor	AT-188
Shirt Shock		ON vehicle	2. Line pressure test	AT-68
	Too sharp a	ON vehicle	3. Control valve assembly	AT-282
	shock in change from D_3 to D_4 .		4. A/F fluid temperature sensor	AT-199
		OFF vehicle	5. Brake band	AT-353
			6. Overrun clutch	AT-336
			7. Forward one-way clutch	AT-344
	Gear change		Accelerator pedal position sensor	AT-188
	shock felt during	ON vehicle	2. Line pressure test	AT-68
	deceleration by releasing accel-	ON Vehicle	3. Overrun clutch solenoid valve	AT-194
	erator pedal.		4. Control valve assembly	AT-282
	Large shock changing from 1 ₂	ON vehicle	Control valve assembly	AT-282
	to 1 ₁ in 1st position.	OFF vehicle	2. Low & reverse brake	AT-341
	Too high a gear		Accelerator pedal position sensor	AT-188
	change point from D ₁ to D ₂ , from D ₂	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-120, 206
Improper Shift	to D_3 , from D_3 to D_4 .		3. Shift solenoid valve A	AT-178
Timing	AT-240, 243, 246		4. Shift solenoid valve B	AT-183
	Gear change	ON vohicle	1. Fluid level	AT-64
	directly from D ₁ to	ON vehicle	2. Accumulator servo release	AT-282
	D ₃ occurs.	OFF vehicle	3. Brake band	AT-353

				Symptom Chart (Cont'd	<u>a)</u>
Items	Symptom	Condition	Diagnostic Item	Reference Page	
	Too high a change point from		Accelerator pedal position sensor	AT-188	
	D_4 to D_3 , from D_3 to D_2 , from D_2 to D_1 .	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-120, 206	
	Kickdown does		1. Accelerator pedal position sensor	AT-188	
	not operate when depressing pedal	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-120, 206	
	in D ₄ within kick- down vehicle		3. Shift solenoid valve A	AT-178	
	speed.		4. Shift solenoid valve B	AT-183	_
nproper Shift iming	Kickdown operates or engine		Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-120, 206	
	overruns when depressing pedal	ON vehicle	2. Accelerator pedal position sensor	AT-188	_
	in D ₄ beyond kick- down vehicle		3. Shift solenoid valve A	AT-178	
	speed limit.		4. Shift solenoid valve B	AT-183	_
	Gear change from	ON vehicle	1. Park/neutral position (PNP) switch	AT-108	
	2 ₂ to 2 ₃ in 2nd position.		2. Control cable adjustment	AT-284	
	Gear change from 1 ₁ to 1 ₂ in 1st position.	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-283	
			2. Control cable adjustment	AT-284	
			1. Fluid level	AT-64	
			2. Accelerator pedal position sensor	AT-188	
	Failure to change	ON vehicle	3. Overrun clutch solenoid valve	AT-194	
		ON vehicle	4. Shift solenoid valve A	AT-178	
	gear from D_4 to D_3 .		5. Line pressure solenoid valve	AT-172	
			6. Control valve assembly	AT-282	_
		OFF vehicle	7. Brake band	AT-353	_
Down Shift		OTT VOLIDIO	8. Overrun clutch	AT-336	_
			1. Fluid level	AT-64	
			2. Accelerator pedal position sensor	AT-188	_
	Failure to change	ON vehicle	3. Shift solenoid valve A	AT-178	_
	gear from D ₃ to D ₂ or from D ₄ to		4. Shift solenoid valve B	AT-183	_
	D ₂ .		5. Control valve assembly	AT-282	_
		OFF vehicle	6. High clutch	AT-331	_
			7. Brake band	AT-353	

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-64
		ON vehicle	2. Accelerator pedal position sensor	AT-188
			3. Shift solenoid valve A	AT-178
	Failure to change gear from D ₂ to		4. Shift solenoid valve B	AT-183
	D ₁ or from D ₃ to		5. Control valve assembly	AT-282
	D_1 .		6. Low one-way clutch	AT-288
		OFF vehicle	7. High clutch	AT-331
			8. Brake band	AT-353
	Failure to change		Accelerator pedal position sensor	AT-188
No Down Shift	from D ₃ to 2 ₂ when changing	ON archists	2. Shift solenoid valve B	AT-183
	lever into 2nd position.	ON vehicle	3. Control valve assembly	AT-282
	AT-254		4. Control cable adjustment	AT-284
		OFF vehicle	5. Brake band	AT-353
	Does not change from 1 ₂ to 1 ₁ in 1st position.		Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-120, 206
		ON vehicle	2. Shift solenoid valve A	AT-178
			3. Control valve assembly	AT-282
		OFF vehicle	4. Low one-way clutch	AT-288
			5. Brake band	AT-353
			6. Low & reverse brake	AT-341
			Control cable adjustment	AT-284
			2. Shift solenoid valve A	AT-178
	Failure to change	ON vehicle	3. Control valve assembly	AT-282
	gear from D ₁ to D ₂ .		4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-120, 206
			5. Accelerator pedal position sensor	AT-188
		OFF vehicle	6. Brake band	AT-353
No Up Shift			1. Control cable adjustment	AT-284
			2. Shift solenoid valve B	AT-183
		ON vehicle	3. Control valve assembly	AT-282
	Failure to change gear from D ₂ to D ₃ .		4. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-120, 206
			5. Accelerator pedal position sensor	AT-188
		OFF vohicle	6. High clutch	AT-331
		OFF vehicle	7. Brake band	AT-353

				Symptom Chart (Cont.)	
Items	Symptom	Condition	Diagnostic Item	Reference Page	
			1. Park/neutral position (PNP) switch	AT-108	
	Failure to change		2. 3rd position switch	AT-265	_ G
			3. Control cable adjustment	AT-284	_
		ON vehicle	4. Shift solenoid valve A	AT-178	
	gear from D ₃ to D ₄ .		5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-120, 206	_ _ [5]
			6. A/T fluid temperature sensor	AT-199	
			7. Accelerator pedal position sensor	AT-188	_ [_(
		OFF vehicle	8. Brake band	AT-353	
			Accelerator pedal position sensor	AT-188	_ E
No Up Shift			2. Park/neutral position (PNP) switch	AT-108	_
			3. 3rd position switch	AT-265	- Fl
	A/T does not shift to D_4 when driving with selector lever from 3rd to D position.		4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-120, 206	_ _ A
		ON vehicle	5. Shift solenoid valve A	AT-178	
			6. Overrun clutch solenoid valve	AT-194	_
			7. Control valve assembly	AT-282	_
			8. A/T fluid temperature sensor	AT-199	– S
			9. Line pressure solenoid valve	AT-172	
			10. Brake band	AT-353	_ B
		OFF vehicle	11. Overrun clutch	AT-336	
			Control cable adjustment	AT-284	_
			2. Stall test	AT-64	_
	Vehicle will not	ON vehicle	3. Line pressure test	AT-68	R
	run in R position (but runs in D,		4. Line pressure solenoid valve	AT-172	_
	2nd and 1st posi-		5. Control valve assembly	AT-282	_ B
	tions). Clutch slips.		6. Reverse clutch	AT-328	_
Slips/Will Not	Very poor acceleration.		7. High clutch	AT-331	– K
Engage	AT-231	OFF vehicle	8. Forward clutch	AT-336	_
			9. Overrun clutch	AT-336	– S
			10. Low & reverse brake	AT-341	_ _ [
	Vehicle will not run in D and 2nd	ON vehicle	Control cable adjustment	AT-284	
	positions (but runs in 1st and R positions).	OFF vehicle	2. Low one-way clutch	AT-288	— [[

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-64
			2. Stall test	AT-64
		ON vehicle	3. Line pressure test	AT-68
	Vehicle will not	ON vehicle	4. Line pressure solenoid valve	AT-172
	run in D, 1st, 2nd positions (but		5. Control valve assembly	AT-282
	runs in R position). Clutch slips.		6. Accumulator N-D	AT-282
	Very poor acceleration.		7. Reverse clutch	AT-328
	AT-234		8. High clutch	AT-331
		OFF vehicle	9. Forward clutch	AT-336
			10. Forward one-way clutch	AT-344
			11. Low one-way clutch	AT-288
			1. Fluid level	AT-64
		ON vehicle	2. Control cable adjustment	AT-284
			3. Accelerator pedal position sensor	AT-188
			4. Line pressure test	AT-68
			5. Line pressure solenoid valve	AT-172
Slips/Will Not Engage	Clutches or brakes slip somewhat in starting.		6. Control valve assembly	AT-282
gg.			7. Accumulator N-D	AT-282
			8. Shift solenoid valve A	AT-178
			9. Shift solenoid valve B	AT-183
			10. Overrun clutch solenoid valve	AT-194
			11. Torque converter clutch solenoid valve	AT-157
			12. Forward clutch	AT-336
			13. Reverse clutch	AT-328
		OFF vehicle	14. Low & reverse brake	AT-341
			15. Oil pump	AT-310
			16. Torque converter	AT-293
			1. Fluid level	AT-64
		ON vehicle	2. Line pressure test	AT-68
	No creep at all.		3. Control valve assembly	AT-282
	AT-231, 234		4. Forward clutch	AT-336
		OFF vehicle	5. Oil pump	AT-310
			6. Torque converter	AT-293

				Symptom Chart (Cont	
Items	Symptom	Condition	Diagnostic Item	Reference Page	
			1. Fluid level	AT-64	
	Almost no shock		2. Accelerator pedal position sensor	AT-188	_ (
	Almost no shock or clutches slip-	ON vehicle	3. Line pressure test	AT-68	_
	ping in change from D ₁ to D ₂ .		4. Accumulator servo release	AT-282	_ [
			5. Control valve assembly	AT-282	_
		OFF vehicle	6. Brake band	AT-353	_
or slip			1. Fluid level	AT-64	_
		ON ALCOHOL	2. Accelerator pedal position sensor	AT-188	
	Almost no shock or slipping in	ON vehicle	3. Line pressure test	AT-68	
	change from D ₂ to		4. Control valve assembly	AT-282	_
			5. High clutch	AT-331	_
		OFF vehicle	6. Brake band	AT-353	— F
	Almost no shock or slipping in change from D_3 to D_4 .		1. Fluid level	AT-64	_
		ON vehicle	2. Accelerator pedal position sensor	AT-188	
Slips/Will Not			3. Line pressure test	AT-68	
			4. Control valve assembly	AT-282	_
		OFF vehicle	5. Brake band	AT-353	
gage	Races extremely fast or slips in changing from D ₄ to D ₃ when		1. Fluid level	AT-64	
			2. Accelerator pedal position sensor	AT-188	_
			3. Line pressure test	AT-68	_
		ON vehicle	4. Line pressure solenoid valve	AT-172	
			5. Shift solenoid valve A	AT-178	
	depressing pedal.		6. Control valve assembly	AT-282	
			7. Brake band	AT-353	
		OFF vehicle	8. Forward clutch	AT-336	_
			1. Fluid level	AT-64	_
			2. Accelerator pedal position sensor	AT-188	
			3. Line pressure test	AT-68	_
	Races extremely	ON vehicle	4. Line pressure solenoid valve	AT-172	_
	fast or slips in changing from D ₄		5. Shift solenoid valve A	AT-178	_
	to D ₂ when depressing pedal.		6. Shift solenoid valve B	AT-183	
	asp. scomy poddi.		7. Control valve assembly	AT-282	_
			8. Brake band	AT-353	_
		OFF vehicle	9. Forward clutch	AT-336	_

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-64
			2. Accelerator pedal position sensor	AT-188
	Races extremely fast or slips in changing from D ₃ to D ₂ when		3. Line pressure test	AT-68
		ON vehicle	4. Line pressure solenoid valve	AT-172
			5. Shift solenoid valve B	AT-183
	depressing pedal.		6. Control valve assembly	AT-282
		OFFhists	7. Brake band	AT-353
		OFF vehicle	8. High clutch	AT-331
			1. Fluid level	AT-64
			2. Accelerator pedal position sensor	AT-188
			3. Line pressure test	AT-68
	Races extremely	ON vehicle	4. Line pressure solenoid valve	AT-172
Slips/Will Not Engage	fast or slips in changing from D ₄ or D ₃ to D ₁ when depressing pedal.		5. Shift solenoid valve A	AT-178
ga.go			6. Shift solenoid valve B	AT-183
			7. Control valve assembly	AT-282
		OFF vehicle	8. Forward clutch	AT-336
			9. Forward one-way clutch	AT-344
			10. Low one-way clutch	AT-288
		ON vehicle	1. Fluid level	AT-64
			2. Control cable adjustment	AT-284
	Vehicle will not		3. Line pressure test	AT-68
	run in any posi-		4. Line pressure solenoid valve	AT-172
	tion.		5. Oil pump	AT-310
		OFF vehicle	6. Torque converter	AT-293
			7. Parking components	AT-288
	Engine cannot be		1. Ignition switch and starter	EL-12, and SC-10
	started in P and N	ON vehicle	2. Control cable adjustment	AT-284
NOT USED	positions. AT-224		Park/neutral position (PNP) switch adjustment	AT-283
NOT USED	Engine starts in		Control cable adjustment	AT-284
	positions other than P and N. AT-224	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-283

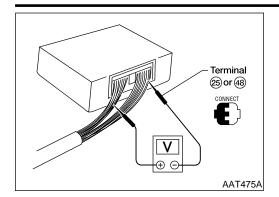
Items	Symptom	Condition	Diagnostic Item	Reference Page	_	
			1. Fluid level	AT-64	_	
I			2. Line pressure test	AT-68	_	
		ON vehicle	3. Accelerator pedal position sensor	AT-188		
	Transaxle noise in P and N positions.		4. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-120, 206		
		OFFhists	5. Oil pump	AT-310		
		OFF vehicle	6. Torque converter	AT-293	_	
	Vehicle moves when changing into P position or parking gear does	ON vehicle	Control cable adjustment	AT-284	_	
	not disengage when shifted out of P position. AT-226	OFF vehicle	2. Parking components	AT-288		
		ON vehicle	Control cable adjustment	AT-284	_ [
	Vehicle runs in N	Vehicle runs in N position.		2. Forward clutch	AT-336	
	AT-227	OFF vehicle	3. Reverse clutch	AT-328	_ '	
			4. Overrun clutch	AT-336	<i>[</i>	
	USED		1. Fluid level	AT-64		
OT USED		ON vehicle	2. Line pressure test	AT-68		
			3. Line pressure solenoid valve	AT-172		
	Vehicle braked when shifting into		4. Control valve assembly	AT-282		
	R position.		5. High clutch	AT-331		
		OFF vehicle	6. Brake band	AT-353		
			OFF verilicie	7. Forward clutch	AT-336	_
			8. Overrun clutch	AT-336		
	Excessive creep.	ON vehicle	1. Engine idling rpm	EC-58		
			1. Engine idling rpm	EC-58		
	Engine stops when shifting	ON vehicle	2. Fluid level	AT-64		
	lever into R, D,	ON vehicle	3. Torque converter clutch solenoid valve	AT-157		
	2nd and 1st position.		4. Control valve assembly	AT-282		
		OFF vehicle	5. Torque converter	AT-293		
		ON vehicle	1. Fluid level	AT-64		
	Vehicle braked by		2. Reverse clutch	AT-328	_	
	gear change from	055	3. Low & reverse brake	AT-341		
	D_1 to D_2 .	OFF vehicle	4. High clutch	AT-331	_	
			5. Low one-way clutch	AT-288		

Items	Symptom	Condition	Diagnostic Item	Reference Page
	Vehicle braked by	ON vehicle	1. Fluid level	AT-64
	gear change from D_2 to D_3 .	OFF vehicle	2. Brake band	AT-353
		ON vehicle	1. Fluid level	AT-64
	Vehicle braked by		2. Overrun clutch	AT-336
	gear change from D_3 to D_4 .	OFF vehicle	3. Forward one-way clutch	AT-344
			4. Reverse clutch	AT-328
			1. Fluid level	AT-64
			2. Park/neutral position (PNP) switch	AT-108
			3. 3rd position switch	AT-265
			4. Accelerator pedal position sensor	AT-188
		ON vehicle	5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-120, 206
			6. Shift solenoid valve A	AT-178
	Maximum speed not attained.		7. Shift solenoid valve B	AT-183
	Acceleration poor.		8. Control valve assembly	AT-282
IOT USED		OFF vehicle	9. Reverse clutch	AT-328
			10. High clutch	AT-331
			11. Brake band	AT-353
			12. Low & reverse brake	AT-341
			13. Oil pump	AT-310
			14. Torque converter	AT-293
	Transaxle noise in	ON vehicle	1. Fluid level	AT-64
	D, 2nd, 1st and R positions.	ON vehicle	2. Torque converter	AT-293
			1. Park/neutral position (PNP) switch	AT-108
			2. Control cable adjustment	AT-284
	Engine brake does not operate	ON vehicle	3. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-120, 206
	in "1st" position.		4. Control valve assembly	AT-282
	AT-257		5. Overrun clutch solenoid valve	AT-194
		OFF vobials	6. Overrun clutch	AT-336
		OFF vehicle	7. Low & reverse brake	AT-341

Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page	
			1. Fluid level	AT-64	-
			2. Engine idling rpm	AT-68	-
		ONhista	3. Accelerator pedal position sensor	AT-188	_
		ON vehicle	4. Line pressure test	AT-68	_
			5. Line pressure solenoid valve	AT-172	_
			6. Control valve assembly	AT-282	_
	Transaxle over-		7. Oil pump	AT-310	_
	heats.		8. Reverse clutch	AT-328	_
			9. High clutch	AT-331	_
		OFF vehicle	10. Brake band	AT-353	-
		OFF venicle	11. Forward clutch	AT-336	_
NOT USED			12. Overrun clutch	AT-336	_
			13. Low & reverse brake	AT-341	-
			14. Torque converter	AT-293	_
		ON vehicle	1. Fluid level	AT-64	_
	ATE about and	ation. se	2. Reverse clutch	AT-328	_
	ATF shoots out during operation.		3. High clutch	AT-331	_
	White smoke emitted from		4. Brake band	AT-353	_
	exhaust pipe dur-	OFF venicie	5. Forward clutch	AT-336	_
	ing operation.		6. Overrun clutch	AT-336	_
			7. Low & reverse brake	AT-341	_
		ON vehicle	1. Fluid level	AT-64	_
			2. Torque converter	AT-293	_
			3. Oil pump	AT-310	_
	Offensive smell at		4. Reverse clutch	AT-328	_
	fluid charging	OFF vobiolo	5. High clutch	AT-331	_
	pipe.	OFF vehicle	6. Brake band	AT-353	_
			7. Forward clutch	AT-336	_
			8. Overrun clutch	AT-336	-
			9. Low & reverse brake	AT-341	-

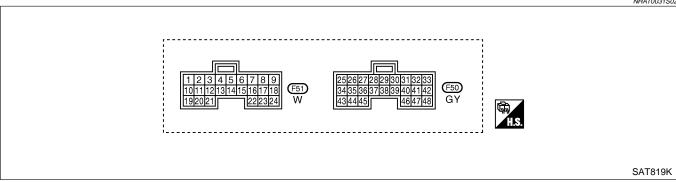
TCM Terminals and Reference Value



TCM Terminals and Reference Value PREPARATION

Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

TCM HARNESS CONNECTOR TERMINAL LAYOUT



TCM INSPECTION TABLE

(Data are reference values.)

NHAT0031S03

(Bata are folicities values.)					
Terminal No.	Wire color	Item		Condition	
1	G/R	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
ı	G/K	solenoid valve		When depressing accelerator pedal fully after warming up engine.	ov
2	W/B	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	4 - 14V
2	VV/B	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	ov
3	G/B	Torque converter clutch solenoid		When A/T performs lock-up.	8 - 15V
3	G/B	valve		When A/T does not perform lock-up.	0V
5	L	CAN-H (high)		_	_
6	R	CAN-L (low)		_	_
10	R/Y	Power source	Con	When turning ignition switch to ON.	Battery voltage
10	IVI	Fower Source	or Coff	When turning ignition switch to OFF.	0V

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement standard (Approx.)	
		Shift solenoid		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage	_
11	R/Y	valve A		When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	OV	
		Chitt coloneid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage	_
12	LG/B	Shift solenoid valve B		When shift solenoid valve B does not operate. (When driving in D ₃ or D ₄ .)	ov	_
40	0.15	A/T CHECK indi-		When AT CHECK indicator lamp is ON.	ov	_
13	G/R	cator lamp		When AT CHECK indicator lamp is OFF.	Battery voltage	_
19	R/Y	Power source		Same as No. 10		-
		Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage	_
20	BR/Y	solenoid valve		When overrun clutch solenoid valve does not operate.	OV	
22	G/Y	3rd position switch	Con	When the selector lever is in a position other than 3rd position.	Battery voltage	_
				When the selector lever is in 3rd position.	ov	_
25	В	Ground		_	OV	
26	PU/R	PNP switch 1st		When setting selector lever to 1st position.	Battery voltage	_
20	FO/IX	position	(Lon)	When setting selector lever to other positions.	0V	_
27	P/B	PNP switch 2nd		When setting selector lever to 2nd position.	Battery voltage	_
21	P/B	position	N-	When setting selector lever to other positions.	0V	_
28	Y/R	Power source	(Con)	When turning ignition switch to OFF.	Battery voltage	_
20	1/10	(Memory back-up)	COFF	When turning ignition switch to ON.	Battery voltage	
				When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1		_
29	W	Revolution sensor (VHCL/S SEN)		CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz	
				When vehicle parks.	0V	_

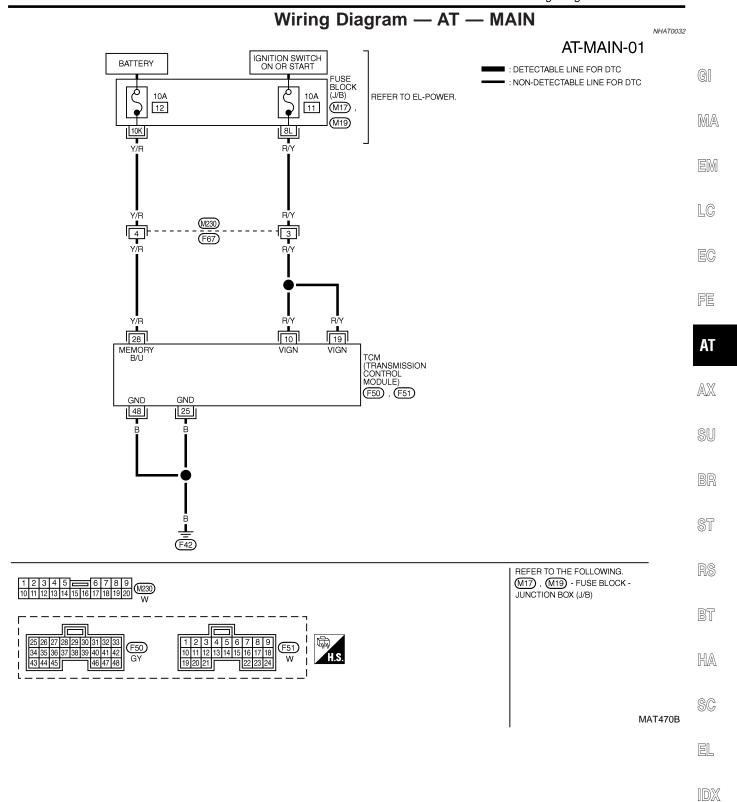
TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement standard (Approx.)
30*	BR/Y	Data link connector (RX)		_	_
31*	Р	Data link connector (TX)	(Con)	_	_
20	Б	0)	Ignition switch ON.	4.5 - 5.5V
32	R	Sensor power		Ignition switch OFF.	0V
0.1)//DII	PNP switch D		When setting selector lever to D position.	Battery voltage
34	Y/PU	position		When setting selector lever to other positions.	oV
0.5	0.044	PNP switch R	(Çon)	When setting selector lever to R position.	Battery voltage
35	G/W	position		When setting selector lever to other positions.	0V
36	R/G	PNP switch P or	X 2	When setting selector lever to P or N position.	Battery voltage
		N position		When setting selector lever to other positions.	0V
38	PU	Power train revo- lution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz
				When vehicle parks.	Under 1.3V or over 4.5V
39	W/G	Engine speed signal (TACHO)	Con	Refer to EC-137, "ECM INSPECTION TABLE".	
40	PU/R	Vehicle speed sensor (MTR)		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Intermittently changes between approx. 0V and approx. 4.5V
41	W	Accelerator pedal position sensor	Con	When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V
42	В	Sensor ground		_	0V
45	D/C	Stop lows switch		When depressing brake pedal	Battery voltage
45	R/G	Stop lamp switch		When releasing brake pedal	ov
47	0	A/T fluid tempera-		When ATF temperature is 20°C (68°F).	1.5V
47	G	ture sensor		When ATF temperature is 80°C (176°F).	0.5V
48	В	Ground		_	0V

^{*:} These terminals are connected to the Data link connector.

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN



TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN (Cont'd)

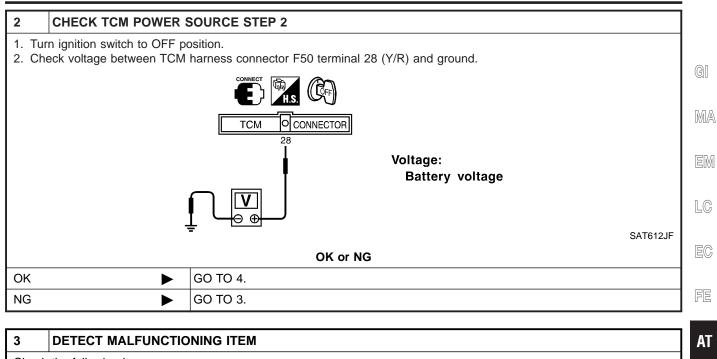
			TCM TERM	IINALS AND REFERENCE VALUE	=NHAT0032S01
Terminal No.	Wire color	Item		Condition	
10	R/Y	Power source	CON	When turning ignition switch to ON.	Battery voltage
			or	When turning ignition switch to OFF.	0V
19	R/Y	Power source	(LOFF)	Same as No. 10	
25	В	Ground		-	0V
28	Y/R	Power source	Or Or	When turning ignition switch to OFF.	Battery voltage
20	1/10	(Memory back-up)	COFF	When turning ignition switch to ON.	Battery voltage
48	В	Ground		-	0V

Diagnostic Procedure

NHAT0033 **CHECK TCM POWER SOURCE STEP 1** 1. Turn ignition switch to ON position. (Do not start engine.) 2. Check voltage between TCM harness connectors F50, 51 terminals 10 (R/Y), 19 (R/Y), 28 (Y/R) and ground. OCONNECTOR TCM 10, 19, 28 Voltage: **Battery voltage** SAT611J OK or NG OK GO TO 2. NG GO TO 3.

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Diagnostic Procedure (Cont'd)



Harness for short	Check the following items: • Harness for short or open between battery, ignition switch and TCM harness connectors F50, F51 terminals 10 (R/Y), 19 (R/Y) and 28 (Y/R)				
• Fuse	(1714)				
Ignition switch		DIV DOUTING!			
Refer to EL-11, "	POWER SUP	PLY ROUTING".			
	OK or NG				
OK GO TO 4.					
NG	NG Repair or replace damaged parts.				

CHECK TCM GROUND CIRCUIT					
Turn ignition switch to OFF position.					
· · · · · · · · · · · · · · · · · · ·	M harness connector F50 terminals 25 (B), 48 (B) and ground. Refer to wiring diagram —				
AT — MAIN.					
If OK, check harness for short to ground and short to power.					
, check harness for short	to ground and short to power.				
	OK or NG				
•	INSPECTION END				
NG Repair open circuit or short to ground or short to power in harness or connectors.					
	nnect TCM harness continuity between TCI MAIN. ontinuity should exist. , check harness for short				

EL

 $\mathbb{A}\mathbb{X}$

SU

BR

RS

BT

HA

SC

IDX

Description

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control units transmits/receives data but selectively reads required data only.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NHAT0252S01

Terminal No.	Wire color	ltem	Condition	Judgement standard (Approx.)
5	L	CAN-H (high)	_	_
6	R	CAN-L (low)	_	_

On Board Diagnosis Logic

Diagnostic trouble code CAN COMM CIRCUIT with CONSULT-II or U1000 without CONSULT-II is detected when malfunction is detected in CAN communication line.

Possible Cause

NHAT0254

Check harness or connector. (CAN communication line is open or shorted.)

DTC U1000 CAN COMMUNICATION LINE

Diagnostic Trouble Code (DTC) Confirmation Procedure

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
CAN DIAG SUPPORT MNTR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SAT860K

Diagnostic Trouble Code (DTC) Confirmation Procedure

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

1) Turn ignition switch "ON".

2) Select "DATA MONITOR" mode for "A/T" with CONSULT-II.

3) Wait at least 6 seconds or start engine and wait for at least 6 seconds.

WITH GST

Follow the procedure "With CONSULT-II".

GI

MA

NHAT0255S02

NHAT0255S01

LC

EG

FE

ΑT

AX

SU BR

ST

RS

BT

HA

SC

EL

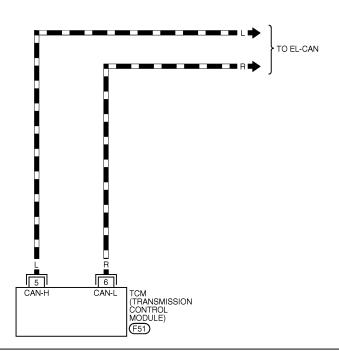
Wiring Diagram — AT — CAN

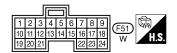
NHAT0256

AT-CAN-01

: DETECTABLE LINE FOR DTC
: NON-DETECTABLE LINE FOR DTC

: DATA LINE





GI

MA

LC

FE

ΑT

AX

SU

BR

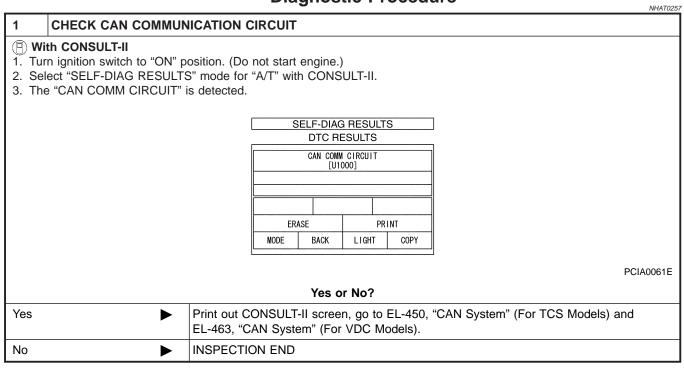
BT

HA

SC

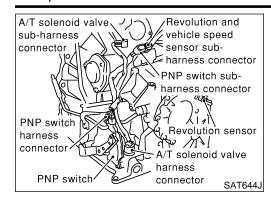
EL

Diagnostic Procedure



DTC P0705 PARK/NEUTRAL POSITION SWITCH

Description



Description

ΝΗΔΤΩΩ

- The park/neutral position (PNP) switch includes a transmission range switch.
- The transmission range switch detects the selector lever position and sends a signal to the TCM.

TCM TERMINALS AND REFERENCE VALUE

NHAT0034S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
26	PU/R	PNP switch 1st position		When setting selector lever to 1st position.	Battery voltage
				When setting selector lever to other positions.	0V
27	P/B	PNP switch 2nd position		When setting selector lever to 2nd position.	Battery voltage
				When setting selector lever to other positions.	0V
34	Y/PU	PNP switch D position		When setting selector lever to D position.	Battery volt- age
				When setting selector lever to other positions.	0V
35	G/W	PNP switch R position		When setting selector lever to R position.	Battery volt- age
				When setting selector lever to other positions.	0V
36	R/G	PNP switch P or N position		When setting selector lever to P or N position.	Battery volt- age
				When setting selector lever to other positions.	0V

On Board Diagnosis Logic

Diagnostic trouble code PNP SW/CIRC with CONSULT-II or P0705 without CONSULT-II is detected when TCM does not receive the correct voltage signal from the switch based on the gear position.

NHAT0202

Possible Cause

Check the following items.

Harness or connectors (The park/neutral position (PNP) switch circuit is open or shorted.)

Park/neutral position (PNP) switch

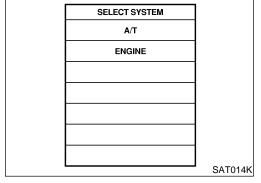
MA

EM

LC

ΑT

AX



SELECT DIAG MODE

WORK SUPPORT

SELF-DIAG RESULTS

DATA MONITOR

DATA MONITOR (SPEC)

ACTIVE TEST

DTC & SRT CONFIRMATION

SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

NHAT0203

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(I) WITH CONSULT-II

Turn ignition switch ON.

Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

3) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.3V

Selector lever: 3rd or D position

WITH GST

Follow the procedure "With CONSULT-II".

NHAT0203S02

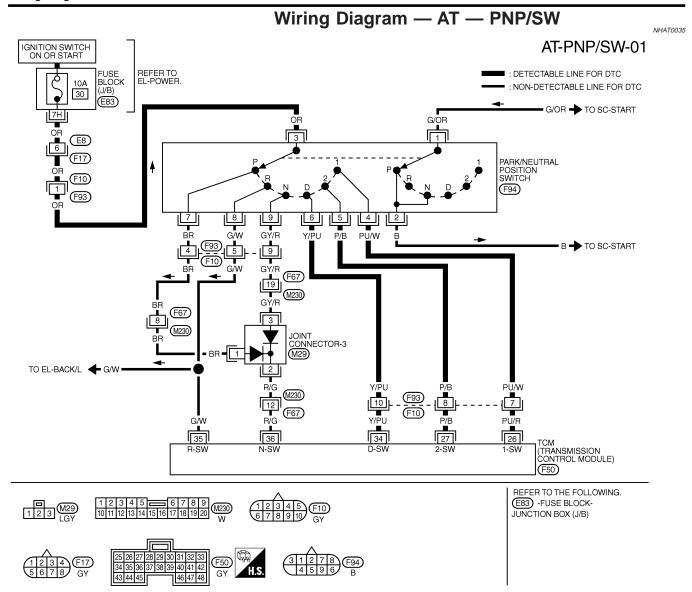
NHAT0203S01

BT

HA

SC

EL

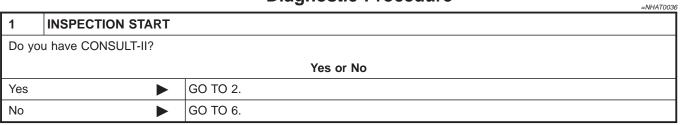


MAT472B

DTC P0705 PARK/NEUTRAL POSITION SWITCH

Diagnostic Procedure

Diagnostic Procedure



DATA MONITOR

OFF

OFF

OFF

ON

OFF

MONITORING PN POSI SW

R POSITION SW

D POSITION SW

2 POSITION SW

1 POSITION SW

CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (With CONSULT-II)

2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out P, R, N, D, 2nd and 1st position switches moving selector lever to each position.

Check the signal of the selector lever position is indicated properly.

GO TO 7.

GO TO 3.

GI

MA

EM

LC

FE

AX

SU

SAT701J

ΑT

BT

HA

SC

EL

DETECT MALFUNCTIONING ITEM

Check the following item:

2

OK NG

(P) With CONSULT-II

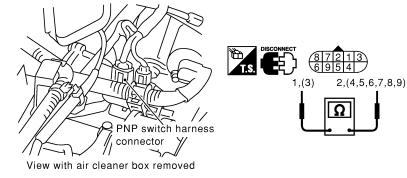
(Do not start engine.)

1. Turn ignition switch to ON position.

• Park/neutral position (PNP) switch

Check continuity between PNP switch harness connector F94 terminals 1 (G/OR) and 2 (B) and between terminals 3 (OR) and 4 (PU/W), 5 (P/B), 6 (Y/PU), 7 (BR), 8 (G/W), 9 (GY/R) while moving manual shaft through each position.

OK or NG



Lever position	Terminal No.		
Р	3 - 7	1 - 2	
R	3 - 8		
N	3 - 9	1 - 2	
D	3 - 6		
2	3 - 5		
1	3 - 4		

SAT615JA

OK or NG

OK •	GO TO 5.
NG ►	GO TO 4.

DTC P0705 PARK/NEUTRAL POSITION SWITCH

Diagnostic Procedure (Cont'd)

4 CHECK MANUAL CONTROL CABLE ADJUSTMENT Check PNP switch again with manual control cable disconnected from manual shaft of A/T assembly. Refer to test group 2 (With CONSULT-II) or 6 (Without CONSULT-II). OK or NG OK Adjust manual control cable. Refer to AT-284. NG Repair or replace PNP switch.

5 DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and park/neutral position (PNP) switch
- Harness for short or open between park/neutral position (PNP) switch and TCM
- Fuse
- Joint connector-3 M29
- Ignition switch

Refer to EL-11, "POWER SUPPLY ROUTING".

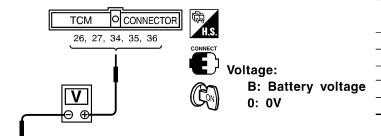
OK or NG

OK	GO TO 7.
NG ►	Repair or replace damaged parts.

6 CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (Without CONSULT-II)

♥ Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM harness connector F50 terminals 26 (PU/R), 27 (P/B), 34 (Y/PU), 35 (G/W), 36 (R/G) and ground while moving selector lever through each position.



Lever position		Te	erminal N	lo.	
	36	35	34	27	26
P, N	В	0	0	0	0
R	0	В	0	0	0
D	0	0	В	0	0
2	0	0	0	В	0
1	0	0	0	0	В

SAT840J

OK or NG

OK •	GO TO 7.
NG ►	GO TO 3.

7	7 CHECK DTC					
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-109.						
OK or NG						
ОК	OK INSPECTION END					
NG	NG ▶ GO TO 8.					

DTC P0705 PARK/NEUTRAL POSITION SWITCH

Diagnostic Procedure (Cont'd)

8 CHECK	CHECK TCM INSPECTION				
Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG					
OK	DK INSPECTION END				
NG	•	Repair or replace damaged parts.			

GI

MA

EM

LC

EC

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AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

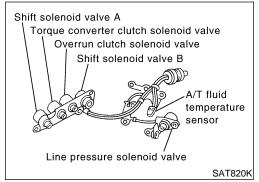
BT

HA

SC

EL

Description



2.5 2.0 1.5 1.0 0.5 -40 -20 0 20 40 60 80 100 120 140 160 (-40) (-4) (32)(68)(104)(140)(176)(212)(248)(284)(320)

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NHAT0037S01

NHAT0037S02

Monitor item	Condition	Specification (A	Approximately)
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5 kΩ
	↓	↓	↓
	Hot [80°C (176°F)]	0.5V	0.3 kΩ

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Judgement **Terminal** Wire color Condition standard Item No. (Approx.) 0V 42 В Sensor ground When ATF temperature is 20°C (68°F). 1.5V A/T fluid G temperature 47 sensor When ATF temperature is 80°C (176°F). 0.5V

On Board Diagnosis Logic

Diagnostic trouble code ATF TEMP SEN/CIRC with CONSULT-II or P0710 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

Possible Cause

Possible Cause

Check the following items.

 Harness or connectors (The sensor circuit is open or shorted.)

A/T fluid temperature sensor

GI

NHAT0205

MA

LC

AT

AX

	SELECT SYSTEM	
	A/T	
	ENGINE	
'		SAT014K

SELECT DIAG MODE

WORK SUPPORT

SELF-DIAG RESULTS

DATA MONITOR

DATA MONITOR (SPEC)

ACTIVE TEST

DTC & SRT CONFIRMATION

SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

NHAT0206

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(II) WITH CONSULT-II

NHAT0206S01

 Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

2) Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)

CMPS-RPM (REF): 450 rpm or more

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position

WITH GST

Follow the procedure "With CONSULT-II".

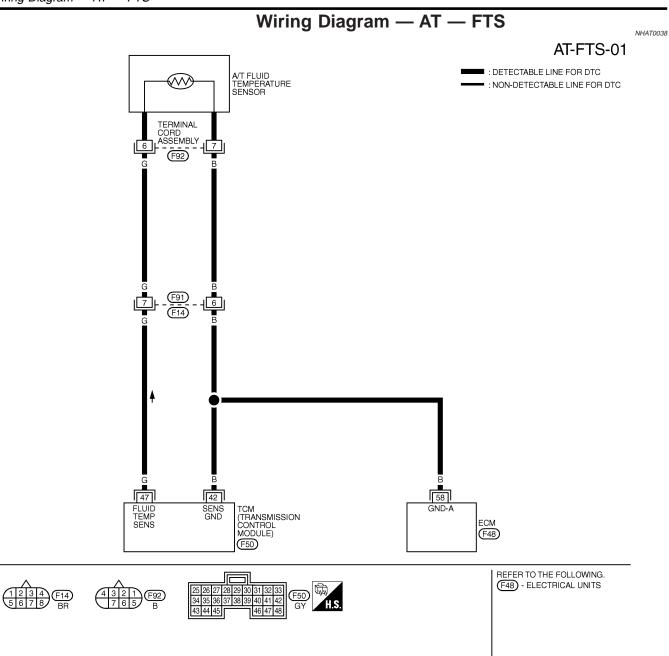
NHAT0206S02

HA

SC

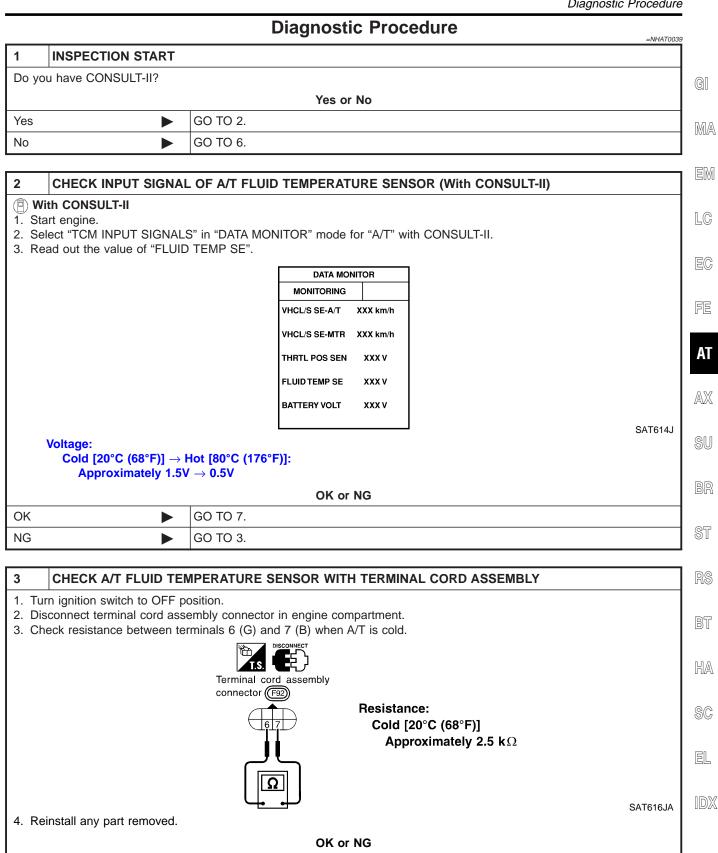
EL

DX.



MAT473B

Diagnostic Procedure



OK

NG

GO TO 4.

GO TO 5.

Diagnostic Procedure (Cont'd)

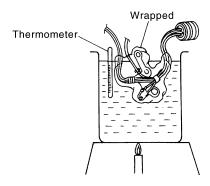
4 DETECT MALFUNCTIONING ITEM Check the following items: ■ Harness for short to ground or short to power or open between TCM, ECM and terminal cord assembly ■ Ground circuit for ECM Refer to EC-153, "TROUBLE DIAGNOSIS FOR POWER SUPPLY". OK or NG OK

5 DETECT MALFUNCTIONING ITEM

- 1. Remove oil pan, refer to AT-282.
- 2. Check the following items:

NG

A/T fluid temperature sensor
 Check resistance between A/T fluid temperature sensor harness connector F92 terminals 6 (G) and 7 (B) while changing temperature as shown at below.



Repair or replace damaged parts.

SAT821K

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ

MTBL0210

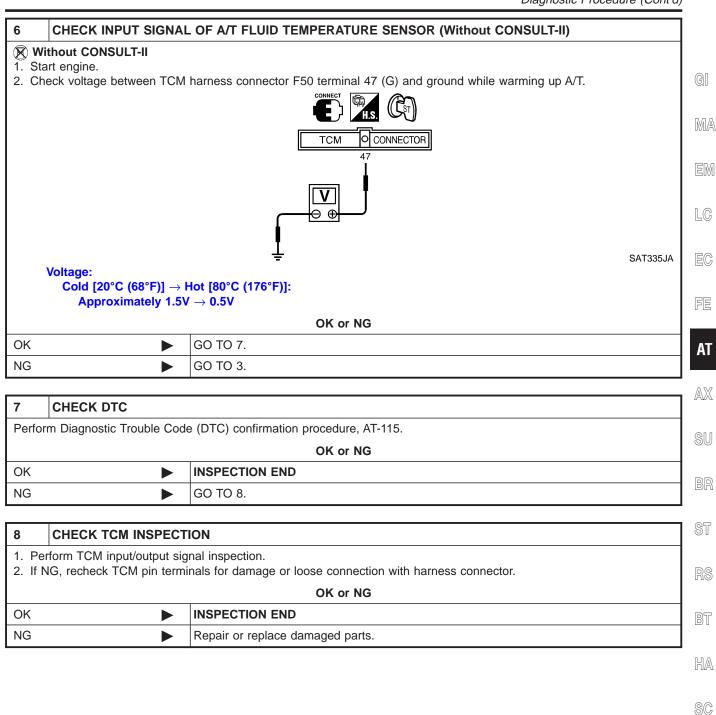
• Harness of terminal cord assembly for short or open

OK or NG

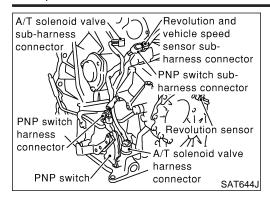
OK •	GO TO 7.
NG ►	Repair or replace damaged parts.

Diagnostic Procedure (Cont'd)

EL



Description



Description

NHAT0040

The revolution sensor detects the revolution of the idler gear parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

TCM TERMINALS AND REFERENCE VALUE

NHAT0040S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
29	W	Revolution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz
				When vehicle parks.	0V
42	В	Sensor ground		-	0V

On Board Diagnosis Logic

Diagnostic trouble code VEH SPD SEN/CIR AT with CONSULT-II or P0720 without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

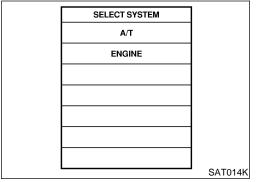
Possible Cause

NHAT0208

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- Revolution sensor

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
CAN DIAG SUPPORT MNTR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SAT860K

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

1) Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

 Drive vehicle and check for an increase of "VHCL/S SE-MTR" value.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-207.

If the check result is OK, go to following step.

3) Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

4) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more THRTL POS SEN: More than 1.2V

Selector lever: D position

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-123.

If the check result is OK, go to following step.

 Maintain the following conditions for at least 5 consecutive seconds.

CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V

Selector lever: D position

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

WITH GST

Follow the procedure "With CONSULT-II".

NHAT0209

MA

LC

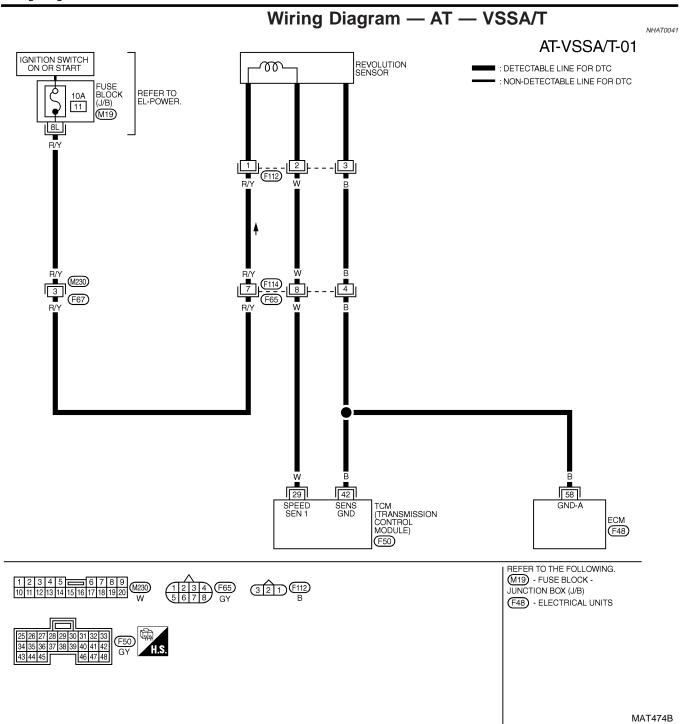
FE

AT

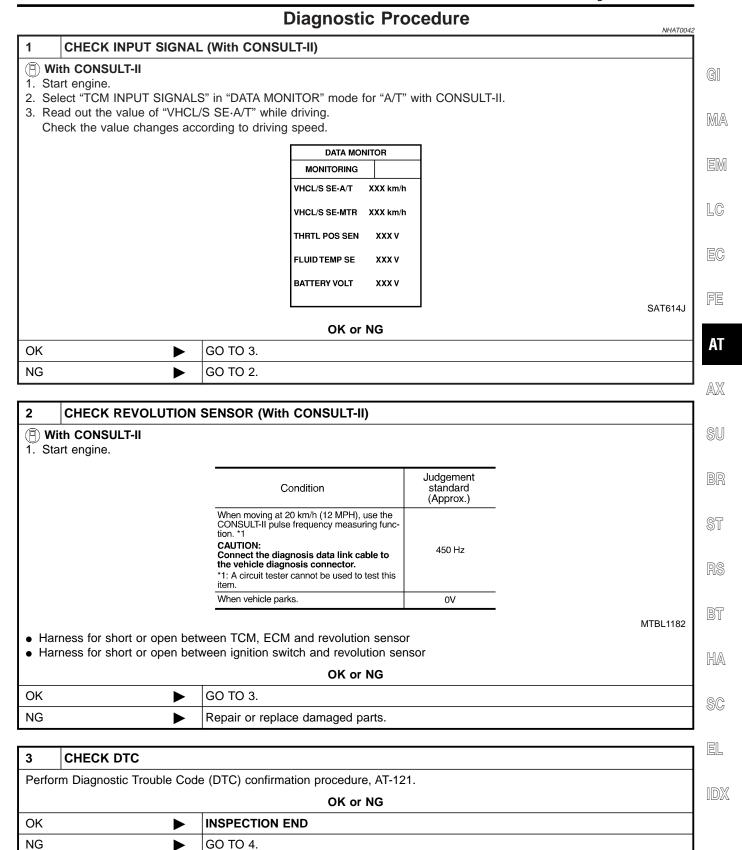
 $\mathbb{D}\mathbb{X}$

HA

SC



Diagnostic Procedure



Diagnostic Procedure (Cont'd)

4	CHECK TCM INSPECTION		
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.		
	OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

Description

The engine speed signal is sent from the ECM to the TCM.

NHAT0043

NHAT0043S01

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)	MA
20	W/C	Engine speed	(CON)	Defeate EC 427 "ECM INCRECTION TABLE"		EM
39	W/G	signal		Refer to EC-137, "ECM INSPECTION TABLE".		LG

FE

AT

AX

On Board Diagnosis Logic

Diagnostic trouble code ENGINE SPEED SIG with CONSULT-II or P0725 without CONSULT-II is detected when TCM does not receive the proper voltage signal from ECM.

SU BR

RS

Possible Cause

BT

Check harness or connectors. (The sensor circuit is open or shorted.)

HA

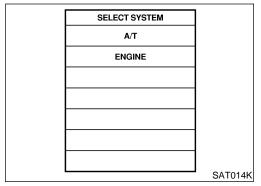
SC

EL

IDX

DTC P0725 ENGINE SPEED SIGNAL

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	v
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0212

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

NHAT0212S01

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine and maintain the following conditions for at least 10 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

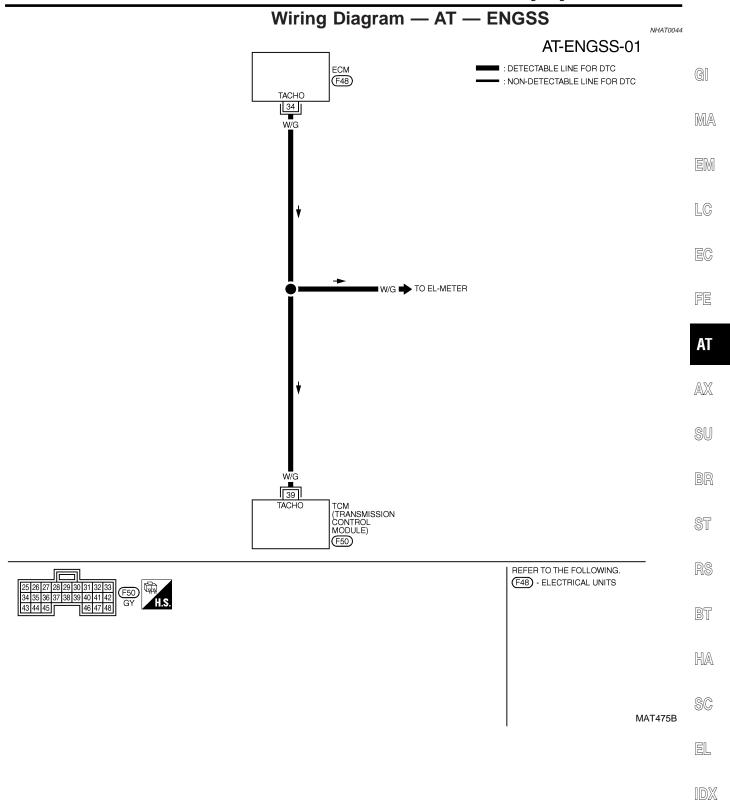
THRTL POS SEN: More than 1.2V

Selector lever: D position

WITH GST

NHAT0212S02

Follow the procedure "With CONSULT-II".



NG

Diagnostic Procedure

1 CHECK DTC WITH ECM

• Check P code with CONSULT-II "ENGINE".
Turn ignition switch ON and select "SELF-DIAGNOSTIC RESULTS" mode for "ENGINE" with CONSULT-II.
Refer to EC-90, "MALFUNCTION Indicator Lamp (MIL)".

OK or NG

OK (with CONSULT-II)
GO TO 2.

OK (without CONSULT-
GO TO 4.

II)

NG
Check ignition signal circuit for engine control. Refer to EC-685, "IGNITION SIGNAL".

2 **CHECK INPUT SIGNAL (With CONSULT-II)** (P) With CONSULT-II 1. Start engine. 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out the value of "ENGINE SPEED". Check engine speed changes according to throttle position. DATA MONITOR MONITORING ENGINE SPEED XXX rpm **TURBINE REV** XXX rpm OVERDRIVE SW ON PN POSI SW OFF R POSITION SW OFF SAT645J OK or NG GO TO 5. OK

3	DETECT MALFUNCTIONING ITEM			
HaRe	Check the following items: Harness for short or open between TCM and ECM Resistor and ignition coil Refer to EC-685, "IGNITION SIGNAL".			
	OK or NG			
OK	OK ▶ GO TO 5.			
NG	NG Repair or replace damaged parts.			

GO TO 3.

SU

BR

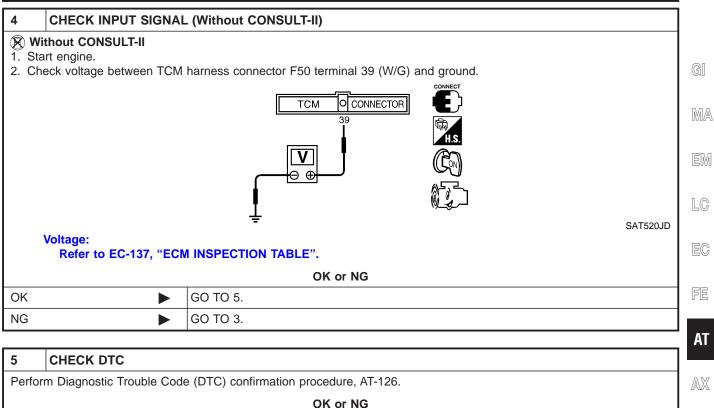
ST

BT

HA

SC

EL



ОК	•	INSPECTION END		
NG	•	GO TO 6.		
· · · · · · · · · · · · · · · · · · ·				
6	6 CHECK TCM INSPECTION			
Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.				
OK or NG				

OK or NG		
ОК	•	INSPECTION END
NG	•	Repair or replace damaged parts.

AT-129

Description

- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NHAT0046S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
11	Shift so	Shift solenoid		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
11 R/Y	valve A		When shift solenoid valve A does not operate. (When driving in $\mathrm{D_2}$ or $\mathrm{D_3}$.)	ov	
12 LG/B	Shift solenoid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage	
	LG/B	valve B		When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	ov

On Board Diagnosis Logic

NHAT0213

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck open: 2*, 2, 3 and 3 positions

In case of gear position with shift solenoid valve B stuck open: **4***, 3, 3 and 4 positions to each gear position above

*: P0731 is detected.

Diagnostic trouble code A/T 1ST GR FNCTN with CONSULT-II or P0731 without CONSULT-II is detected when A/T cannot be shifted to the 1st gear position even if electrical circuit is good.

Possible Cause

Check the following items.

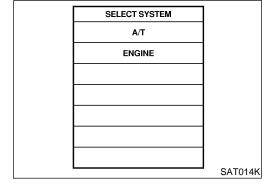
- Shift solenoid valve A
- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit

NHAT0214

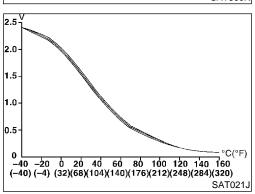
MA

EM

LC



SELECT DIAG MODE
WORK SUPPORT
SELF DIAGNOSIS
DATA MONITOR
CAN DIAG SUPPORT MNTR
FUNCTION TEST
DTC WORK SUPPORT
SAT860K



Diagnostic Trouble Code (DTC) Confirmation Procedure

NHAT0215

CAUTION:

Always drive vehicle at a safe speed.

..

Be careful not to rev engine into the red zone on the tachometer.

FE

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

AT

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

രവ

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) WITH CONSULT-II

NHAT0215S01

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

RS

3) Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

BT

 Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

HA

THRÓTTLE POSI: Less than 1.0/8 (at all times during step 4)

SC

Selector lever: D position

Check that "GEAR" shows "2" after releasing pedal.

EL

5) Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIACALOSTIC PROCEEDINE", AT 124

"DIAGNOSTIC PROCEDURE", AT-134.
If "STOP VEHICLE" appears on CONSULT-II screen, go to the following step.

- Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

DTC P0731 A/T 1ST GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Molforation for D0724 eviate	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Malfunction for P0731 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to AT-134, "DIAGNOSTIC PROCEDURE". Refer to AT-381, "Shift Schedule".

WITH GST

Follow the procedure "With CONSULT-II".

NHAT0215S02

Wiring Diagram — AT — 1ST

NHAT0047

 \mathbb{G}

MA

EM

LC

EC

FE

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

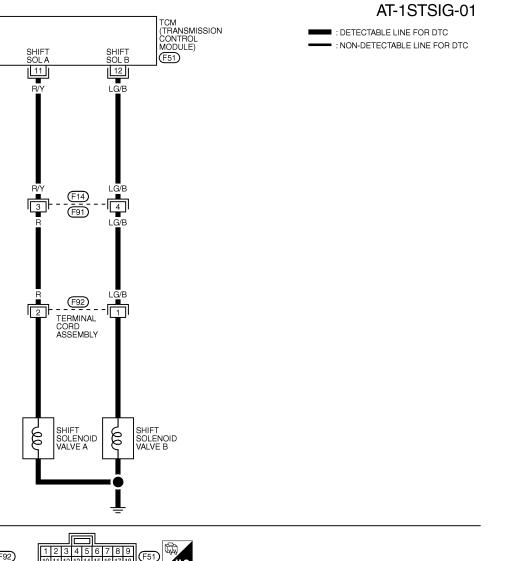
BT

HA

SC

EL

MAT476B



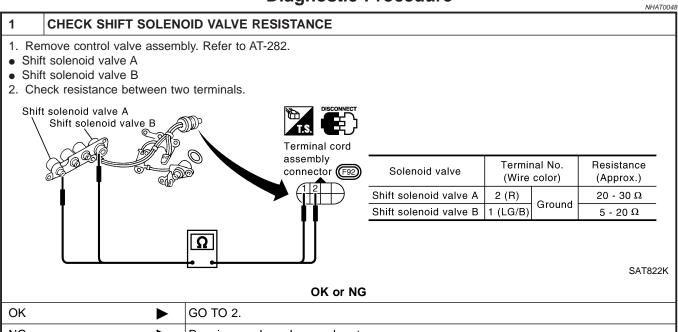
1 2 3 4 5 6 7 8 BR

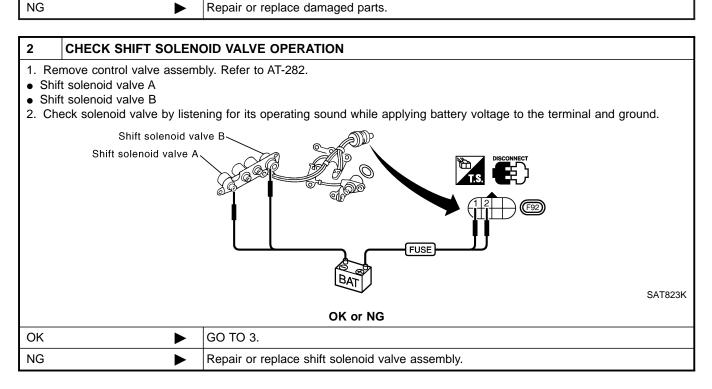




AT-133

Diagnostic Procedure





DTC P0731 A/T 1ST GEAR FUNCTION

Diagnostic Procedure (Cont'd)

GI

MA

EM

LC

EC

FE

ΑT

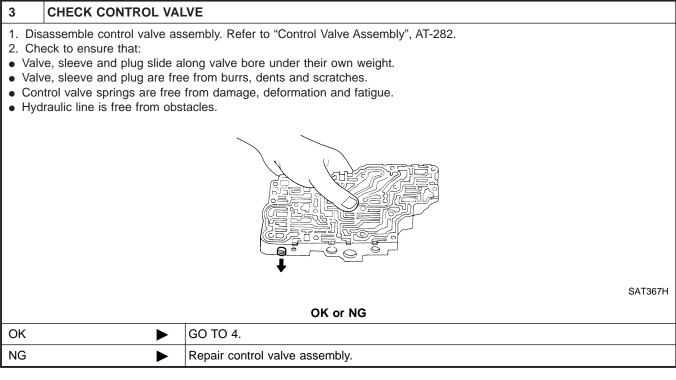
ST

BT

HA

SC

EL



			$\mathbb{A}\mathbb{X}$
4	CHECK DTC		
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-131.		
	OK or NG		
OK	OK INSPECTION END		BR
NG	•	Check transaxle inner parts. (Clutch, brake, etc.)	

IDX

Description

- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NHAT0049S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
12	LG/B	Shift solenoid valve B		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage
				When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	OV

On Board Diagnosis Logic

NHAT021

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck open: 4, $\bf 3^*$, 3 and 4 positions to each gear position above

*: P0732 is detected.

Diagnostic trouble code A/T 2ND GR FNCTN with CONSULT-II or P0732 without CONSULT-II is detected when A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.

Possible Cause

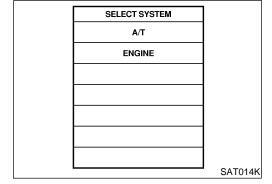
Check the following items.

- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit

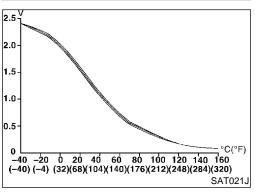
NHAT0217

MA

LC



SELECT DIAG MODE
WORK SUPPORT
SELF DIAGNOSIS
DATA MONITOR
CAN DIAG SUPPORT MNTR
FUNCTION TEST
DTC WORK SUPPORT



Diagnostic Trouble Code (DTC) Confirmation Procedure

NHAT0218

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

FE

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

AT

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

D 0D 0

After the repair, perform the following procedure to confirm the malfunction is eliminated.

SU

(P) WITH CONSULT-II

- 1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

RS

- 3) Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 45 to 50 km/h (28 to 31 MPH) under the following condition and release the accelerator pedal completely.

HA

THROTTLE POSI: Less than 1.0/8 Selector lever: D position (O/D ON)

SC

- Check that "GEAR" shows "3" or "4" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 45 to 50 km/h (28 to 31 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETE". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-140.

....

- If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

DTC P0732 A/T 2ND GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

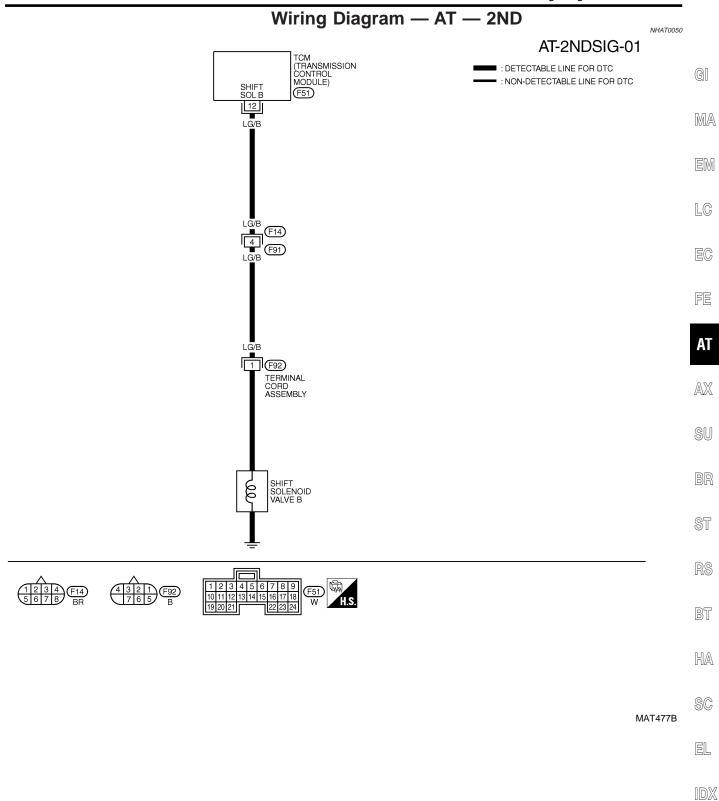
Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
Refer to AT-140, "DIAGNOSTIC PROCEDURE".
Refer to AT-381, "Shift Schedule".

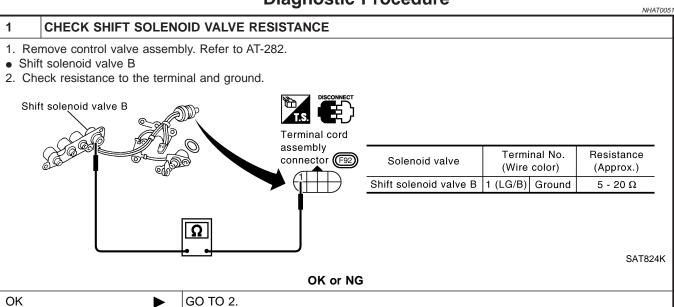
WITH GST

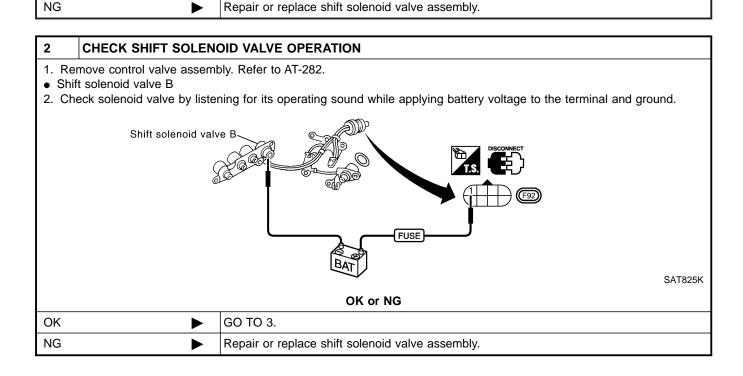
NHAT0218S02

Follow the procedure "With CONSULT-II".



Diagnostic Procedure





DTC P0732 A/T 2ND GEAR FUNCTION

Diagnostic Procedure (Cont'd)

GI

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EM

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EC

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ΑT

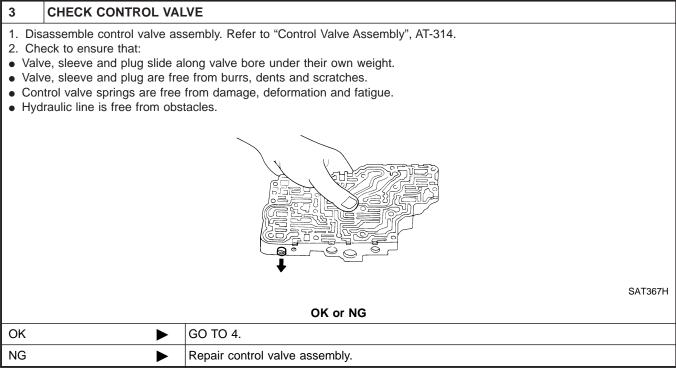
ST

BT

HA

SC

EL



			$\mathbb{A}\mathbb{X}$
4	CHECK DTC		
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-137.		
	OK or NG		
ОК	OK INSPECTION END		1 BR
NG	•	Check transaxle iner parts. (Clutch, brake, etc.)	

IDX

Description

- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NHAT0052S01

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
11	R/Y	Shift solenoid valve		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
		A		When shift solenoid valve A does not operate. (When driving in $\mathrm{D_2}$ or $\mathrm{D_3}$.)	ov

On Board Diagnosis Logic

NHAT0219

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck closed: 1, 1, 4* and 4 positions to each gear position above

*: P0733 is detected.

Diagnostic trouble code A/T 3RD GR FNCTN with CONSULT-II or P0733 without CONSULT-II is detected when A/T cannot be shifted to the 3rd gear position even if electrical circuit is good.

Possible Cause

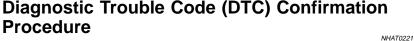
Check the following items.

- Shift solenoid valve A
- Each clutch
- Hydraulic control circuit

NHAT0220

MA

LC



CAUTION:

Procedure

Always drive vehicle at a safe speed.

Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch "OFF" and wait at least 10 seconds before conducting the next test.

AT

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

Accelerate vehicle to 60 to 75 km/h (37 to 47 MPH) under the following condition and release the accelerator pedal completely.

HA

THROTTLE POSI: Less than 1.0/8 (at all times during step

SC

Selector lever: D position

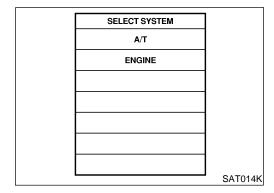
Check that "GEAR" shows "4" after releasing pedal.

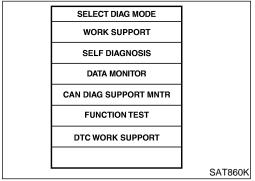
Depress accelerator pedal steadily with 3.5/8 - 4.5/8 of "THROTTLE POSI" from a speed of 60 to 75 km/h (37 to 47 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.)

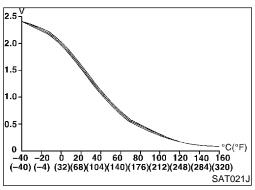
If the check result NG appears on CONSULT-II screen, go to

"DIAGNOSTIC PROCEDURE", AT-146. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case







DTC P0733 A/T 3RD GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \to 1 \to 4 \to 4$

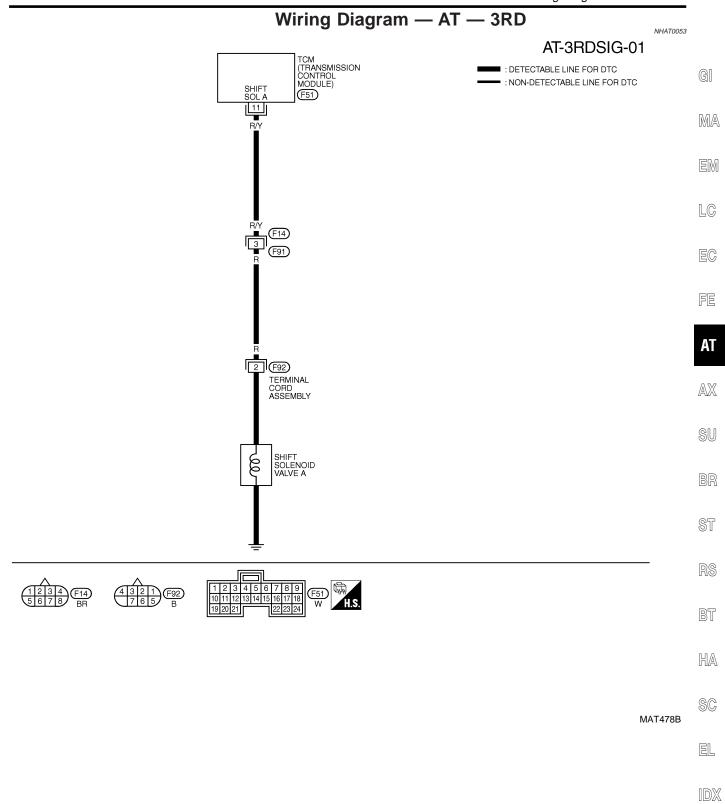
8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
Refer to AT-146, "DIAGNOSTIC PROCEDURE".
Refer to AT-381, "Shift Schedule".

WITH GST

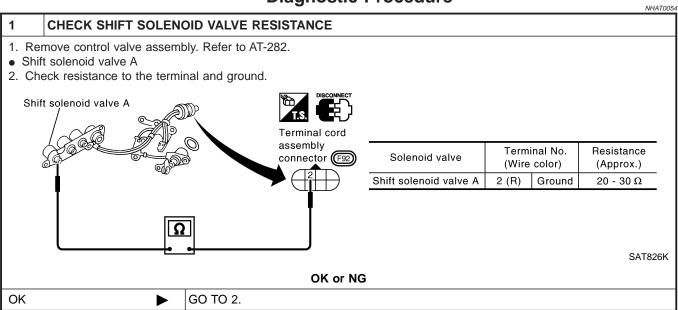
NSULT-II"

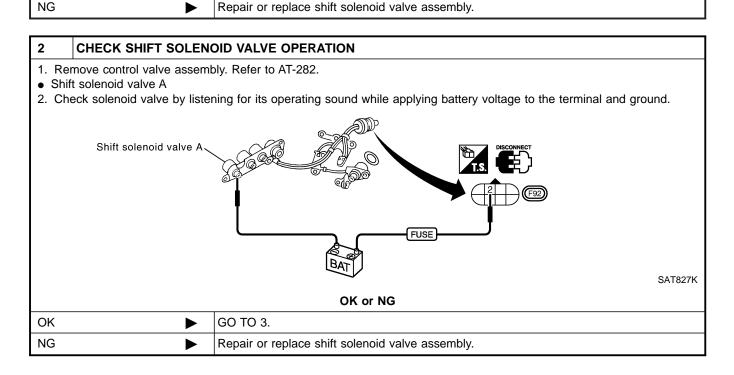
NHAT0221S02

Follow the procedure "With CONSULT-II".



Diagnostic Procedure





DTC P0733 A/T 3RD GEAR FUNCTION

Diagnostic Procedure (Cont'd)

GI

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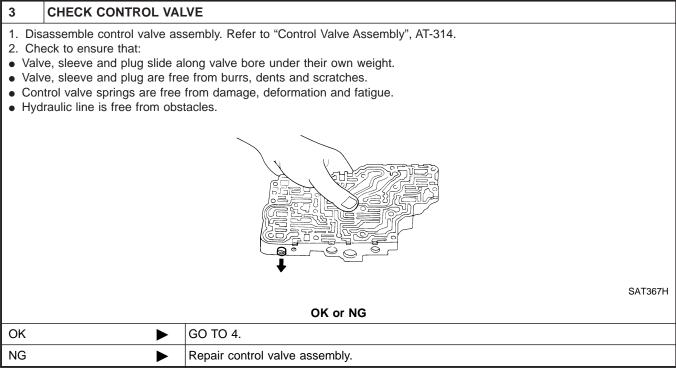
BT

HA

SC

EL

IDX



			_ AX		
4	CHECK DTC				
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-143.				
		OK or NG			
ОК	>	INSPECTION END	BR		
NG	•	Check transaxle inner parts. (Clutch, brake, etc.)			

Description

- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or line pressure is low as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NHAT0055S01

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% Approximately 94%
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NHAT0055S02

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
	G/R	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
'			(CON)	When depressing accelerator pedal fully after warming up engine.	OV
2	W/B	Line pressure sole- noid valve (with dropping resistor)		When releasing accelerator pedal after warming up engine.	4 - 14V
2				When depressing accelerator pedal fully after warming up engine.	ov
11	DW	Shift solenoid valve		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery volt- age
11	R/Y	A		When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	OV
		LG/B Shift solenoid valve B		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery volt- age
12	LG/B			When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	ov

On Board Diagnosis Logic

GI

MA

LC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this

diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck open or shift solenoid valve B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck open: 2, 2, 3 and 3* positions

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above

*: P0734 is detected.

And also, this malfunction will be caused when line pressure is lower than normal such as when line pressure solenoid valve is stuck open.

Diagnostic trouble code A/T 4TH GR FNCTN with CONSULT-II or P0734 without CONSULT-II is detected when A/T cannot be shifted to the 4th gear position even if electrical circuit is good.

AT

Possible Cause

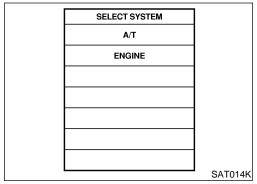
Check the following items.

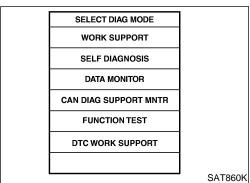
- Shift solenoid valve A
- Shift solenoid valve B
- Line pressure solenoid valve
- Each clutch
- Hydraulic control circuit

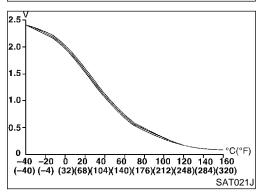
NHAT0223

HA

SC







Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0224

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

-) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 55 to 65 km/h (34 to 40 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step 4)

Selector lever: D position

- Check that "GEAR" shows "3" after releasing pedal.
- 5) Depress accelerator pedal steadily with 1.0/8 2.0/8 of "THROTTLE POSI" from a speed of 55 to 65 km/h (34 to 40 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-153. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows "4" when depressing accelerator pedal with 1.0/8 - 2.0/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

DTC P0734 A/T 4TH GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0734 exists	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Mailunction for P0734 exists.	$1 \to 2 \to 2 \to 1$

GI

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to AT-153, "DIAGNOSTIC PROCEDURE". Refer to AT-381, "Shift Schedule".

EM

MA

WITH GST

NHAT0224S02

Follow the procedure "With CONSULT-II".

EC

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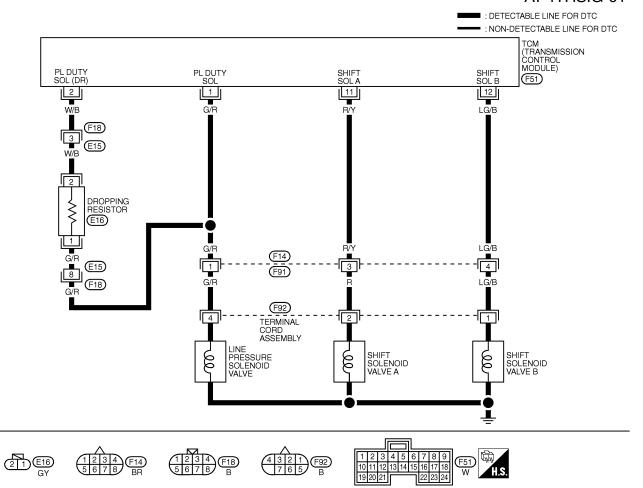
SC

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Wiring Diagram — AT — 4TH

NHAT0056

AT-4THSIG-01



MAT479B

GI

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ΑT

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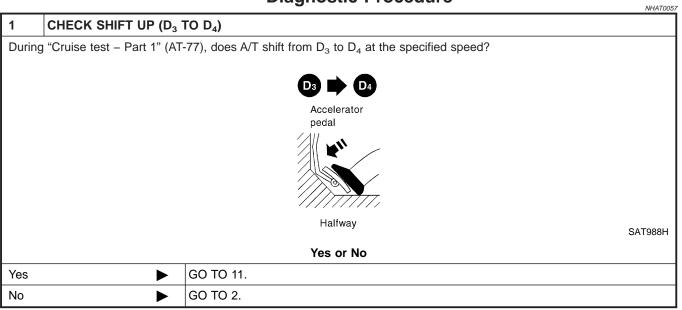
SW

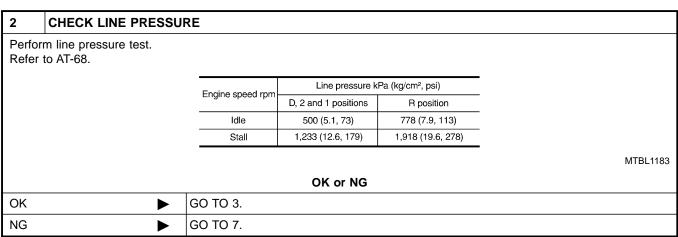
BT

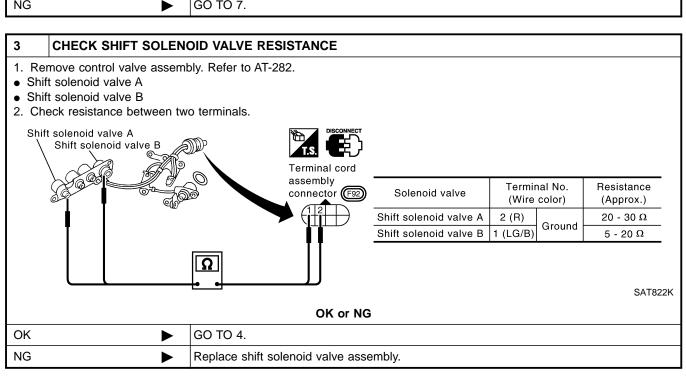
HA

SC









OK

NG

4 CHECK SHIFT SOLENOID VALVE OPERATION 1. Remove control valve assembly. Refer to AT-282. • Shift solenoid valve A • Shift solenoid valve B 2. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground. Shift solenoid valve B Shift solenoid valve A Shift solenoid valve A OK or NG

GO TO 5.

Replace shift solenoid valve assembly.

5	CHECK CONTROL VAL	VE		
2. ChVaVaCo	 Disassemble control valve assembly. Refer to AT-314. Check to ensure that: Valve, sleeve and plug slide along valve bore under their own weight. Valve, sleeve and plug are free from burrs, dents and scratches. Control valve springs are free from damage, deformation and fatigue. Hydraulic line is free from obstacles. 			
		SAT367 OK or NG		
ОК	•	GO TO 6.		
NG	>	Repair control valve.		

6	CHECK SHIFT UP (D ₃ TO D ₄)				
Does /	Does A/T shift from D ₃ to D ₄ at the specified speed?				
	OK or NG				
OK	OK ▶ GO TO 11.				
NG	NG Check transaxle inner parts. (Clutch, brake, etc.)				

DTC P0734 A/T 4TH GEAR FUNCTION

Diagnostic Procedure (Cont'd)

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FE

ΑT

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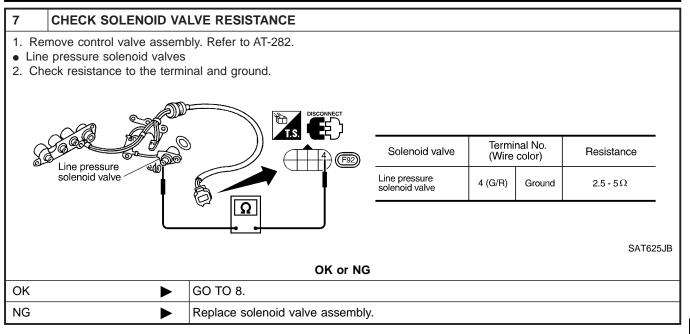
SU

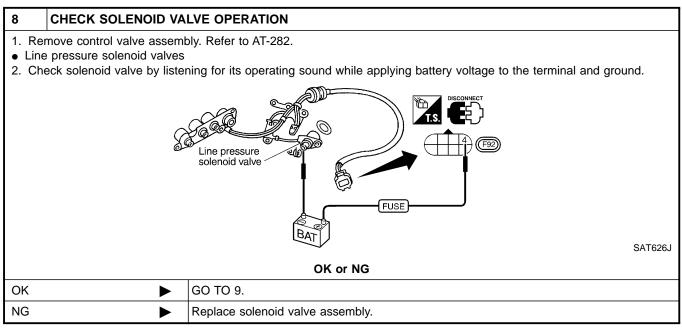
BT

HA

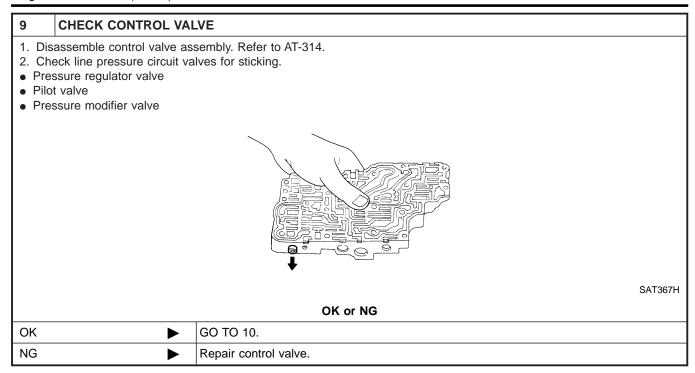
SC

EL





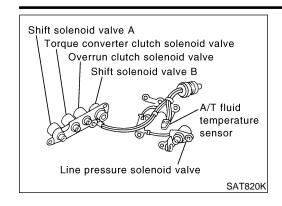
DTC P0734 A/T 4TH GEAR FUNCTION



10	CHECK SHIFT UP (D ₃ 1	ΓΟ D₄)			
Does /	Does A/T shift from D ₃ to D ₄ at the specified speed?				
	OK or NG				
ОК	OK ▶ GO TO 11.				
NG	•	Check transaxle inner parts. (Clutch, brake, etc.)			

11	CHECK DTC				
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-150.				
	OK or NG				
ОК	OK INSPECTION END				
NG	>	Perform "Cruise test — Part 1" again and return to the start point of this test group.			

Description



Description

The torque converter clutch solenoid valve is activated, with the gear in D_4 , by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2.0/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

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FE

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CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

NHAT0058S01

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%

TCM TERMINALS AND REFERENCE VALUE

NHAT0058S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
3	G/B	Torque converter clutch solenoid		When A/T performs lock-up.	8 - 15V
	G/B	valve		When A/T does not perform lock-up.	ov

On Board Diagnosis Logic

Diagnostic trouble code TCC SOLENOID/CIRC with CONSULT-II or P0740 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

BT

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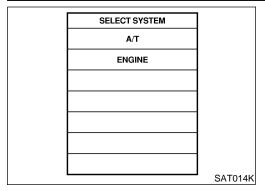
Possible Cause

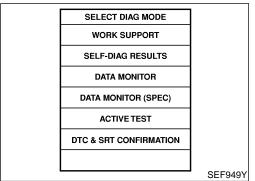
Check the following items.

- Torque converter clutch solenoid valve
- Harness or connectors (The solenoid circuit is open or shorted.)

100

Diagnostic Trouble Code (DTC) Confirmation Procedure





Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

NHAT0227

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

NHAT0227S01

- 1) Turn ignition switch ON. (Do not start engine.)
- 2) Select "DATA MONITOR" mode for "ENGINE" with CON-SULT-II and wait at least 1 second.
- 3) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 80 km/h (50 MPH) or more

THROTTLE POSI: 0.5/8 - 1.0/8

Selector lever: D position (O/D ON)

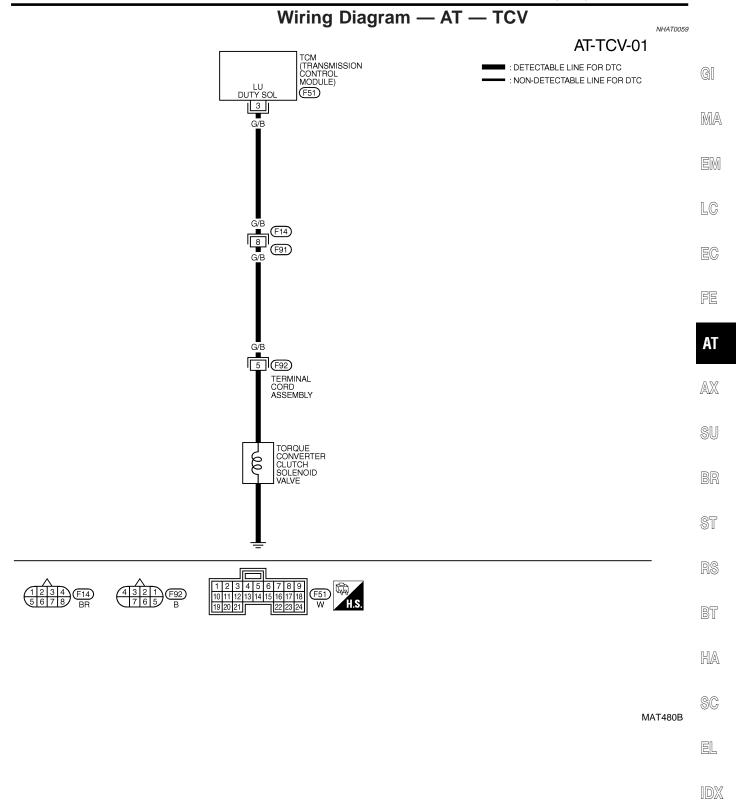
Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

WITH GST

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Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — TCV

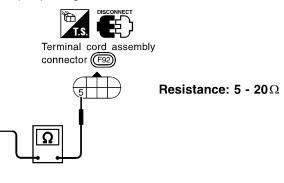


Diagnostic Procedure

NHAT0060

CHECK SOLENOID VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 5 (G/B) and ground.



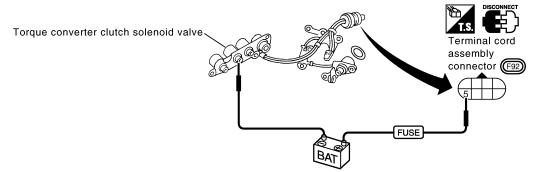
SAT627JE

OK or NG

OK	>	GO TO 3.
NG	•	GO TO 2.

2 CHECK SOLENOID VALVE OPERATION

- 1. Remove oil pan. Refer to AT-282.
- 2. Check the following items:
- Torque converter clutch solenoid valve
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



SAT828K

Harness of terminal cord assembly for short or open

OK or NG

OK •	GO TO 3.
NG ▶	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between terminal cord assembly connector terminal 5 (G/B) and TCM harness connector F51 terminal 3 (G/B). Refer to wiring diagram AT TCV.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK •	GO TO 4.
NG ►	Repair open circuit or short to ground or short to power in harness or connectors.

Diagnostic Procedure (Cont'd)

4	4 CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-158.		
	OK or NG		
OK	•	INSPECTION END	
NG	•	GO TO 5.	

5	5 CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

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Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

VHAT0061S01

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NHAT0061S02

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
4	G/R	Line pressure sole-		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
ı	G/K	noid valve	(Con)	When depressing accelerator pedal fully after warming up engine.	ov
		Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	4 - 14V
2	W/B	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	ov
	0/5	Torque converter		When A/T performs lock-up.	8 - 15V
3	G/B	G/B clutch solenoid valve		When A/T does not perform lock-up.	OV

On Board Diagnosis Logic

NHAT0228

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

On Board Diagnosis Logic (Cont'd)

This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 posi-

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above

*: P0744 is detected.

Diagnostic trouble code A/T TCC S/V FNCTN with CONSULT-II or P0744 without CONSULT-II is detected when A/T cannot perform lock-up even if electrical circuit is good.

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Possible Cause

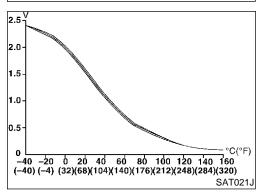
Check the following items.

- Line pressure solenoid valve
- Torque converter clutch solenoid valve
- Each clutch
- Hydraulic control circuit

AT

SELECT SYSTEM **ENGINE** SAT014K

SELECT DIAG MODE WORK SUPPORT SELF DIAGNOSIS DATA MONITOR CAN DIAG SUPPORT MNTR **FUNCTION TEST** DTC WORK SUPPORT SAT860K



Diagnostic Trouble Code (DTC) Confirmation **Procedure**

CAUTION:

Always drive vehicle at a safe speed.

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive vehicle to decrease voltage (warm up the fluid) or stop engine to increase voltage (cool down the fluid).

- Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to more than 80 km/h (50 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETE". (It will take approximately 30 seconds after "TESTING" shows.)

THROTTLE POSI: 1.0/8 - 2.0/8 (at all times during step 4) Selector lever: D position

TCC S/V DUTY: More than 94%

VHCL/S SE-A/T: Constant speed of more than 80 km/h (50

- Check that "GEAR" shows "4".
- For shift schedule, refer to SDS, AT-381.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC

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Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

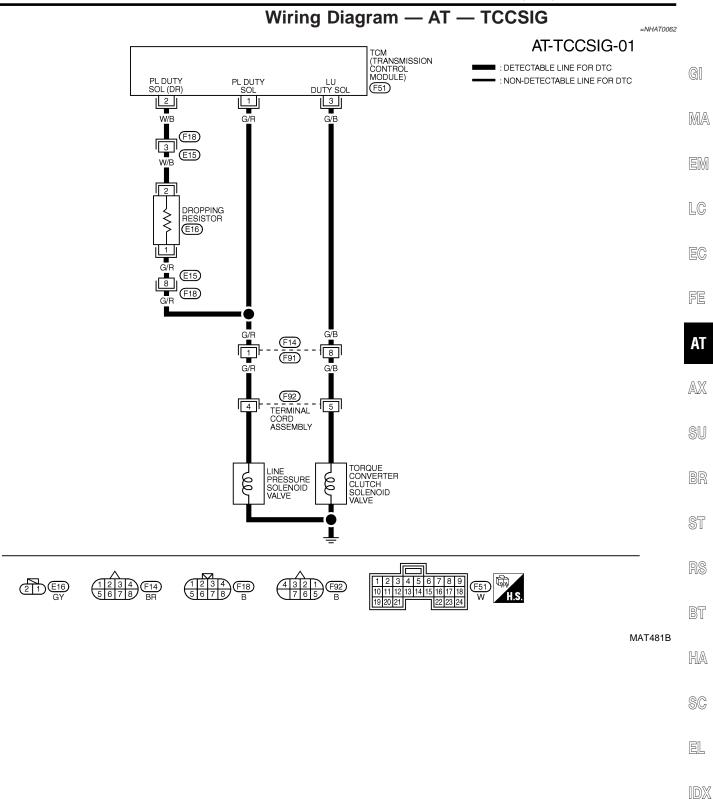
5) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to AT-166, "DIAGNOSTIC PROCEDURE". Refer to AT-381, "Shift Schedule".

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Follow the procedure "With CONSULT-II".

NHAT0230S02

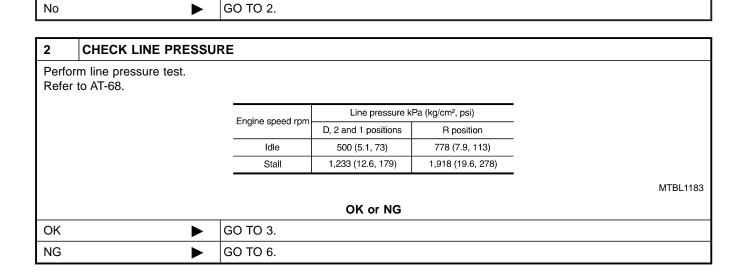
Wiring Diagram — AT — TCCSIG

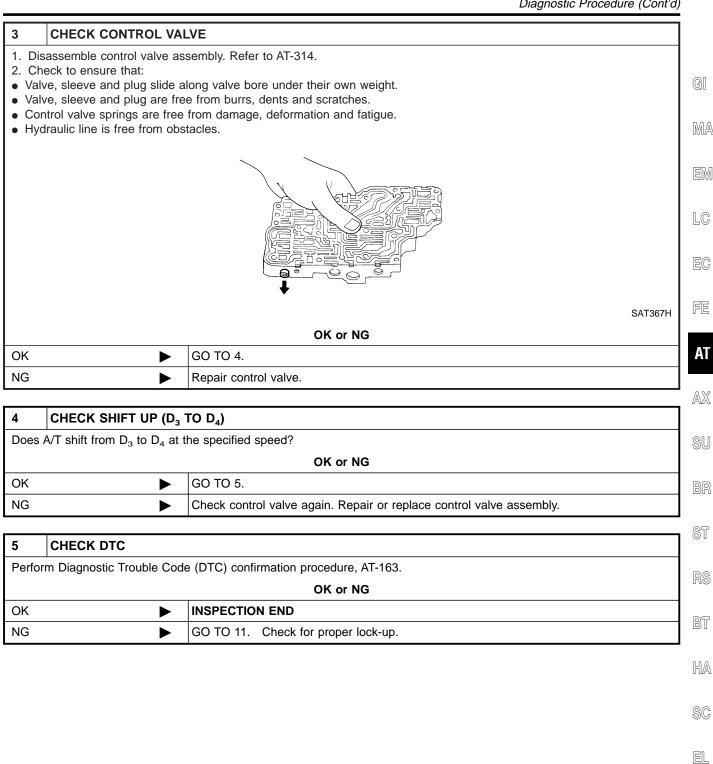


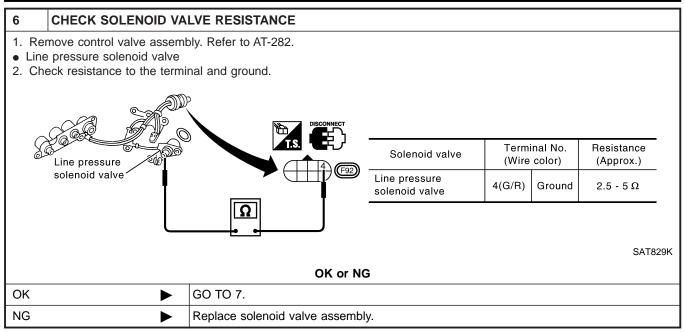
Yes

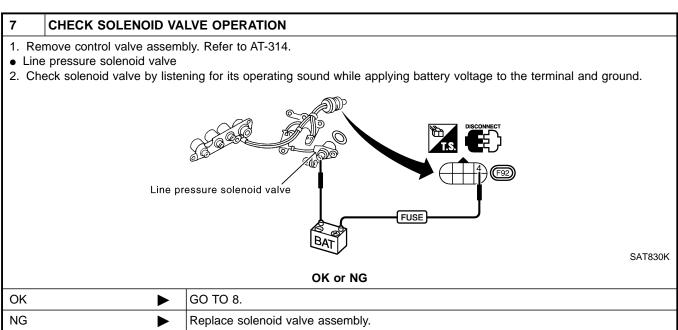
Diagnostic Procedure 1 CHECK SHIFT UP (D₃ TO D₄) During "Cruise test — Part 1" (AT-77), does A/T shift from D₃ to D₄ at the specified speed? D3 D4 Accelerator pedal Halfway SAT988H Yes or No

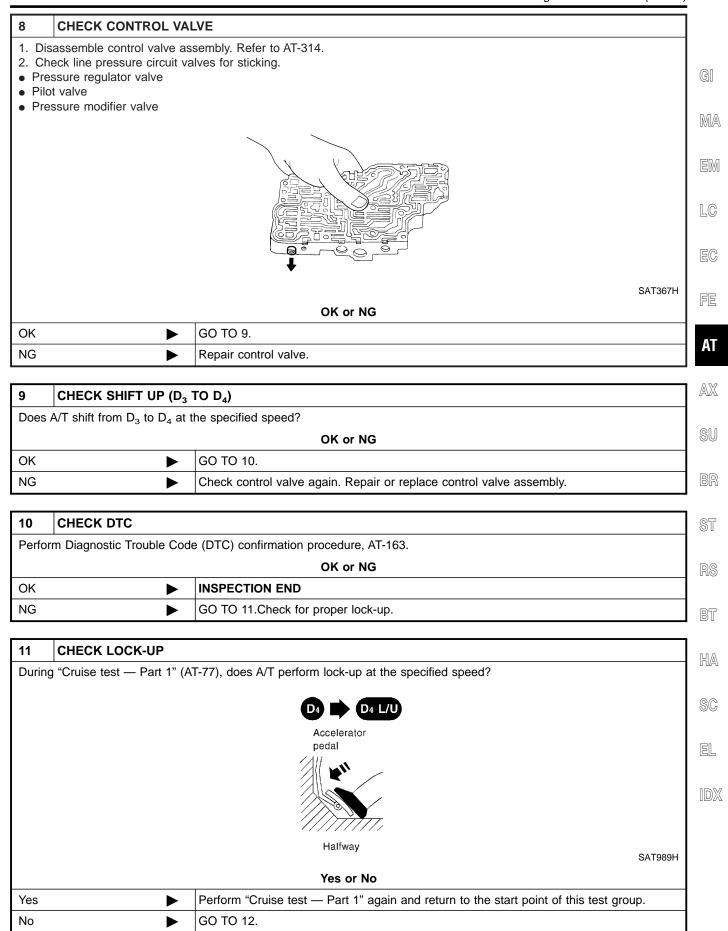
GO TO 11.

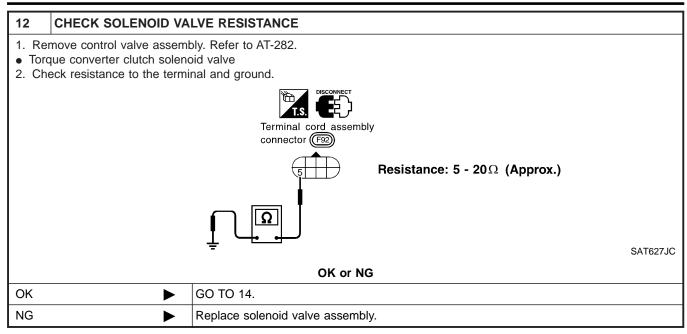


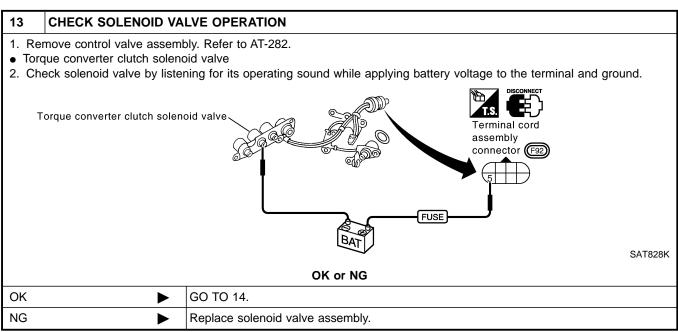












Diagnostic Procedure (Cont'd)

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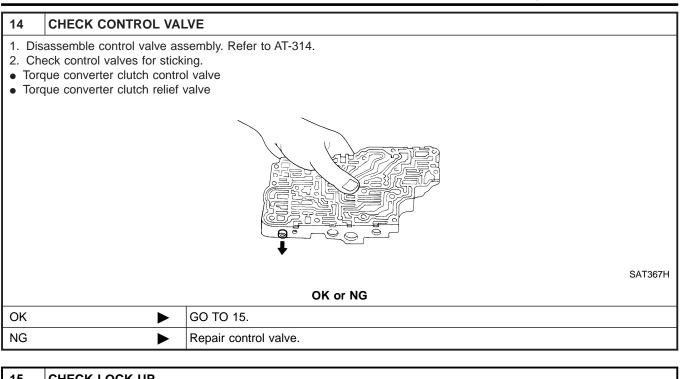
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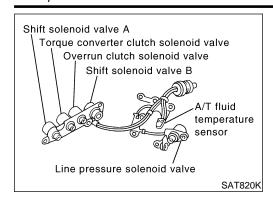
15	15 CHECK LOCK-UP		
Does	Does A/T perform lock-up at the specified speed?		
	Yes or No		
Yes	Yes ▶ GO TO 16.		
No	No Check control valve again. Repair or replace control valve assembly.		

16	6 CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-163.		
	OK or NG		
OK	OK INSPECTION END		
NG	>	Perform "Cruise test — Part 1" again and return to the start point of this test group.	

AT-171

DTC P0745 LINE PRESSURE SOLENOID VALVE

Description



Description

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NHAT0064S01

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%

NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NHAT0064S02

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
4	Line pressure sole-			When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
ı G	G/R	noid valve		When depressing accelerator pedal fully after warming up engine.	ov
	2 W/B	Line pressure sole- noid valve (with dropping resistor)		When releasing accelerator pedal after warming up engine.	4 - 14V
				When depressing accelerator pedal fully after warming up engine.	OV

On Board Diagnosis Logic

Diagnostic trouble code L/PRESS SOL/CIRC with CONSULT-II or P0745 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

Check the following items.

Harness or connectors (The solenoid circuit is open or shorted.)

Line pressure solenoid valve

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SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE WORK SUPPORT **SELF-DIAG RESULTS** DATA MONITOR DATA MONITOR (SPEC) **ACTIVE TEST DTC & SRT CONFIRMATION** SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

NHAT0233 NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

Depress accelerator pedal completely and wait at least 5 seconds.

WITH GST

Follow the procedure "With CONSULT-II".

NHAT0233S02

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Wiring Diagram — AT - LPSVNHAT0065 AT-LPSV-01 TCM (TRANSMISSION CONTROL MODULE) (F51) ■ : DETECTABLE LINE FOR DTC - : NON-DETECTABLE LINE FOR DTC PL DUTY SOL (DR) PL DUTY SOL W/B G/R (F18) (F18) (E15) (W/B) DROPPING RESISTOR **E**16 G/R F14 G/R 4 F92 TERMINAL CORD ASSEMBLY LINE PRESSURE SOLENOID VALVE

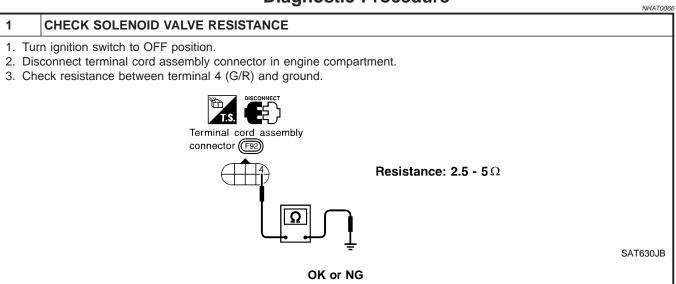
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24

MAT482B

1 2 3 4 5 6 7 8 B

4 3 2 1 7 6 5 B

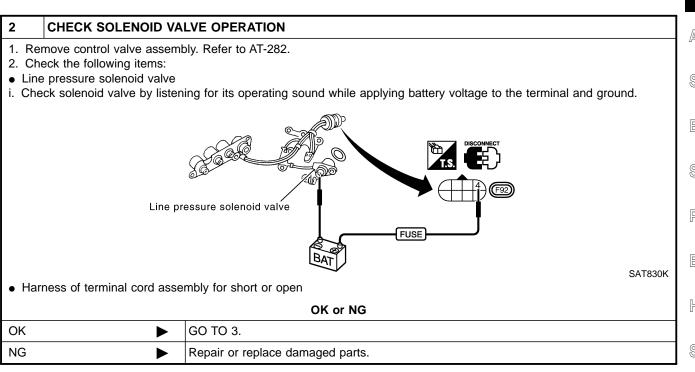




GO TO 3.

GO TO 2.

OK NG



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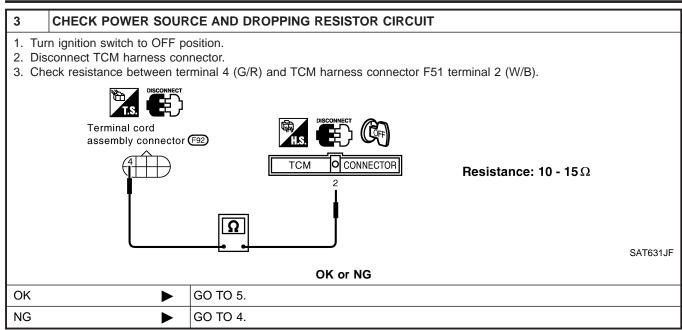
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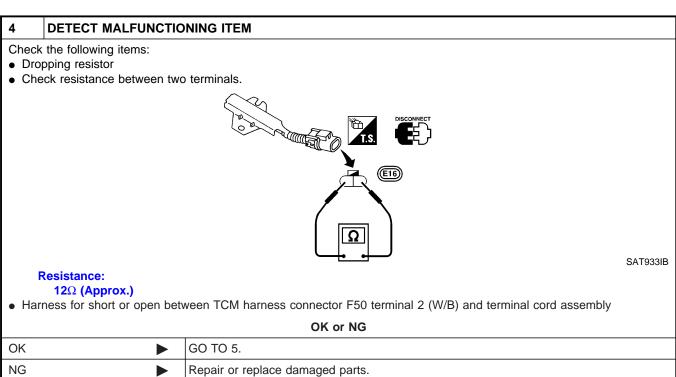
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DTC P0745 LINE PRESSURE SOLENOID VALVE





5	CHECK POWER SOURCE CIRCUIT	
 Turn ignition switch to OFF position. Check continuity between terminal cord assembly connector terminal 4 (G/R) and TCM harness connector F50 terminal 1 (G/R). Refer to wiring diagram — AT — LPSV. Continuity should exist. If OK, check harness for short to ground and short to power. Reinstall any part removed. 		
	OK or NG	
OK	>	GO TO 6.
NG	•	Repair open circuit or short to ground or short to power in harness or connectors.

DTC P0745 LINE PRESSURE SOLENOID VALVE

Diagnostic Procedure (Cont'd)

6	CHECK DTC		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-173.			
OK or NG			
OK	•	INSPECTION END	
NG	•	GO TO 7.	

7	CHECK TCM INSPECTION			
Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.				
OK or NG				
OK	•	INSPECTION END		
NG	NG Repair or replace damaged parts.			

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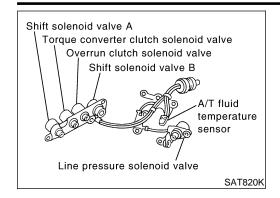
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Description

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and electric throttle control actuator (throttle position sensors). Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NHAT0067S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
44	R/Y	Shift solenoid		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery volt- age
11	R/ I	valve A		When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	0V

On Board Diagnosis Logic

Diagnostic trouble code SFT SOL A/CIRC with CONSULT-II or P0750 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

NHAT0235

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Shift solenoid valve A

DTC P0750 SHIFT SOLENOID VALVE A

Diagnostic Trouble Code (DTC) Confirmation Procedure

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

2) Start engine.

3) Drive vehicle in D position and allow the transmission to shift $1 \rightarrow 2$ ("GEAR").

WITH GST

Follow the procedure "With CONSULT-II".

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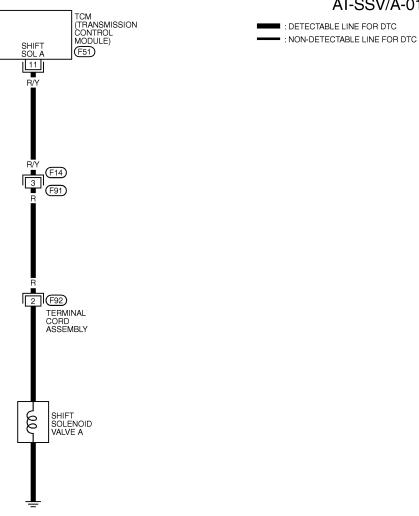
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Wiring Diagram — AT — SSV/A

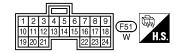
NHAT0068











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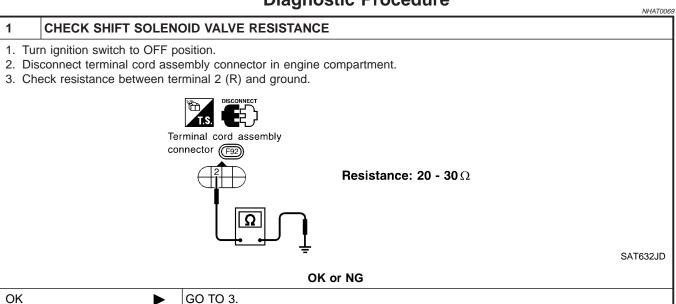
GI

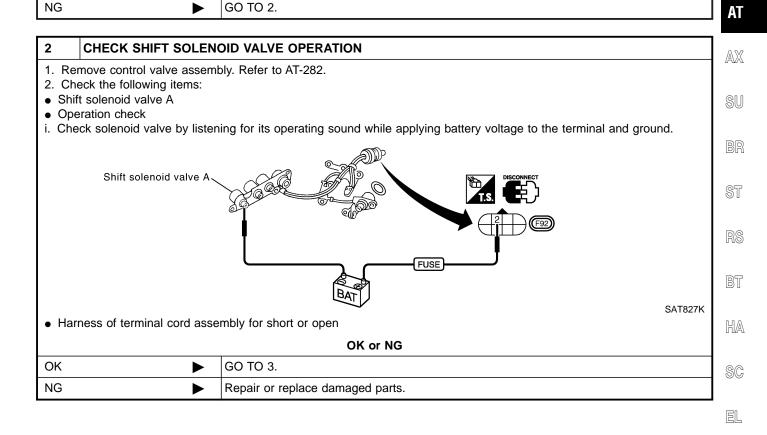
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AT-181

DTC P0750 SHIFT SOLENOID VALVE A

Diagnostic Procedure (Cont'd)

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between terminal cord assembly connector terminal 2 (R) and TCM harness connector F51 terminal 11 (R/Y). Refer to wiring diagram AT SSV/A.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

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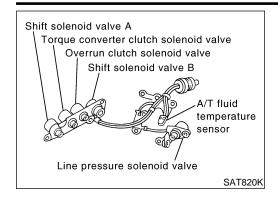
OK		GO TO 4.
NG		Repair open circuit or short to ground or short to power in harness or connectors.

4	4 CHECK DTC				
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-179.				
	OK or NG				
OK	OK INSPECTION END				
NG	>	GO TO 5.			

5	CHECK TCM INSPECTION					
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 					
	OK or NG					
OK	OK INSPECTION END					
NG	•	Repair or replace damaged parts.				

DTC P0755 SHIFT SOLENOID VALVE B

Description



Description

Shift solenoid valves A and B are turned ON or OFF" by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and electric throttle control actuator (throttle position sensors). Gears will then be shifted to the optimum position.



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Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

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TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NHAT0070S01

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Terminal No.	Wire color	ltem	Condition		Judgement standard (Approx.)
12	LG/B	Shift solenoid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery volt- age
	LG/B	valve B		When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	ov

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On Board Diagnosis Logic

Diagnostic trouble code SFT SOL B/CIRC with CONSULT-II or P0755 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

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Possible Cause

Check the following items.

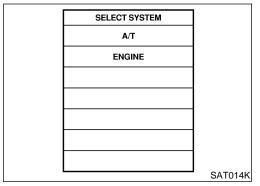
Harness or connectors
 (The solenoid circuit is open or shorted.)

Shift solenoid valve B

NHAT0239

DTC P0755 SHIFT SOLENOID VALVE B

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0238

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

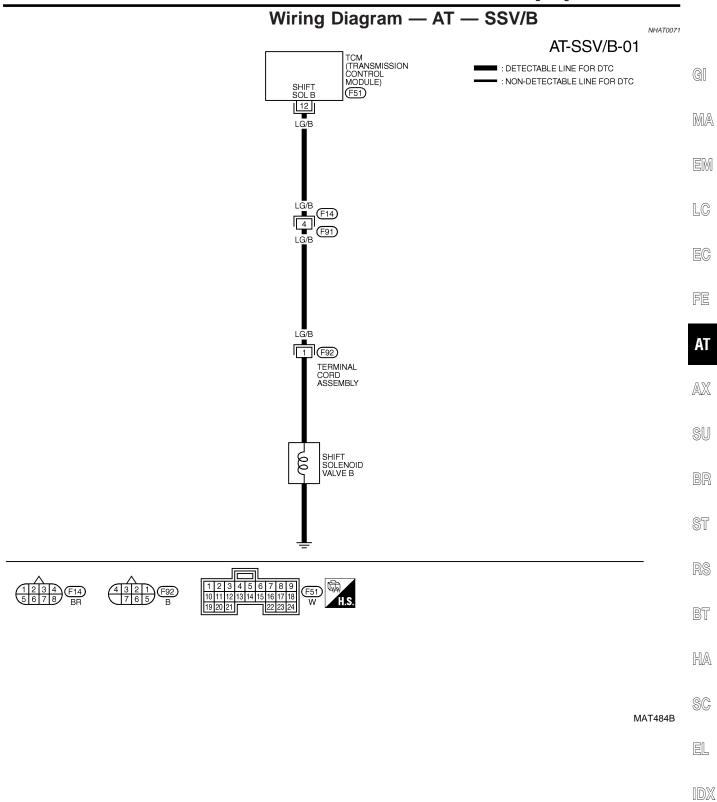
NHAT0238501

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine.
- 3) Drive vehicle in D position and allow the transmission to shift $1 \rightarrow 2 \rightarrow 3$ ("GEAR").

WITH GST

NHAT0238S02

Follow the procedure "With CONSULT-II".

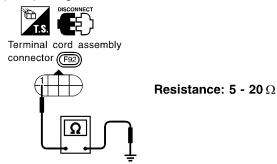


Diagnostic Procedure

NHAT0072

1 CHECK SHIFT SOLENOID VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 1 (LG/B) and ground.



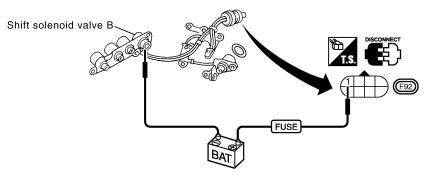
SAT633JD

OK or NG

OK		GO TO 3.
NG	•	GO TO 2.

2 CHECK SHIFT SOLENOID VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-282.
- 2. Check the following items:
- Shift solenoid valve B
- Operation check
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



SAT825K

• Harness of terminal cord assembly for short or open

OK or NG

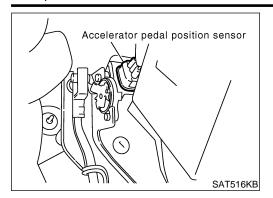
OK ►	GO TO 3.
NG ►	Repair or replace damaged parts.

DTC P0755 SHIFT SOLENOID VALVE B

Diagnostic Procedure (Cont'd)

		Diagnostic Procedure (Cont	u)
3 CHECK P	OWER SOUR	RCE CIRCUIT	Ŧ
1. Turn ignition sv 2. Disconnect TCl 3. Check continuinal 12 (LG/B). Continuity	witch to OFF p M harness con ty between ter Refer to wiring should exist. arness for sho	position. nnector. rminal cord assembly connector terminal 1 (LG/B) and TCM harness connector F51 termiged diagram — AT — SSV/B.	
t. Itemstall ally p	art removed.	OK or NG	
DK	•	GO TO 4.	+
NG	>	Repair open circuit or short to ground or short to power in harness or connectors.	
			<u> </u>
CHECK D			4
Perform Diagnosti	c Trouble Cod	de (DTC) confirmation procedure, AT-184.	
DK		OK or NG INSPECTION END	\dashv
NG		GO TO 5.	┨,
			_
CHECK T	CM INSPECT	TION	٦
Perform TCM in the second	TCM pin term	inals for damage or loose connection with harness connector. OK or NG INSPECTION END	
NG	<u> </u>	Repair or replace damaged parts.	\dashv
		Tropan of replace damaged parter	_

Description



Description

The accelerator pedal position sensor is part of the system that controls throttle position. Accelerator pedal position signal is sent to the ECM. And the signal is also sent to TCM as throttle valve position signal.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NHAT0073S01

Monitor item	Condition	Specification
Accelerator pedal position	Fully-closed throttle	Approximately 0.5V
sensor	Fully-open throttle	Approximately 4V

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NHAT0073S02

Terminal No.	Wire color	Item		Judgement standard (Approx.)	
	0	Concernous		Ignition switch ON.	4.5 - 5.5V
32	R	Sensor power	CON	Ignition switch OFF.	0V
41	W	Accelerator pedal position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V
42	В	Sensor ground		-	0V

On Board Diagnosis Logic

On Board Diagnosis Logic

Diagnostic trouble code TP SEN/CIRC A/T with CONSULT-II or P1705 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

GI

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Possible Cause

NHAT0241 LG

Check the following items.

- Harness or connectors
 (The sensor circuit is open or shorted.)
- Accelerator pedal position sensor

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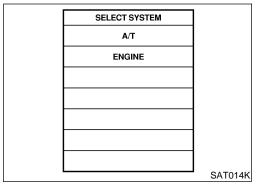
BT

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EL

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
CAN DIAG SUPPORT MNTR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SAT860K

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0242

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

IHATO242S01

 Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Accelerator pedal condition	Accelerator pedal position sensor (THRTL POS SEN)
Fully released	Approx. 0.5V
Partially depressed	0.5 - 4V
Fully depressed	Approx. 4V

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-192.

If the check result is OK, go to following step.

- 2) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN (accelerator pedal position sensor):

Approximately 3V or less Selector lever: D position

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-192.

If the check result is OK, go to following step.

4) Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle

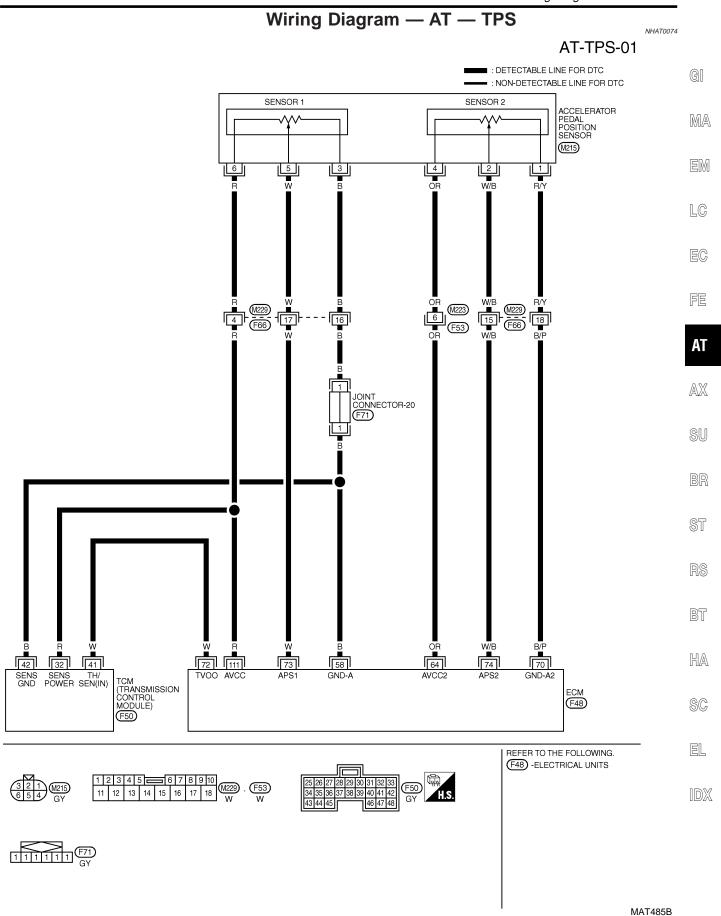
Selector lever: D position

WITH GST

NHAT0242S02

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — TPS



Diagnostic Procedure

NG

Diagnostic Procedure

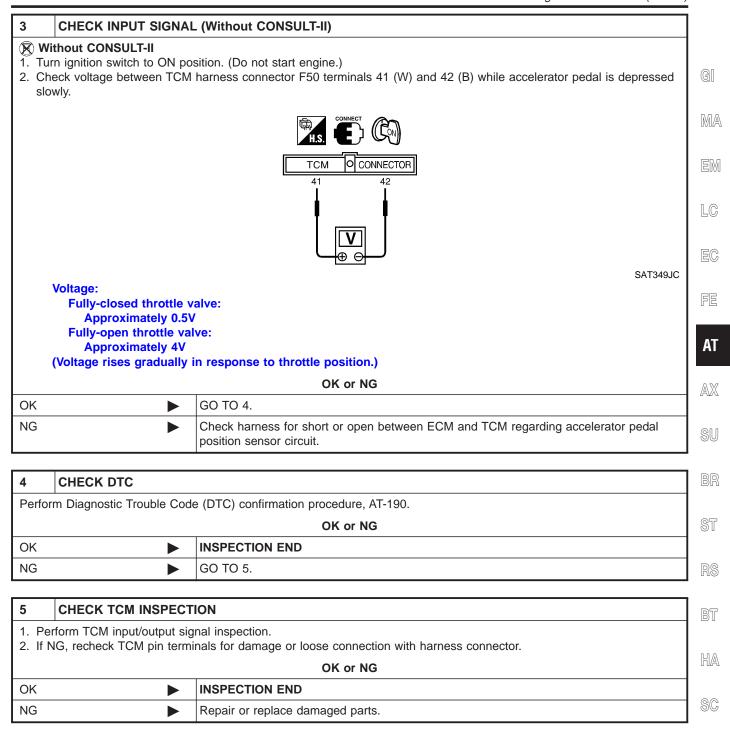
2 **CHECK INPUT SIGNAL (With CONSULT-II)** (P) With CONSULT-II 1. Turn ignition switch to ON position. (Do not start engine.) 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out the value of "THRTL POS SEN". Voltage: **Fully-closed throttle: Approximately 0.5V** Fully-open throttle: **Approximately 4V** DATA MONITOR MONITORING VHCL/S SE-A/T VHCL/S SE-MTR XXX km/h THRTL POS SEN XXX V FLUID TEMP SE XXX V BATTERY VOLT XXX V SAT614J OK or NG OK GO TO 4.

position sensor circuit.

Check harness for short or open between ECM and TCM regarding accelerator pedal

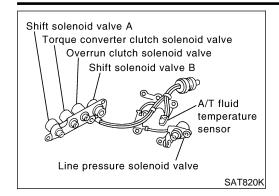
Diagnostic Procedure (Cont'd)

EL



DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Description



Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the park/neutral position (PNP) switch, 3rd position switch, vehicle speed and accelerator pedal position sensor (throttle position sensors). The overrun clutch operation will then be controlled.

TCM TERMINALS AND REFERENCE VALUE

NHAT0076S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
20	BR/Y	Overrun clutch		When overrun clutch solenoid valve operates.	Battery volt- age
20	BR/T	solenoid valve		When overrun clutch solenoid valve does not operate.	OV

On Board Diagnosis Logic

Diagnostic trouble code O/R CLTCH SOL/CIRC with CONSULT-II or P1760 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

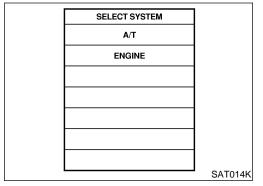
NHAT0244

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Overrun clutch solenoid valve

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Diagnostic Trouble Code (DTC) Confirmation Procedure



SEL	ECT DIAG MODE	
W	ORK SUPPORT	
SEL	F-DIAG RESULTS	
D	ATA MONITOR	
DATA	MONITOR (SPEC)	
,	ACTIVE TEST	
DTC & S	SRT CONFIRMATION	
		SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0245

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

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TESTING CONDITION:

Always drive vehicle on a level road to improve accuracy of

After the repair, perform the following procedure to confirm the malfunction is eliminated.

LC

(P) WITH CONSULT-II

1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

Start engine.

FE

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3) Accelerate vehicle to a speed of more than 10 km/h (6 MPH) with D position.

Release accelerator pedal completely with 3rd position.

NHAT0245S02

WITH GST

Follow the procedure "With CONSULT-II".

HA

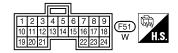
SC

EL

Wiring Diagram — AT — OVRCSV AT-OVRCSV-01 TCM. (TRANSMISSION CONTROL MODULE) OV RIC (SOL MODULE) BRY F14 2 (F3) BRY TEMINAL CORD. ASSEMBLY OVERUN OLUTOH SOLENOLD OVERUN OLUTOH SOLENOLD OVERUN OLUTOH SOLENOLD OVERUN OLUTOH SOLENOLD

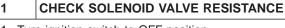






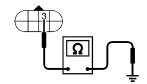
MAT486B





- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 3 (BR/Y) and ground.





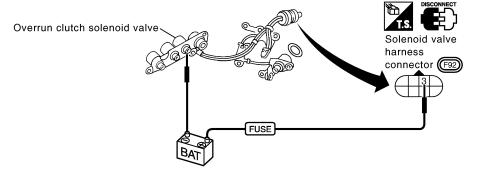
Resistance: 20 - 30 Ω

SAT637JE

2 CHECK SOLENOID VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-282.
- 2. Check the following items:
- Overrun clutch solenoid valve
- Operation check
- i. Check solenoid valve by listening for its operating sound while applying battey voltage to the terminal and ground.

OK or NG



• Harness of terminal cord assembly for short or open

OK or NG

OK		GO TO 3.
NG	>	Repair or replace damaged parts.

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DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Diagnostic Procedure (Cont'd)

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between terminal cord assembly connector terminal 3 (BR/Y) and TCM harness connector F51 terminal 20 (BR/Y). Refer to wiring diagram AT OVRCVS.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

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റ	ĸ	or	N	

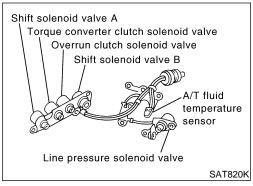
OK •	GO TO 4.
NG ►	Repair open circuit or short to ground or short to power in harness or connectors.

4	CHECK DTC				
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-195.					
	OK or NG				
OK	•	INSPECTION END			
NG	NG GO TO 5.				

5	5 CHECK TCM INSPECTION			
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG				
OK INSPECTION END				
NG	>	Repair or replace damaged parts.		

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

Description



Line pressure solenoid valve SAT820K 2.5 2.0 1.5 1.0 0.5

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

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CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Specification (Approximately)

Remarks: Specification data are reference values.

Monitor item

A/T fluid temperature

sensor

Condition

Cold [20°C (68°F)]

Hot [80°C (176°F)]

-40 -20 0 20 40 60 80 100 120 140 160 (-40) (-4) (32)(68)(104)(140)(176)(212)(248)(284)(320)

NHAT0079S01

	SU
ly)	
2.5 kΩ	BR

 $0.3 \text{ k}\Omega$

TCM TERMINALS AND REFERENCE VALUE

1.5V

0.5V

NHAT0079S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
10	R/Y	Power source	Con	When turning ignition switch to ON.	Battery voltage
-				When turning ignition switch to OFF.	oV
19	R/Y	Power source		Same as No. 10	
28	V/D	Power source	CON	When turning ignition switch to OFF.	Battery voltage
	Y/R	(Memory back-up)	or Coff	When turning ignition switch to ON.	Battery voltage
42	В	Sensor ground			0V
47		G A/T fluid tempera- ture sensor	CON	When ATF temperature is 20°C (68°F).	1.5V
	G			When ATF temperature is 80°C (176°F).	0.5V

On Board Diagnosis Logic

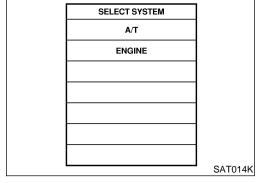
Diagnostic trouble code BATT/FLUID TEMP SEN with CONSULT-II or 8th judgement flicker without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

Possible Cause

NHAT0247

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- A/T fluid temperature sensor



Diagnostic Trouble Code (DTC) Confirmation Procedure

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) WITH CONSULT-II

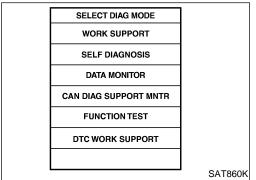
NHAT0248S01

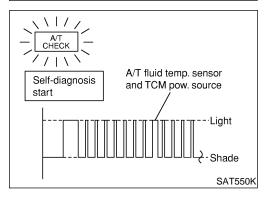
- 1) Start engine.
- Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 20 km/h (12 MPH).

N WITHOUT CONSULT-II

NHAT0248S02

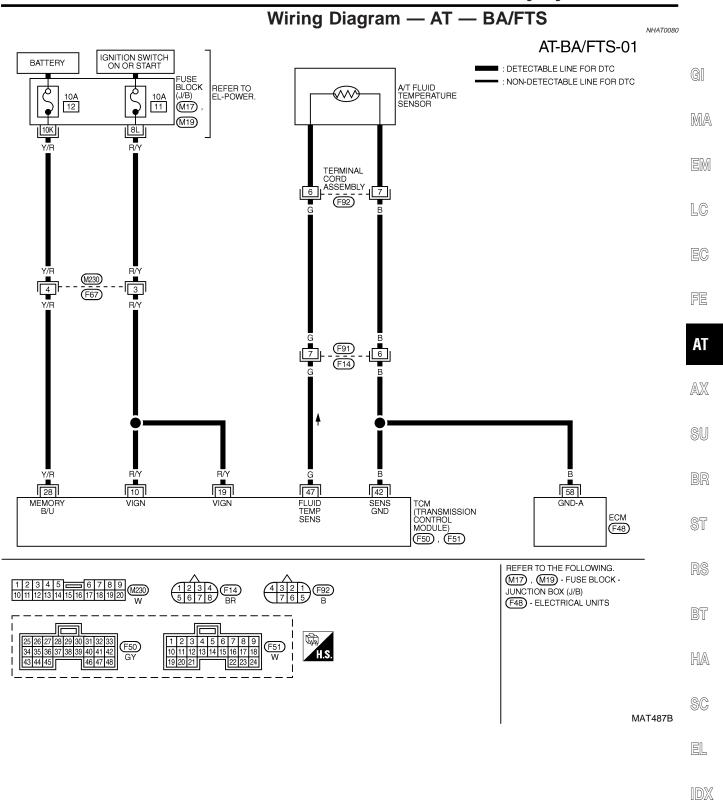
- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 20 km/h (12 MPH).
- Perform self-diagnosis. Refer to AT-52, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)".





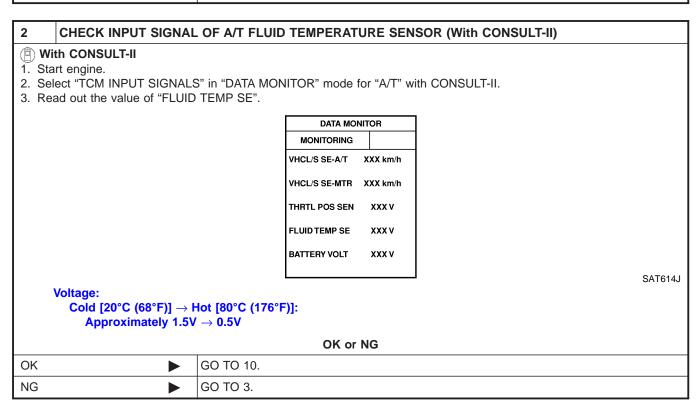
DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

Wiring Diagram — AT — BA/FTS



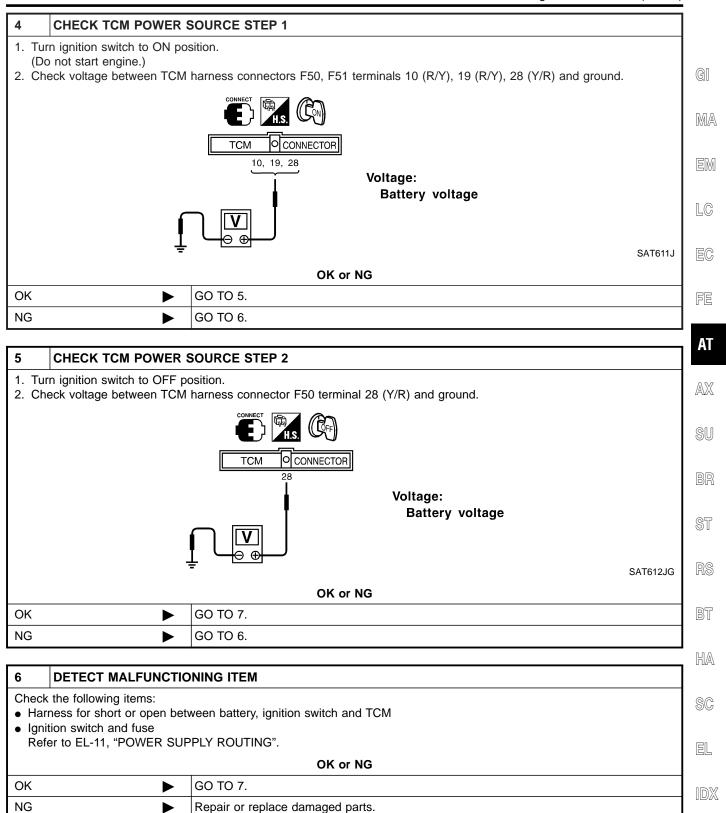
DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

Diagnostic Procedure



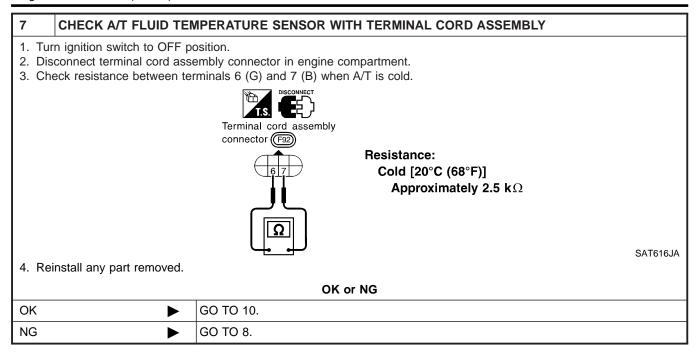
3	DETECT MALFUNCTIO	NING ITEM				
HarGro	Check the following items: • Harness for short or open between TCM, ECM and terminal cord assembly • Ground circuit for ECM Refer to EC-153, "TROUBLE DIAGNOSIS FOR POWER SUPPLY".					
	OK or NG					
OK	OK ▶ GO TO 4.					
NG	NG Repair or replace damaged parts.					

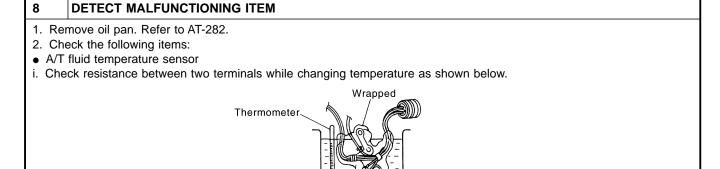
Diagnostic Procedure (Cont'd)



DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

Diagnostic Procedure (Cont'd)





Temperature °C (°F) Resistance
20 (68) Approximately 2.5 kΩ

80 (176)

MTBL0210

SAT821K

• Harness of terminal harness assembly for short or open

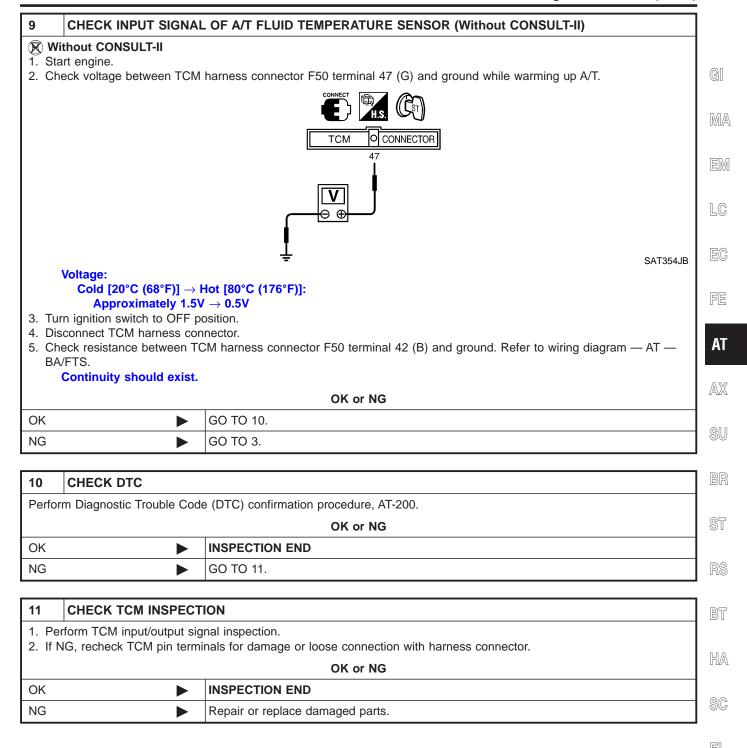
OK or NG

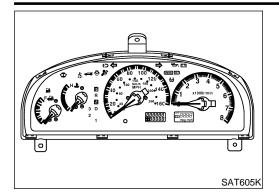
Approximately 0.3 k Ω

OK •	GO TO 10.
NG ►	Repair or replace damaged parts.

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

Diagnostic Procedure (Cont'd)





Description

NHAT0082

The vehicle speed sensor-MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor-MTR.

TCM TERMINALS AND REFERENCE VALUE

NHAT0082S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition	
40	PU/R	Vehicle speed sensor	When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Intermittently changes between approx. 0V and approx. 4.5V.
42	В	Sensor ground	_	0V

On Board Diagnosis Logic

Diagnostic trouble code VHCL SPEED SEN-MTR with CONSULT-II or 2nd judgement flicker without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

Possible Cause

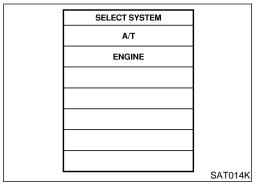
NHAT0250

Check the following items.

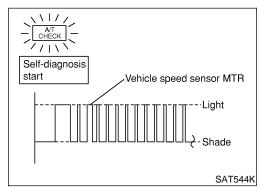
- Harness or connectors (The sensor circuit is open or shorted.)
- Combination meter
- ABS/TCS control unit (with TCS)
- Vehicle speed sensor (with VDC)

DTC VEHICLE SPEED SENSOR-MTR

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
CAN DIAG SUPPORT MNTR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SAT860K



Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0251

Always drive vehicle at a safe speed.

 If conducting this "DTC Confirmation Procedure" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

NHAT0251S01

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).

WITHOUT CONSULT-II

NHAT0251S02

Start engine.

- Drive vehicle under the following conditions: Selector lever in D and vehicle speed higher than 25 km/h (16 MPH).
- Perform self-diagnosis.
 Refer to AT-52, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)".

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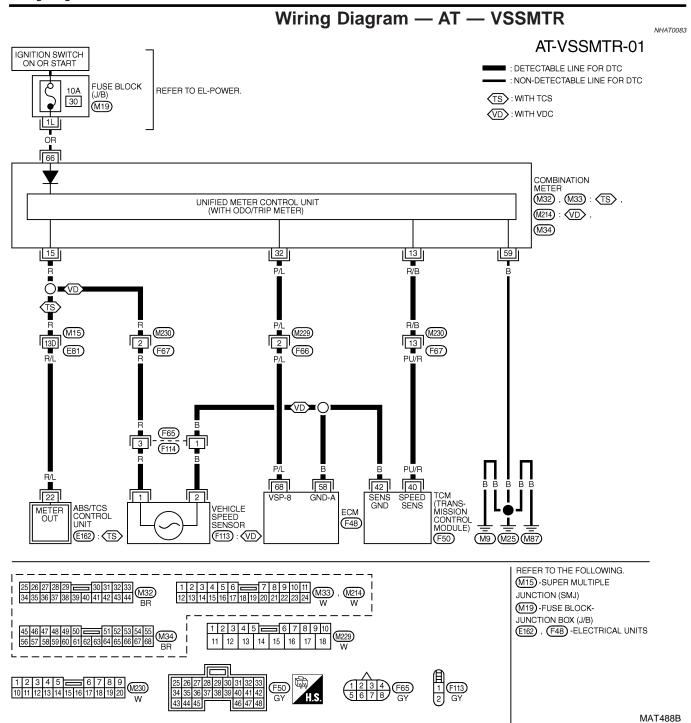
RT

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DW.



Diagnostic Procedure

1 CHECK INPUT SIGNAL

(a) With CONSULT-II

1. Start engine.

- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out the value of "VHCL/S SE·MTR" while driving. Check the value changes according to driving speed.

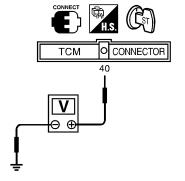
DATA MONITOR			
MONITORING			
VHCL/S SE-A/T	XXX km/h		
VHCL/S SE-MTR	XXX km/h		
THRTL POS SEN	xxx v		
FLUID TEMP SE	xxx v		
BATTERY VOLT	xxx v		

SAT614J

Without CONSULT-II

1. Start engine.

2. Check voltage between TCM harness connector F50 terminal 40 (PU/R) and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.



SAT356JB

Voltage:

Intermittently changes between approx. 0V and approx. 4.5V.

OK or NG

OK •	GO TO 3.
NG •	GO TO 2.

2 DETECT MALFUNCTIONING ITEM

Check the following items:

Combination meter

Refer to EL-125, "METERS AND GAUGES".

- Harness for short or open between TCM and combination meter
- ABS/TCS control unit (with TCS)

Refer to BR-46, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".

- Harness for short or open between combination meter and ABS/TCS control unit (with TCS)
- Vehicle speed sensor and ground circuit for vehicle speed sensor (with VDC) Refer to EL-125, "METERS AND GAUGES".
- Harness for short or open between combination meter and vehicle speed sensor (with VDC)

OK or NG

OK ►	GO TO 3.
NG ►	Repair or replace damaged parts.

AT-209

G

NHAT0084

MA

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AX

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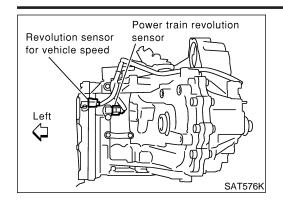
EL

DTC VEHICLE SPEED SENSOR-MTR

Diagnostic Procedure (Cont'd)

3	CHECK DTC				
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-207.				
OK or NG					
OK	>	INSPECTION END			
NG	•	GO TO 4.			

4	CHECK TCM INSPECTI	ON			
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.				
	OK or NG				
OK	•	INSPECTION END			
NG	>	Repair or replace damaged parts.			



Description

The power train revolution sensor detects foward clutch drum rpm (revolutions per minute). It is located on the input side of the automatic transmission. The vehicle speed sensor A/T (Revolution sensor) is located on the output side of the automatic transmission. With the two sensors, input and output shaft rpms are accurately detected. The result is optimal shift timing during deceleration and improved shifting.

MA

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TCM TERMINALS AND REFERENCE VALUE

NHAT0272S01

Remarks: Specification data are reference value	٠٠.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)	EC
				When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1		
38	PU	Power train revo-		CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector.	240 Hz	AT
	. 0	lution sensor		*1: A circuit tester cannot be used to test this item.		AX
				When vehicle parks.	Under 1.3V or over 4.5V	SU
42	В	Sensor ground	(Con)	_	ov	BR
						ST

On Board Diagnosis	Logic
	3

NHAT0279

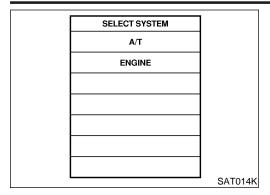
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	Bī
: TURBINE REV	TCM does not receive the proper voltage	Harness or connectors (The connect circuit is one) or charted.)	_
: 10th judgement flicker	signal from the sensor.	(The sensor circuit is open or shorted.) • Power train revolution sensor	HA

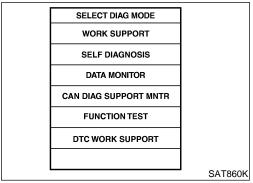
SC

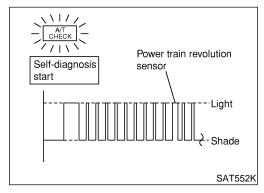
EL

DTC POWER TRAIN REVOLUTION SENSOR

Diagnostic Trouble Code (DTC) Confirmation Procedure







Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

=NHAT0277

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) WITH CONSULT-II

NHAT0277S01

- Start engine.
- 2) Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3) Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1.0/8 of the full throttle position and driving for more than 5 seconds.

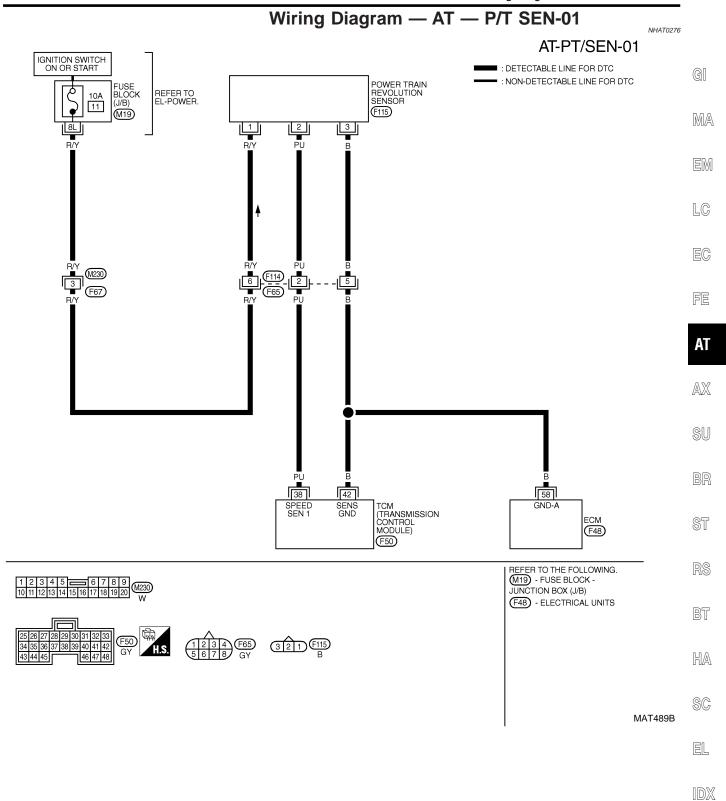
NO TOOLS

NHAT0277S02

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1.0/8 of the full throttle position and driving for more than 5 seconds.
- Perform self-diagnosis.
 Refer to AT-52, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)".

DTC POWER TRAIN REVOLUTION SENSOR

Wiring Diagram — AT — P/T SEN-01



Diagnostic Procedure

NHAT0274

(P) With CONSULT-II

CHECK INPUT SIGNAL

- WILLI CONSULI
- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out the value of "TURBINE REV". Check the value changes according to engine speed.NOTE:

"TURBINE REV" in "TCM INPUT SIGNALS" means power train revolution sensor.

DATA MONITOR			
MONITORING			
ENGINE SPEED	XXX rpm		
TURBINE REV	XXX rpm		
OVERDRIVE SW	ON		
PN POSI SW	OFF		
R POSITION SW	OFF		

SAT740J

OK or NG

OK •	GO TO 4.
NG >	GO TO 2.

2 CHECK POWER TRAIN REVOLUTION SENSOR (With CONSULT-II)

(P) With CONSULT-II

1. Start engine.

Condition	Judgement standard (Approx.)
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function. *1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz
When vehicle parks.	Under 1.3V or over 4.5V

MTBL1177

OK or NG

OK •	>	GO TO 4.
NG	>	GO TO 3.

3 CHECK POWER TRAIN REVOLUTION SENSOR (Without CONSULT-II)

(R) Without CONSULT-II

Check the power train revolution sensor. Refer to AT-215, "Component Inspection".

OK or NG

OK		Harness for short or open between TCM, ECM and revolution sensor	
NG	•	Replace power train revolution sensor.	

DTC POWER TRAIN REVOLUTION SENSOR

Diagnostic Procedure (Cont'd)

4	CHECK DTC		
Perform "Diagnostic Trouble Code (DTC) confirmation procedure", AT-212.			1
OK or NG			l
OK	>	INSPECTION END	1
NG	>	GO TO 5.	

5	5 CHECK TCM INSPECTION		
Perform TCM input/output signal inspection. If NG, recheck TCM pin terminal for damage or loose connection with harness connector.			
OK or NG			
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	



ΑT

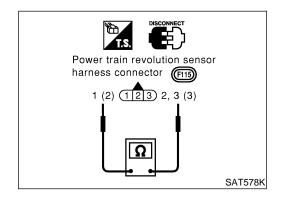
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Component Inspection POWER TRAIN REVOLUTION SENSOR

NHAT0275

....

Check resistance between terminals 1 (R/Y), 2 (PU) and 3 (B).

Terminal No. (Wire color)

Resistance (Approx.)



BR

Terminal No.	Resistance (Approx.)	
1 (R/Y)	2 (PU)	No continuity
1 (R/Y)	3 (B)	No continuity
2 (PU)	3 (B)	2.4 - 2.8 kΩ

RS

BT

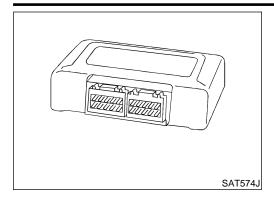
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DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Description



Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

On Board Diagnosis Logic

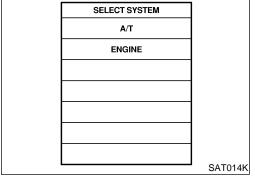
Diagnostic trouble code CONTROL UNIT (RAM), CONTROL UNIT (ROM) with CONSULT-II is detected when TCM memory (RAM) or (ROM).

Possible Cause

NHAT0269

TCM

NOTE:



SELECT DIAG MODE WORK SUPPORT SELF DIAGNOSIS DATA MONITOR **CAN DIAG SUPPORT MNTR FUNCTION TEST** DTC WORK SUPPORT SAT860K

Diagnostic Trouble Code (DTC) Confirmation Procedure

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

(A) WITH CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2) Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Diagnostic Procedure

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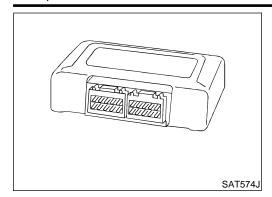
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Diagnostic Procedure

		3	NHAT0086	
1 INSPEC	TION START			
With CONST 1. Turn ignition 2. Touch "ERAS	switch ON and s	elect "SELF DIAGNOSIS" mode for A/T with CONSULT-II.	(GI
3. Perform "Dia	gnostic Trouble (Code (DTC) Confirmation Procedure", AT-216. 1)" or "CONTROL UNIT (ROM)" displayed again?	0	MÆ
		Yes or No		
Yes	>	Replace TCM.		EM
No	•	INSPECTION END		
				LC



Description

NHAT019

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

On Board Diagnosis Logic

NHAT0260

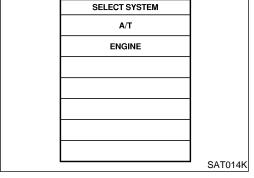
Diagnostic trouble code CONTROL UNIT (EEP ROM) with CONSULT-II is detected when TCM memory (EEP ROM) is malfunctioning.

Possible Cause

NHAT0270

TCM

NOTE:



SELECT DIAG MODE WORK SUPPORT SELF DIAGNOSIS DATA MONITOR CAN DIAG SUPPORT MNTR FUNCTION TEST DTC WORK SUPPORT SAT860K

Diagnostic Trouble Code (DTC) Confirmation Procedure

NHAT020

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch "OFF" and wait at least 10 seconds before conducting the next test.

(P) WITH CONSULT-II

VHAT0261S01

- Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2) Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

Diagnostic Procedure

		-	=NHAT0200
1	CHECK DTC		
	(iii) With CONSULT-II 1. Turn ignition switch "ON" and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II.		
	ve selector lever to "R" po		
	Depress accelerator pedal (Full throttle position). Touch "ERASE".		
5. Tur	5. Turn ignition switch to "OFF" position for 10 seconds.6. Perform "Diagnostic Trouble Code (DTC) Confirmation Procedure", AT-218.		
	Is the "CONT UNIT (EEP ROM)" displayed again?		
Yes	>	Replace TCM.	
No	INSPECTION END		

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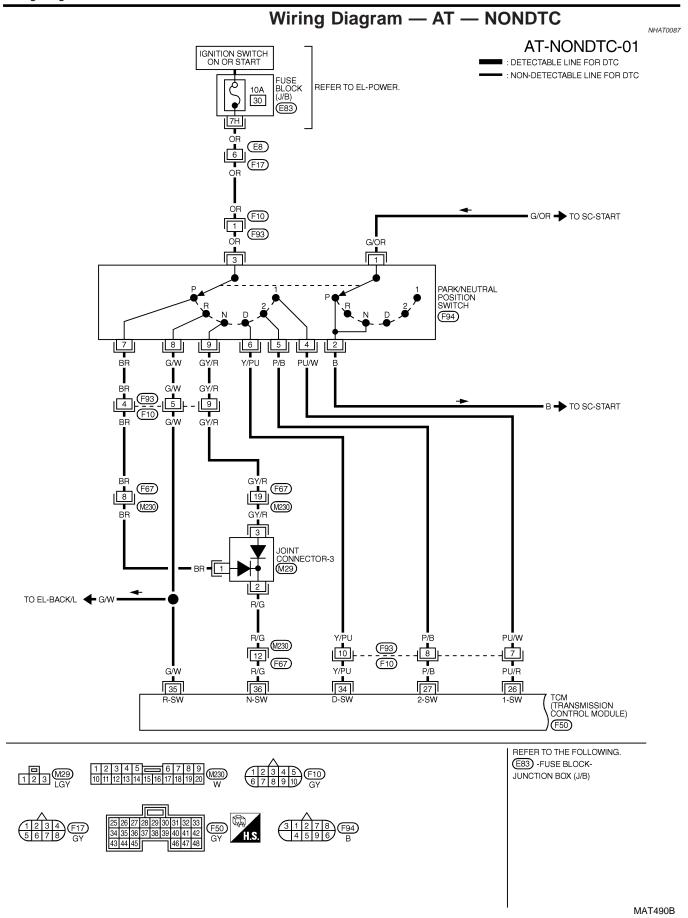
RS

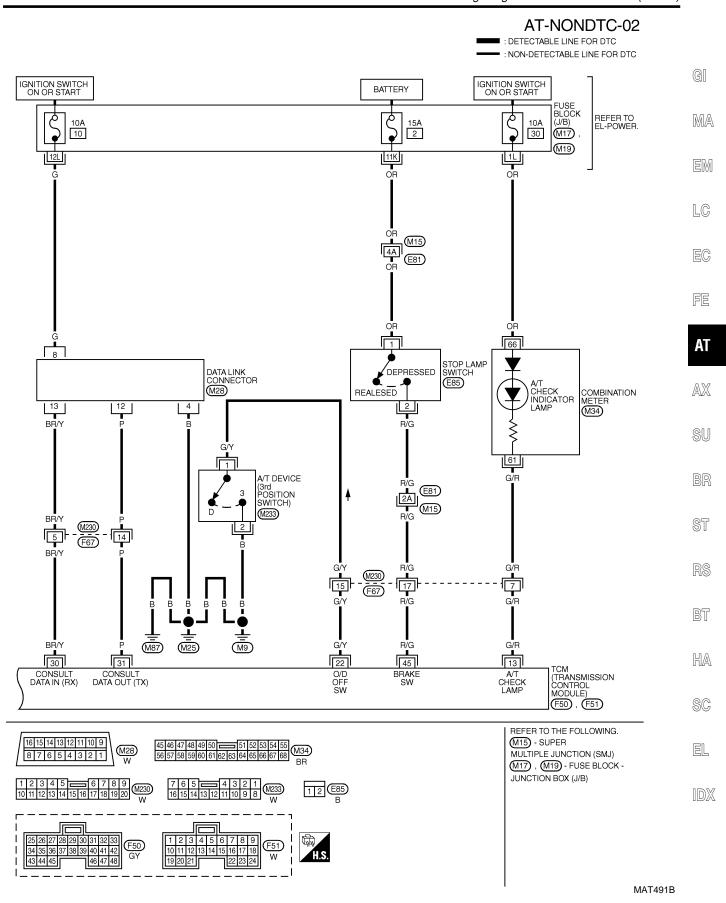
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A/T CHECK Indicator Lamp Does Not Come On NHATCOR

SYMPTOM:

A/T CHECK indicator lamp does not come on for about 2 seconds when turning ignition switch to ON.

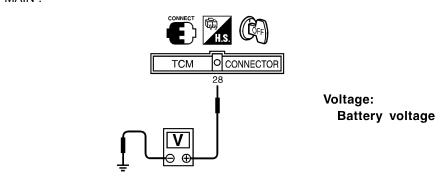
2 CHECK POWER SOURCE STEP 2

GO TO 3.

1. Turn ignition switch to OFF position.

NG

2. Check voltage between TCM harness connector F50 terminal 28 (Y/R) and ground. Refer to AT-101, "Wiring Diagram —AT— MAIN".



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OK	>	GO TO 4.
NG		GO TO 3

3 DETECT MALFUNCTIONING ITEM

Check the following items:

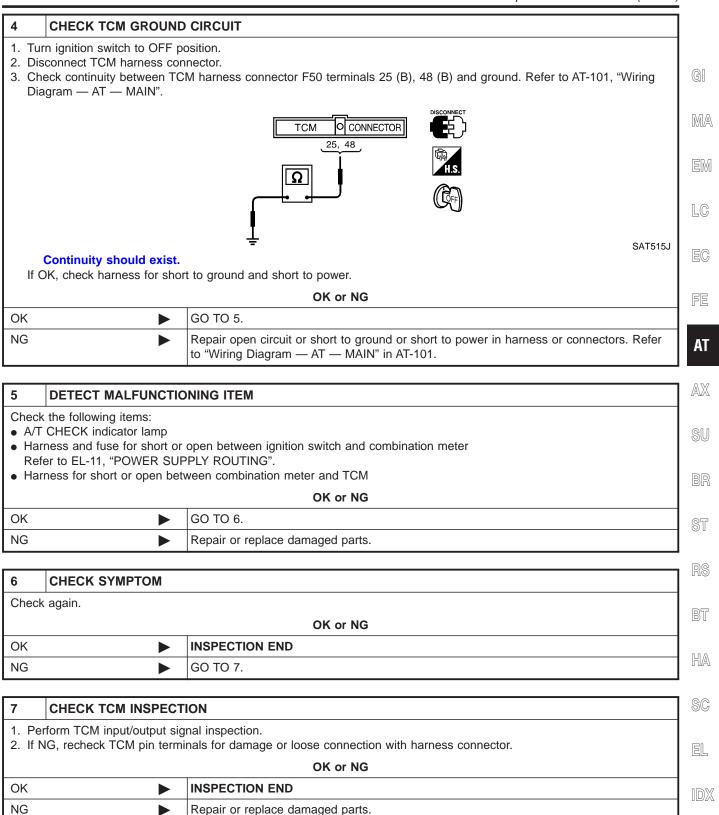
- Harness for short or open between battery, ignition switch and TCM Refer to AT-101, "Wiring Diagram — AT — MAIN".
- Ignition switch and fuse Refer to EL-11, "POWER SUPPLY ROUTING".

OK or NG

OK or NG

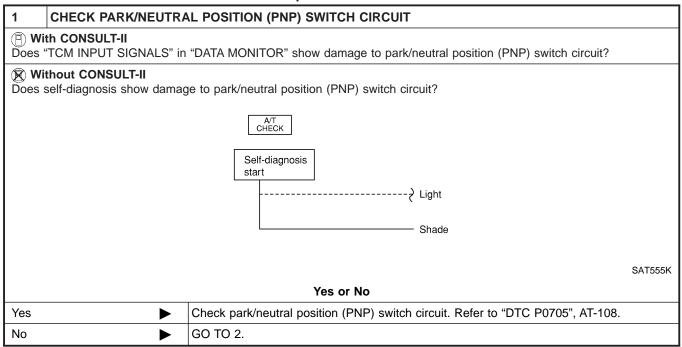
OK •	GO TO 4.	
NG ►	Repair or replace damaged parts.	

A/T CHECK Indicator Lamp Does Not Come On (Cont'd)

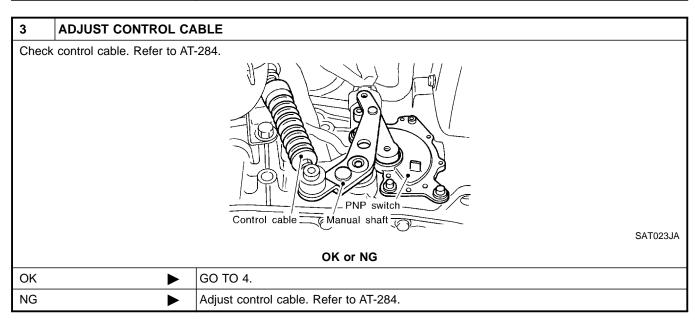


Engine Cannot Be Started In P and N Position SYMPTOM:

- Engine cannot be started with selector lever in P or N position.
- Engine can be started with selector lever in D, 2, 1 or R position.



2	CHECK PARK/NEUTRAL POSITION (PNP) SWITCH		
	Check for short or open of park/neutral position (PNP) switch harness connector F94 terminals 1 (G/OR) and 2 (B). Refer to AT-110. OK or NG		
	OR OF NG		
OK	OK • GO TO 3.		
NG	•	Repair or replace park/neutral position (PNP) switch.	



Engine Cannot Be Started In P and N Position (Cont'd)

4	4 CHECK STARTING SYSTEM		
Check	Check starting system. Refer to SC-10, "System Description".		
	OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

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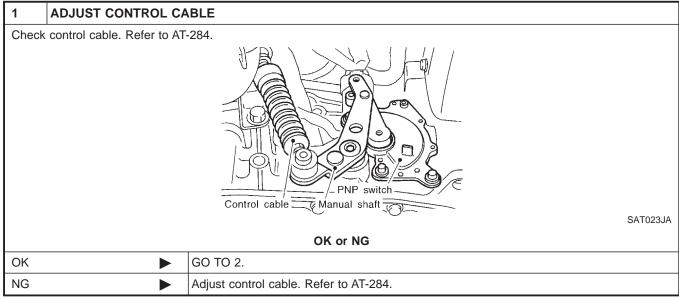
EL

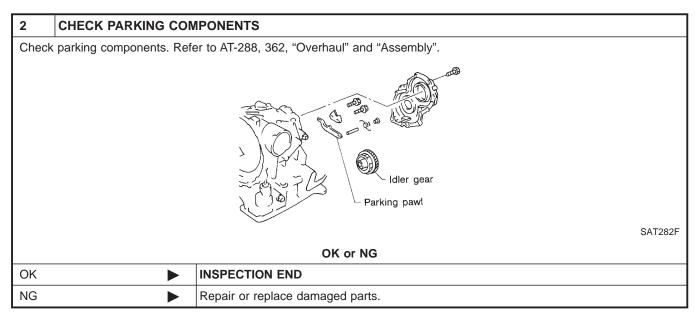
In P Position, Vehicle Moves Forward or Backward When Pushed

In P Position, Vehicle Moves Forward or **Backward When Pushed SYMPTOM:**

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Vehicle moves when it is pushed forward or backward with selector lever in P position.





In N Position, Vehicle Moves

SYMPTOM:

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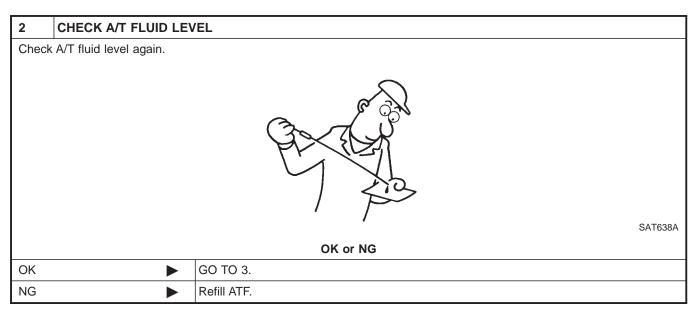
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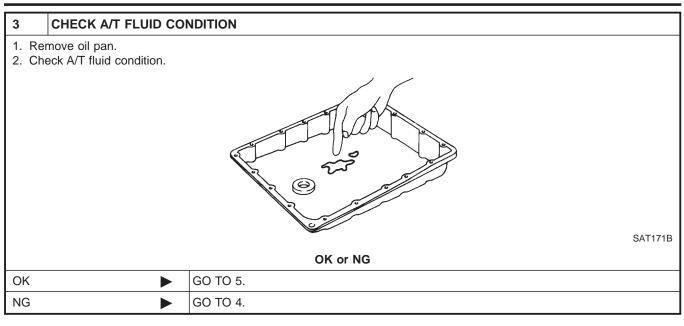
EL

Vehicle moves forward or backward when selecting N position.

1	ADJUST CONTROL CABLE	
Check	k control cable. Refer to AT-284.	
	PNP switch Control cable Manual shaft	
		SAT023JA
	OK or NG	
ОК	▶ GO TO 2.	
NG	Adjust control cable. Refer to AT-284.	



In N Position, Vehicle Moves (Cont'd)



4	DETECT MALFUN	DETECT MALFUNCTIONING ITEM				
2. ChForOve	 Disassemble A/T. Refer to AT-293. Check the following items: Forward clutch assembly Overrun clutch assembly Reverse clutch assembly 					
	OK or NG					
OK			GO TO 5.			
NG			Repair or replace damaged parts.			

5	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	OK INSPECTION END		
NG	>	GO TO 6.	

6	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

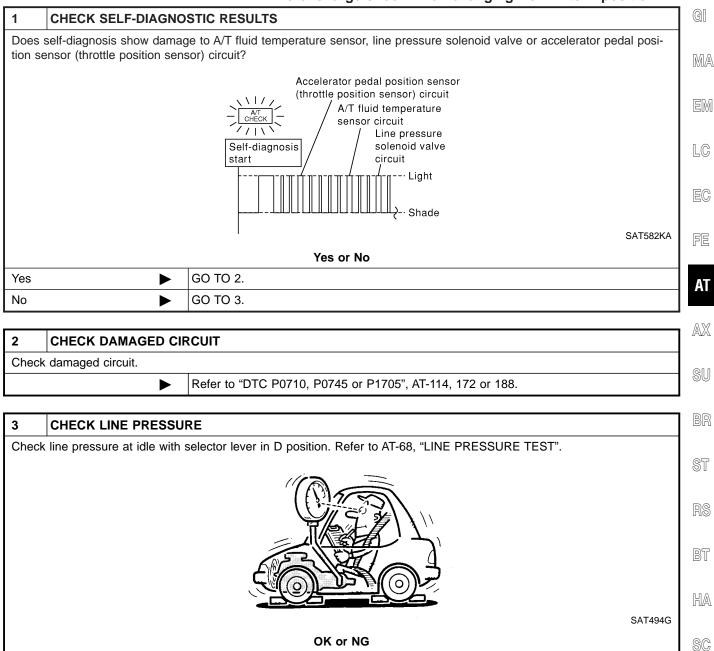
=NHAT0092

EIL

Large Shock. $N \rightarrow R$ Position

SYMPTOM:

There is large shock when changing from N to R position.



4 DETECT MALFUNCTIONING ITEM

1. Remove control valve assembly. Refer to AT-282.

GO TO 5.

GO TO 4.

- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- Oil pump assembly

OK NG

OK	or	NG
----	----	----

OK •	GO TO 5.
NG ►	Repair or replace damaged parts.

Large Shock. $N \rightarrow R$ Position (Cont'd)

5	CHECK SYMPTOM			
Check	Check again.			
	OK or NG			
OK	•	INSPECTION END		
NG	•	GO TO 6.		

6	CHECK TCM INSPECTI	ON	
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

Vehicle Does Not Creep Backward In R Position

SYMPTOM:

=NHAT0093

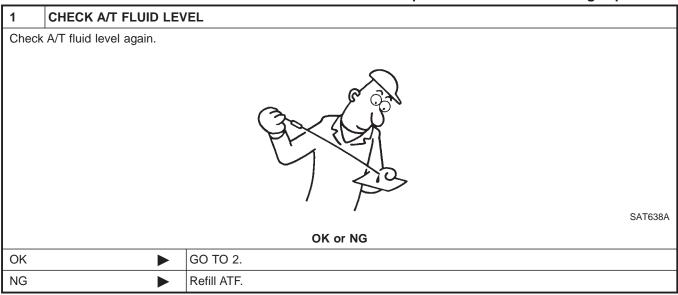
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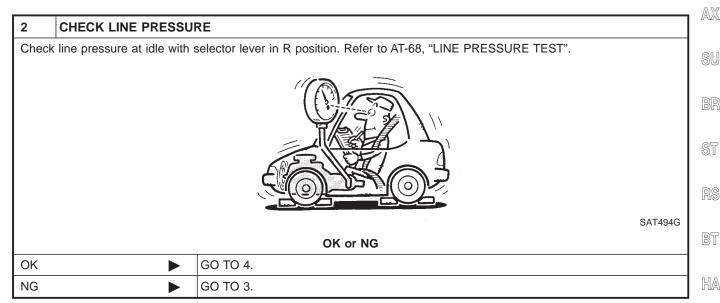
LC

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Vehicle does not creep backward when selecting R position.





3 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-282, "ON-VEHICLE SERVICE".
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T. Refer to AT-293.
- 4. Check the following item:
- Oil pump assembly

OK	or	NG
\sim 1 $^{\circ}$	VI.	110

OK •	GO TO 4.
NG •	Repair or replace damaged parts.

SC

EL

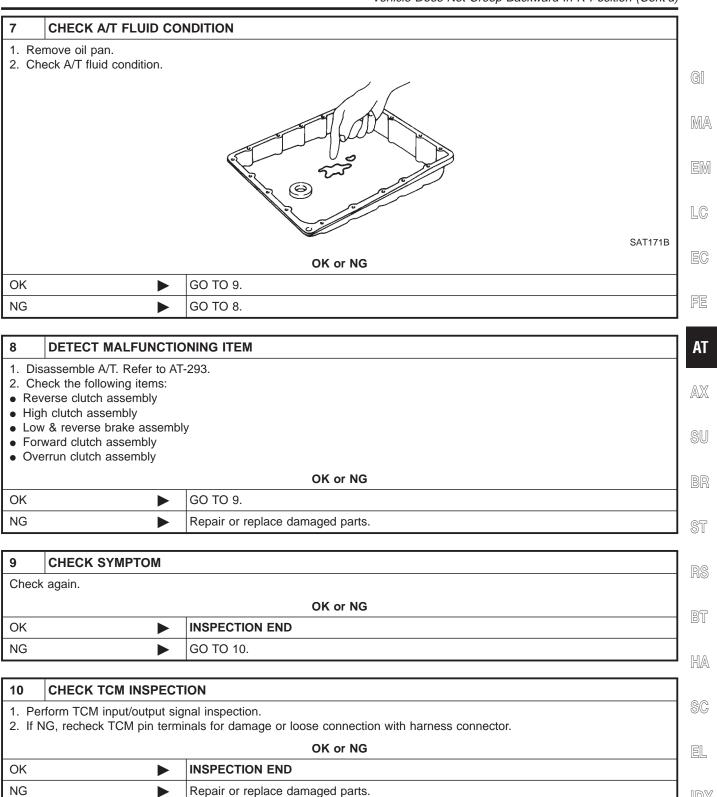
Vehicle Does Not Creep Backward In R Position (Cont'd)

4	CHECK STALL REV	/OLUTION	
Checl	k stall revolution with se	elector lever in 1st and R positions.	
			SAT493G
		OK or NG	
OK (F AT-64		▶ GO TO 7.	
OK in		▶ GO TO 5.	
	both 1st and R	► GO TO 6.	

5	DETECT MALFUNCTIO	NING ITEM	
2. Che	1. Disassemble A/T. Refer to AT-293.2. Check the following item:Reverse clutch assembly		
	OK or NG		
OK	>	GO TO 7.	
NG	>	Repair or replace damaged parts.	

6	DETECT MALFUNCTIONING ITEM		
2. Che • Rev • High • Low • Forv	1. Disassemble A/T. Refer to AT-293. 2. Check the following items: Reverse clutch assembly High clutch assembly Low & reverse brake assembly Forward clutch assembly Overrun clutch assembly		
	OK or NG		
OK	>	GO TO 7.	
NG	•	Repair or replace damaged parts.	

Vehicle Does Not Creep Backward In R Position (Cont'd)

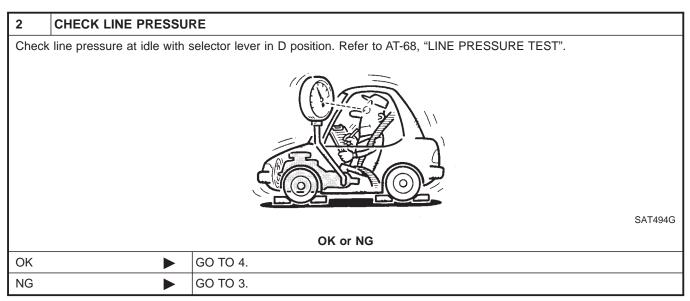


Vehicle Does Not Creep Forward in D, 2nd or 1st Position

SYMPTOM:

Vehicle does not creep forward when selecting D, 2nd or 1st position.

1	CHECK A/T FLUID LEVE	:L
Chec	k A/T fluid level again.	
		SAT638A
		OK or NG
OK	>	GO TO 2.
NG	•	Refill ATF.



DETECT MALFUNCTIONING ITEM

1. Remove control valve assembly. Refer to AT-282.

- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T. Refer to AT-293.
- 4. Check the following item:
- Oil pump assembly

OK

NG

OK or NG
GO TO 4.
Repair or replace damaged parts.

Vehicle Does Not Creep Forward in D, 2nd or 1st Position (Cont'd)

AT

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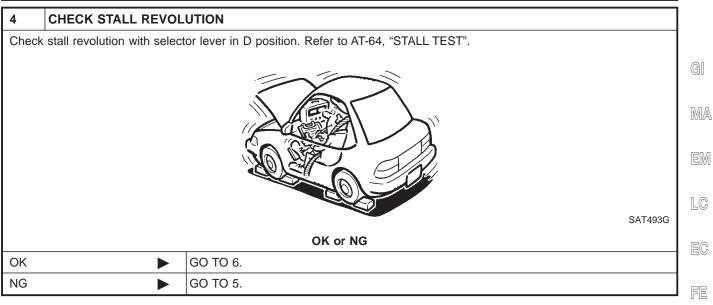
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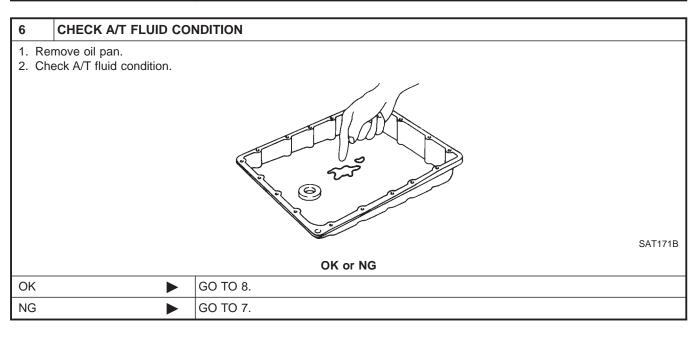
HA

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5	DETECT MALFU	NCTIO	NING ITEM	
2. Che • Fore • Fore • Low • Rev	1. Disassemble A/T. Refer to AT-293. 2. Check the following items: • Forward clutch assembly • Forward one-way clutch • Low one-way clutch • Reverse clutch assembly • High clutch assembly			
	OK or NG			
ОК			GO TO 6.	
NG			Repair or replace damaged parts.	



Vehicle Does Not Creep Forward in D, 2nd or 1st Position (Cont'd)

7	DETECT MALFUNCTI	ONING ITEM		
2. Ch	 Disassemble A/T. Refer to AT-293. Check the following items: Forward clutch assembly Forward one-way clutch Low one-way clutch Reverse clutch assembly High clutch assembly 			
	OK or NG			
OK	•	GO TO 8.		
NG	>	Repair or replace damaged parts.		

8	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	OK INSPECTION END		
NG	>	GO TO 9.	

9	CHECK TCM INSPECTI	ION	
	. Perform TCM input/output signal inspection If NG, recheck TCM pin terminals for damage or loose connection with harness connector.		
	OK or NG		
OK	>	INSPECTION END	
NG	>	Repair or replace damaged parts.	

Vehicle Cannot Be Started From D₄

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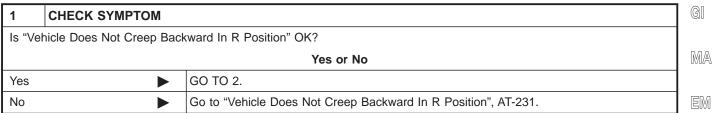
HA

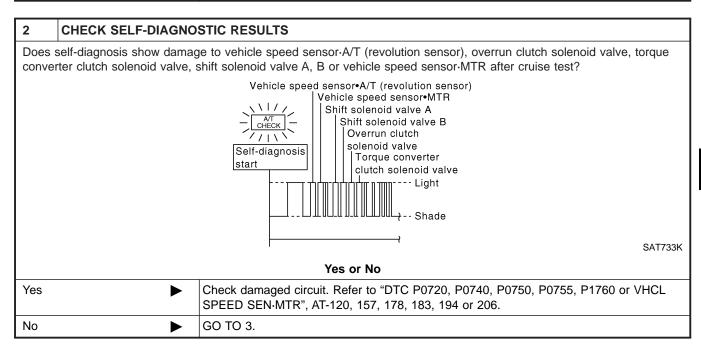
SC

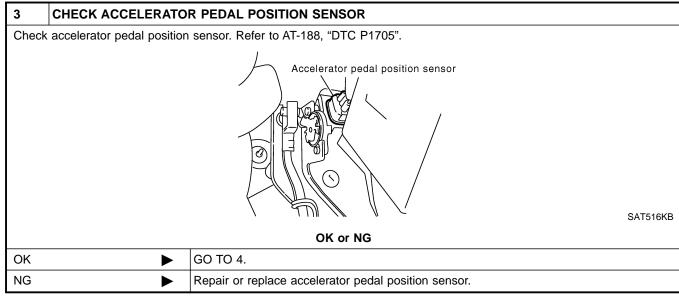
Vehicle Cannot Be Started From D₁

SYMPTOM:

Vehicle cannot be started from D_1 on Cruise test — Part 1.







Vehicle Cannot Be Started From D₁ (Cont'd)

Check line pressure at stall point with selector lever in D position. Refer to "LINE PRESSURE TEST", AT-68. SAT494G OK or NG

5 DETECT	MALFUNCTIONING ITEM
----------	---------------------

1. Remove control valve assembly. Refer to AT-282.

GO TO 6.

GO TO 5.

- 2. Check the following items:
- Shift valve A

OK

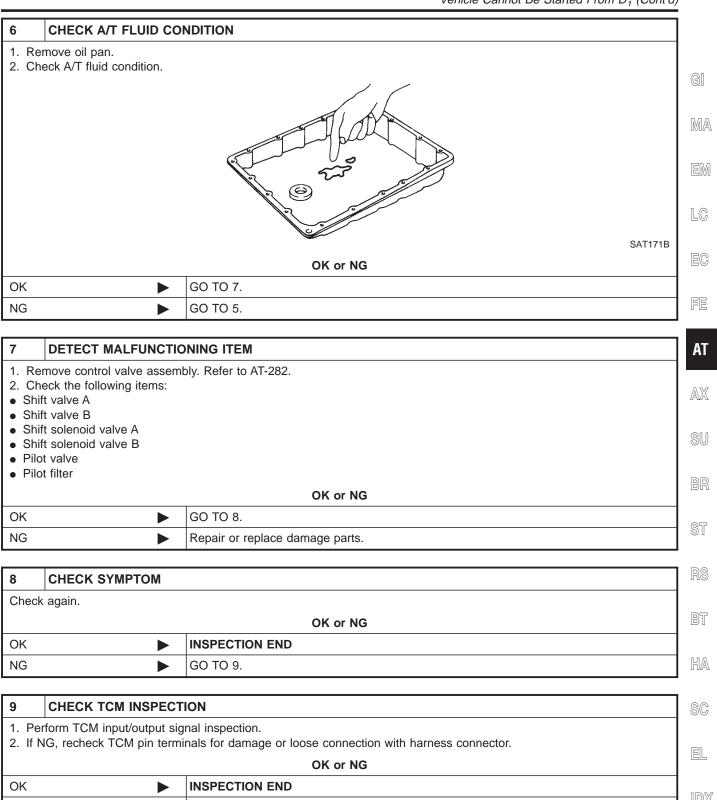
NG

- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T. Refer to AT-293.
- 4. Check the following items:
- High clutch assembly
- Torque converter
- Oil pump assembly
- Reverse clutch assembly
- Low & reverse brake assembly

OK or NG

OK •	GO TO 8.
NG •	Repair or replace damaged parts.

Vehicle Cannot Be Started From D₁ (Cont'd)



Repair or replace damaged parts.

NG

A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$

A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$

SYMPTOM:

=NHAT0096

A/T does not shift from D_1 to D_2 at the specified speed. A/T does not shift from D_4 to D_2 when depressing accelerator pedal fully at the specified speed.

1	CHECK SYMPTOM		
Are "	Are "Vehicle Does Not Creep Forward In D, 2nd or 1st Position" and "Vehicle Cannot Be Started From D ₁ " OK?		
	Yes or No		
Yes	•	GO TO 2.	
No	>	Go to "Vehicle Does Not Creep Forward In D, 2nd or 1st Position" and "Vehicle Cannot Be Started From D ₁ ", AT-234, AT-237.	

2	ADJUST CONTROL CABL	E
Check	control cable. Refer to AT-284	l.
		Control cable Manual shaft
		SAT023JA
		OK or NG
OK	▶ GC) TO 3.
NG	▶ Ad	ust control cable. Refer to AT-284.

3	3 CHECK VEHICLE SPEED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT		
	Check vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuit. Refer to "DTC P0720 and VHCL SPEED SEN·MTR", AT-120 and AT-206.		
	OK or NG		
OK	•	GO TO 4.	
NG	•	Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.	

A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)

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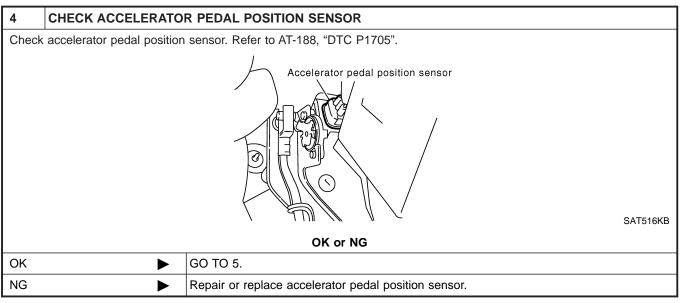
FE

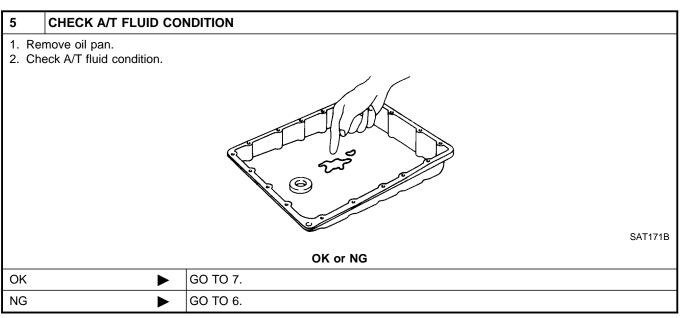
ΑT

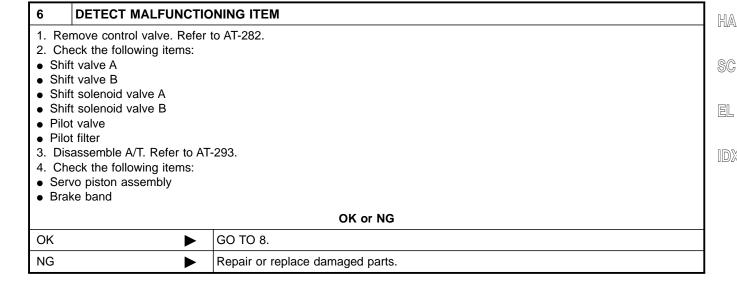
AX

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A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)

DETECT MALFUNCTIONING ITEM 1. Remove control valve. Refer to AT-282. 2. Check the following items: • Shift valve A • Shift valve B • Shift solenoid valve A • Shift solenoid valve B Pilot valve • Pilot filter OK or NG OK GO TO 8. NG Repair or replace damaged parts.

8	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	•	INSPECTION END	
NG	•	GO TO 9.	

9	CHECK TCM INSPECTION		
	rform TCM input/output signal IG, recheck TCM pin termin	nal inspection. nals for damage or loose connection with harness connector. OK or NG	
OK	>	INSPECTION END	
NG	>	Repair or replace damaged parts.	

A/T Does Not Shift: $D_2 \rightarrow D_3$

A/T Does Not Shift: $D_2 \rightarrow D_3$

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SYMPTOM: A/T does not shift from D_2 to D_3 at the specified speed.

1	1 CHECK SYMPTOM		
Are "V	Are "Vehicle Does Not Creep Forward In D, 2nd or 1st Position" and "Vehicle Cannot Be Started From D ₁ " OK?		
	Yes or No		
Yes	•	GO TO 2.	
No	•	Go to "Vehicle Does Not Creep Forward In D, 2nd or 1st Position" and "Vehicle Cannot Be Started From D ₁ ", AT-234, AT-237.	

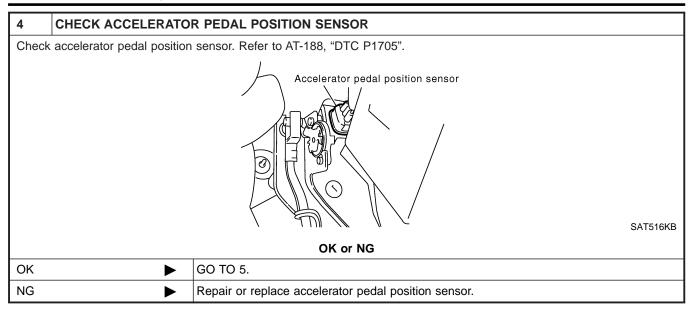
2	ADJUST CONTROL CABLE	
Chec	ck control cable. Refer to AT-284.	
	PNP switch Control cable Manual shaft	SAT023JA
	OK or NG	
OK	▶ GO TO 3.	
NG	Adjust control cable. Refer to AT-284.	

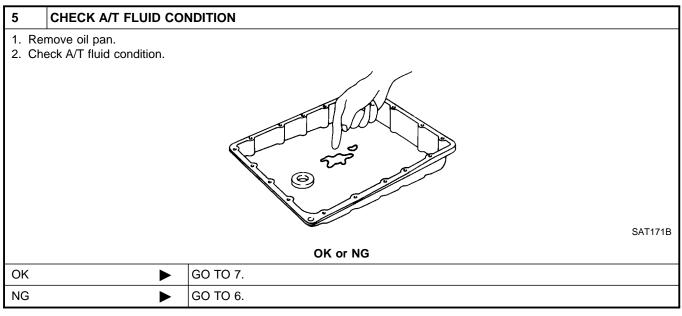
3 CHECK	VEHICLE SPE	ED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT	
	speed sensor·A/T SEN·MTR", AT-12	(revolution sensor) and vehicle speed sensor·MTR circuit. Refer to "DTC P0720 and 20 and AT-206.	
		OK or NG	
OK	•	GO TO 4.	
NG	>	Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.	

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A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)





DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-282. 2. Check the following items: Shift valve B • Shift solenoid valve B Pilot valve Pilot filter 3. Disassemble A/T. Refer to AT-293. 4. Check the following items: • Servo piston assembly • High clutch assembly Brake band OK or NG OK GO TO 8. Repair or replace damaged parts. NG

A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)

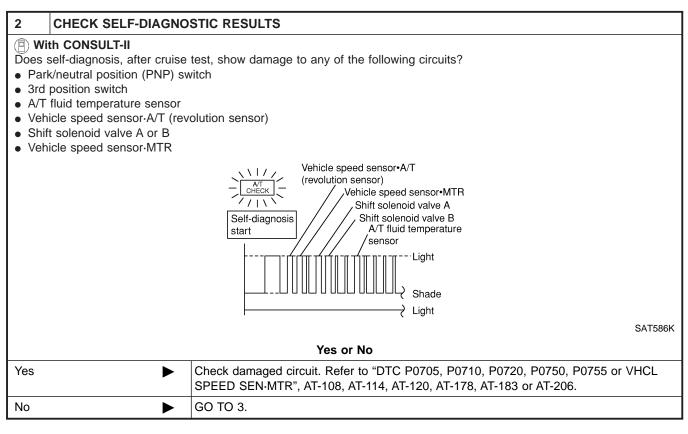
	A/T Does Not Shift: $D_2 \rightarrow D_3$	(Cont'd)
7 DETECT	MALFUNCTIONING ITEM	
Remove control Check the foll Shift valve B Shift solenoid Pilot valve Pilot filter		 G
Pilot filter	OK or NG	l uv
ОК	▶ GO TO 8.	
NG	Repair or replace damaged parts.	
8 CHECK	SYMPTOM	
Check again.	OK or NG	<u> </u>
ОК	INSPECTION END	
NG	▶ GO TO 9.	
Perform TCM	TCM INSPECTION I input/output signal inspection. k TCM pin terminals for damage or loose connection with harness connector. OK or NG	
OK	INSPECTION END	
NG	Repair or replace damaged parts.	
		00
		8
		F
		<u> </u>
		F
		0

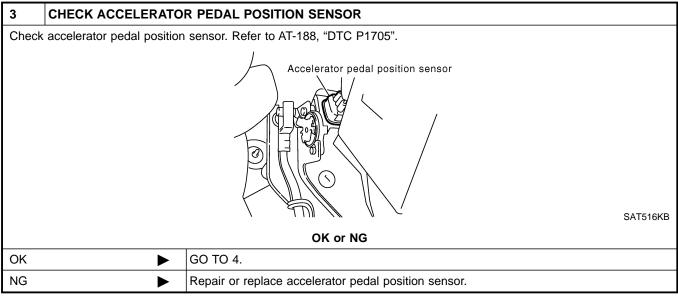
A/T Does Not Shift: $D_3 \rightarrow D_4$ SYMPTOM:

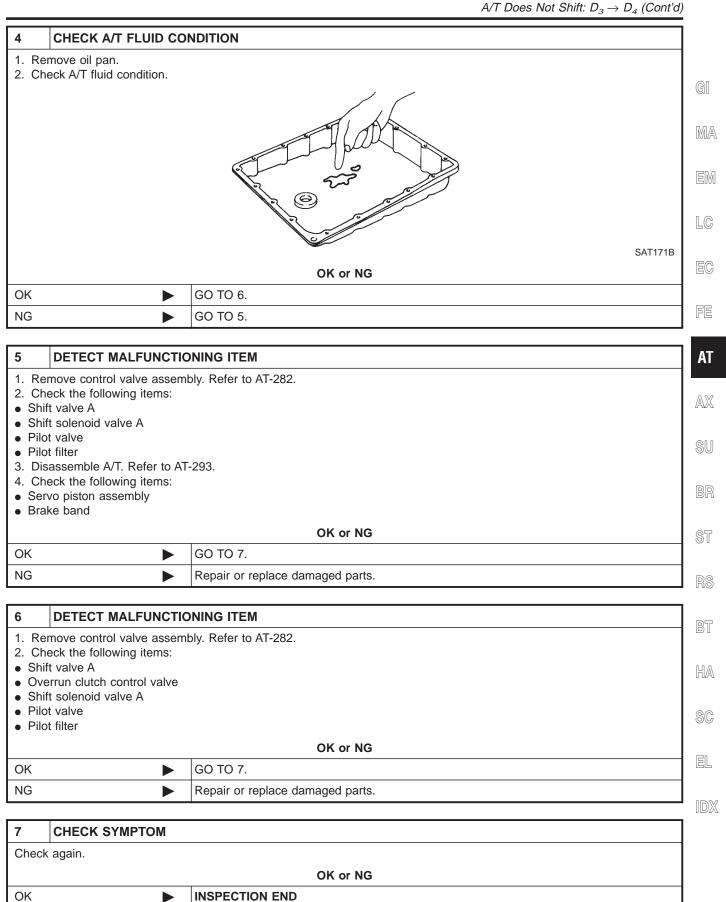
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- A/T does not shift from D₃ to D₄ at the specified speed.
- A/T must be warm before D₃ to D₄ shift will occur.

1	CHECK SYMPTOM		
Are "V	Are "Vehicle Does Not Creep Forward In D, 2nd or 1st Position" and "Vehicle Cannot Be Started From D ₁ " OK?		
	Yes or No		
Yes	•	GO TO 2.	
No		Go to "Vehicle Does Not Creep Forward In D, 2nd or 1st Position" and "Vehicle Cannot Be Started From D_1 ", AT-234, AT-237.	







GO TO 8.

NG

A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)

8	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

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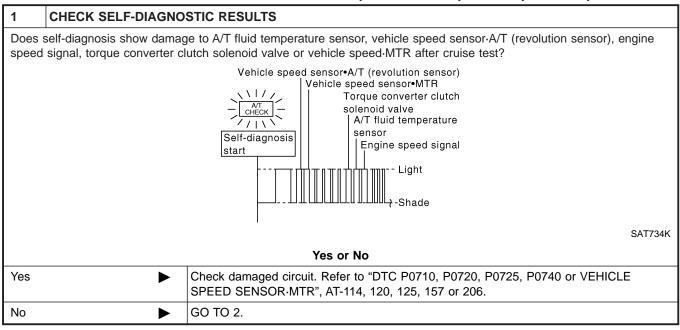
SC

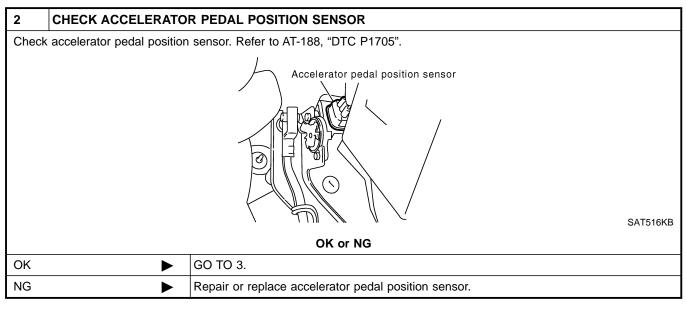
EL

A/T Does Not Perform Lock-up

SYMPTOM:

A/T does not perform lock-up at the specified speed.





3 DE	TECT MALFUNCTION	ONING ITEM
 Remove control valve. Refer to AT-282. Check the following items: Torque converter clutch control valve Torque converter relief valve Pilot valve Pilot filter Disassemble A/T. Refer to AT-293. Check the following item: Torque converter 		
OK or NG		
ОК	•	GO TO 4.
NG	•	Repair or replace damaged parts.

A/T Does Not Perform Lock-up (Cont'd)

4	СНЕСК ЅҮМРТОМ		
Check	Check again.		
	OK or NG		
OK	•	INSPECTION END	
NG	•	GO TO 5.	

5	CHECK TCM INSPECTI	ON	
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

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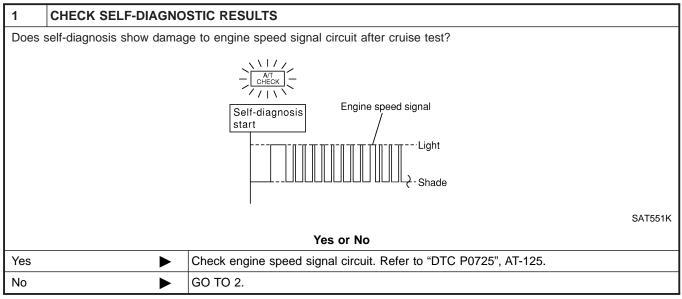
BT

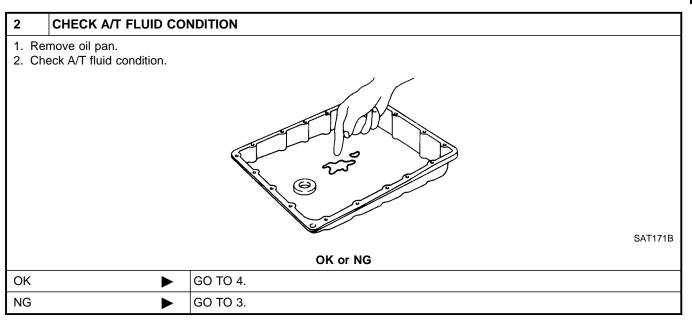
HA

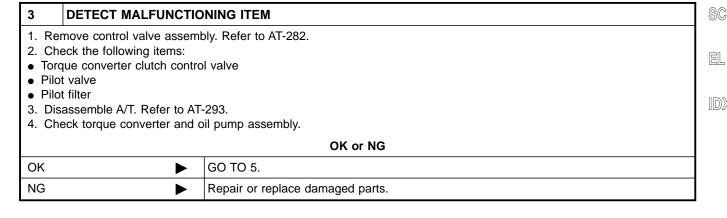
A/T Does Not Hold Lock-up Condition

SYMPTOM:

A/T does not hold lock-up condition for more than 30 seconds.







A/T Does Not Hold Lock-up Condition (Cont'd)

4	DETECT MALFUNCTIONING ITEM		
2. ChoToroPilo	 Remove control valve assembly. Refer to AT-282. Check the following items: Torque converter clutch control valve Pilot valve Pilot filter 		
OK or NG			
OK	•	GO TO 5.	
NG	•	Repair or replace damaged parts.	

5	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	>	INSPECTION END	
NG	>	GO TO 6.	

6	CHECK TCM INSPECTI	ON	
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

Lock-up Is Not Released

SYMPTOM:

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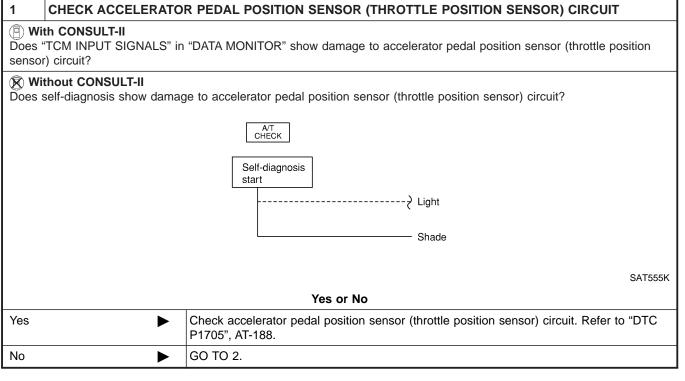
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Lock-up is not released when accelerator pedal is released.



2	2 CHECK SYMPTOM			
Check	Check again.			
	OK or NG			
ОК	OK INSPECTION END			
NG	>	GO TO 3.		

3 CHECK TCM INSPECTION		
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG	
>	INSPECTION END	
>	Repair or replace damaged parts.	
	form TCM input/output sign IG, recheck TCM pin termin	

EL

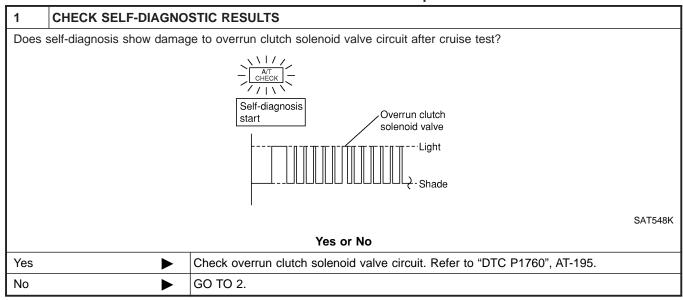
Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)

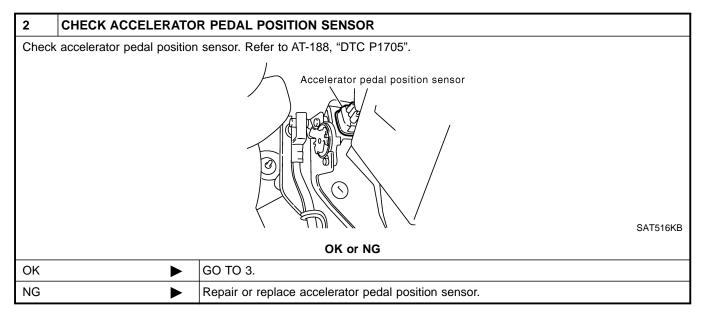
Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)

SYMPTOM:

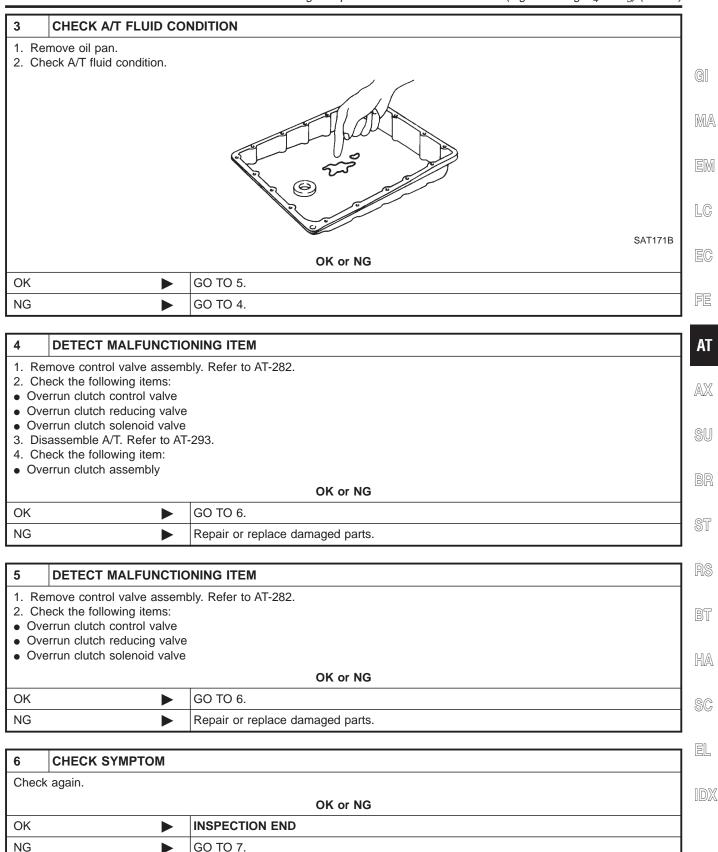
• Engine speed does not smoothly return to idle when A/T shifts from D_4 to D_3 .

- Vehicle does not decelerate by engine brake when turning A/T selector lever D to 3rd position.
- Vehicle does not decelerate by engine brake when shifting A/T from D to 2nd position.





Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$) (Cont'd)



Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$) (Cont'd)

7	CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	OK INSPECTION END			
NG	•	Repair or replace damaged parts.		

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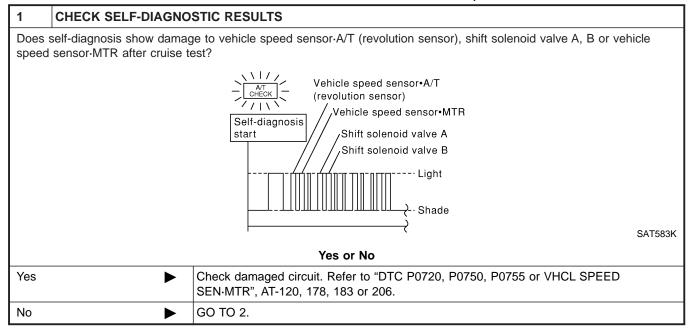
SC

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Vehicle Does Not Start From D₁

SYMPTOM:

Vehicle does not start from D_1 on Cruise test — Part 2.



2	CHECK SYMPTOM		
Chec	Check again.		
	OK or NG		
OK	OK Go to "Vehicle Cannot Be Started From D ₁ ", AT-237.		
NG	NG GO TO 3.		

CHECK TCM INSPECTI	ON		
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
OK or NG			
OK INSPECTION END			
•	Repair or replace damaged parts.		
	form TCM input/output signals, recheck TCM pin termine		

AT-257

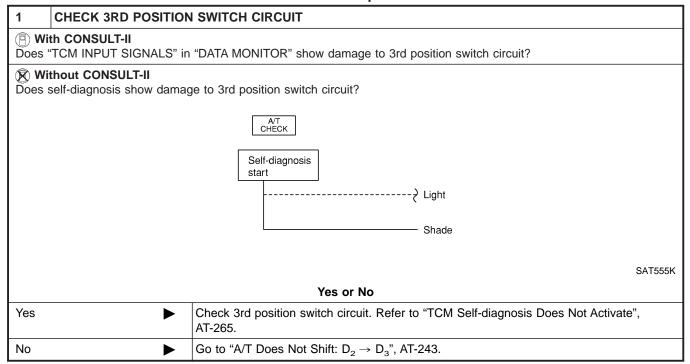
A/T Does Not Shift: $D_4 \rightarrow D_3$, When 3rd Position Switch ON \rightarrow OFF

A/T Does Not Shift: $D_4 \rightarrow D_3$, When 3rd Position Switch ON \rightarrow OFF

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SYMPTOM:

A/T does not shift from D_4 to D_3 when changing selector lever from D to 3rd position.



A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever $D \rightarrow 2$ nd Position

A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever $D \rightarrow 2nd$ Position

SYMPTOM:

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A/T does not shift from $\rm D_3$ to $\rm 2_2$ when changing selector lever $\rm 3$ from D to 2nd position.

1 CHECK PA	ARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT	
With CONSUL Does "TCM INPUT	T-II T SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?	
Without CONS	SULT-II is show damage to park/neutral position (PNP) switch circuit?	E
	A/T CHECK	
	Self-diagnosis start	
		F
	Shade	
	SA	.T555K
	Yes or No	A
Yes	Check park/neutral position (PNP) switch circuit. Refer to "DTC P0705", AT-108.	
No	Go to "A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ ", AT-240.	S

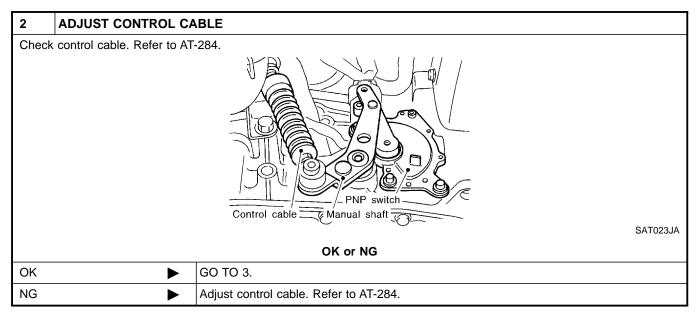
A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever 2nd \rightarrow 1st Position

SYMPTOM:

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A/T does not shift from $\mathbf{2}_2$ to $\mathbf{1}_1$ when changing selector lever from 2nd to 1st position.

1 CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT		
With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?		
Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?		
A/T CHECK		
Self-diagnosis start		
Shade		
SAT5	55K	
Yes or No		
Yes Check park/neutral position (PNP) switch circuit. Refer to "DTC P0705", AT-108.		
No ▶ GO TO 2.		



3	CHECK VEHICLE SPE	ED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT		
	Check vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuit. Refer to "DTC P0720 and VHCL SPEED SEN·MTR", AT-120 and AT-206.			
	OK or NG			
OK	OK ▶ GO TO 4.			
NG	>	Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.		

A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever 2nd \rightarrow 1st Position (Cont'd)

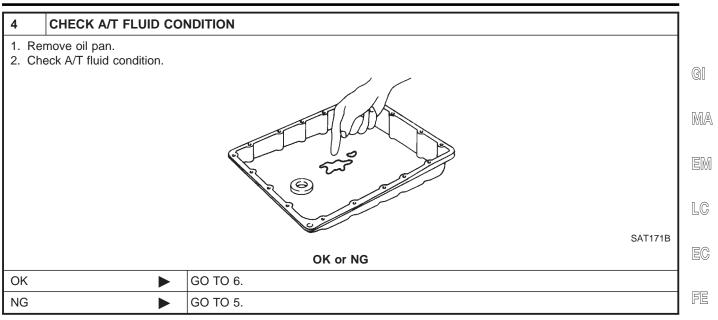
ΑT

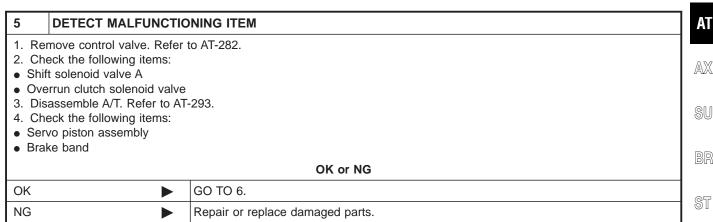
SU

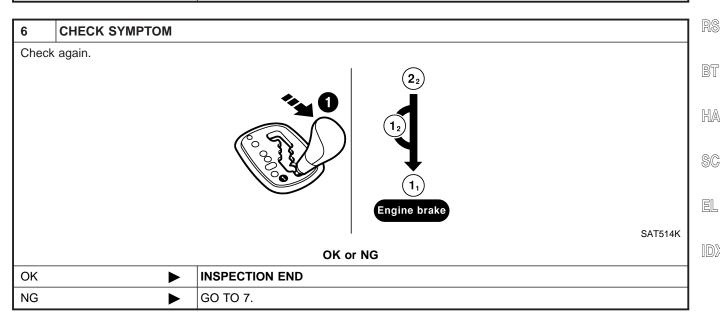
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A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever 2nd \rightarrow 1st Position (Cont'd)

7	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

Vehicle Does Not Decelerate By Engine Brake

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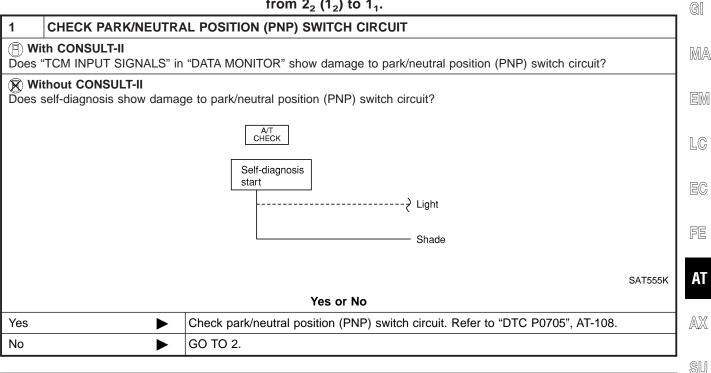
SC

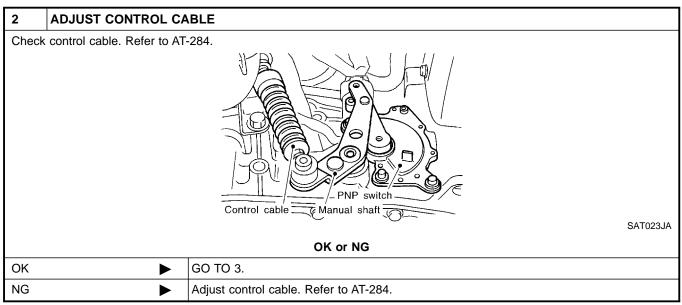
EL

Vehicle Does Not Decelerate By Engine Brake

SYMPTOM:

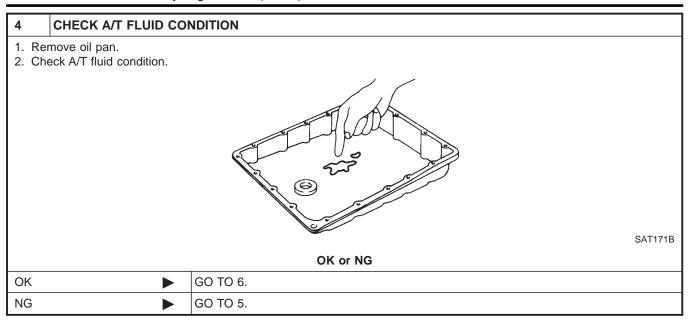
Vehicle does not decelerate by engine brake when shifting from 2_2 (1_2) to 1_1 .



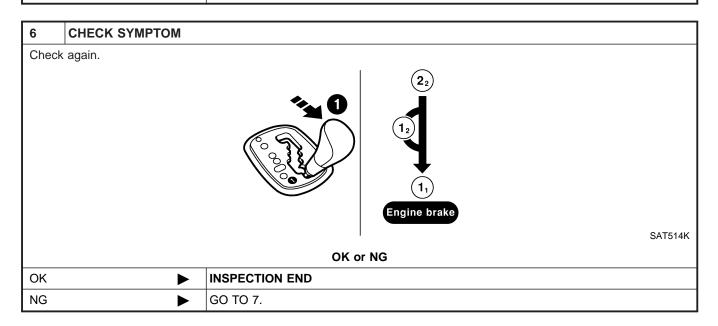


3	CHECK VEHICLE SPEED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT		
Check vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuit. Refer to "DTC P0720 and VHCL SPEED SEN·MTR", AT-120 and AT-206.			
	OK or NG		
OK	>	GO TO 4.	
NG	>	Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.	

Vehicle Does Not Decelerate By Engine Brake (Cont'd)

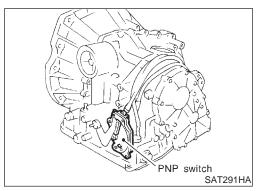


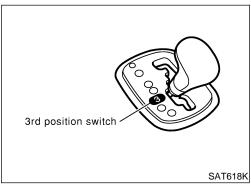
5	DETECT MALFUNCTIO	DNING ITEM		
2. Ch	 Remove control valve. Refer to AT-282. Check the following items: Shift valve A Overrun clutch solenoid valve Disassemble A/T. Refer to AT-293. Check the following items: Overrun clutch assembly Low & reverse brake assembly 			
	OK or NG			
OK	OK ▶ GO TO 6.			
NG	•	Repair or replace damaged parts.		

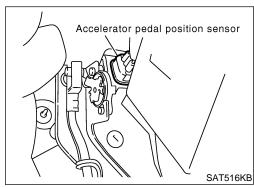


Vehicle Does Not Decelerate By Engine Brake (Cont'd)

7	CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	OK INSPECTION END			
NG	•	Repair or replace damaged parts.		







TCM Self-diagnosis Does Not Activate SYMPTOM:

A/T CHECK indicator lamp does not come on in TCM self-diagnostic procedure even if the lamp circuit is good.

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DESCRIPTION

NHAT0108S01

Park/neutral position (PNP) switch The park/neutral (PNP) switch includes a transmission range switch. The transmission range switch detects the selector lever position and sends a signal to the TCM.

3rd position switch Detects the 3rd position and sends a signal to the TCM.

Closed throttle position signal and wide-open throttle position

ECM judges throttle opening based on a signal from accelerator pedal position sensor, and sends the signal via CAN communication to TCM.

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TCM Self-diagnosis Does Not Activate (Cont'd)

	DIAGNOSTIC PROCEDURE =NHATO10850				
1	INSPECTION START				
Do you	ı have CONSULT-II?				
			Yes or No		
Yes (W	/ith CONSULT-II)	GO TO 2.			
No (W	ithout CONSULT-	GO TO 4.			

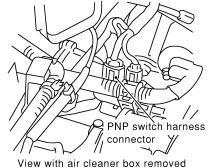
2 CHECK PARK/NEUTR	AL POSITION (PNP) SWITCH	CIRCUI	T (With CONSULT-II)	
 With CONSULT-II 1. Turn ignition switch to "ON" properties (Do not start engine.) 2. Select "TCM INPUT SIGNAL 3. Read out P/N, R, D, 2nd and Check that the signal of the start in the start in	S" in "DATA MON I 1st position swit	ches moving se	elector lev	ver to each position.	
		DATA MON	ITOR]	
		MONITORING			
		PN POSI SW	OFF		
		R POSITION SW	OFF		
		D POSITION SW	OFF		
		2 POSITION SW	ON		
		1 POSITION SW	OFF		
					SAT701J
		OK or N	IG		
OK ►	GO TO 6.				
NG	GO TO 3.				

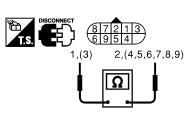
TCM Self-diagnosis Does Not Activate (Cont'd)

DETECT MALFUNCTIONING ITEM

Check the following items:

- Park/neutral position (PNP) switch
- a. Check continuity between PNP switch harness connector F94 terminals 1 (G/OR) and 2 (B) and between terminals 3 (OR) and 4 (PU/W), 5 (P/B), 6 (Y/PU), 7 (BR), 8 (G/W), 9 (GY/R) while moving manual shaft through each position.





Lever position	Termir	nal No.
Р	3 - 7	1 - 2
R	3 - 8	
N	3 - 9	1 - 2
D	3 - 6	
2	3 - 5	
1	3 - 4	

SAT615JA

- b. If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a.
- c. If OK on step b, adjust manual control cable. Refer to AT-284.
- d. If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- e. If OK on step d, adjust park/neutral position (PNP) switch. Refer to AT-283.
- f. If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch
- Harness for short or open between park/neutral position (PNP) switch and TCM

OK or NG

OK •	GO TO 6.
NG ►	Repair or replace damaged parts.

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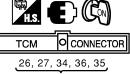
TCM Self-diagnosis Does Not Activate (Cont'd)

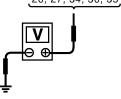
CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (Without CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM harness connector F50 terminals 26 (PU/R), 27 (P/B), 34 (Y/PU), 35 (G/W), 36 (R/G) and ground while moving selector lever through each position.







SAT588K

Voltage:

B: Battery voltage

0: 0V

Lever position	Terminal No.				
	36	35	34	27	26
P, N	В	0	0	0	0
R	0	В	0	0	0
D	0	0	В	0	0
2	0	0	0	В	0
1	0	0	0	0	В

MTBL0119

OK or NG

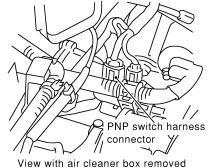
OK •	GO TO 8.
NG ►	GO TO 5.

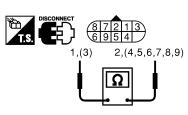
TCM Self-diagnosis Does Not Activate (Cont'd)

DETECT MALFUNCTIONING ITEM

Check the following items:

- Park/neutral position (PNP) switch
- a. Check continuity between PNP switch harness connector F94 terminals 1 (G/OR) and 2 (B) and between terminals 3 (OR) and 4 (PU/W), 5 (P/B), 6 (Y/PU), 7 (BR), 8 (G/W), 9 (GY/R) while moving manual shaft through each position.





Lever position	Termir	nal No.
Р	3 - 7	1 - 2
R	3 - 8	
N	3 - 9	1 - 2
D	3 - 6	
2	3 - 5	
1	3 - 4	

SAT615JA

- b. If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a.
- c. If OK on step b, adjust manual control cable. Refer to AT-284.
- d. If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- e. If OK on step d, adjust park/neutral position (PNP) switch. Refer to AT-283.
- f. If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch
- Harness for short or open between park/neutral position (PNP) switch and TCM

OK or NG

OK ▶	GO TO 8.
NG ▶	Repair or replace damaged parts.

6 CHECK 3RD POSITION SWITCH CIRCUIT (With CONSULT-II)

(P) With CONSULT-II

1. Turn ignition switch to "ON" position.

(Do not start engine.)

- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out "OVERDRIVE SW"*.

Check the signal of the overdrive control switch is indicated properly.

(Overdrive control switch "ON" displayed on CONSULT-II means overdrive "OFF".)

*: "OVERDRIVE SW" means 3rd position switch

DATA MONITOR		
MONITORING		
ENGINE SPEED	XXX rpm	
TURBINE REV	XXX rpm	
OVERDRIVE SW	ON	
PN POSI SW	OFF	
R POSITION SW	OFF	

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OK	or	NG
----	----	----

OK •	GO TO 10.
NG ►	GO TO 7.

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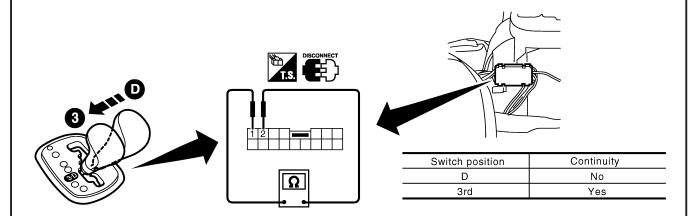
EL

TCM Self-diagnosis Does Not Activate (Cont'd)

DETECT MALFUNCTIONING ITEM

Check the following items:

- 3rd position switch.
- a. Check continuity between A/T device (3rd position switch) harness connector M165 terminals 1 (G/Y) and 2 (B).



SAT855K

- Harness for short or open between TCM and 3rd position switch
- Harness of ground circuit for 3rd position switch for short or open

OK or NG

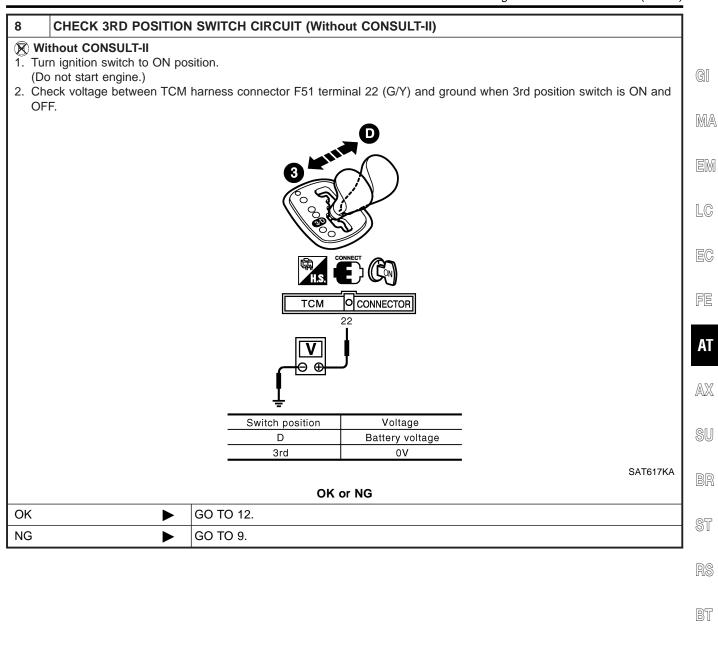
OK •	GO TO 10.
NG ►	Repair or replace damaged parts.

TCM Self-diagnosis Does Not Activate (Cont'd)

HA

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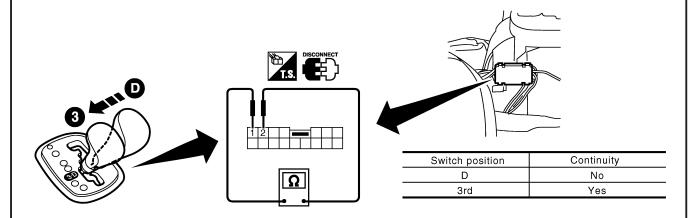


TCM Self-diagnosis Does Not Activate (Cont'd)

DETECT MALFUNCTIONING ITEM

Check the following items:

- 3rd position switch.
- a. Check continuity between A/T device (3rd positions witch) harness connector M165 terminals 1 (G/Y) and 2 (B).



SAT855K

- Harness for short or open between TCM and 3rd position switch
- Harness of ground circuit for 3rd position switch for short or open

OK or NG

OK •	GO TO 12.
NG ►	Repair or replace damaged parts.

TCM Self-diagnosis Does Not Activate (Cont'd)

10 CHECK CLOSED THROTTLE POSITION AND WIDE OPEN THROTTLE POSITION SIGNAL CIRCUIT (With CONSULT-II) With CONSULT-II 1. Turn ignition switch to "ON" position. GI (Do not start engine.) 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. MA Check the signal of throttle position switch is indicated properly. Accelerator Data monitor pedal condition CLOSED THL/SW W/O THRL/P-SW Released ON OFF Fully depressed OFF ON LC MTBL0011 DATA MONITOR MONITORING POWERSHIFT SW **OFF** FE CLOSED THL/SW OFF W/OTHRL/P-SW OFF ΑT HOLD SW OFF **BRAKE SW** OΝ AX SAT646J OK or NG SW OK GO TO 13. NG GO TO 11. 11 **DETECT MALFUNCTIONING ITEM** Check the following items: Accelerator pedal position sensor Harness for short or open between accelerator pedal position sensor and ECM OK or NG OK GO TO 13. BT NG Repair or replace damaged parts. HA CHECK CLOSED THROTTLE POSITION AND WIDE OPEN THROTTLE POSITION SIGNAL CIRCUIT (Without CONSULT-II) Without CONSULT-II SC Check the following items: Accelerator pedal position sensor • Harness for short or open between accelerator pedal position sensor and ECM EL OK or NG GO TO 13. OK NG Repair or replace damaged part.

TCM Self-diagnosis Does Not Activate (Cont'd)

13	CHECK DTC			
Perform "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)", AT-52.				
	OK or NG			
OK	OK INSPECTION END			
NG	•	GO TO 14.		

14	14 CHECK TCM INSPECTION		
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.		
OK or NG			
OK INSPECTION END			
NG	•	Repair or replace damaged parts.	

Description

NHAT0109

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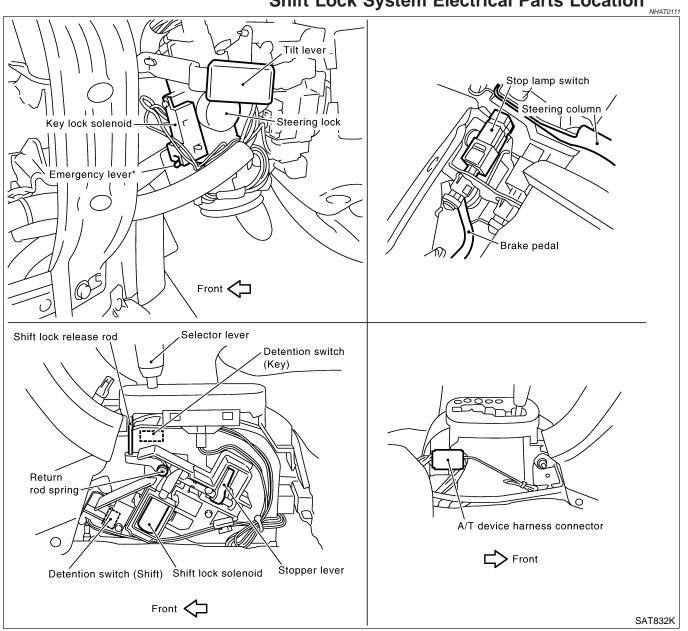
HA

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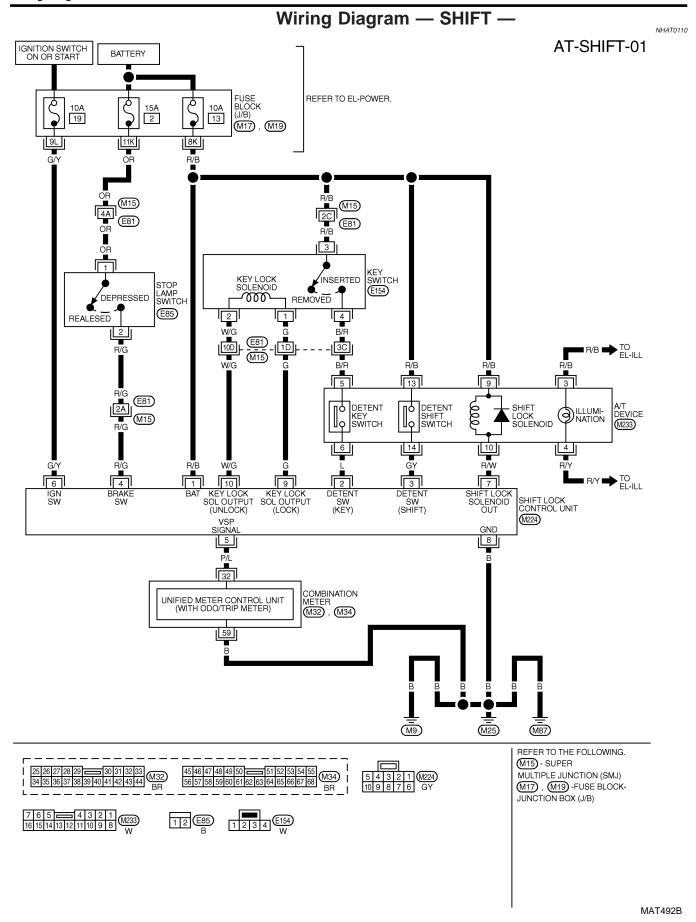
EL

- The electrical key interlock mechanism also operates as a shift lock: With the key switch turned to ON, the selector lever cannot be shifted from P (parking) to any other position unless the brake pedal is depressed.
 - With the key removed, the selector lever cannot be shifted from P to any other position.
 - The key cannot be removed unless the selector lever is placed in P.
- The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.

Shift Lock System Electrical Parts Location



^{*:} This emergency lever insures that when battery is off ignition key cannot be removed. In the situation like this, by operating this lever, ignition key can be removed.



Shift Lock Control Unit Reference Values SHIFT LOCK HARNESS CONNECTOR TERMINAL **LAYOUT**

NHAT0281

GI MA 3 5 EM 6 8 10 LC SCIA2004E

EC

SHIFT LOCK CONTROL UNIT INSPECTION TABLE

Data are reference values.

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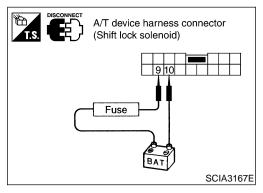
Data are reference values.				
Termin (Wire		Item	Condition	Judgement standard
1 (R/B)	8 (B)	Power source	Always	Battery voltage
2 8 Detention switch (for		Detention switch (for	When selector lever is not in "P" position with key inserted.	Battery voltage
(L)			When selector lever is in "P" position with key inserted.	Approx. 0V
3	8	Detention switch (for	When selector lever is not in "P" position.	Battery voltage
(GY)	(B)	shift)	When selector lever is in "P" position.	Approx. 0V
4	8	Stan Jamp quitab	When brake pedal is depressed	Battery voltage
(R/G)	(B)	Stop lamp switch	When brake pedal is released	Approx. 0V
5 (P/L)	8 (B)	Vehicle speed signal (8pulse signal)	Speed meter is operated	ELF1084D
6	8	Ignition signal	Ignition switch: OFF	Approx. 0V
(G/Y)	(B)	ignition signal	Ignition switch: ON	Battery voltage
7 (R/W)	8 (B)	Shift lock solenoid	 When selector lever is in "P" position, brake pedal is depressed, and ignition switch is ON. When selector lever is not in "P" position, ignition switch is ON, and vehicle speed is 10 km/h or less. For 3 minutes after selector lever is not in "P" position, vehicle speed is 10 km/h or less, and ignition switch is ON → OFF. 	Approx. 0V
			Except the above	Battery voltage
8 (B)	_	Ground	_	Approx. 0V

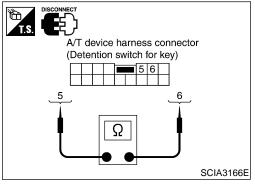
Shift Lock Control Unit Reference Values (Cont'd)

	nal No. color)	Item	Condition Judgement standard	
9	8 (B)	Key lock solenoid	When selector lever is not in "P" position.	Battery voltage for approx. 0.1 sec. (Note)
(G) (B)	-	When selector lever is in "P" position.	Approx. 0V	
10	10 8	When selector lever is in "P" position with ignition switch is OFF.	Battery voltage for approx. 0.1 sec. (Note)	
(W/G)	(B) Key unlock solenoid		When selector lever is not in "P" position with ignition switch is OFF.	Approx. 0V

NOTE:

Make sure that the pointer swings only momentarily because the output time is so short. If the inspection is done with an oscilloscope, it should be observed that the power source voltage lasts for 3.5 to 10 ms.





Component Inspection SHIFT LOCK SOLENOID

NHAT0280

......

 Check operation by applying battery voltage to the A/T device harness connector terminal.

CAUTION:

Be sure to apply the voltage of the correct polarity to the respective terminals. Otherwise, the part may be damaged.

Connector No.	Terminal No. (Wire color)
M223	9 (R/B) (Battery voltage) - 10 (R/W) (Ground)

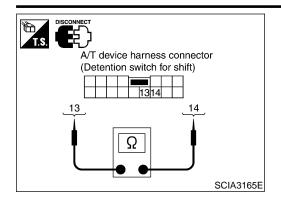
DETENTION SWITCH

NHAT0280S02 NHAT0280S0201

For Key:

 Check continuity between terminals of the A/T device harness connector terminals.

Condition	Connector No.	Terminal No. (Wire color)	Continuity
When selector lever is in "P" position.	Maga	5 (D/D) 0 (I)	No
When selector lever is not in "P" position.	M223	5 (B/R) - 6 (L)	Yes



For shift:

Check continuity between terminals of the A/T device harness connector terminals.

Condition	Connector No.	Terminal No. (Wire color)	Continuity
When selector lever is in "P" position.	M223	13 (R/B) - 14 (GY)	No
When selector lever is not in "P" position.			Yes



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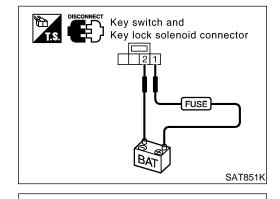
LC

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Key switch and

FUSE

Key lock solenoid connector

KEY LOCK SOLENOID

Key Lock

NHAT0280S03

Check operation by applying battery voltage to key switch and key lock solenoid connector.

CAUTION:

Be careful not to cause burnout of the harness.

Connector No.	Terminal No. (Wire color)
E154	1 (G) (Battery voltage) - 2 (W/G) (Ground)

Key Unlock

Check operation by applying battery voltage to key switch and key lock solenoid connector.



CAUTION:

Be careful not to cause burnout of the harness.

Connector No.	Terminal No. (Wire color)
E154	2 (W/G) (Battery voltage) - 1 (G) (Ground)

HA

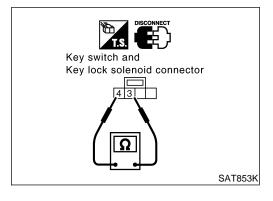


KEY SWITCH

SAT597K

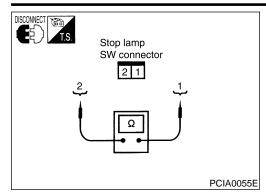
Check continuity between terminals of the key switch and key lock solenoid connector.

Condition	Connector No.	Terminal No. (Wire color)	Continuity
Key inserted		3 (R/B) - 4 (B/R)	Yes
Key withdrawn	Key withdrawn		No



A/T SHIFT LOCK SYSTEM

Component Inspection (Cont'd)



STOP LAMP SWITCH

Check continuity between terminals of the stop lamp switch connector.

Condition	Connector No.	Terminal No. (Wire color)	Continuity
When brake pedal is depressed	E85	1 (OR) - 2 (R/G)	Yes
When brake pedal is released			No

Check stop lamp switch after adjusting brake pedal. Refer to BR-11, "BRAKE PEDAL AND BRACKET".

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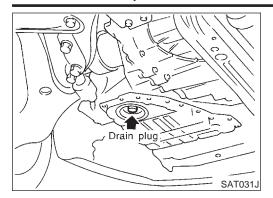
BT

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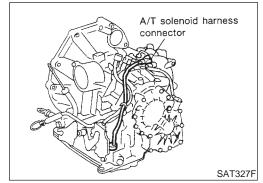
Control Cable NHAT0263 SEC. 349 Control device Lock plate Cable clamp Control cable 4.4 - 5.7 (0.44 - 0.59, 39 - 51) Pass above the carpet. Detail A 4.4 - 5.7 (0.44 - 0.59, 39 - 51) Control cable Detail B Place the rib part 21 - 28 facing upward and (2.1 - 2.9, Lock plate Control device 16 - 20) push in securely all the way. 11 - 14 11 - 14 (1.1 - 1.5, (1.1 - 1.5, 8 - 10) 8 - 10) ∠ Control cable : N•m (kg-m, ft-lb) SAT754J



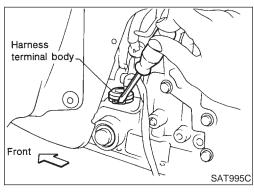
Control Valve Assembly and Accumulators REMOVAL

NHAT0114S01

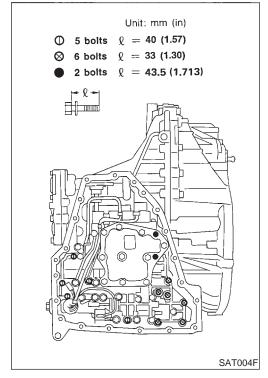
- 1. Drain ATF from transaxle.
- 2. Remove oil pan and gasket.



3. Disconnect A/T solenoid harness connector.



- 4. Remove stopper ring from terminal cord assembly harness terminal body.
- 5. Remove terminal cord assembly harness from transmission case by pushing on terminal body.



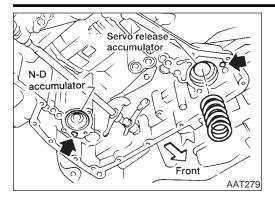
6. Remove control valve assembly by removing fixing bolts I, ${\bf X}$ and ${ullet}$.

Bolt length, number and location are shown in the illustration.

- Be careful not to drop manual valve and servo release accumulator return spring.
- 7. Disassemble and inspect control valve assembly if necessary. Refer to AT-314.

ON-VEHICLE SERVICE

Control Valve Assembly and Accumulators (Cont'd)



A/T front side

Manual shaft

Manual plate

Revolution sensor

SAT091J

AAT189

- 8. Remove servo release and N-D accumulators by applying compressed air if necessary.
- Hold each piston with a rag.



MA

EM

INSTALLATION



After installing control valve assembly, make sure that selector lever can be moved to all positions.

FE

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Revolution Sensor Replacement



2. Remove revolution sensor from A/T.

Reinstall any part removed. 3.

Always use new sealing parts.

AX NHAT0115



SW

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Park/Neutral Position (PNP) Switch Adjustment



Set manual shaft in N position.

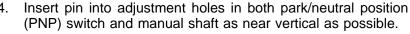
Loosen park/neutral position (PNP) switch fixing bolts.

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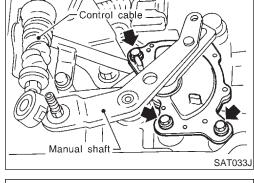
SC

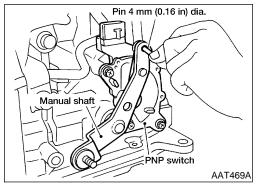
EL

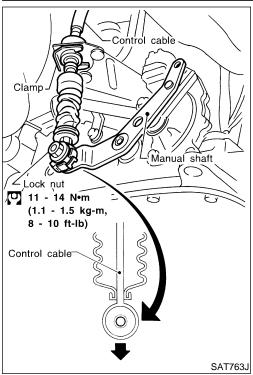


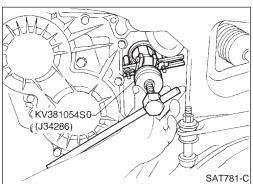
Reinstall any part removed.

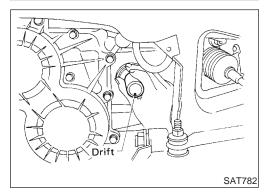
Check continuity of park/neutral position (PNP) switch. Refer to AT-108.

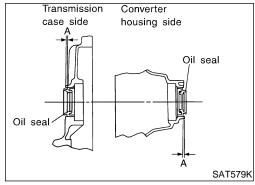












Control Cable Adjustment

Move selector lever from the P position to the 1 position. You should be able to feel the detents in each position. If the detents cannot be felt or the pointer indicating the position is improperly aligned, the control cable needs adjustment.

- 1. Place selector lever in P position.
- 2. Loosen control cable lock nut and place manual shaft in P position.

CAUTION:

Turn wheels more than 1/4 rotations and apply the park lock.

3. Push control cable in the direction of the arrow shown in the illustration by specified force.

Specified force: 4.9 - 9.8 N (0.5 - 1.0 kg, 1.1 - 2.2 lb)

- 4. Tighten control cable lock nut.
- 5. Move selector lever from P to 1 position again. Make sure that selector lever moves smoothly.
- Make sure that the starter operates when the selector lever is placed in the N or P position.
- Make sure that the transmission is locked properly when the selector lever is placed in the P position.

Differential Side Oil Seal Replacement

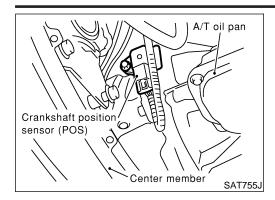
NHAT0118

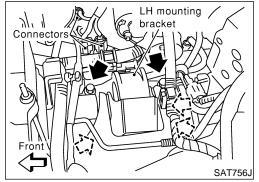
- 1. Remove drive shaft assembly. Refer to AX-9, "Drive Shaft".
- 2. Remove oil seal.

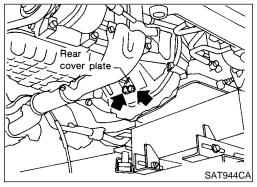
- 3. Install oil seal.
- Apply ATF before installing.

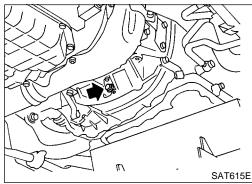
- Install oil seals so dimension A is within specification
 A: -0.5 mm (-0.02 in) to 0.5 mm (0.02 in)
- 4. Reinstall any part removed.

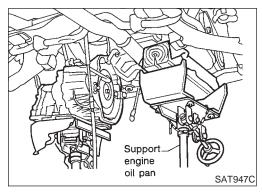
NHAT0119











Removal

CAUTION:

When removing the transaxle assembly from engine, first remove the crankshaft position sensor (POS) from the assembly.

Be careful not to damage sensor edge.

- 1. Remove battery and bracket.
- 2. Remove air cleaner and resonator.
- 3. Disconnect terminal cord assembly harness connector and park/neutral position (PNP) switch harness connectors.
- 4. Disconnect harness connectors of revolution sensor, ground and vehicle speed sensor.
- 5. Remove crankshaft position sensor (POS) from transaxle.
- 6. Remove LH mounting bracket from transaxle and body.
- 7. Disconnect control cable at transaxle side.
- 8. Drain ATF.
- 9. Remove exhaust front tube.
- 10. Remove drive shafts. Refer to AX-9, "Drive Shaft".
- 11. Disconnect fluid cooler hoses.
- 12. Remove starter motor from transaxle.
- 13. Support engine by placing a jack under oil pan.
- Do not place jack under oil pan drain plug.
- 14. Remove center member.
- Remove rear cover plate and bolts securing torque converter to drive plate.
- Rotate crankshaft for access to securing bolts.

- 16. Support transaxle with a jack.
- 17. Remove bolts fixing A/T to engine.
- 18. Lower transaxle while supporting it with a jack.

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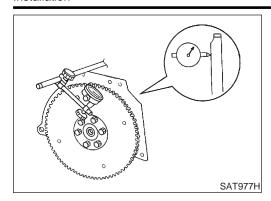
RS

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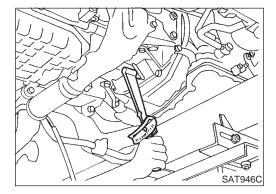
HA

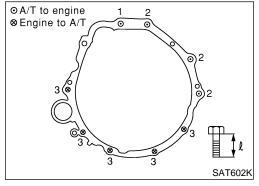
SC

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SAT044A





Installation

Drive plate runout

CAUTION:

Do not allow any magnetic materials to contact the ring gear teeth.

NHAT0120

Maximum allowable runout:

Refer to EM-82, "Drive Plate Runout".

- If this runout is outside the standard, replace drive plate and ring gear.
- When connecting torque converter to transaxle, measure distance "A" to be certain that they are correctly assembled.

Distance "A":

14 mm (0.55 in) or more

- Install bolts fixing converter to drive plate.
- With converter installed, rotate crankshaft several turns to check that transaxle rotates freely without binding.

- Tighten bolts securing transaxle.
- Tighten LH mounting bracket bolts to the specified torque. Refer to EM-69, "Removal and Installation".
- Tighten center member bolts to the specified torque. Refer to EM-69, "Removal and Installation".
- Tighten rear plate cover bolts to the specified torque. Refer to EM-14, "OIL PAN".

Bolt No.	Tightening torque N·m (kg-m, ft-lb)	ℓ mm (in)
1	69.6 - 79.4 (7.1 - 8.0, 52 - 58)	65 (2.56)
2	69.6 - 79.4 (7.1 - 8.0, 52 - 58)	52 (2.05)
3	69.6 - 79.4 (7.1 - 8.0, 52 - 58)	40 (1.57)

Reinstall any part removed.

REMOVAL AND INSTALLATION

Installation (Cont'd)



- Check fluid level in transaxle.
- Move selector lever through all positions to be sure that transaxle operates correctly.

With parking brake applied, rotate engine at idling. Move selector lever through N to D, to 3, to 2, to 1 and to R position. A slight shock should be felt by hand gripping selector each time transaxle is shifted.

Perform road test. Refer to AT-69.

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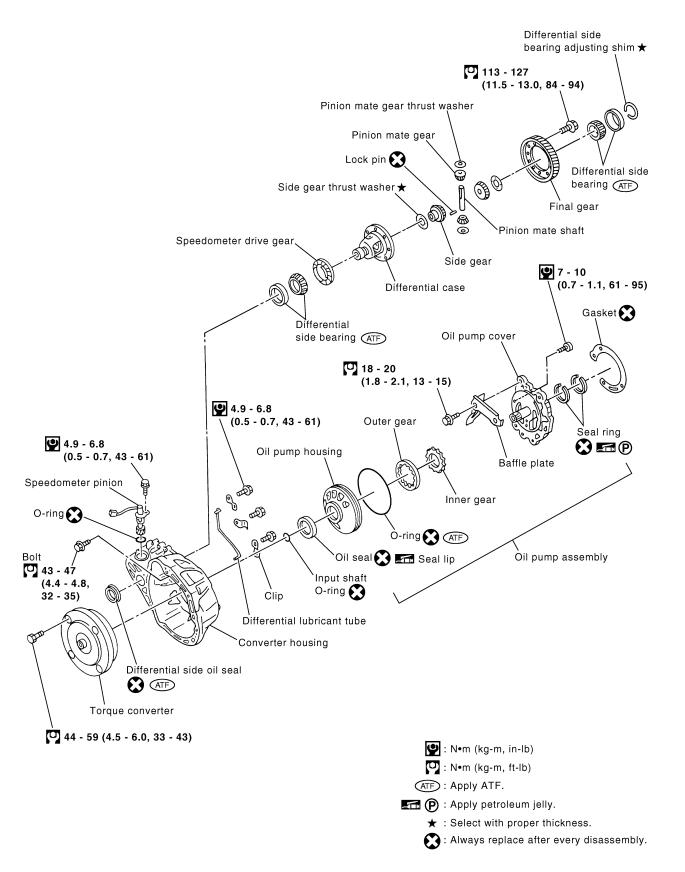
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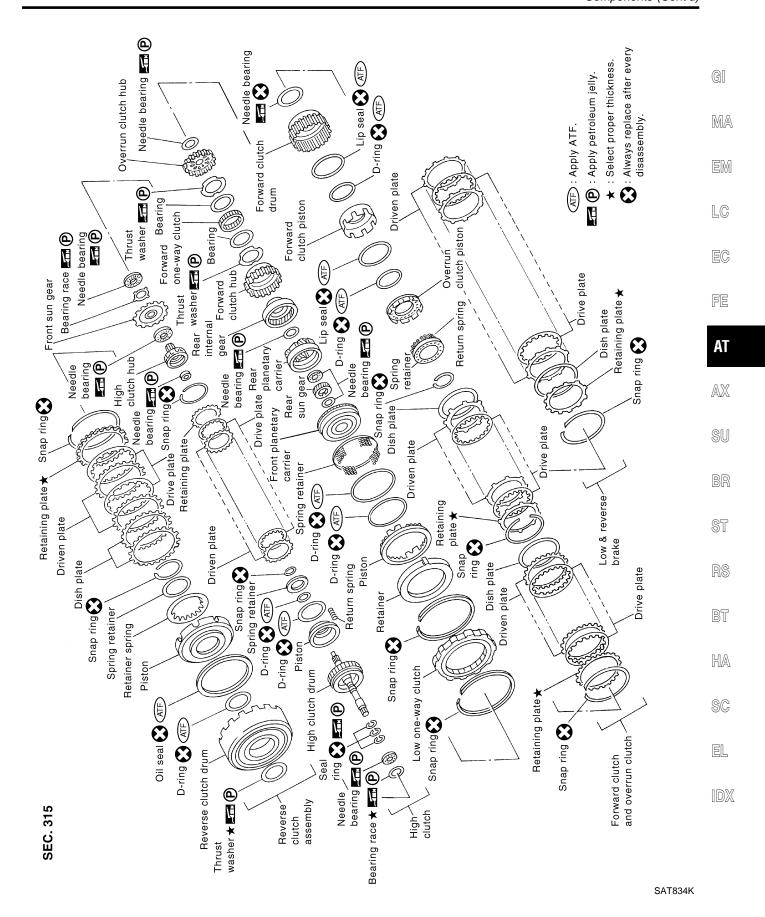
EL

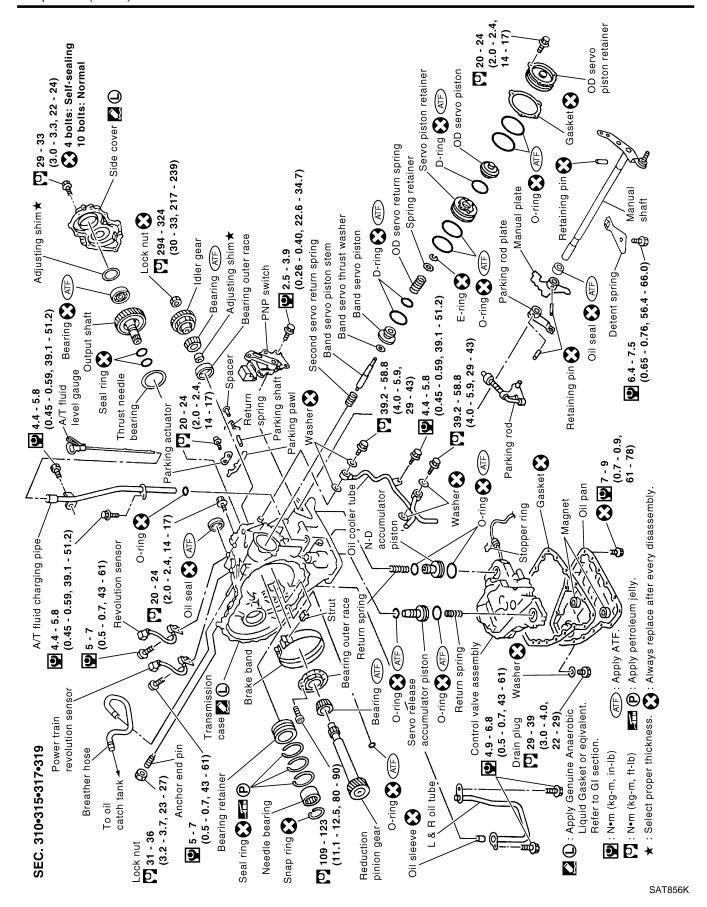
Components

NHAT0121



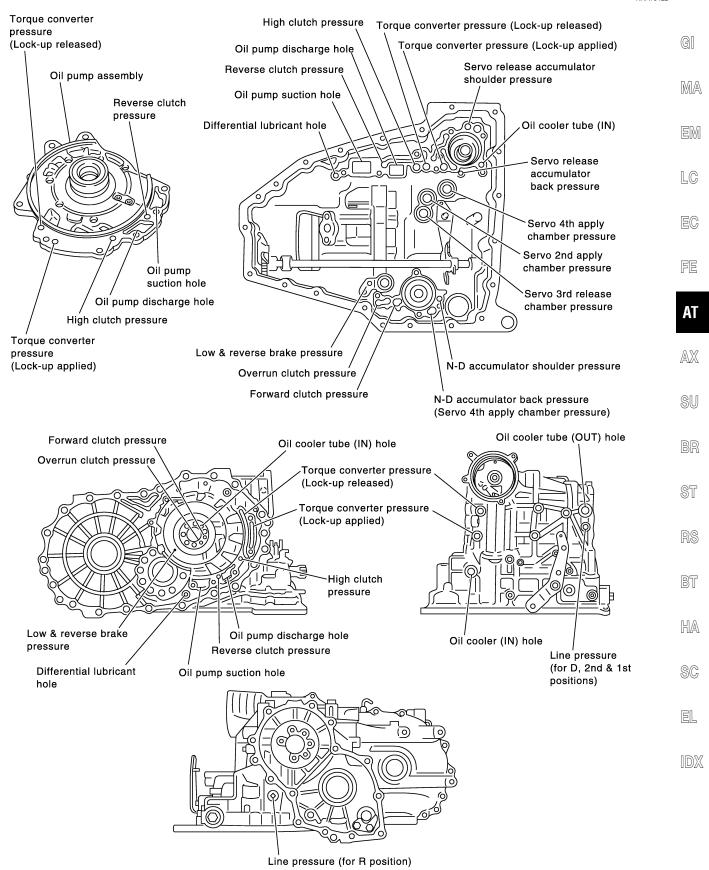
SAT833K





Oil Channel

NHAT0122



Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings

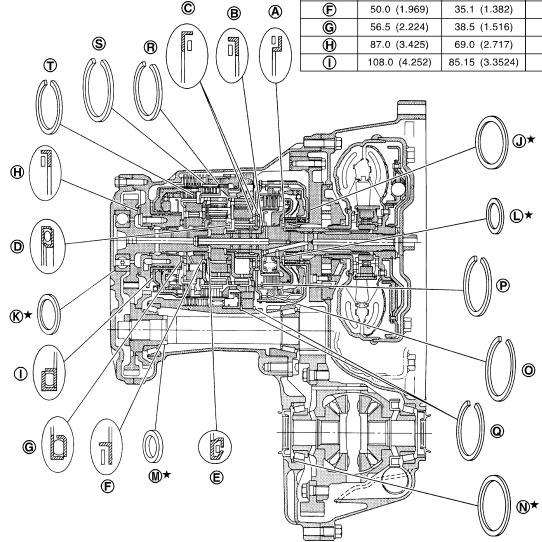
Outer and inner diameter of needle bearings

NHAT0123

Outer diameter of thrust washers

Item number	Outer diameter mm (in)	Parts number*
⊕	76.0 (2.992)	31508 80X13 - 31508 80X20
€	80.0 (3.150)	31438 80X60 - 31438 80X70

Item number	Outer diameter mm (in)	Inner diameter mm (in)	Parts number*
A	50.0 (1.969)	35.1 (1.382)	31407 80X10
B	42.0 (1.654)	23.7 (0.933)	31407 80X01
©	70.0 (2.756)	50.0 (1.969)	31407 80X09
(D)	51.0 (2.008)	33.1 (1.303)	31407 80X02
Œ	48.0 (1.890)	30.0 (1.181)	31407 80X03
Ē	50.0 (1.969)	35.1 (1.382)	31407 80X10
G	56.5 (2.224)	38.5 (1.516)	31407 80X08
$oldsymbol{\mathbb{H}}$	87.0 (3.425)	69.0 (2.717)	31407 80X07
()	108.0 (4.252)	85.15 (3.3524)	31407 80X06



Outer & inner diameter of bearing races, adjusting shims and adjusting spacer

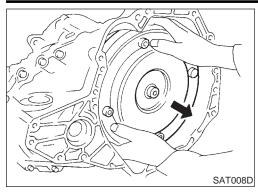
anjusting stime and anjusting space.						
Item number	Outer diameter mm (in)	Inner diameter mm (in)	Parts number*			
⊕ *	51.0 (2.008)	36.0 (1.417)	31435 80X00 - 31439 80X14			
	38.0 (1.496)	28.1 (1.106)	31439 85X01 - 31439 85X06 31439 83X11 - 31439 83X24 31439 81X00 - 31439 81X24 31439 81X46 - 31439 81X49 31439 81X60 - 31439 81X74			
Ŋ⋆	75.0 (2.953)	67.0 (2.638)	31438 80X00 - 31439 80X11			

★ : Select proper thickness.

Outer diameter of snap rings

Outer diameter of shap rings						
Item number	Outer diameter mm (in)	Parts number*				
0	150 (5.91)	31506 80X13				
P	119.1 (4.689)	31506 80X06				
Q	182.8 (7.197)	31506 80X08				
®	144.8 (5.701)	31506 80X03				
S	173.8 (6.843)	31506 80X09				
Û	133.9 (5.272)	31506 80X01				

^{* :} Always check with the Parts Department for the latest parts information.



- 1. Drain ATF through drain plug.
- 2. Remove torque converter.

GI

MA

EM

Check torque converter one-way clutch using check tool as shown at left.

LC

 Insert check tool into the groove of bearing support built into one-way clutch outer race.

EC

 When fixing bearing support with check tool, rotate one-way clutch spline using screwdriver.

 Check that inner race rotates clockwise only. If not, replace torque converter assembly.

Remove A/T fluid charging pipe and fluid cooler tube.

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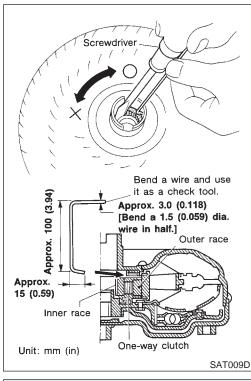
HA

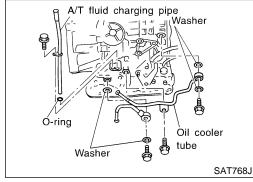
SC

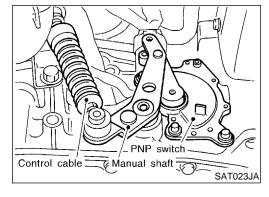
EL

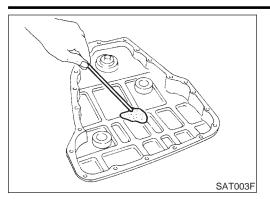
- 5. Set manual shaft to position P.
- 6. Remove park/neutral position (PNP) switch.

.....

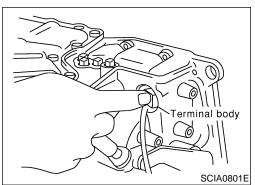








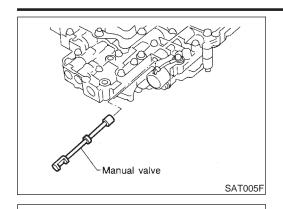
- Snap ring
 Terminal body
 SCIA0800E



- 7. Remove oil pan and oil pan gasket.
- Do not reuse oil pan bolts.
- 8. Check foreign materials in oil pan to help determine causes of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and can inhibit pump pressure.
- If frictional material is detected, replace radiator after repair of A/T. Refer to LC-20, "Radiator".
- Remove control valve assembly according to the following procedures.
- a. Remove control valve assembly mounting bolts I, X and •.

b. Remove snap ring from terminal body.

 Push terminal body into transmission case and draw out solenoid harness.



10. Remove manual valve from control valve assembly.



MA

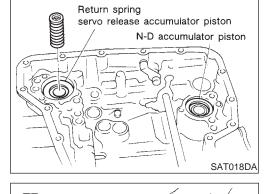
11. Remove return spring from servo release accumulator piston.



LC

FE

AT



SAT019DA

12. Remove servo release accumulator piston with compressed



AX

13. Remove O-rings from servo release accumulator piston.



BR

ST

14. Remove N-D accumulator piston and return spring with compressed air.



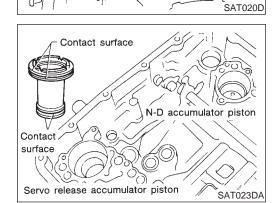
15. Remove O-rings from N-D accumulator piston.

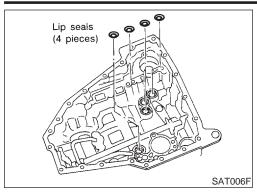


SC

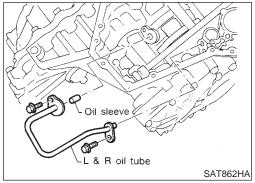


- 16. Check accumulator pistons and contact surface of transmission case for damage.
- 17. Check accumulator return springs for damage and free length.

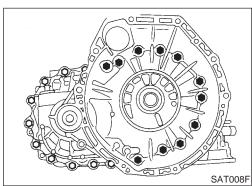




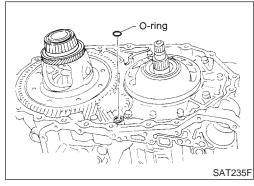
18. Remove lip seals.



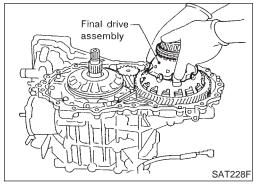
19. Remove L & R oil tube and oil sleeve.



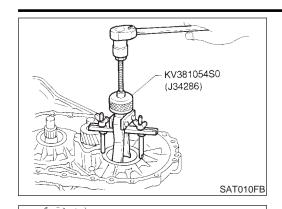
- 20. Remove converter housing according to the following procedures.
- a. Remove converter housing mounting bolts.
- b. Remove converter housing by tapping it lightly.



c. Remove O-ring from differential oil port.



21. Remove final drive assembly from transmission case.



★Adjusting shim

22. Remove differential side bearing outer race and side bearing adjusting shim from transmission case.

GI

MA

EM

23. Remove differential side bearing adjusting shim from transmission case.

LC

EC



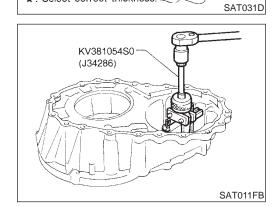
FE

ΑT

24. Remove differential side bearing outer race from converter $\,\mathbb{A}\mathbb{X}\,$ housing.

SU

BR



★: Select correct thickness.

Oil seal

ST

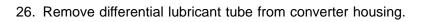
25. Remove oil seal with screwdriver from converter housing. Be careful not to damage case.

BT

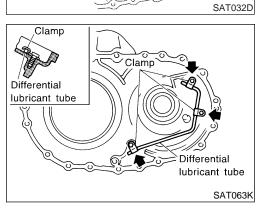
HA

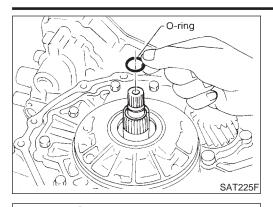
SC

EL

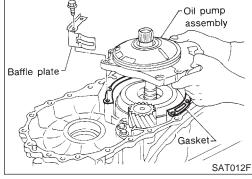


IDX

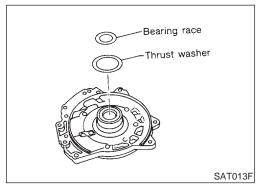




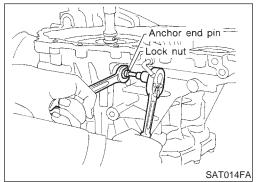
- 27. Remove oil pump according to the following procedures.
- a. Remove O-ring from input shaft.



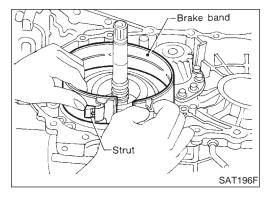
b. Remove oil pump assembly, baffle plate and gasket from transmission case.



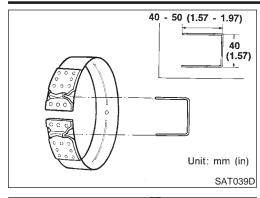
Remove thrust washer and bearing race from oil pump assembly.



- 28. Remove brake band according to the following procedures.
- a. Loosen lock nut, then back off anchor end pin.
- Do not reuse anchor end pin.



b. Remove brake band and strut from transmission case.



To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown in the figure at left.

Leave the clip in position after removing the brake band.



GI

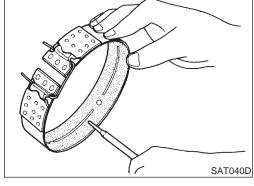
Check brake band facing for damage, cracks, wear or burns.



LC

FE

AT



Input shaft assembly

Reverse clutch

Input shaft assembly

SAT549F

SAT566F

29. Remove input shaft assembly (high clutch) and reverse clutch according to the following procedures.



Remove input shaft assembly (high clutch) with reverse clutch.



ST

Remove input shaft assembly (high clutch) from reverse clutch.



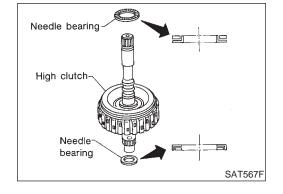


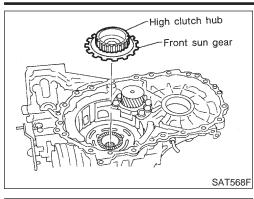
SC



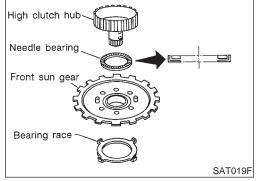
Remove needle bearings from high clutch drum and check for damage or wear.





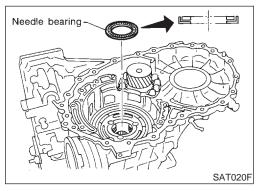


d. Remove high clutch hub and front sun gear from transmission case.

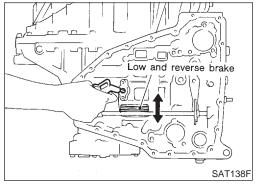


e. Remove front sun gear and needle bearing from high clutch hub and check for damage or wear.

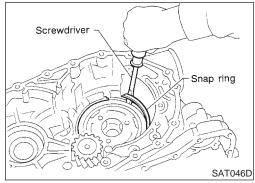
f. Remove bearing race from front sun gear and check for damage or wear.



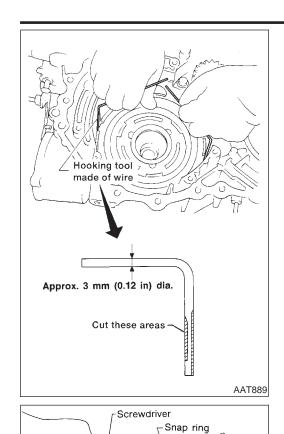
30. Remove needle bearing from transmission case and check for damage or wear.



31. Apply compressed air and check to see that low and reverse brake operates.



- 32. Remove low one-way clutch and front planetary carrier assembly according to the following procedures.
- a. Remove snap ring with flat-bladed screwdriver.



Remove low one-way clutch with a hook made of wire.



MA

EM

LC

EG

FE

AT

Remove snap ring with flat-bladed screwdriver.





BR

ST

BT

HA

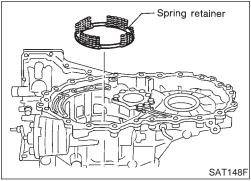
SC

EL

IDX

- Remove low and reverse brake spring retainer.
- Do not remove return springs from spring retainer.

Remove front planetary carrier with low and reverse brake





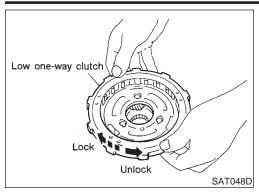
SAT022F

SAT023F

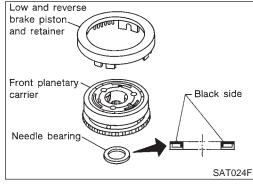
Front planetary carrier

Low and reverse brake piston and retainer

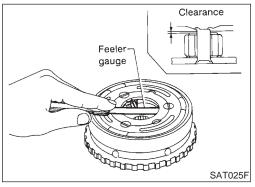
piston and retainer.



f. Check that low one-way clutch rotates in the direction of the arrow and locks in the opposite direction.



g. Remove needle bearing, low and reverse brake piston and retainer from front planetary carrier.



- h. Check front planetary carrier, low one-way clutch and needle bearing for damage or wear.
- i. Check clearance between planetary gears and planetary carrier with feeler gauge.

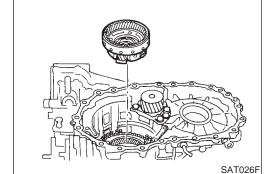
Standard clearance:

0.20 - 0.70 mm (0.0079 - 0.0276 in)

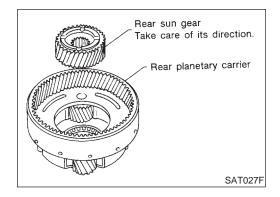
Allowable limit:

0.80 mm (0.0315 in)

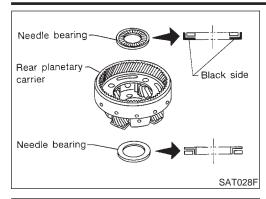
Replace front planetary carrier if the clearance exceeds allowable limit.



- 33. Remove rear planetary carrier assembly and rear sun gear according to the following procedures.
- Remove rear planetary carrier assembly from transmission case.



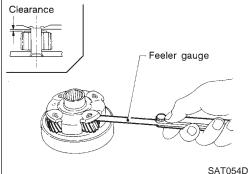
Remove rear sun gear from rear planetary carrier.



c. Remove needle bearings from rear planetary carrier assembly.



MA



Rear internal gear

orward clutch hub

Overrun clutch hub

SAT029F

SAT030F

d. Check rear planetary carrier, rear sun gear and needle bearings for damage or wear.

e. Check clearance between pinion washer and rear planetary carrier with feeler gauge.

EG

Standard clearance:

0.20 - 0.70 mm (0.0079 - 0.0276 in)

FE

Allowable limit:

0.80 mm (0.0315 in)

AT

Replace rear planetary carrier if the clearance exceeds allowable limit.

s- AX

34. Remove rear internal gear and forward clutch hub from transmission case.

SU

ST

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RS

35. Remove overrun clutch hub from transmission case.

}T

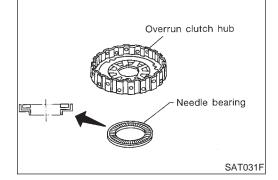
HA

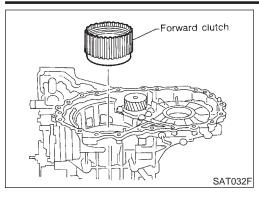
SC

EL

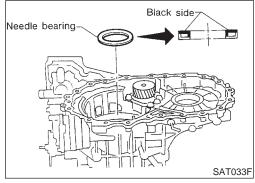
36. Remove needle bearing from overrun clutch hub and check for damage or wear.

حاطا

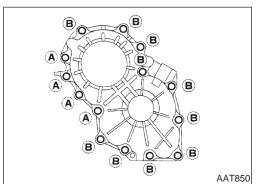




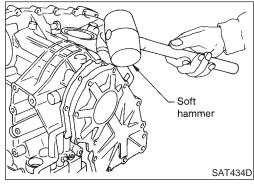
37. Remove forward clutch assembly from transmission case.



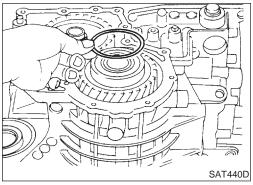
38. Remove needle bearing from transmission case.



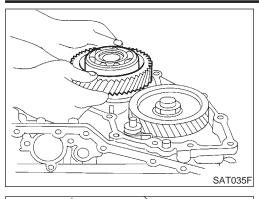
- 39. Remove output shaft assembly according to the following procedures.
- a. Remove side cover bolts.
- Do not mix bolts A and B.
- Always replace bolts A as they are self-sealing bolts.



- b. Remove side cover by lightly tapping it with a soft hammer.
- Be careful not to drop output shaft assembly. It might come out when removing side cover.



c. Remove adjusting shim.

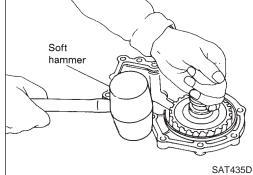


Remove output shaft assembly.



MA

EM



leedle bearing

SAT036F

SAT037F

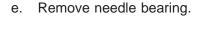
If output shaft assembly comes off with side cover, tap cover with a soft hammer to separate.



LC

FE

AT





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40. Disassemble reduction pinion gear according to the following procedures. Set manual shaft to position P to fix idler gear.



Unlock idler gear lock nut using a pin punch.

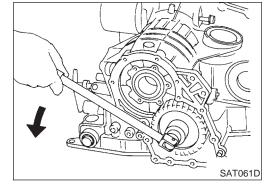


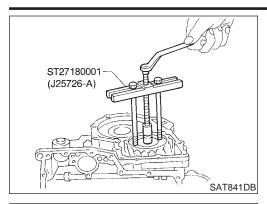




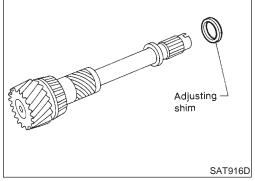
- EL

- Remove idler gear lock nut.
- Do not reuse idler gear lock nut.

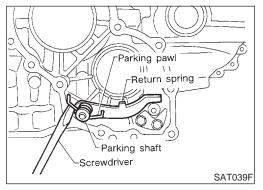




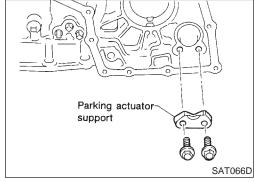
d. Remove idler gear with puller.



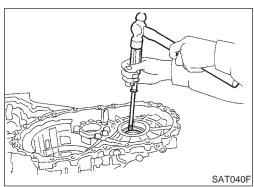
- e. Remove reduction pinion gear.
- f. Remove adjusting shim from reduction pinion gear.



- 41. Remove return spring from parking shaft with screwdriver.
- 42. Draw out parking shaft and remove parking pawl from transmission case.
- 43. Check parking pawl and shaft for damage or wear.

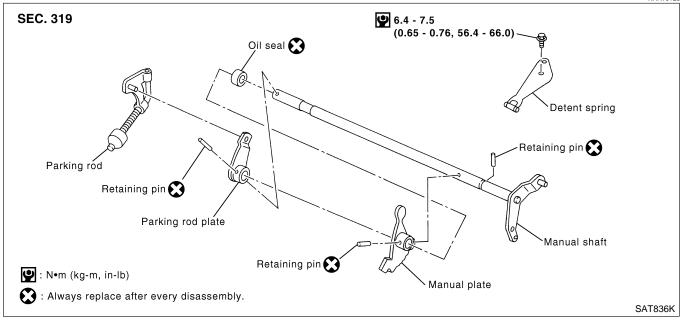


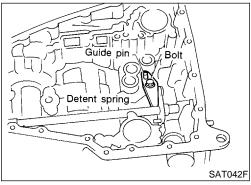
- 44. Remove parking actuator support from transmission case.
- 45. Check parking actuator support for damage or wear.



46. Remove side oil seal with screwdriver from transmission case.

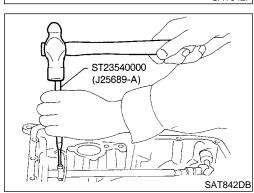
Manual Shaft COMPONENTS



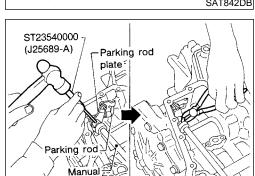


REMOVAL

1. Remove detent spring from transmission case.



2. Drive out manual plate retaining pin.



shaft\

- 3. Drive and pull out parking rod plate retaining pin.
- 4. Remove parking rod plate from manual shaft.
- 5. Draw out parking rod from transmission case.

GI

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LC

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NHAT0126

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19

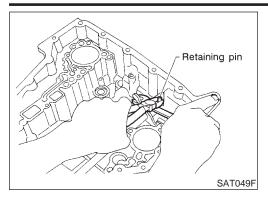
BT

HA

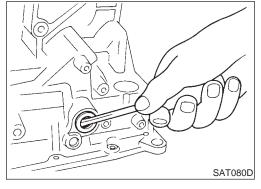
SC

EL

SAT043FB



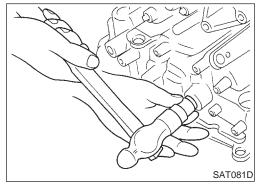
- 6. Pull out manual shaft retaining pin.
 - Remove manual shaft and manual plate from transmission



Remove manual shaft oil seal.

INSPECTION

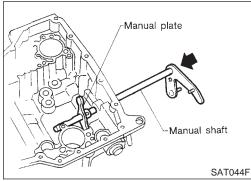
Check component parts for wear or damage. Replace if necessary.



INSTALLATION

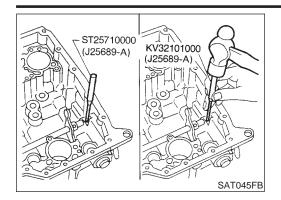
NHAT0128

- Install manual shaft oil seal.
- Apply ATF to outer surface of oil seal.



Install manual shaft and manual plate.

Manual Shaft (Cont'd)



Parking rod plate

ST23540000 (J25689-A) Parking rod

Approx.

3 mm (0.12 in)
Retaining pin

SAT034J

- 3. Align groove of manual shaft and hole of transmission case.
- 4. Install manual shaft retaining pin up to bottom of hole.



MA

EM

. Install parking rod to parking rod plate.

LC

Set parking rod assembly onto manual shaft and drive retaining pin.

FC

Both ends of pin should protrude.

FE

AT

7. Drive manual plate retaining pin.

 $\mathbb{A}\mathbb{X}$

Both ends of pin should protrude.

SU

BR

ST

⊕ ⊔

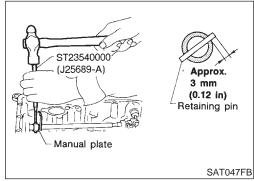
20

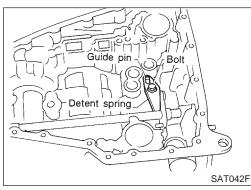
BT

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SC

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8. Install detent spring. Tighten detent spring bolts to the specified torque. Refer to AT-307.

AT-309

Oil Pump COMPONENTS

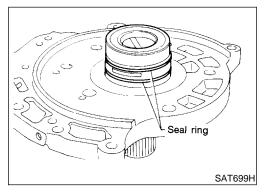
SEC. 313

Oil pump housing
O-ring
Outer gear
Inner gear
(0.7 - 1.1, 61 - 95)

Inner gear

P: N*m (kg-m, in-lb)

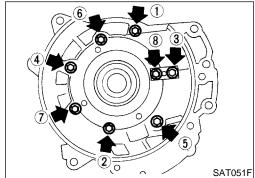
ATF:
P: Apply ATF.
P: Apply ATF.
Apply ATF



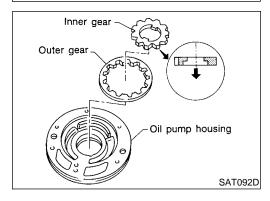
DISASSEMBLY

NHAT0130

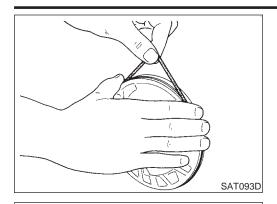
1. Remove seal rings.



2. Loosen bolts in a crisscross pattern and remove oil pump cover.



3. Remove inner and outer gear from oil pump housing.



Remove O-ring from oil pump housing.



MA

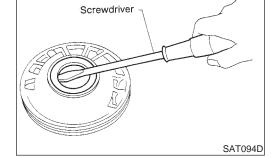
5. Remove oil pump housing oil seal.

LC

FE

AT

AX



INSPECTION

Oil Pump Housing, Oil Pump Cover, Inner Gear and **Outer Gear**

SU NHAT0131S01

Check for wear or damage.

ST

Measure side clearance of inner and outer gears in at least four places around each outside edge. Maximum measured values should be within specified positions.



Standard clearance:

0.030 - 0.050 mm (0.0012 - 0.0020 in)

HA

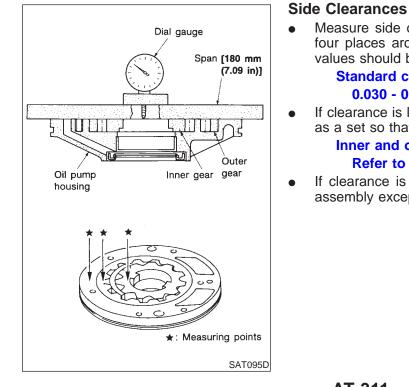
If clearance is less than standard, select inner and outer gear as a set so that clearance is within specifications.

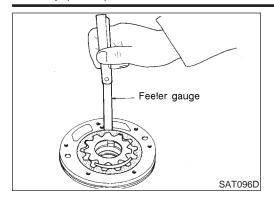
SC

Inner and outer gear:

Refer to SDS, AT-387.

If clearance is more than standard, replace whole oil pump assembly except oil pump cover.





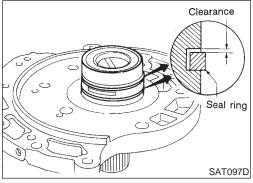
Measure clearance between outer gear and oil pump housing.
 Standard clearance:

0.111 - 0.181 mm (0.0044 - 0.0071 in)

Allowable limit:

0.181 mm (0.0071 in)

 If not within allowable limit, replace whole oil pump assembly except oil pump cover.



Seal Ring Clearance

JHAT0131S03

Measure clearance between seal ring and ring groove.

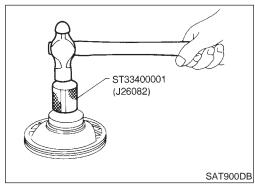
Standard clearance:

0.1 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit:

0.25 mm (0.0098 in)

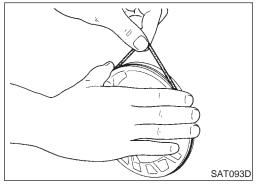
If not within allowable limit, replace oil pump cover assembly.



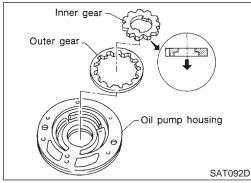
ASSEMBLY

NHAT0132

1. Install oil seal on oil pump housing.

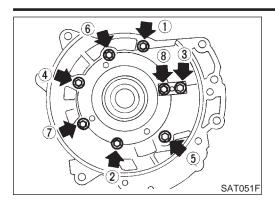


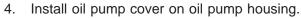
- 2. Install O-ring on oil pump housing.
- Apply ATF to O-ring.



- 3. Install inner and outer gears on oil pump housing.
- Be careful of direction of inner gear.

Oil Pump (Cont'd)





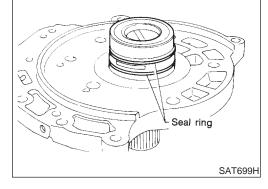
a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly on oil pump housing assembly, then remove masking tape.

b. Tighten bolts in a crisscross pattern. Tighten oil pump cover bolts to the specified torque. Refer to AT-310.



MA

EM



5. Install new seal rings carefully after packing ring groove with petroleum jelly.

LC

 Do not spread gap of seal ring excessively while installing. The ring may be deformed.

EG

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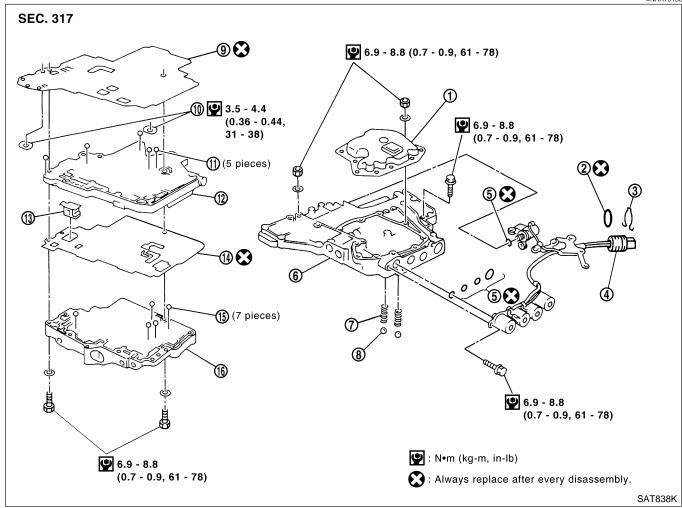
HA

SC

EL

Control Valve Assembly COMPONENTS

=NHAT0133



- Oil strainer
- 2. O-ring
- 3. Snap ring
- 4. Terminal body
- 5. O-rings
- 6. Control valve lower body

- 7. Oil cooler relief valve spring
- 8. Check ball
- 9. Separating plate
- 10. Support plate
- 11. Steel ball

- 12. Control valve inter body
- 13. Pilot filter
- 14. Separating plate
- 15. Steel ball
- 16. Control valve upper body

DISASSEMBLY

NHAT0134

Disassemble upper, inter and lower bodies.

Bolt length, number and location:

Bolt symbol	а	b	С	d	е	f	g
Bolt length "\ell" mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1

f: Reamer bolt and nut.

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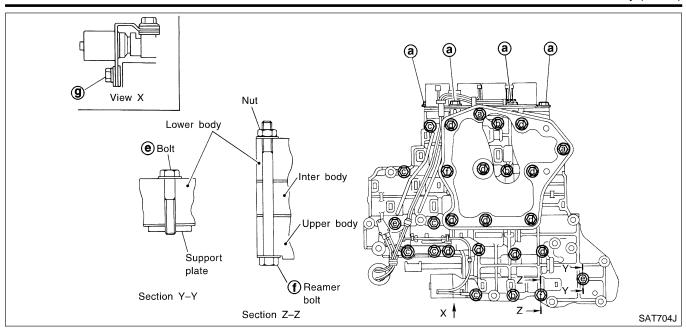
SU

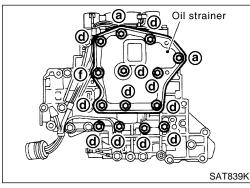
BR

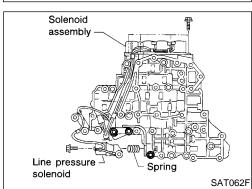
BT

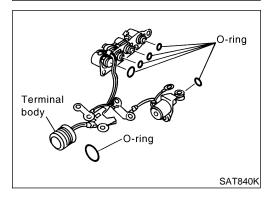
HA

SC







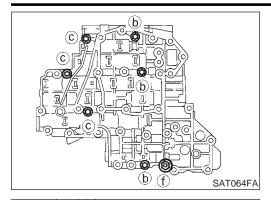


Remove bolts a, d and nut f and remove oil strainer from control valve assembly.

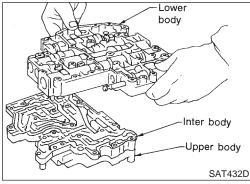
2. Remove solenoid valve assembly and line pressure solenoid valve from control valve assembly.

3. Remove O-rings from solenoid valves and terminal body.

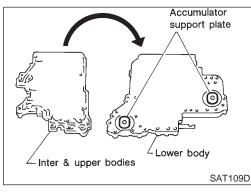
EL



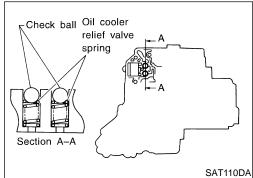
4. Place upper body facedown, and remove bolts **b**, **c** and nut **f**.



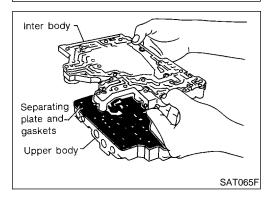
5. Remove inter body from lower body.



6. Turn over lower body, and remove accumulator support plate.

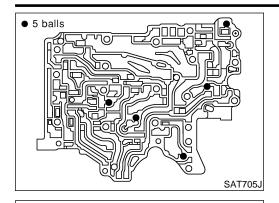


- 7. Remove bolts **e**, separating plate and separating gasket from lower body.
- 8. Remove check balls and oil cooler relief valve springs from lower body.
- Be careful not to lose check balls and oil cooler relief valve springs.



9. Remove inter body from upper body.

Control Valve Assembly (Cont'd)



- 10. Check to see that steel balls are properly positioned in inter body and then remove them.
- Be careful not to lose steel balls.



MA

- 11. Check to see that steel balls are properly positioned in upper body and then remove them.
- Be careful not to lose steel balls.

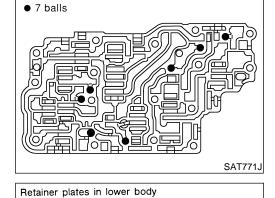


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INSPECTION

lower body.

Lower and Upper Bodies

NHAT0135

Check to see that retainer plates are properly positioned in



ST



Check to see that retainer plates are properly positioned in upper body. Be careful not to lose these parts.



Oil Strainer

Check wire netting of oil strainer for damage.

NHAT0135S02

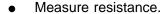
HA

SC

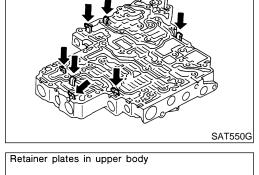
EL

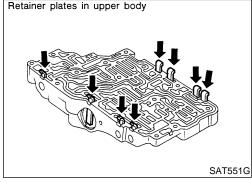


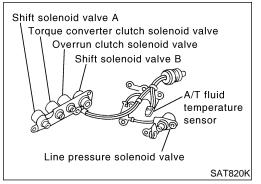
NHAT0135S03

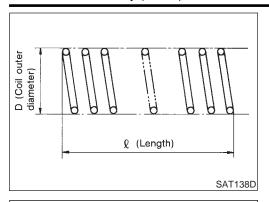


- For shift solenoid valve A, refer to AT-178.
- For shift solenoid valve B, refer to AT-183.
- For line pressure solenoid valve, refer to AT-172.
- For torque converter clutch solenoid valve, refer to AT-157.
- For overrun clutch solenoid valve, refer to AT-194.







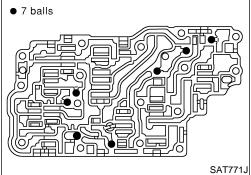


Oil Cooler Relief Valve Spring

NHAT0135S04

- Check springs for damage or deformation.
- Measure free length and outer diameter.

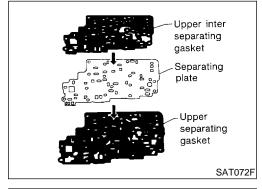
Inspection standard: Refer to SDS, AT-382.



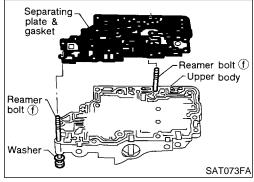
ASSEMBLY

NHAT0136

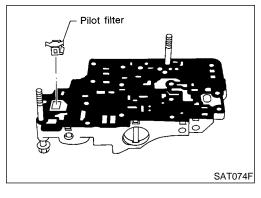
- 1. Install upper, inter and lower body.
- a. Place oil circuit of upper body face up. Install steel balls in their proper positions.



b. Install upper separating gasket, upper inter separating gasket and upper separating plate in order shown in illustration.

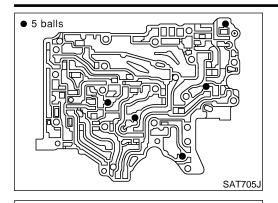


c. Install reamer bolts **f** from bottom of upper body. Using reamer bolts as guides, install separating plate and gaskets as a set.



d. Install pilot filter.

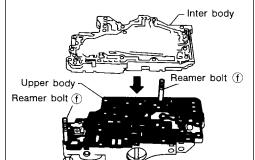
Control Valve Assembly (Cont'd)



e. Place lower body as shown in illustration (side of inter body face up). Install steel balls in their proper positions.



MA



Check ball Oil cooler

Section A-

relief valve

spring

f. Install inter body on upper body using reamer bolts **f** as guides.

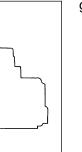
Be careful not to dislocate or drop steel balls.



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SAT110DA

BAT002

Lower separating

Lower separating

separating gasket

gasket

plate

Lower inter

SAT076FA

g. Install check balls and oil cooler relief valve springs in their proper positions in lower body.



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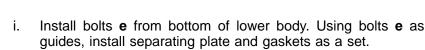
Install lower separating gasket, lower inter separating gasket and lower separating plate in order shown in illustration.



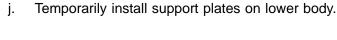
HA

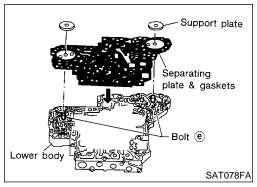
SC

EL

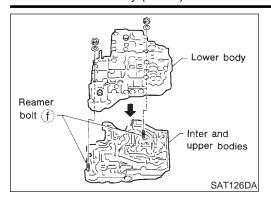




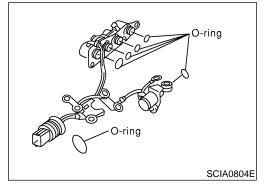




Control Valve Assembly (Cont'd)



 Install lower body on inter body using reamer bolts f as guides and tighten reamer bolts f slightly.

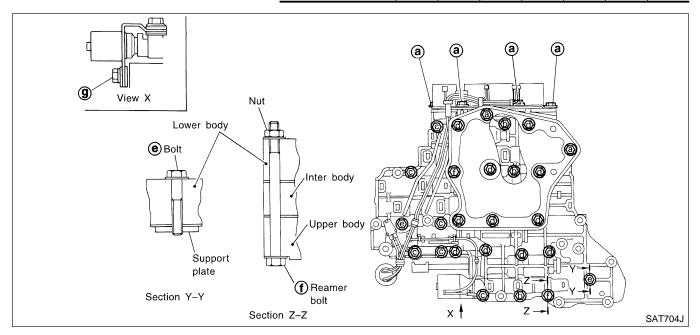


- 2. Install O-rings to solenoid valves and terminal body.
- Apply ATF to O-rings.

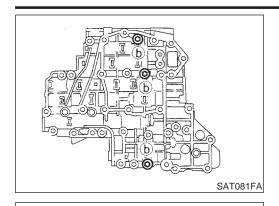
3. Install and tighten bolts.

Bolt length, number and location:

Bolt symbol	а	b	С	d	е	f	g
Bolt length "\ell" mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1



Control Valve Assembly (Cont'd)



a. Install and tighten bolts **b** to specified torque.

9: 6.9 - 8.8 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)



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Solenoid assembly

SAT062F

SAT841K

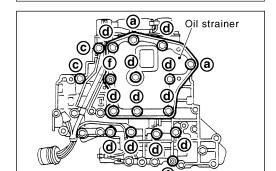
b. Install solenoid valve assembly and line pressure solenoid valve to lower body.



LC

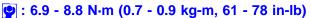
FE

AT



Line pressure solenoid

c. Set oil strainer, then tighten bolts **a**, **c**, **d** and nuts **f** to specified torque.





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[U[9]

d. Tighten bolts **e** to specified torque.

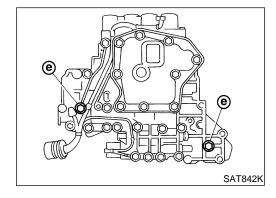
9: 3.5 - 4.4 N·m (0.36 - 0.44 kg-m, 31 - 38 in-lb)



HA

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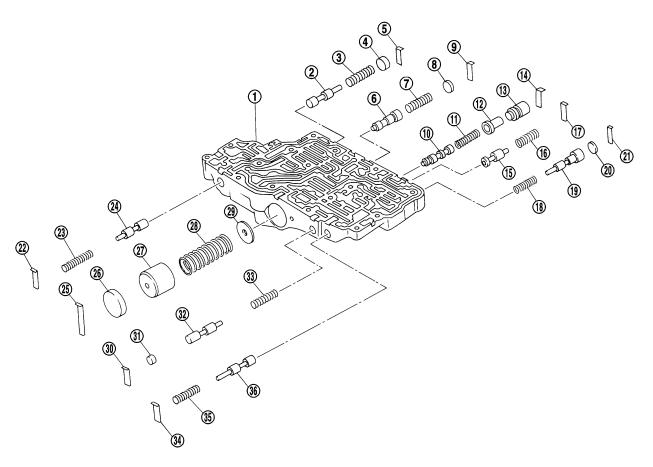


Control Valve Upper Body COMPONENTS

Apply ATF to all components before installation.

=NHAT0137

SEC. 317

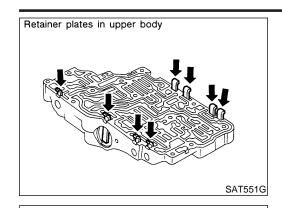


SAT772J

- Upper body
- 2. Cooler check valve
- 3. Return spring
- 4. Plug
- 5. Retainer plate
- 6. 1-2 accumulator valve
- 7. Return spring
- 8. Plug
- 9. Retainer plate
- 10. Torque converter clutch control valve
- 11. Return spring
- 12. Torque converter clutch control plug

- 13. Torque converter clutch control sleeve
- 14. Retainer plate
- 15. Torque converter relief valve
- 16. Return spring
- 17. Retainer plate
- 18. Return spring
- 19. Overrun clutch reducing valve
- 20. Plug
- 21. Retainer plate
- 22. Retainer plate
- 23. Return spring
- 24. Pilot valve

- 25. Retainer plate
- 26. Plug
- 27. 1-2 accumulator piston
- 28. Return spring
- 29. 1-2 accumulator retainer plate
- 30. Retainer plate
- 31. Plug
- 32. 1st reducing valve
- 33. Return spring
- 34. Retainer plate
- 35. Return spring
- 36. 3-2 timing valve



Remove valves at retainer plates.

Do not use a magnetic pick-up tool.



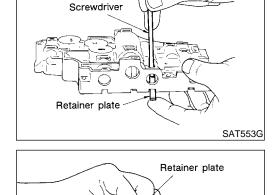
NHAT0138

MA

Use a screwdriver to remove retainer plates.



AT



Remove retainer plates while holding spring, plugs or sleeves.



Remove plugs slowly to prevent internal parts from jumping out.



BR

ST

Place mating surface of valve body face down, and remove

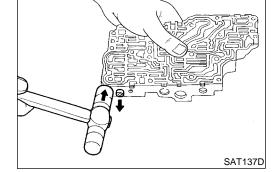
If a valve is hard to remove, place valve body face down

Be careful not to drop or damage valves and sleeves.

HA

SC

EL



Plug

SAT554G

Screwdriver

INSPECTION

internal parts.

Valve Spring

NHAT0139

Measure free length and outer diameter of each valve spring. Also check for damage or deformation.

Inspection standard:

Refer to SDS, AT-382.

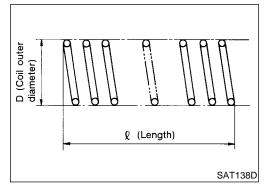
Replace valve springs if deformed or fatigued.

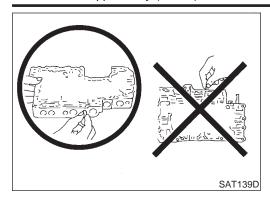
and lightly tap it with a soft hammer.

Control Valves

NHAT0139S02

Check sliding surfaces of valves, sleeves and plugs.

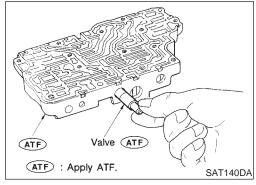




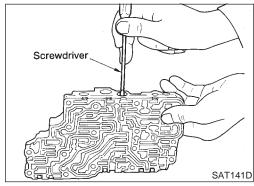
ASSEMBLY

NHAT0140

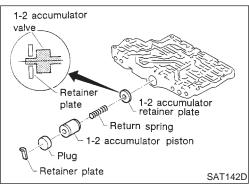
Lay control valve body down when installing valves. Do not stand the control valve body upright.



- 1. Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.
- Be careful not to scratch or damage valve body.



 Wrap a small screwdriver with vinyl tape and use it to insert the valves into their proper positions.



1-2 Accumulator Valve

ΝΗΔΤΩ14Ω5

- Install 1-2 accumulator valve. Align 1-2 accumulator retainer plate from opposite side of control valve body.
- Install return spring, 1-2 accumulator piston and plug.

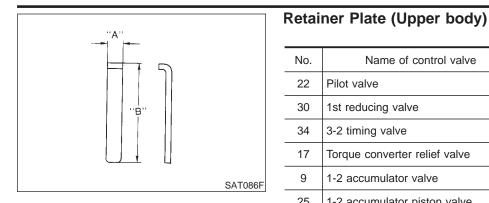
Retainer plate

Screwdriver

SAT143D

- . Install retainer plates.
- While pushing plug or return spring, install retainer plate.

Control Valve Upper Body (Cont'd)



		Unit: mm (in)	
No.	Name of control valve	Width A	Length B
22	Pilot valve	6.0 (0.236)	21.5 (0.846)
30	1st reducing valve		
34	3-2 timing valve		
17	Torque converter relief valve		
9	1-2 accumulator valve		38.5 (1.516)
25	1-2 accumulator piston valve		
21	Overrun clutch reducing valve		24.0 (0.945)
5	Cooler check valve		
14	Torque converter clutch control valve		28.0 (1.102)

Install proper retainer plates.
Refer to "Control Valve Upper Body", AT-322.

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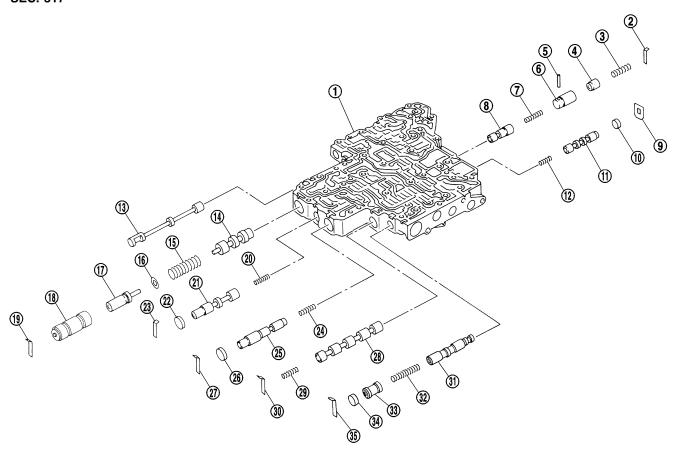
EL

Control Valve Lower Body COMPONENTS

Apply ATF to all components before installation.

=NHAT0141

SEC. 317



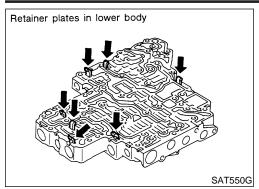
SAT773J

- Lower body
- 2. Retainer plate
- 3. Return spring
- 4. Piston
- 5. Parallel pin
- 6. Sleeve
- 7. Return spring
- 8. Pressure modifier valve
- 9. Retainer plate
- 10. Plug
- 11. Shift valve B
- 12. Return spring

- 13. Manual valve
- 14. Pressure regulator valve
- 15. Return spring
- 16. Spring seat
- 17. Plug
- 18. Sleeve
- 19. Retainer plate
- 20. Return spring
- 21. Overrun clutch control valve
- 22. Plug
- 23. Retainer plate
- 24. Return spring

- 25. Accumulator control valve
- 26. Plug
- 27. Retainer plate
- 28. Shift valve A
- 29. Return spring
- 30. Retainer plate
- 31. Shuttle valve
- 32. Return spring
- 33. Plug
- 34. Plug
- 35. Retainer plate

Control Valve Lower Body (Cont'd)



DISASSEMBLY

NHAT0142

Remove valves at retainer plate. For removal procedures, refer to "DISASSEMBLY", "Control Valve Upper Body", AT-323.



MA

INSPECTION Valve Springs

NHAT0143

LC

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

FE

Inspection standard:

Refer to SDS, AT-382.

Replace valve springs if deformed or fatigued.

Control Valves

Check sliding surfaces of control valves, sleeves and plugs for damage.

AX

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ASSEMBLY

No.

19

27

30

23

2

35

9

SAT138D

NHAT0144

Install control valves. For installation procedures, refer to "ASSEMBLY", "Control Valve Upper Body", AT-324.

Width A

6.0

(0.236)

BR

Retainer Plate (Lower body)

Pressure regulator valve

Accumulator control valve

Overrun clutch control valve

Pressure modifier valve

Shift valve A

Shuttle valve

Shift valve B

Name of control valve and plug

Unit: mm (in)



Length B HA

Ш

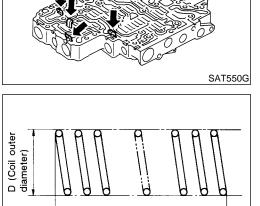
28.0

(1.102)

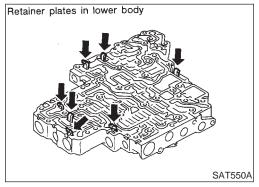
SC

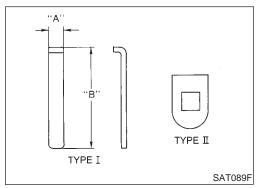
EL

Install proper retainer plates. Refer to "Control Valve Lower Body", AT-326.

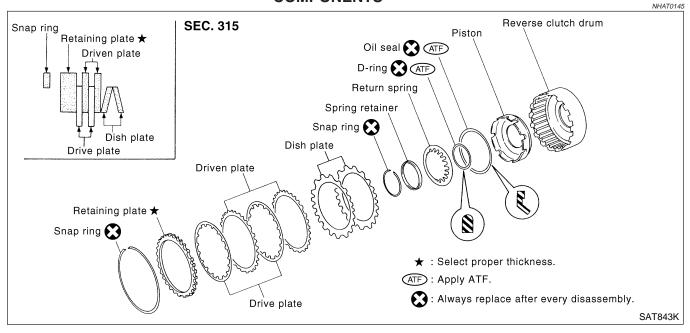


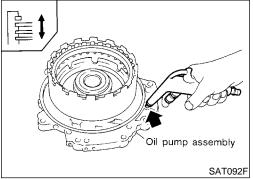
(Length)

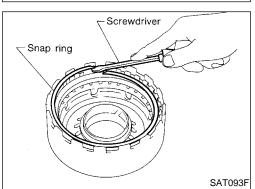


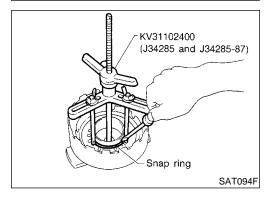


Reverse Clutch COMPONENTS









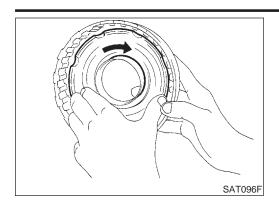
DISASSEMBLY

Check operation of reverse clutch

- a. Install seal ring onto drum support of oil pump cover and install reverse clutch assembly. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- Remove snap ring.
- 3. Remove drive plates, driven plates, retaining plate, and dish plates.

- 4. Set Tool on spring retainer and remove snap ring from reverse clutch drum while compressing return springs.
- Set Tool directly over springs.
- Do not expand snap ring excessively.
- Remove spring retainer and return springs.

Reverse Clutch (Cont'd)



- 6. Remove piston from reverse clutch drum by turning it.
- Remove D-ring and oil seal from piston.

GI

MA

INSPECTION

LC

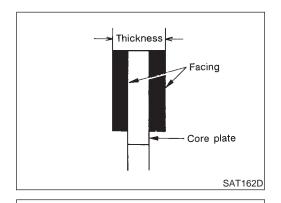
Reverse Clutch Snap Ring, Spring Retainer and Return **Springs**

NHAT0147S01

Check for deformation, fatigue or damage. If necessary, replace.

EC

AT



Reverse Clutch Drive Plates

AX NHAT0147S02

Check facing for burns, cracks or damage.

Measure thickness of facing.

SU

Thickness of drive plate:

Standard value: 1.6 mm (0.063 in) Wear limit: 1.4 mm (0.055 in)

If not within wear limit, replace.

Reverse Clutch Dish Plates

Check for deformation or damage.

NHAT0147S03

Measure thickness of dish plate.

Thickness of dish plate: 3.08 mm (0.1213 in)

If deformed or fatigued, replace.

HA

Reverse Clutch Piston

NHAT0147S04

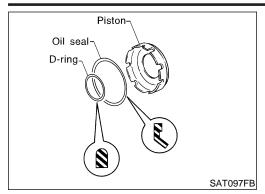
Make sure that check balls are not fixed.

Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.



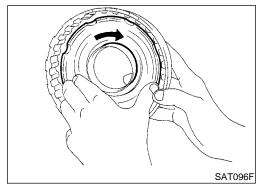
SAT163D



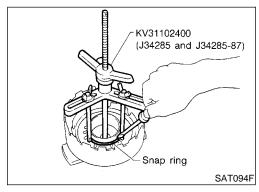
ASSEMBLY

NHAT0148

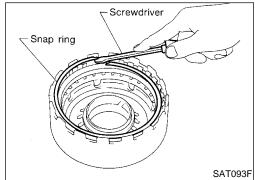
- 1. Install D-ring and oil seal on piston.
- Take care with the direction of oil seal.
- Apply ATF to both parts.



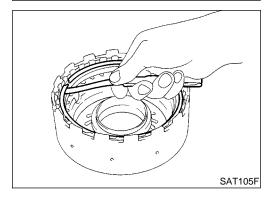
- 2. Install piston assembly by turning it slowly.
- Apply ATF to inner surface of drum.



- 3. Install return springs and spring retainer on piston.
- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
- Set Tool directly over return springs.



- 5. Install drive plates, driven plates, retaining plate and dish plates.
- Take care with order of plates.
- 6. Install snap ring.



7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

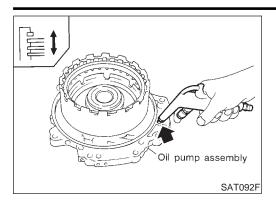
Specified clearance:

Standard 0.5 - 0.8 mm (0.020 - 0.031 in)

Allowable limit 1.2 mm (0.047 in)

Retaining plate:

Refer to SDS, AT-383.



8. Check operation of reverse clutch. Refer to "DISASSEMBLY", "Reverse Clutch", AT-328.

GI

MA

EM

LC

FE

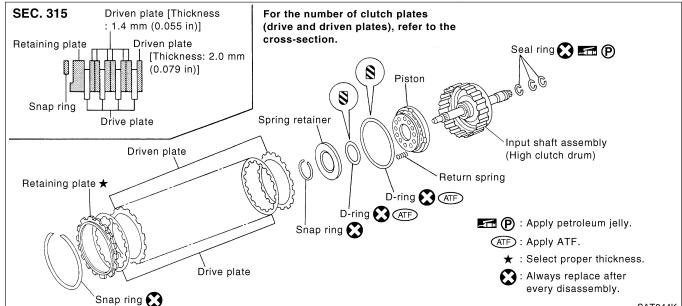
ΑT

AX

SU

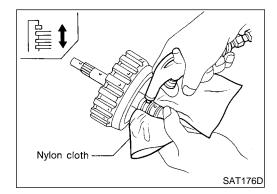
High Clutch COMPONENTS

NHAT0149



ST

SAT844K



DISASSEMBLY

Check operation of high clutch.

Apply compressed air to oil hole of input shaft with nylon cloth.

BT

Stop up hole on opposite side of input shaft with nylon cloth.

HA

Check to see that retaining plate moves to snap ring. b.

If retaining plate does not contact snap ring:

SC

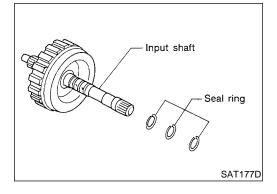
D-ring might be damaged. Oil seal might be damaged.

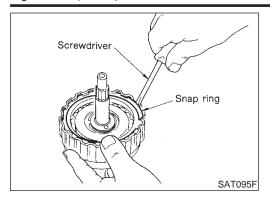
Fluid might be leaking past piston check ball.

EL

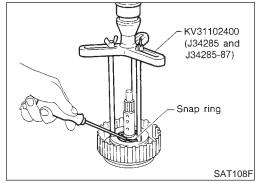
Remove seal rings from input shaft. 2.

Always replace when removed.

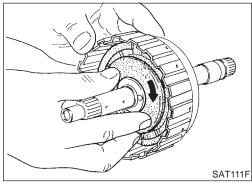




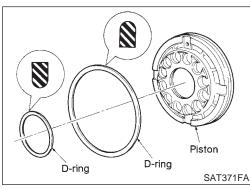
- 3. Remove snap ring.
- 4. Remove drive plates, driven plates and retaining plate.



- 5. Set Tool on spring retainer and remove snap ring from high clutch drum while compressing return springs.
- Set Tool directly over springs.
- Do not expand snap ring excessively.
- 6. Remove spring retainer and return springs.



7. Remove piston from high clutch drum by turning it.



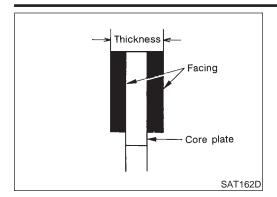
8. Remove D-rings from piston.

INSPECTION

High Clutch Snap Ring, Spring Retainer and Return Springs

NHAT0151S01

- Check for deformation, fatigue or damage.
 If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.



High Clutch Drive Plates

Check facing for burns, cracks or damage.

Measure thickness of facing.

Thickness of drive plate: Standard value 1.6 mm (0.063 in) Wear limit 1.4 mm (0.055 in)

If not within wear limit, replace.

GI

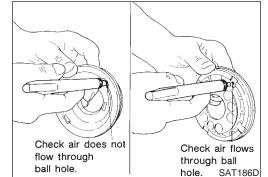
NHAT0151S02

NHAT0151S03

NHAT0151S04

MA

LC



High Clutch Piston

Make sure that check balls are not fixed.

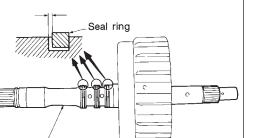
 Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

 Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.

FE

AT

AX



Input shaft

D-rina

Seal Ring Clearance

Install new seal rings onto input shaft.

• Measure clearance between seal ring and ring groove.

Standard clearance:

0.08 - 0.23 mm (0.0031 - 0.0091 in)

Allowable limit:

0.23 mm (0.0091 in)

If not within allowable limit, replace input shaft assembly.

ASSEMBLY

SAT187D

Piston

SAT371FA

D-ring

Install D-rings on piston.

Apply ATF to both parts.

NHAT0152

BT

HA

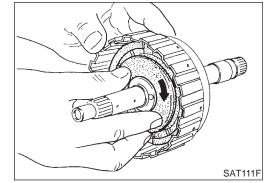
SC

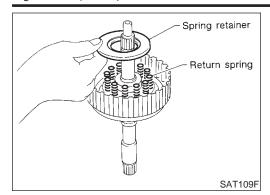
EL



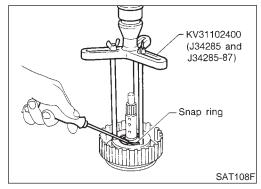
• Apply ATF to inner surface of drum.

حاحا



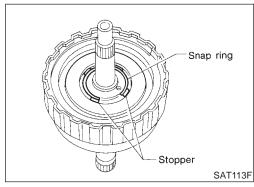


3. Install return springs and spring retainer on piston.

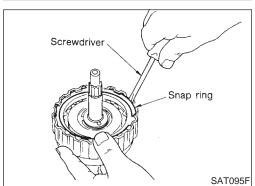


4. Set Tool on spring retainer and install snap ring while compressing return springs.

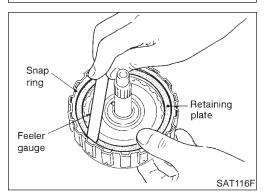
• Set Tool directly over return springs.



• Do not align snap ring gap with spring retainer stopper.



- 5. Install drive plates, driven plates and retaining plate.
- Take care with the order and direction of plates.
- 6. Install snap ring.



7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance:

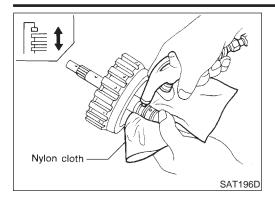
Standard 1.8 - 2.2 mm (0.071 - 0.087 in)

Allowable limit 2.8 mm (0.110 in)

Retaining plate:

Refer to SDS, AT-383.

High Clutch (Cont'd)



8. Check operation of high clutch. Refer to "DISASSEMBLY", "High Clutch", AT-331.

GI

MA

EM

Install seal rings to input shaft.

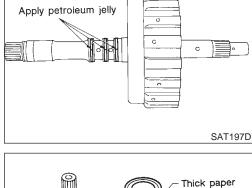
LC

Apply petroleum jelly to seal rings. Always replace when removed.

EG

FE

AT



Roll paper around seal rings to prevent seal rings from $\,\mathbb{AX}\,$ spreading.

SU

BR

ST

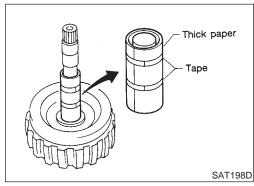
RS

BT

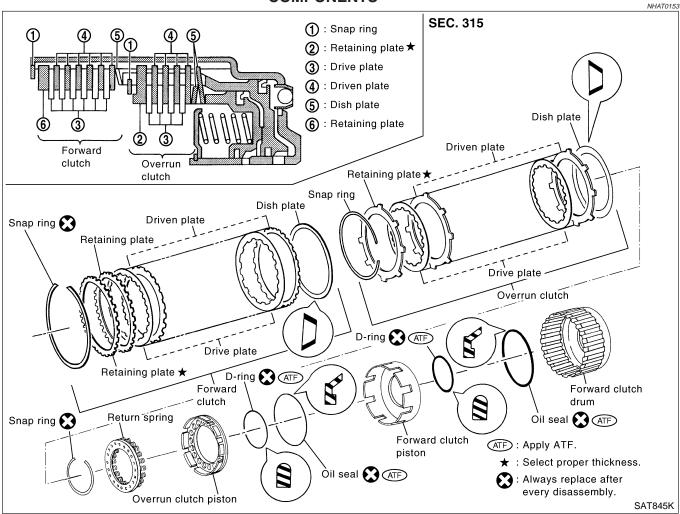
HA

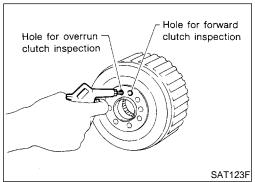
SC

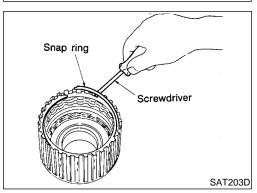
EL



Forward and Overrun Clutches COMPONENTS



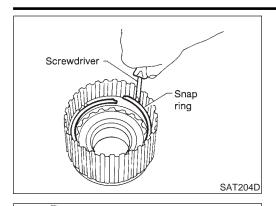




DISASSEMBLY

- NHAT0154
- Check operation of forward clutch and overrun clutch.
- a. Install bearing retainer on forward clutch drum.
- b. Apply compressed air to oil hole of forward clutch drum.
- c. Check to see that retaining plate moves to snap ring.
- d. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- 2. Remove snap ring for forward clutch.
- 3. Remove drive plates, driven plates, retaining plate and dish plate for forward clutch.

Forward and Overrun Clutches (Cont'd)



KV31102400

(J34285 and J34285-87)

Snap ring

Overrun clutch

SAT126F

piston

SAT124FB

- Remove snap ring for overrun clutch.
- 5. Remove drive plates, driven plates, retaining plate and dish plate for overrun clutch.



MA

EM

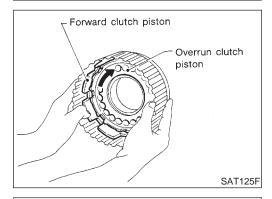
Set Tool on spring retainer and remove snap ring from forward clutch drum while compressing return springs.



- Set Tool directly over return springs.
- Do not expand snap ring excessively.
- Remove spring retainer and return springs. 7.
- Do not remove return springs from spring retainer.



ΑT



Forward clutch piston

Remove forward clutch piston with overrun clutch piston from forward clutch drum by turning it.



 $\mathbb{A}\mathbb{X}$

ST

Remove overrun clutch piston from forward clutch piston by

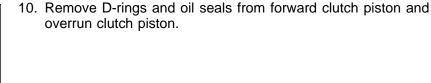
BT

HA

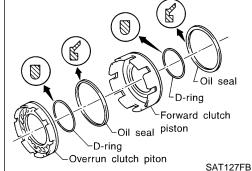
SC











turning it.

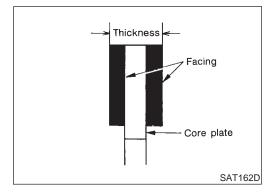
INSPECTION

NHAT0155

Snap Rings, Spring Retainer and Return Springs

NHAT0155S01

- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.



Forward Clutch and Overrun Clutch Drive Plates

HAT0155S02

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Forward clutch

Standard value: 1.6 mm (0.063 in)

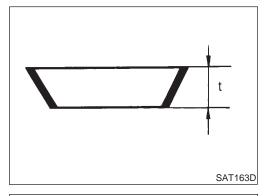
Wear limit: 1.4 mm (0.055 in)

Overrun clutch

Standard value: 1.6 mm (0.063 in)

Wear limit: 1.4 mm (0.055 in)

If not within wear limit, replace.



Forward Clutch and Overrun Clutch Dish Plates

NHAT0155S03

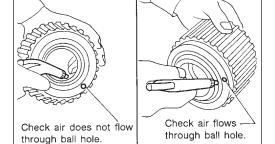
- Check for deformation or damage.
- Measure thickness of dish plate.

Thickness of dish plate:

Forward clutch 2.7 mm (0.106 in)

Overrun clutch 2.7 mm (0.106 in)

If deformed or fatigued, replace.



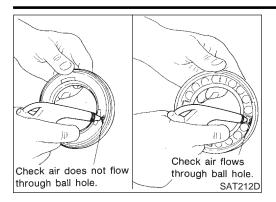
Forward Clutch Drum

NHAT0155S04

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole from outside of forward clutch drum. Make sure air leaks past ball.
- Apply compressed air to oil hole from inside of forward clutch drum. Make sure there is no air leakage.

SAT213D

Forward and Overrun Clutches (Cont'd)



Overrun Clutch Piston

Make sure that check balls are not fixed.

NHAT0155S05

- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side. Make sure that air leaks past ball.

G[

MA

EM

LC



1. Install D-rings and oil seals on forward clutch piston and overrun clutch piston.

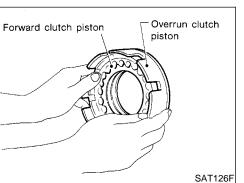
Take care with direction of oil seal.

Ľ.

Apply ATF to both parts.

FE

ΑT



Overrun clutch piston

Oil seal

SAT127FB

orward clutch

Oil seal piston

D-ring
Overrun clutch piton

Forward clutch piston

Install overrun clutch piston assembly on forward clutch piston by turning it slowly.

AX

SU

Apply ATF to inner surface of forward clutch piston.

ST

D@

- 3. Install forward clutch piston assembly on forward clutch drum by turning it slowly.
- Apply ATF to inner surface of drum.

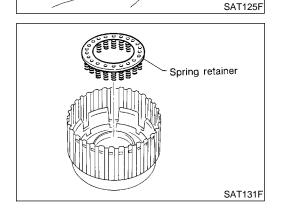
BT

HA

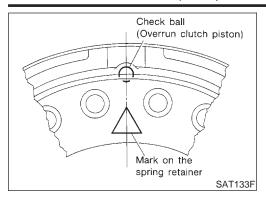
SC

4. Install return spring on overrun clutch piston.

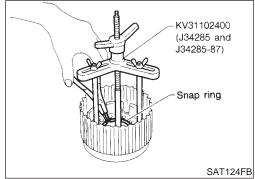
1mX



Forward and Overrun Clutches (Cont'd)

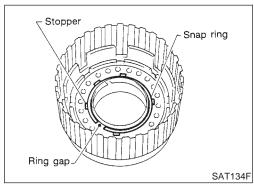


 Align the mark on spring retainer with check ball in overrun clutch piston.

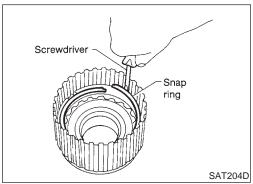


Set Tool on spring retainer and install snap ring while compressing return springs.

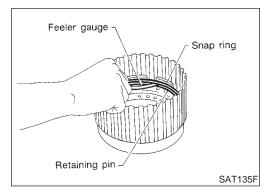




• Do not align snap ring gap with spring retainer stopper.



- 6. Install drive plates, driven plates, retaining plate and dish plate for overrun clutch.
- Take care with order of plates.
- 7. Install snap ring for overrun clutch.



8. Measure clearance between overrun clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

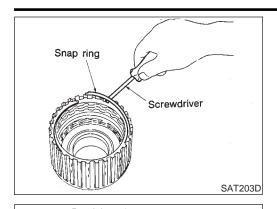
Specified clearance:

Standard 0.7 - 1.1 mm (0.028 - 0.043 in) Allowable limit 1.7 mm (0.067 in)

Overrun clutch retaining plate:

Refer to SDS, AT-384.

Forward and Overrun Clutches (Cont'd)



9. Install drive plates, driven plates, retaining plate and dish plate for forward clutch.

• Take care with order of plates.

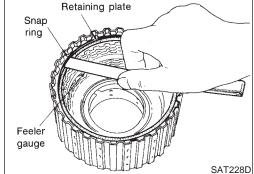
10. Install snap ring for forward clutch.



MA

EM

LC



11. Measure clearance between forward clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard 0.45 - 0.85 mm (0.0177 - 0.0335 in)

Allowable limit 1.85 mm (0.0728 in)

Forward clutch retaining plate:

Refer to SDS, AT-384.

AT

FE

Hole for overrun clutch inspection

SEC. 315

(drive and driven plates), refer

to the cross-section.

12. Check operation of forward clutch.

Refer to "DISASSEMBLY", "Forward Clutch and Overrun Clutch", AT-336.

Check operation of overrun clutch.
 Refer to "DISASSEMBLY", "Forward Clutch and Overrun Clutch", AT-336.

lo lo

SU

HA

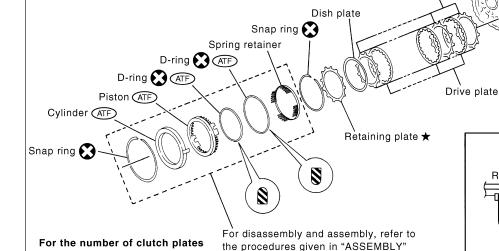
SC

EL

Low & Reverse Brake COMPONENTS

Driven plate

NHAT0157



and "DISASSEMBLY".

SAT123F

Always replace after every disassembly.

Driven plate

Retaining plate

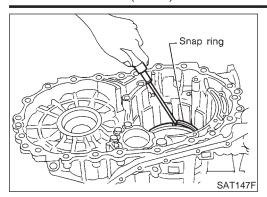
Dish plate

Drive plate

★ : Select proper thickness.

(ATF): Apply ATF.

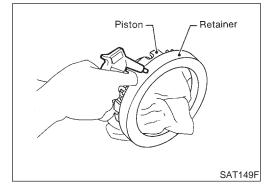
SAT846K



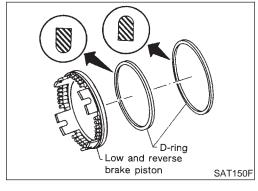
DISASSEMBLY

NHAT0158

- 1. Check operation of low & reverse brake.
- a. Apply compressed air to oil hole of transmission case.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Fluid might be leaking past piston check ball.



- 2. In order to remove piston, apply compressed air to oil hole of retainer while holding piston.
- Apply air gradually and allow piston to come out evenly.



3. Remove D-rings from piston.

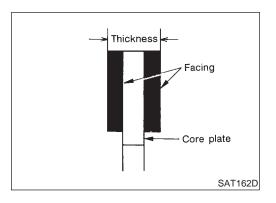
INSPECTION

ΝΗΔΤΩ15

Low and Reverse Brake Snap Ring, Spring Retainer and Return Springs

NHAT0159S01

- Check for deformation, fatigue or damage. If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.



Low and Reverse Brake Drive Plate

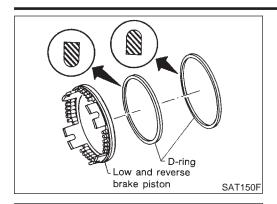
NHAT0159S02

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Standard value 1.8 mm (0.071 in)
Wear limit 1.6 mm (0.063 in)

If not within wear limit, replace.



ASSEMBLY

1. Install D-rings on piston.

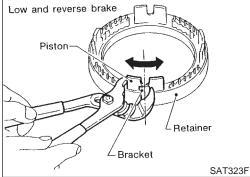
Apply ATF to both parts.



NHAT0160

MA

LC



2. Set and align piston with retainer.

 This operation is required in order to engage the protrusions of piston to return springs correctly.

Further procedures are given in "ASSEMBLY".



FE

AT

ish plate 🏻

 Install driven plates, drive plates, retaining plate and dish plate on transmission case.

Take care with order of plates and direction of dish plate.



BR

ST

DQ

D22

HA

SC

EL

Measure clearance between driven plate and transmission case. If not within allowable limit, select proper retaining plate. (front side)

Specified clearance:

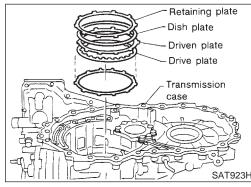
Standard 1.7 - 2.1 mm (0.067 - 0.083 in)

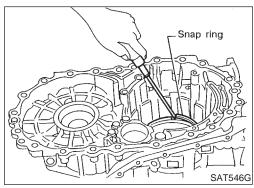
Allowable limit 3.3 mm (0.130 in)

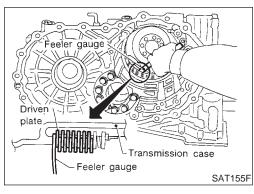
Retaining plate:

Install snap ring.

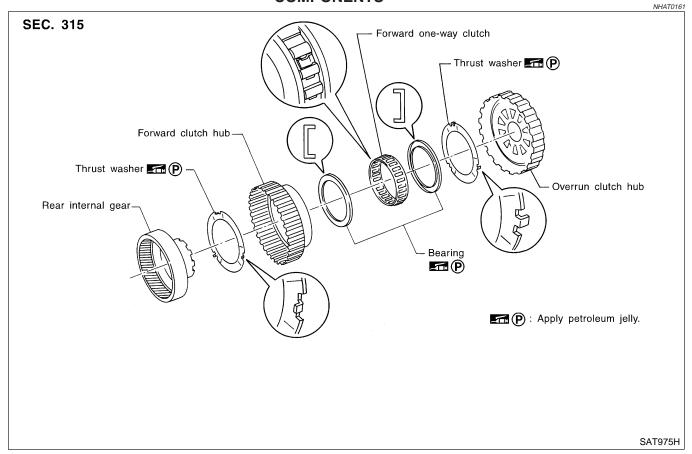
Refer to SDS, AT-385.

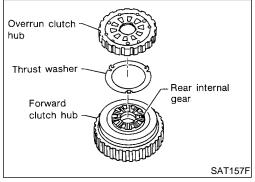


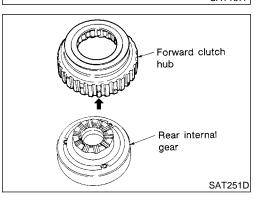




Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub COMPONENTS





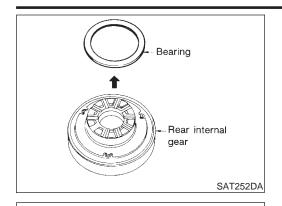


DISASSEMBLY

. Remove overrun clutch hub and thrust washer from forward clutch hub.

2. Remove forward clutch hub from rear internal gear.

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)



Thrust washer

Forward one-way

clutch

Rear internal gear

3. Remove bearing from rear internal gear.



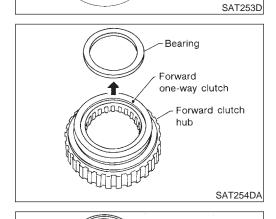
MA

Remove thrust washer from rear internal gear.



FE

AT



Remove bearing from forward one-way clutch.



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6. Remove forward one-way clutch from forward clutch hub.

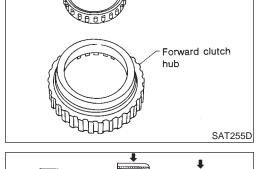


HA



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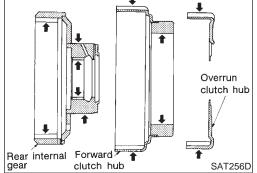


INSPECTION

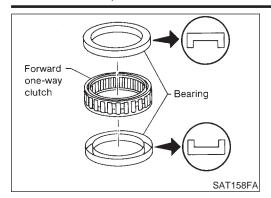
NHAT0163 Rear Internal Gear, Forward Clutch Hub and Overrun

NHAT0163S01

Check rubbing surfaces for wear or damage.



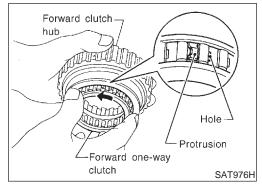
Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)



Bearings and Forward One-way Clutch

NHAT0163S02

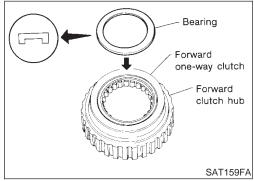
- Check bearings for deformation and damage.
- Check forward one-way clutch for wear and damage.



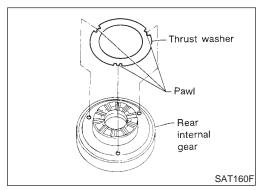
ASSEMBLY

NHAT0164

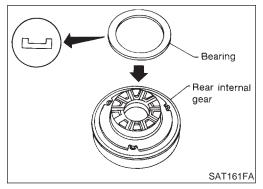
- 1. Install forward one-way clutch on forward clutch.
- Take care with the direction of forward one-way clutch.



- 2. Install bearing on forward one-way clutch.
- Apply petroleum jelly to bearing.

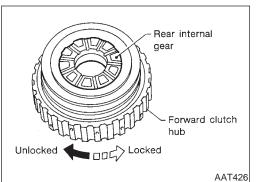


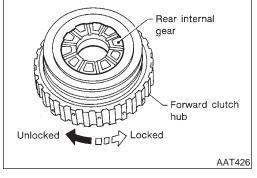
- 3. Install thrust washer on rear internal gear.
- Apply petroleum jelly to thrust washer.
- Align hooks of thrust washer with holes of rear internal gear.

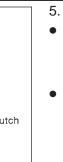


- 4. Install bearing on rear internal gear.
- Apply petroleum jelly to bearing.

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)







Check operation of forward one-way clutch. Hold rear internal gear and turn forward clutch hub. Check forward clutch hub for correct locking and unlocking directions.

Install forward clutch hub on rear internal gear.

If not as shown in illustration, check installation direction of forward one-way clutch.

MA

Install thrust washer and overrun clutch hub.

Apply petroleum jelly to thrust washer.

LC

Align hooks of thrust washer with holes of overrun clutch hub.

Align projections of rear internal gear with holes of overrun clutch hub.

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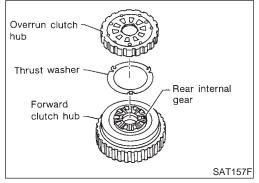
BR

ST

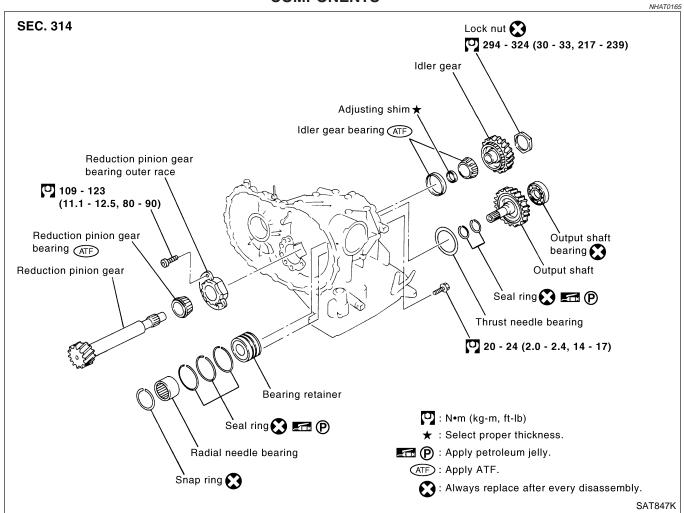
HA

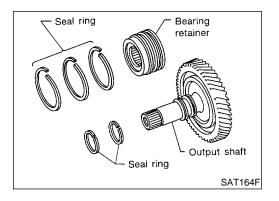
SC

EL



Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer COMPONENTS



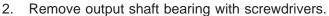


DISASSEMBLY

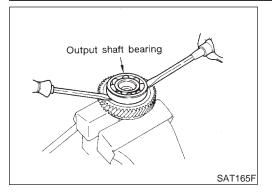
NHAT0166

1. Remove seal rings from output shaft and bearing retainer.

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



- Always replace bearing with a new one when removed.
- Do not damage output shaft.



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3. Remove snap ring from bearing retainer.

LC

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4. Remove needle bearing from bearing retainer.

5. Remove idler gear bearing inner race from idler gear.

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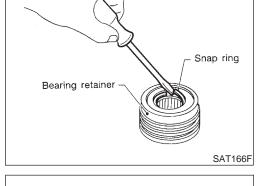
BT

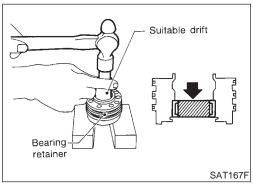
HA

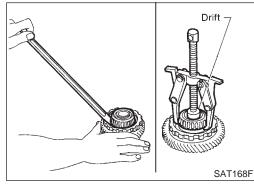
SC

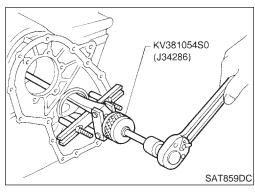
EL

6. Remove idler gear bearing outer race from transmission case.

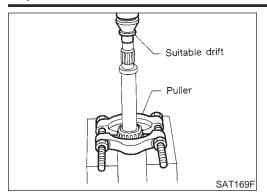




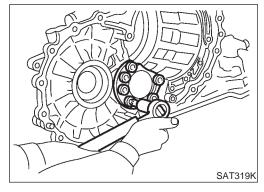




Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



7. Press out reduction pinion gear bearing inner race from reduction pinion gear.



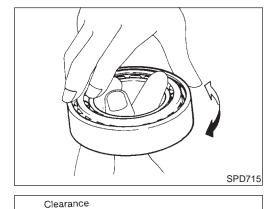
Remove reduction pinion gear bearing outer race from transmission case.

INSPECTION

NHAT0167

Output Shaft, Idler Gear and Reduction Pinion Gear

- Check shafts for cracks, wear or bending.
- Check gears for wear, chips and cracks.



Bearing

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.

Seal Ring Clearance

NHAT0167S03



Measure clearance between seal ring and ring groove of output shaft.

Standard clearance:

0.10 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit:

0.25 mm (0.0098 in)

- If not within allowable limit, replace output shaft.
- Install new seal rings to bearing retainer.

Bearing retainer Output shaft SAT171F

Seal ring

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)

 Measure clearance between seal ring and ring groove of bearing retainer.

Standard clearance:

0.10 - 0.30 mm (0.0039 - 0.0118 in)

Allowable limit:

0.30 mm (0.0118 in)

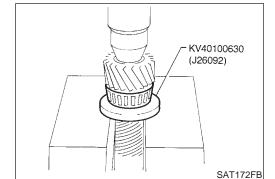
If not within allowable limit, replace bearing retainer.

GI

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ASSEMBLY

1. Press reduction pinion gear bearing inner race on reduction pinion gear.

E/A

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2. Install reduction pinion gear bearing outer race on transmission case.

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(11.1 - 12.5 kg-m, 80 - 90 ft-lb)

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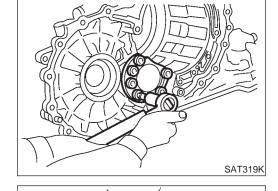
SC

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4. Install idler gear bearing outer race on transmission case.

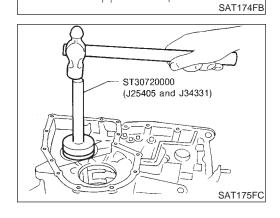
3. Press idler gear bearing inner race on idler gear.

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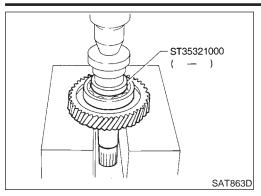


Drift

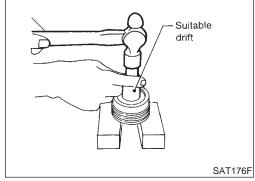
- KV40100630
(J26092)



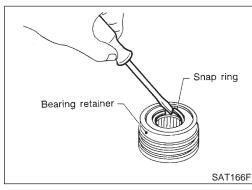
Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



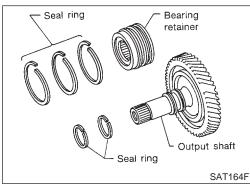
5. Press output shaft bearing on output shaft.



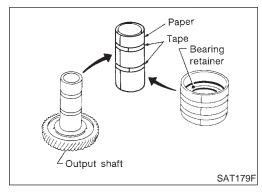
6. Press needle bearing on bearing retainer.



7. Install snap ring to bearing retainer.

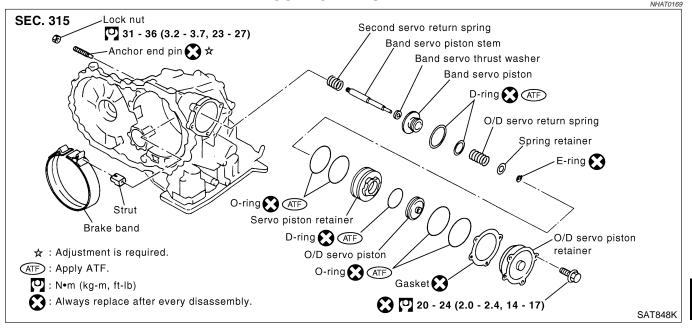


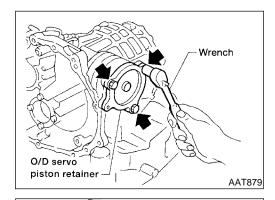
8. After packing ring grooves with petroleum jelly, carefully install new seal rings on output shaft and bearing retainer.



 Roll paper around seal rings to prevent seal rings from spreading.

Band Servo Piston Assembly COMPONENTS





DISASSEMBLY

assembly.

waste.

1. Remove band servo piston fixing bolts.



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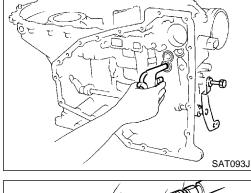
EL

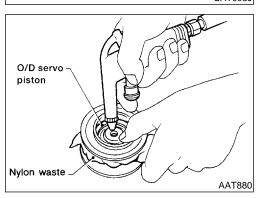
3. Apply compressed air to oil hole in O/D servo piston retainer to remove O/D servo piston from retainer.

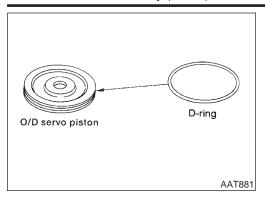
2. Apply compressed air to oil hole in transmission case to remove O/D servo piston retainer and band servo piston

Hold band servo piston assembly with a rag or nylon

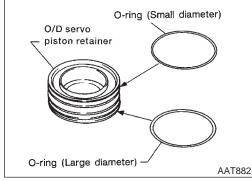
 Hold O/D band servo piston while applying compressed air.



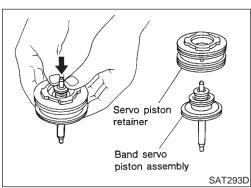




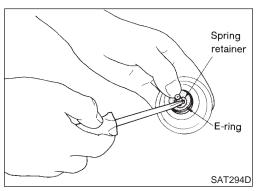
4. Remove D-ring from O/D servo piston.



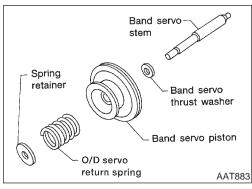
5. Remove O-rings from O/D servo piston retainer.



6. Remove band servo piston assembly from servo piston retainer by pushing it forward.

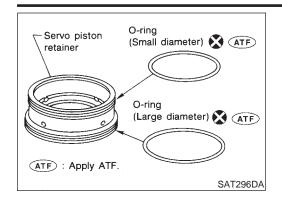


7. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.



8. Remove O/D servo return spring, band servo thrust washer and band servo piston stem from band servo piston.

Band Servo Piston Assembly (Cont'd)



9. Remove O-rings from servo piston retainer.



MA

10. Remove D-rings from band servo piston.



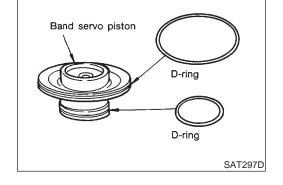


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INSPECTION

Return Springs

Pistons, Retainers and Piston Stem

Check for deformation or damage.

Inspection standard: Refer to SDS, AT-388.

Measure free length and outer diameter.

NHAT0171

NHAT0171S01

Check frictional surfaces for abnormal wear or damage.



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NHAT0171S02

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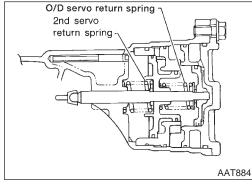
ASSEMBLY

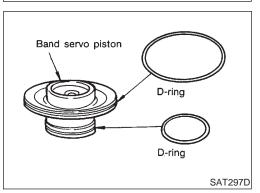
NHAT0172

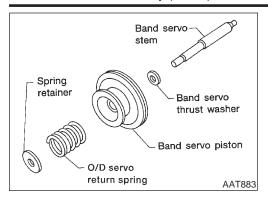
Apply ATF to D-rings.

Pay attention to position of each O-ring.

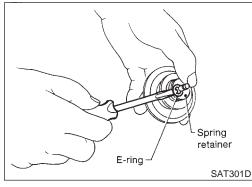
Install D-rings to servo piston retainer.



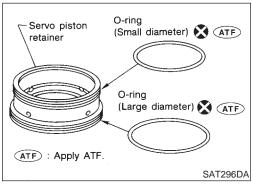




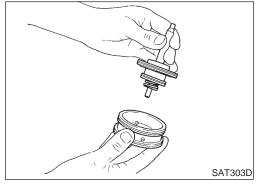
Install band servo piston stem, band servo thrust washer, O/D servo return spring and spring retainer to band servo piston.



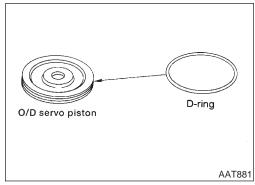
3. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.



- 4. Install O-rings to servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to position of each O-ring.

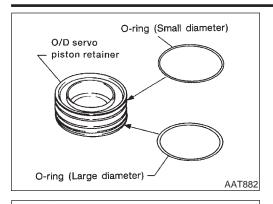


5. Install band servo piston assembly to servo piston retainer by pushing it inward.



- 6. Install D-ring to O/D servo piston.
- Apply ATF to D-ring.

Band Servo Piston Assembly (Cont'd)



7. Install O-rings to O/D servo piston retainer.

- Apply ATF to O-rings.
- Pay attention to position of each O-ring.



MA

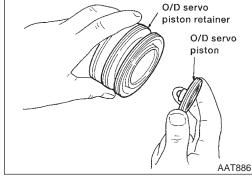
Install O/D servo piston to O/D servo piston retainer.



EC

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Second servo

return spring

SAT865H

AAT879

Band servo
piston assembly

Install band servo piston assembly and 2nd servo return spring to transmission case.



SU

Apply ATF to O-ring of band servo piston and transmission case.



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10. Install O/D servo piston assembly to transmission case.
Apply ATF to O-ring of band servo piston and transmis-

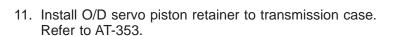


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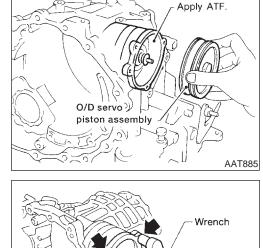


SC









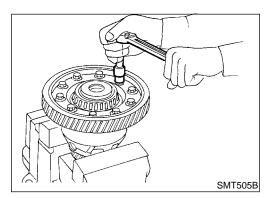
Apply ATF

O/D servo piston retainer

sion case.

Final Drive COMPONENTS

SEC. 381 Pinion mate thrust washer 113 - 127 N•m (11.5 - 13.0 kg-m, 83 - 94 ft-lb) Pinion mate shaft Pinion mate gear Lock pin Side gear Side gear thrust washer 🖈 Differential side bearing (ATF) Differential side bearing adjusting shim ★ Differential side bearing (ATF) Final gear ★ : Select proper thickness. Differential case ATF): Apply ATF.



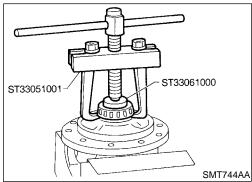
Speedometer drive gear 💢

DISASSEMBLY

NHAT0174

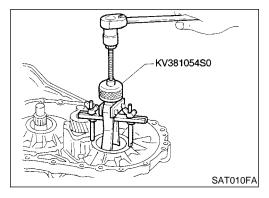
SAT849K

1. Remove final gear.

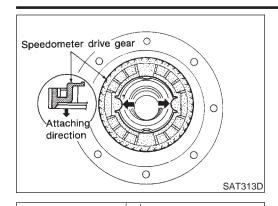


- 2. Press out differential side bearings.
- Be careful not to mix up the right and left bearings.

: Always replace after every disassembly.



 Remove differential side bearing outer race, and side bearing adjusting shim from transmission case.



Remove speedometer drive gear.



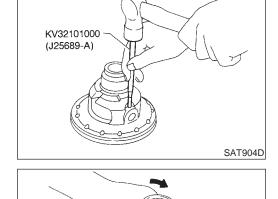
MA

5. Drive out pinion mate shaft lock pin.



FE

AT



Draw out pinion mate shaft lock pin.



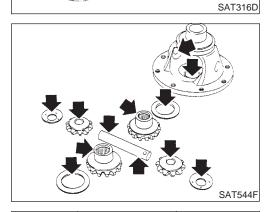
Remove pinion mate gears and side gears.



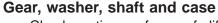


ST





INSPECTION



Check mating surfaces of differential case, side gears and pinion mate gears.

HA

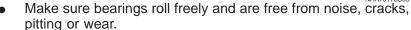
BT

Check washers for wear.

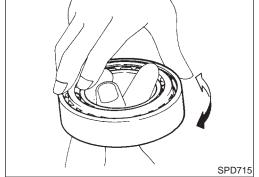
SC

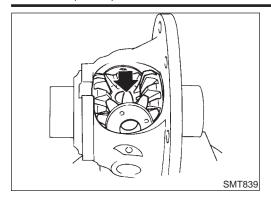
EL





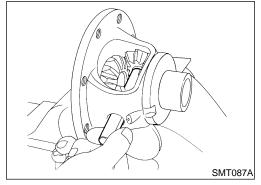
When replacing taper roller bearing, replace outer and inner race as a set.





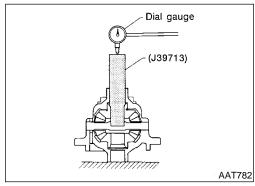
ASSEMBLY

. Attach side gear thrust washers to side gears, then install pinion mate thrust washers and pinion mate gears in place.



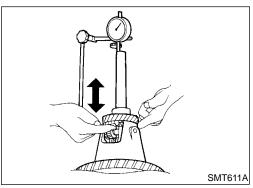
2. Insert pinion mate shaft.

 When inserting, be careful not to damage pinion mate thrust washers.



3. Measure clearance between side gear and differential case with washers following the procedure below:

a. Set Tool and dial indicator on side gear.



b. Move side gear up and down to measure dial indicator deflection. Always measure indicator deflection on both side gears.

Clearance between side gear and differential case with washers:

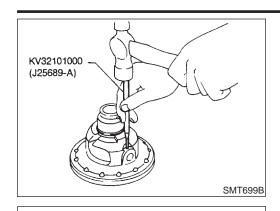
0.1 - 0.2 mm (0.004 - 0.008 in)

c. If not within specification, adjust clearance by changing thickness of side gear thrust washers.

Side gear thrust washer: Refer to SDS, AT-385.

REPAIR FOR COMPONENT PARTS

Final Drive (Cont'd)



- 4. Install lock pin.
- Make sure that lock pin is flush with case.



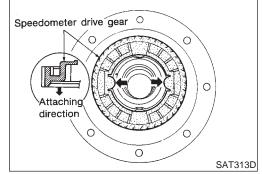
MA

EM

Install speedometer drive gear on differential case.

Align the projection of speedometer drive gear with the





FE

AT

6. Press on differential side bearings.

groove of differential case.

AX



BR

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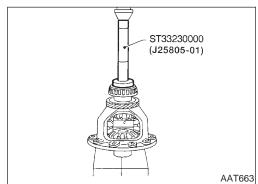
26

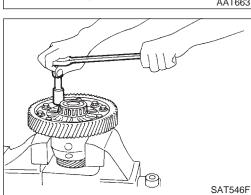
BT

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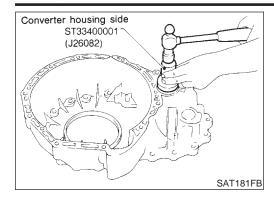
SC

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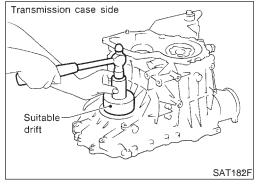
7. Install final gear and tighten fixing bolts in a crisscross pattern.



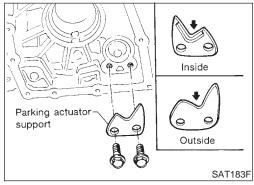
Assembly (1)

NHAT0177

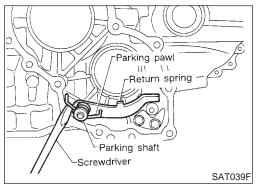
Install differential side oil seals on transmission case and converter housing.



- Install parking actuator support to transmission case. Tighten parking actuator support bolts to the specified torque. Refer to AT-288.
- Pay attention to direction of parking actuator support.



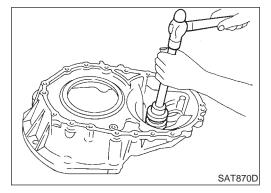
- Install parking pawl on transmission case and fix it with parking shaft.
- 4. Install return spring.

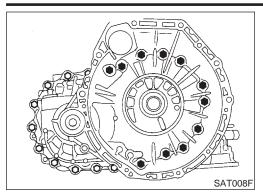


Adjustment (1) DIFFERENTIAL SIDE BEARING PRELOAD

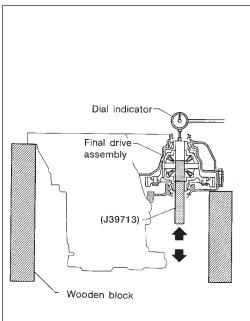
NHAT0178

- . Install differential side bearing outer race without adjusting shim on transmission case.
- 2. Install differential side bearing outer race on converter housing.





- Place final drive assembly on transmission case.
- Install transmission case on converter housing. Tighten transmission case fixing bolts to the specified torque. Refer to AT-288.



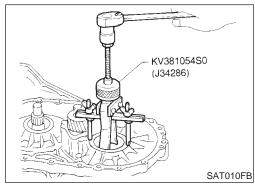
- Attach dial indicator on differential case at converter housing
- 6. Insert Tool into differential side gear from transmission case side.
- Move Tool up and down and measure dial indicator deflection.
- Select proper thickness of differential side bearing adjusting shim(s).

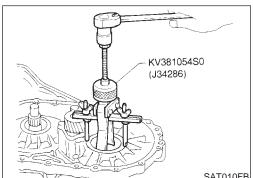
Suitable shim thickness = Dial indicator deflection + Specified bearing preload

Differential side bearing preload adjusting shim: Refer to SDS, AT-386.

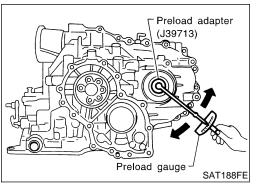
Bearing preload:

0.05 - 0.09 mm (0.0020 - 0.0035 in)





AAT665



- Remove converter housing from transmission case.
- 10. Remove final drive assembly from transmission case.
- 11. Remove differential side bearing outer race from transmission
- 12. Reinstall differential side bearing outer race and shim(s) selected from SDS table on transmission case.
- 13. Reinstall converter housing on transmission case and tighten transmission case fixing bolts to the specified torque. Refer to AT-288.
- 14. Insert Tool and measure turning torque of final drive assembly.
- Turn final drive assembly in both directions several times to seat bearing rollers correctly.

Turning torque of final drive assembly (New bearing): 0.78 - 1.37 N·m (8.0 - 14.0 kg-cm, 6.9 - 12.2 in-lb)

- When old bearing is used again, turning torque will be slightly less than the above.
- Make sure torque is close to the specified range.

Preload adapter:

RE4F04B-(J39713)

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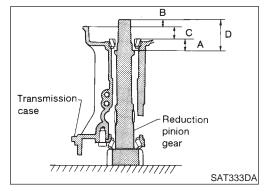
SC

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Transmission case Reduction pinion gear SAT332DA

REDUCTION PINION GEAR BEARING PRELOAD

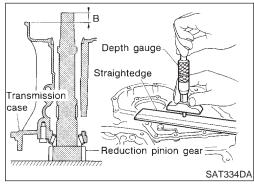
- Remove transmission case and final drive assembly from converter housing.
- Select proper thickness of reduction pinion gear bearing 2. adjusting shim using the following procedures.
- Place reduction pinion gear on transmission case as shown.



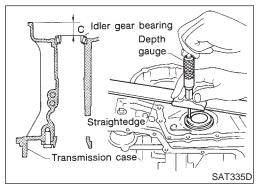
- Place idler gear bearing on transmission case.
- Measure dimensions "B" "C" and "D" and calculate dimension

$$A = D - (B + C)$$

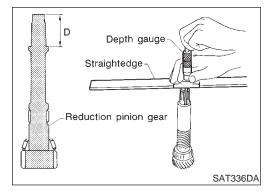
"A": Distance between the surface of idler gear bearing inner race and the adjusting shim mating surface of reduction pinion gear.



- Measure dimension "B" between the end of reduction pinion gear and the surface of transmission case.
- Measure dimension "B" in at least two places.

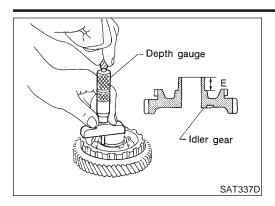


- Measure dimension "C" between the surface of idler gear bearing inner race and the surface of transmission case.
- Measure dimension "C" in at least two places.



- Measure dimension "D" between the end of reduction pinion gear and the adjusting shim mating surface of reduction pinion gear.
- Measure dimension "D" in at least two places.
- Calculate dimension "A".

$$A = D - (B + C)$$



- d. Measure dimension "E" between the end of idler gear and the idler gear bearing inner race mating surface of idler gear.
- Measure dimension "E" in at least two places.

GI

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 Select proper thickness of reduction pinion gear bearing adjusting shim.

J LC

Proper shim thickness = A - E - 0.05 mm (0.0020 in)*
(* ... Bearing preload)

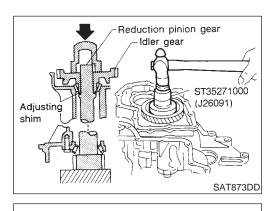
EC

Reduction pinion gear bearing adjusting shim: Refer to SDS, AT-387.

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- 3. Install reduction gear and reduction gear bearing adjusting shim selected in step 2-e on transmission case.
- 4. Press idler gear bearing inner race on idler gear.
- 5. Press idler gear on reduction gear.
- Press idler gear until idler gear fully contacts adjusting shim.

SU

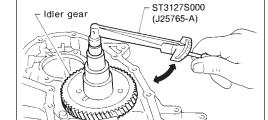
T2

- Tighten idler gear lock nut to the specified torque. Refer to AT-348.
- Lock idler gear with parking pawl when tightening lock nut.

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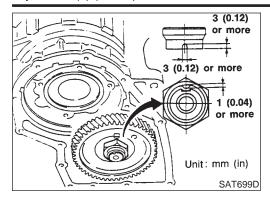
SAT189F

SAT190FA

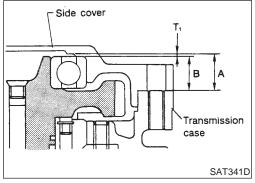
- 7. Measure turning torque of reduction pinion gear.
- When measuring turning torque, turn reduction pinion gear in both directions several times to seat bearing rollers correctly.

Turning torque of reduction pinion gear: 0.05 - 0.39 N·m (0.5 - 4.0 kg-cm, 0.43 - 3.47 in-lb)

 If turning torque is out of specification, decrease or increase thickness of reduction pinion gear bearing adjusting shim.

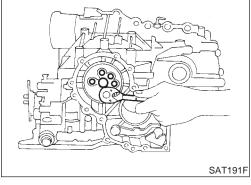


After properly adjusting turning torque, clinch idler gear lock nut as shown.

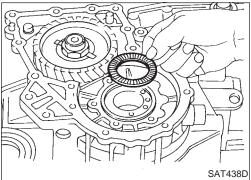


OUTPUT SHAFT END PLAY

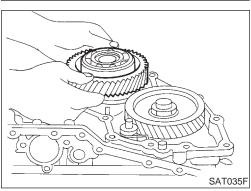
- Measure clearance between side cover and the end of the output shaft bearing.
- Select proper thickness of adjusting shim so that clearance is within specifications.



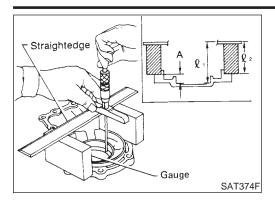
1. Install bearing retainer for output shaft.



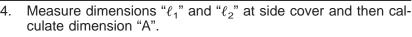
2. Install output shaft thrust needle bearing on bearing retainer.



Install output shaft on transmission case.



Straightedge





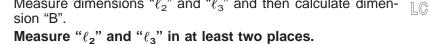
"A": Distance between transmission case fitting surface and adjusting shim mating surface.

A =
$$\ell_1 - \ell_2$$

 ℓ_2 : Height of gauge



Measure dimensions " ℓ_2 " and " ℓ_3 " and then calculate dimen-



"B": Distance between the end of output shaft bearing outer race and the side cover fitting surface of transmission case.

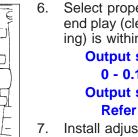
$$B = \ell_2 - \ell_3$$

$$\ell_2: \text{ Height of gauge}$$



 $\mathbb{A}\mathbb{X}$

SU



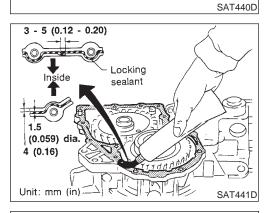
SAT375F

Select proper thickness of adjusting shim so that output shaft end play (clearance between side cover and output shaft bearing) is within specifications.

> Output shaft end play (A - B): 0 - 0.15 mm (0 - 0.0059 in)



7. Install adjusting shim on output shaft bearing.



Assembly (2)

1. Apply Genuine Anaerobic Liquid Gasket or equivalent* to transmission case as shown in illustration.

*: Refer to GI section.

HA

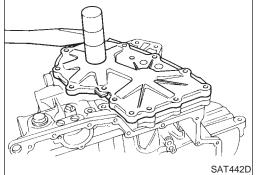
SC

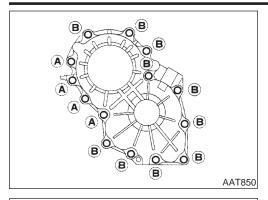
BT

Set side cover on transmission case.

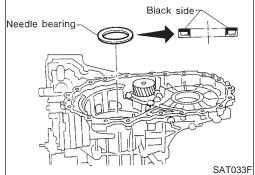
Apply locking sealant to the mating surface of transmission case.



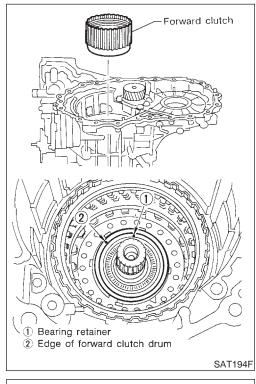




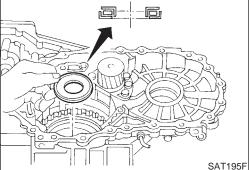
- 3. Tighten side cover fixing bolts to specified torque. Refer to AT-288.
- Do not mix bolts A and B.
- Always replace bolts A as they are self-sealing bolts.



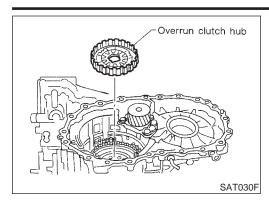
- 4. Remove paper rolled around bearing retainer.
- 5. Install thrust washer on bearing retainer.
- Apply petroleum jelly to thrust washer.



- 6. Install forward clutch assembly.
- Align teeth of low & reverse brake drive plates before installing.
- Make sure that bearing retainer seal rings are not spread.
- If forward clutch assembly is correctly seated, points 1 and 2 are at almost same level.



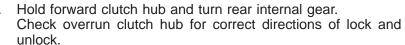
- 7. Install thrust needle bearing on bearing retainer.
- Apply petroleum jelly to thrust needle bearing.
- Pay attention to direction of thrust needle bearing.



- 8. Install overrun clutch hub.
- Apply petroleum jelly to thrust washers.
- Align teeth of overrun clutch drive plates before installing.



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 If not shown as illustrated, check installed direction of forward one-way clutch.

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- 10. Install forward clutch hub and rear internal gear assembly.
 - Align teeth of forward clutch drive plates before installing.
- Check that three hooks of thrust washer are correctly aligned after installing.

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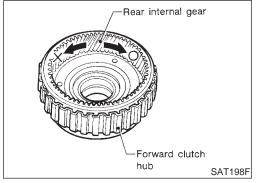
27

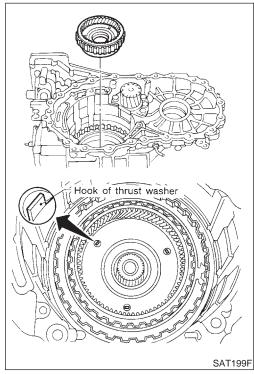
HA

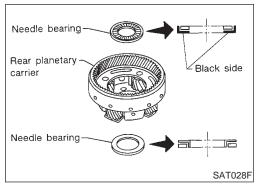
SC

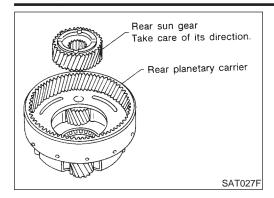
EL

- 11. Install rear planetary carrier assembly and rear sun gear according to the following procedures.
 - . Install needle bearings on rear planetary carrier.
- Apply petroleum jelly to needle bearings.
- Pay attention to direction of needle bearings.

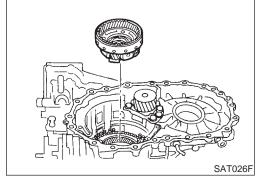




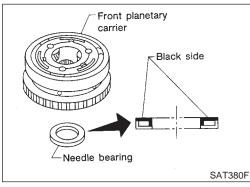




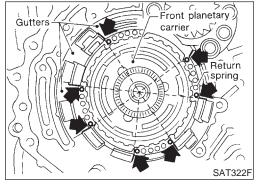
- b. Install rear sun gear on rear planetary carrier.
- Pay attention to direction of rear sun gear.



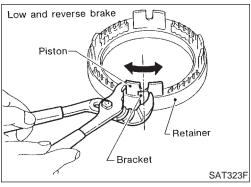
c. Install rear planetary carrier on transmission case.



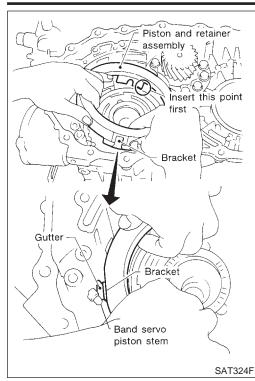
- 12. Install thrust needle bearing on front planetary carrier, then install them together on transmission case.
- Apply petroleum jelly to thrust needle bearing.
- Pay attention to direction of thrust needle bearing.



- 13. Install low and reverse brake piston according to the following procedures.
- a. Set and align return springs to transmission case gutters as shown in illustration.



b. Set and align piston with retainer.



- Install piston and retainer assembly on the transmission case. C.
- Align bracket to specified gutter as indicated in illustration.







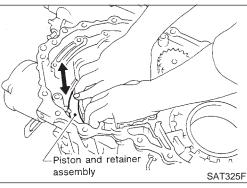












KV31102400 (J34285 and J34285-87)

Snap ring

Check that each protrusion of piston is correctly set to corresponding return spring as follows.



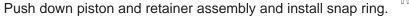
Push piston and retainer assembly evenly and confirm they move smoothly.



If they can not move smoothly, remove piston and retainer assembly and align return spring correctly as instructed in step "a".









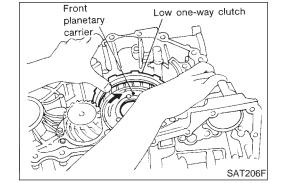








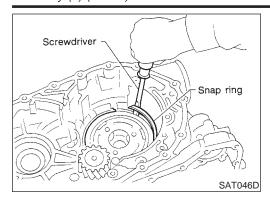




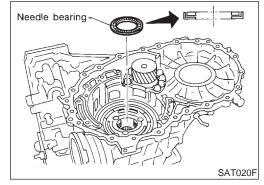
Piston and retainer assembly

> 14. Install low one-way clutch to front planetary carrier by turning carrier in the direction of the arrow shown.

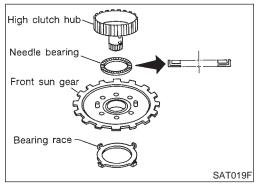




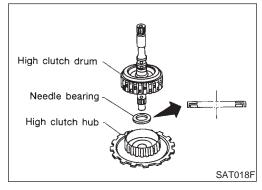
- 15. Install snap ring with screwdriver.
- Forward clutch and bearing must be correctly installed for snap ring to fit into groove of transmission case.



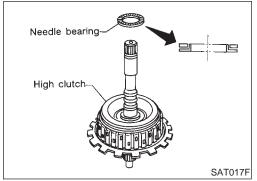
- 16. Install needle bearing on transmission case.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.



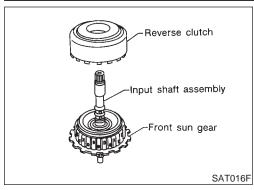
- 17. Install bearing race, needle bearing and high clutch hub on front sun gear.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.

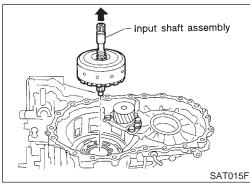


18. Install needle bearing and high clutch drum on high clutch hub.



- 19. Install needle bearing on high clutch drum.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.





- 20. Remove paper rolled around input shaft.
- 21. Install input shaft assembly in reverse clutch.
- Align teeth of reverse clutch drive plates before installing.



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22. Install reverse clutch assembly on transmission case.

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Align teeth of high clutch drive plates before installing.

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Adjustment (2)

When any parts listed below are replaced, adjust total end play and reverse clutch end play.

(A)	П
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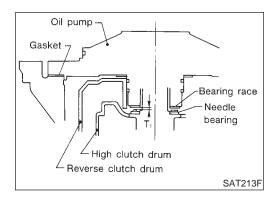
Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•

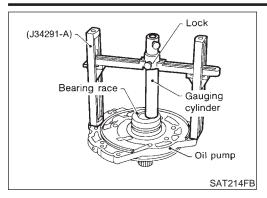
TOTAL END PLAY

Adjust total end play "T₁".

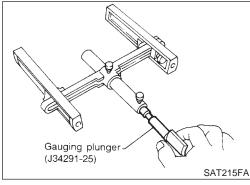
NHAT0180S01



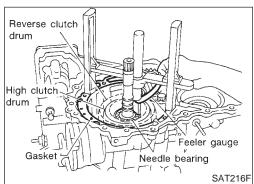




a. With original bearing race installed, place Tool onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly. The gauging cylinder should rest on top of bearing race. Lock gauging cylinder in place with set screw.



b. Install gauging plunger into cylinder.



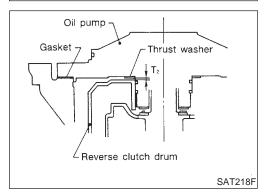
- c. With needle bearing installed on high clutch drum, place Tool legs on machined surface of transmission case (with gasket). Then allow plunger to rest on needle bearing.
- d. Measure gap between cylinder and plunger. This measurement should give exact total end play.

Total end play "T₁": 0.25 - 0.55 mm (0.0098 - 0.0217 in)

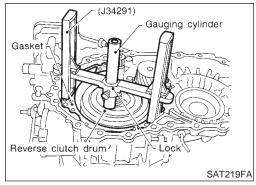
 If end play is out of specification, decrease or increase thickness of bearing race as necessary.

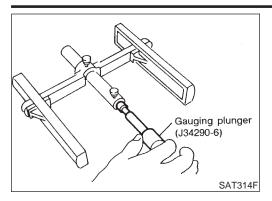
Available bearing race for adjusting total end play: Refer to SDS, AT-389.

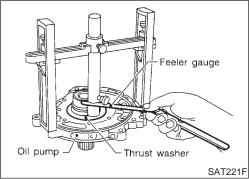
2. Adjust reverse clutch drum end play "T2".

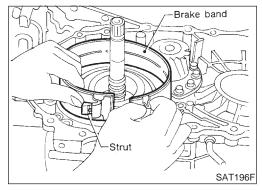


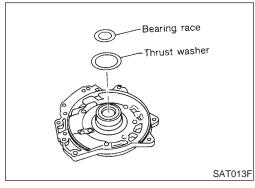
a. Place Tool on machined surface of transmission case (with gasket). Then allow gauging cylinder to rest on reverse clutch drum. Lock cylinder in place with set screw.

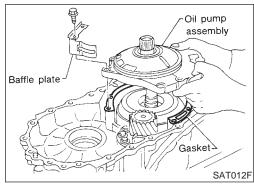












- b. Install gauging plunger into cylinder.
- c. With original thrust washer installed on oil pump, place Tool legs onto machined surface of oil pump assembly. Then allow plunger to rest on thrust washer.
- Measure gap between cylinder and plunger with feeler gauge.
 This measurement should give exact reverse clutch drum end play.

Reverse clutch drum end play "T₂": 0.55 - 0.90 mm (0.0217 - 0.0354 in)

If end play is out of specification, decrease or increase thickness of thrust washer as necessary.

Available thrust washer for adjusting reverse clutch drum end play:

Refer to SDS, AT-389.

Assembly (3)

. Install anchor end pin and lock nut on transmission case.

2. Place brake band on outside of reverse clutch drum. Tighten anchor end pin just enough so that brake band is evenly fitted on reverse clutch drum.

Place bearing race selected in total end play adjustment step on oil pump cover.

• Apply petroleum jelly to bearing race.

4. Place thrust washer selected in reverse clutch end play step on reverse clutch drum.

Apply petroleum jelly to thrust washer.

Install oil pump assembly, baffle plate and gasket on transmission case.

6. Tighten oil pump fixing bolts to the specified torque.

MA

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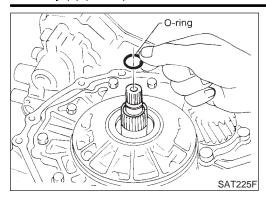
SI

BT

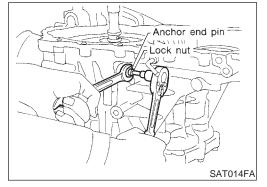
HA

SC

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- 7. Install O-ring to input shaft.
- Apply ATF to O-ring.



- 8. Adjust brake band.
- a. Tighten anchor end pin to the specified torque.

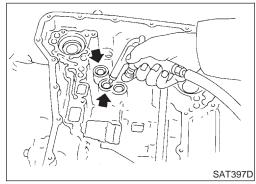
Anchor end pin:

Refer to SDS, AT-385.

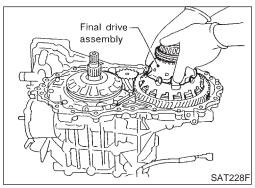
- b. Back off anchor end pin two and a half turns.
- c. While holding anchor end pin, tighten lock nut.

Lock nut:

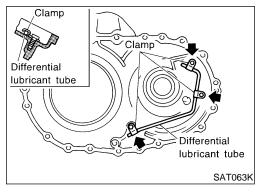
Refer to SDS, AT-385.



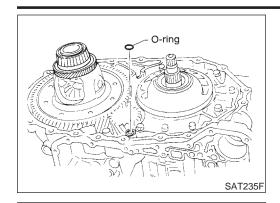
9. Apply compressed air to oil holes of transmission case and check operation of brake band.



10. Install final drive assembly on transmission case.



11. Install differential lubricant tube on converter housing. Tighten differential lubricant tube bolts to the specified torque. Refer to AT-288.



3 - 5 (0.12 - 0.20)

Inside

(0.059) dia.

Locking sealant

Unit: mm (in)

8 (0.31) R

12. Install O-ring on differential oil port of transmission case.



MA

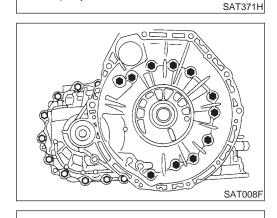
13. Install converter housing on transmission case.

LC

Apply Anaerobic Liquid Gasket or equivalent* to mating surface of converter housing. *: Refer to GI section.

FE

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Tighten converter housing bolts to the specified torque. Refer to AT-288.

a. Check contact surface of accumulator piston for damage.

SU

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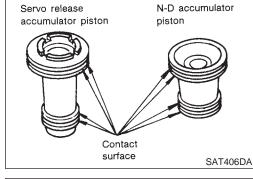
SC

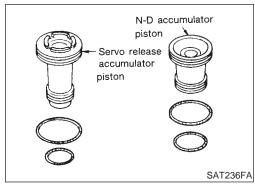
EL

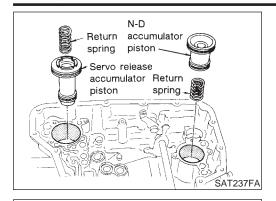
- Install O-rings on accumulator piston.
- Apply ATF to O-rings.

14. Install accumulator piston.

Accumulator piston O-rings: Refer to SDS, AT-382.

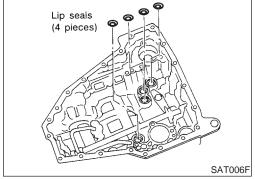




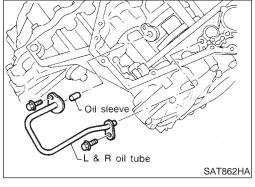


- c. Install accumulator pistons and return springs on transmission case.
- Apply ATF to inner surface of transmission case.

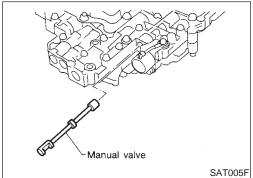
Return springs: Refer to SDS, AT-383.



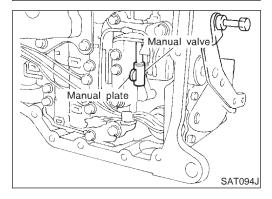
- 15. Install lip seals for band servo oil holes on transmission case.
- Apply petroleum jelly to lip seals.



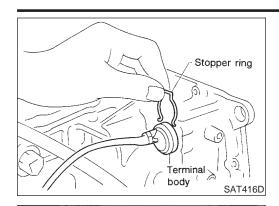
16. Install L & R oil tube and oil sleeve. Tighten L & R oil tube bolts to the specified torque. Refer to AT-288.



- 17. Install control valve assembly.
- a. Insert manual valve into control valve assembly.
- Apply ATF to manual valve.



- b. Set manual shaft in Neutral position.
- c. Install control valve assembly on transmission case while aligning manual valve with manual plate.



- d. Pass solenoid harness through transmission case and install terminal body on transmission case by pushing it.
- Install stopper ring to terminal body.



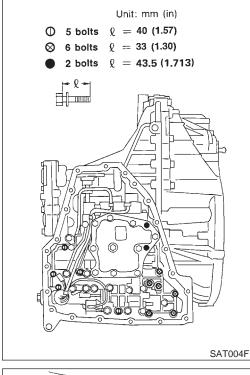
MA

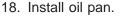
LC

Tighten bolts I, X and ●.

Bolt length, number and location:

Bolt	I	Х	•
Bolt length " ℓ " $\qquad \qquad \qquad$	40 (1.57)	33 (1.30)	43.5 (1.713)
Number of bolts	5	6	2





Attach a magnet to oil pan.

Install new oil pan gasket on transmission case. b.

Install oil pan on transmission case.

Always replace oil pan bolts as they are self-sealing bolts.

Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.

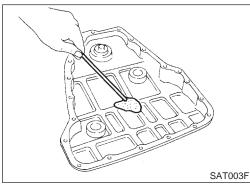
d. Tighten oil pan bolts and drain plug to the specified torque. Refer to AT-288.

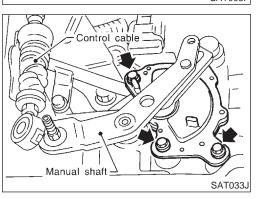
19. Install park/neutral position (PNP) switch.

Set manual shaft in P position.

Temporarily install park/neutral position (PNP) switch on manual shaft.

Move selector lever to N position.







FE

AX









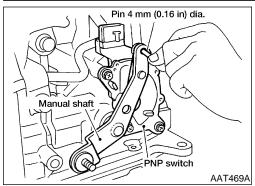


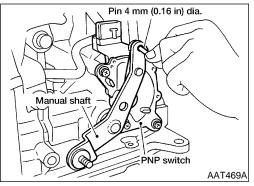


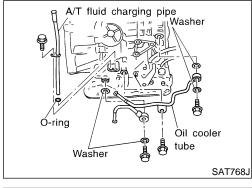




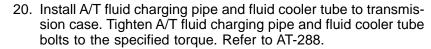


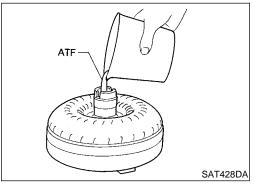




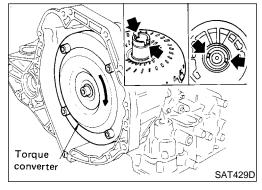


- d. Use a 4 mm (0.16 in) pin for this adjustment.
- Insert the pin straight into the manual shaft adjustment hole. i.
- Rotate park/neutral position (PNP) switch until the pin can also ii. be inserted straight into hole in park/neutral position (PNP)
- Tighten park/neutral position (PNP) switch fixing bolts. Refer to AT-288.
- Remove pin from adjustment hole after adjusting park/neutral position (PNP) switch.

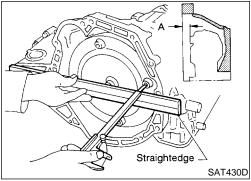




- 21. Install torque converter.
- Pour ATF into torque converter.
- Approximately 1 liter (1-1/8 US qt, 7/8 Imp qt) of fluid is required for a new torque converter.
- When reusing old torque converter, add the same amount of fluid as was drained.



Install torque converter while aligning notches of torque converter with notches of oil pump.



Measure distance "A" to check that torque converter is in proper position.

Distance A:

Refer to SDS, AT-390.

General Specifications

General Specifications NHATO182					
Engine		VQ35DE			
Automatic transaxle model		RE4F04B	_ (
Automatic transaxle assembly	Model code number	88X04			
	1st	2.785			
	2nd	1.545			
Transaxle gear ratio	3rd	1.000	1		
Transaxie geal Tallo	4th	0.694			
	Reverse	2.272			
	Final drive	3.789			
Recommended fluid		Nissan Matic "D" (Continental U.S. and Alaska) or Canada Nissan Automatic Transmission Fluid (Canada)*1	ī		
Fluid capacity ℓ (US qt, Imp qt)		8.5 (9, 7-1/2)			

^{*1:} Refer to MA-11, "Fluids and Lubricants".

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION

NHAT0183

NHAT0183S01

							1411/11010000
	Vehicle speed km/h (MPH)						
Throttle position	Shift pattern	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \rightarrow D_3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$
Full throttle	Comfort	59 - 67 (37 - 42)	110 - 118 (68 - 73)	173 - 181 (108 - 112)	169 - 177 (105 - 110)	100 - 108 (62 - 67)	41 - 49 (25 - 30)
Full throttle Auto power	Auto power	59 - 67 (37 - 42)	110 - 118 (68 - 73)	173 - 181 (108 - 112)	169 - 177 (105 - 110)	100 - 108 (62 - 67)	41 - 49 (25 - 30)
Light throttle	Comfort	45 - 53 (28 - 33)	77 - 85 (48 - 53)	133 - 141 (83 - 88)	84 - 92 (52 - 57)	46 - 54 (29 - 34)	15 - 23 (9 - 14)
Half throttle A	Auto power	45 - 53 (28 - 33)	77 - 85 (48 - 53)	134 - 142 (83 - 88)	121 - 129 (75 - 80)	54 - 62 (34 - 39)	16 - 24 (10 - 15)

VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

Unit: km/h (MPH)

Throttle position	Selector lever position	Shift patern	Vehicle speed Km/h (MPH)		
·	·	·	Lock-up "ON"	Lock-up "OFF"	
	D position 3rd position	Comfort	99 - 107 (62 - 66)	62 - 70 (39 - 43)	
2.0/8		Auto Power	99 - 107 (62 - 66)	62 - 70 (39 - 43)	
		Comfort	86 - 94 (53 - 58)	83 - 91 (52 - 57)	
		Auto Power	86 - 94 (53 - 58)	83 - 91 (52 - 57)	

NOTE:

- Lock-up vehicle speed indicates the speed in ${\rm D_4}$ position.
- Perform lock-up inspection after warming up engine.
- Lock-up vehicle speed may vary depending on the driving conditions and circumstances.

Stall Revolution

NHAT0184

Engine	Stall revolution rpm	
VQ35DE	2,550 - 3,050	

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Line Pressure					
Engine speed	Line pressure	kPa (kg/cm², psi)			
rpm	D, 2nd and 1st positions	R position			
Idle	500 (5.1, 73)	778 (7.9, 113)			
Stall	1,233 (12.6, 179)	1,918 (19.6, 278)			

Control Valves CONTROL VALVE AND PLUG RETURN SPRINGS

NHAT0186

Unit: mm (in)

					Offic. ffiffi (if
Parts		Item			
	raits		Part No.*	Free length	Outer diameter
	23	Pilot valve spring	31742-3AX03	38.98 (1.535)	8.9 (0.350)
	7	1-2 accumulator valve spring	31742-3AX00	20.5 (0.807)	6.95 (0.274)
	28	1-2 accumulator piston spring	31742-3AX09	55.66 (2.191)	19.6 (0.772)
	33	1st reducing valve spring	31742-85X05	26.0 (1.024)	7.0 (0.276)
Upper body	35	3-2 timing valve spring	31736-01X00	23.0 (0.906)	6.65 (0.262)
	18	Overrun clutch reducing valve spring	31742-80X15	37.5 (1.476)	6.9 (0.272)
	16	Torque converter relief valve spring	31742-80X07	31.0 (1.220)	9.0 (0.354)
	11	Torque converter clutch control valve	31742-85X00	56.98 (2.243)	6.5 (0.256)
	3	Cooler check valve spring	31742-85X01	29.4 (1.157)	6.0 (0.236)
1	15	Pressure regulator valve spring	31742-80X13	45.0 (1.772)	15.0 (0.591)
	20	Overrun clutch control valve spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
	24	Accumulator control valve spring	31742-80X02	22.0 (0.866)	6.5 (0.256)
	29	Shift valve A spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
Lower body	32	Shuttle valve spring	31762-41X04	51.0 (2.008)	5.65 (0.222)
-	12	Shift valve B spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
	7	D 100	31742-41X15	30.5 (1.201)	9.8 (0.386)
	3	Pressure modifier valve spring	31742-80X16	32.0 (1.260)	6.9 (0.272)
_	_	Oil cooler relief valve spring	31872-31X00	17.02 (0.670)	8.0 (0.315)

^{*:} Always check with the Parts Department for the latest parts information.

Accumulator

O-RING

NHAT0187

Unit: mm (in)

Accumulator	Part No.*	Inner diameter (Small)	Part No.*	Inner diameter (Large)
Servo release accumulator	31526-41X03	26.9 (1.059)	31526-41X02	44.2 (1.740)
N-D accumulator	31526-31X08	34.6 (1.362)	31672-21X00	39.4 (1.551)

^{*:} Always check with the Parts Department for the latest parts information.

Accumulator (Cont'd)

RETURN SPRING

=NHAT0187S02 Unit: mm (in)

Accumulator	Part number*	Free length	Outer diameter
Servo release accumulator	31605-80X00	52.5 (2.067)	20.1 (0.791)
N-D accumulator	31605-85X01	45.01 (1.772)	28.0 (1.102)



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Clutch and Brakes

NHAT0188

REVERSE CLUTCH			NHAT0188 NHAT0188S01
Model code number		888	
Number of drive plates		2	2
Number of driven plates		2)
Drive plate thickness, mm (in)	Standard	1.6 (0	0.063)
Drive plate thickness mm (in)	Allowable limit	1.4 (0	0.055)
Clearance man (in)	Standard	0.5 - 0.8 (0.	020 - 0.031)
Clearance mm (in) Allowable limit		1.2 (0	0.047)
		Thickness mm (in)	Part number*
		6.6 (0.260)	31537-80X05

6.8 (0.268)

7.0 (0.276)

7.2 (0.283)

7.4 (0.291)

7.6 (0.299)

7.8 (0.307)

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HIGH CLUTCH

Thickness of retaining plates

NHAT0188S02

31537-80X06

31537-80X07

31537-80X08

31537-80X09

31537-80X20 31537-80X21

Model code number		88X04		
Number of drive plates		4		
Number of driven plates	Number of driven plates			
Drive plate thickness, mm (in)	Standard		53)	
Drive plate thickness mm (in)	Allowable limit	1.4 (0.05	55)	
	Standard	1.8 - 2.2 (0.071 - 0.087)		
Clearance mm (in)	Allowable limit	2.8 (0.110)		
			Part number*	
Thickness of retaining plates		3.0 (0.118) 3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157)	31537-81X10 31537-81X11 31537-81X12 31537-81X13 31537-81X14 31537-81X15	

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^{*:} Always check with the Parts Department for the latest parts information.

^{*:} Always check with the Parts Department for the latest parts information.

^{*:} Always check with the Parts Department for the latest parts information.

Clutch and Brakes (Cont'd)

FORWARD CLUTCH			NHAT0188S03		
Model code number		88X(88X04		
Number of drive plates		6			
Number of driven plates		6			
D: 1. 4:1	Standard	1.6 (0.0	063)		
Drive plate thickness mm (in)	Allowable limit	1.4 (0.0	055)		
0	Standard	0.45 - 0.85 (0.0	0.45 - 0.85 (0.0177 - 0.0335)		
Clearance mm (in)	Allowable limit	6 1.6 (0.063) 1.4 (0.055) 0.45 - 0.85 (0.0177 - 0.0335) 1.85 (0.0728) Thickness mm (in) 3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 6 1.6 (0.063) 1.8 (0.0728) Part numb 3.1 (0.0728) 1.8 (0.0728) 1.8 (0.0728) 1.8 (0.0728) 1.8 (0.0728) 1.8 (0.0728) 1.8 (0.0728) 1.8 (0.0728) 1.8 (0.0728) 1.8 (0.0728) 1.8 (0.0728) 1.9	0728)		
		Thickness mm (in)	Part number*		
Thickness of retaining plates		3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165)	31537-80X76 31537-80X75 31537-80X70 31537-80X71 31537-80X72 31537-80X73 31537-80X74		

^{*:} Always check with the Parts Department for the latest parts information.

OVERRUN CLUTCH

NHAT0188S04 Model code number 88X04 Number of drive plates 4 Number of driven plates 4 Standard 1.6 (0.063) Drive plate thickness mm (in) Allowable limit 1.4 (0.055) Standard 0.7 - 1.1 (0.028 - 0.043) Clearance mm (in) Allowable limit 1.7 (0.067) Thickness mm (in) Part number* 31537-80X65 3.0 (0.118) 3.2 (0.126) 31537-80X66 Thickness of retaining plates 3.4 (0.134) 31537-80X67 3.6 (0.142) 31537-80X68 3.8 (0.150) 31537-80X69

^{*:} Always check with the Parts Department for the latest parts information.

Clutch and Brakes (Cont'd)

LOW & REVERSE BRA	AKE		NHAT0188S05	
Model code number		88X0	04	
Number of drive plates		7		
Number of driven plates		7		
Drive plate thickness mm (in)	Standard	1.8 (0.0	071)	
Drive plate thickness mm (in)	Allowable limit	1.6 (0.	063)	
Oleanna (in)	Standard	1.7 - 2.1 (0.0	67 - 0.083)	
Clearance mm (in)	Allowable limit	3.3 (0.	130)	
		Thickness mm (in)	Part number*	
Thickness of retaining plates		2.0 (0.079) 2.2 (0.087) 2.4 (0.094) 2.6 (0.102) 2.8 (0.110) 3.0 (0.118) 3.2 (0.126) 3.4 (0.134)	31667-80X00 31667-80X01 31667-80X02 31667-80X03 31667-80X04 31667-80X05 31667-80X06 31667-80X07	
Always check with the Parts D	Department for the latest parts infor	mation.	NHAT0188S06	
Anchor end pin tightening torque N·m (kg-m, in-lb)		4.0 - 5.8 (0.41 - 0.59, 36 - 51)		
Number of returning revolutions for anchor end pin		2.5	5	
Lock nut tightening torque N·m (kg-m, ft-lb)		32 - 36 (3.2 - 3.7, 23 - 27)		
CLUTCH AND BRAKE	RETURN SPRINGS		_{NHAT0188S07} Unit: mm (in)	
Parts	Part number*	Free length	Outer diameter	
Forward clutch (Overrun clutch) (22 pcs)	31505-80X02	21.4 (0.843)	10.3 (0.406)	
High clutch (10 pcs)	31505-80X05	22.5 (0.886)	10.8 (0.425)	
Low & reverse brake (24 pcs)	31505-80X07	24.1 (0.949)	6.6 (0.260)	
: Always check with the Parts D	Pepartment for the latest parts inform Final Dri BEAR CLEARANCE		NHAT0189 NHAT0189S01	
Clearance between side gear and	differential case with washer mm (in)	0.1 - 0.2 (0.0	04 - 0.008)	
DIFFERENTIAL SIDE O	SEAR THRUST WASHER	S	NHAT0189S02	
Thicknes	ss mm (in)	Part nur	mber*	
0.75 (0.0295) 0.80 (0.0315) 0.85 (0.0335) 0.90 (0.0354) 0.95 (0.0374)		38424-81X00 38424-81X01 38424-81X02 38424-81X03 38424-81X04		

^{*:} Always check with the Parts Department for the latest parts information.

DIFFERENTIAL SIDE BEARING PRELOAD ADJUSTING SHIMS

	741110700000
Thickness mm (in)	Part number*
0.48 (0.0189)	31438-80X00
0.52 (0.0205)	31438-80X01
0.56 (0.0220)	31438-80X02
0.60 (0.0236)	31438-80X03
0.64 (0.0252)	31438-80X04
0.68 (0.0268)	31438-80X05
0.72 (0.0283)	31438-80X06
0.76 (0.0299)	31438-80X07
0.80 (0.0315)	31438-80X08
0.84 (0.0331)	31438-80X09
0.88 (0.0346)	31438-80X10
0.92 (0.0362)	31438-80X11
· · · · · ·	

^{*:} Always check with the Parts Department for the latest parts information.

BEARING PRELOAD

NHAT0189S04

Differential side bearing preload mm (in)	0.05 - 0.09 (0.0020 - 0.0035)

TURNING TORQUE

NHAT0189S05

Turning torque of final drive assembly N·m (kg-cm, in-lb)	0.78 - 1.37 (8.0 - 14.0, 6.9 - 12.2)
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CLUTCH AND BRAKE RETURN SPRINGS

Unit: mm (in)

Parts	Part number*	Free length	Outer diameter
Forward clutch (Overrun clutch) (22 pcs)	31505-80X02	21.4 (0.843)	10.3 (0.406)
High clutch (10 pcs)	31505-80X05	22.5 (0.886)	10.8 (0.425)
Low & reverse brake (24 pcs)	31505-80X07	24.1 (0.949)	6.6 (0.260)

^{*:} Always check with the Parts Department for the latest parts information.

Planetary Carrier and Oil Pump

NHAT0190

PLANETARY CARRIER

NHAT0190S01

Clearance between planetary carrier and pinion washer mm (in)	Standard	0.20 - 0.70 (0.0079 - 0.0276)
	Allowable limit	0.80 (0.0315)

DIL PUMP			NHAT0190S02		
Oil pump side clearance mm (in)		0.030 - 0.050 (0.00	12 - 0.0020)		
Thickness of inner gears and outer gears		Inner gea	Inner gear		
		Thickness mm (in)	Part number*		
		11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)	31346-80X00 31346-80X01 31346-80X02		
		Outer gea	Outer gear		
		Thickness mm (in)	Part number*		
		11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)	31347-80X00 31347-80X01 31347-80X02		
Clearance between oil pump hous-	Standard	0.111 - 0.181 (0.004	44 - 0.0071)		
ing and outer gear mm (in)	Allowable limit	O.030 - 0.050 (0.0012 - 0.0020) Inner gear	71)		
Oil pump cover seal ring clear-	Standard	0.1 - 0.25 (0.0039	9 - 0.0098)		
ance mm (in)	Allowable limit	0.25 (0.009	98)		
Always check with the Parts De	epartment for the latest pa	arts information.			
EAL RING CLEARANG	•	ut Shaft	NHAT0191		
LAL NING CLLARANG	<u></u>		NHAT0191S01		

Standard 0.08 - 0.23 (0.0031 - 0.0091) Input shaft seal ring clearance mm (in) Allowable limit 0.23 (0.0091)

SEAL RING

TURNING TORQUE

NHAT0191S02

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Outer diameter mm (in)	Inner diameter mm (in)	Width mm (in)	Part number*
26.01 (1.024)	22.4 (0.882)	1.971 (0.078)	31525-80X02

^{*:} Always check with the Parts Department for the latest Parts information.

Reduction Pinion Gear

NHAT0192S01 Turning torque of reduction pinion gear N·m (kg-cm, in-lb) 0.05 - 0.39 (0.5 - 4.0, 0.43 - 3.47)

REDUCTION PINION GEAR BEARING ADJUSTING SHIMS

NHAT0192S02

NO.	Thickness mm (in)	Part number	NO.	Thickness mm (in)	Part number*
1	5.00 (0.1969)	31439-81X00	30	5.58 (0.2197)	31439-81X60
2	5.02 (0.1976)	31439-81X01	31	5.60 (0.2205)	31439-81X61
3	5.04 (0.1984)	31439-81X02	32	5.62 (0.2213)	31439-81X62
4	5.06 (0.1992)	31439-81X03	33	5.64 (0.2220)	31439-81X63
5	5.08 (0.2000)	31439-81X04	34	5.66 (0.2228)	31439-81X64
6	5.10 (0.2008)	31439-81X05	35	5.68 (0.2236)	31439-81X65
7	5.12 (0.2016)	31439-81X06	36	5.70 (0.2244)	31439-81X66
8	5.14 (0.2024)	31439-81X07	37	5.72 (0.2252)	31439-81X67
9	5.16 (0.2031)	31439-81X08	38	5.74 (0.2260)	31439-81X68
10	5.18 (0.2039)	31439-81X09	39	5.76 (0.2268)	31439-81X69
11	5.20 (0.2047)	31439-81X10	40	5.78 (0.2276)	31439-81X70

Reduction Pinion Gear (Cont'd)

NO.	Thickness mm (in)	Part number	NO.	Thickness mm (in)	Part number*
12	5.22 (0.2055)	31439-81X11	41	5.80 (0.2283)	31439-81X71
13	5.24 (0.2063)	31439-81X12	42	5.82 (0.2291)	31439-81X72
14	5.26 (0.2071)	31439-81X13	43	5.84 (0.2299)	31439-81X73
15	5.28 (0.2079)	31439-81X14	44	5.86 (0.2307)	31439-81X74
16	5.30 (0.2087)	31439-81X15	45	4.72 (0.1858)	31439-83X11
17	5.32 (0.2094)	31439-81X16	46	4.74 (0.1866)	31439-83X12
18	5.34 (0.2102)	31439-81X17	47	4.76 (0.1874)	31439-83X13
19	5.36 (0.2110)	31439-81X18	48	4.78 (0.1882)	31439-83X14
20	5.38 (0.2118)	31439-81X19	49	4.80 (0.1890)	31439-83X15
21	5.40 (0.2126)	31439-81X20	50	4.82 (0.1898)	31439-83X16
22	5.42 (0.2134)	31439-81X21	51	4.84 (0.1906)	31439-83X17
23	5.44 (0.2142)	31439-81X22	52	4.86 (0.1913)	31439-83X18
24	5.46 (0.2150)	31439-81X23	53	4.88 (0.1921)	31439-83X19
25	5.48 (0.2157)	31439-81X24	54	4.90 (0.1929)	31439-83X20
26	5.50 (0.2165)	31439-81X46	55	4.92 (0.1937)	31439-83X21
27	5.52 (0.2173)	31439-81X47	56	4.94 (0.1945)	31439-83X22
28	5.54 (0.2181)	31439-81X48	57	4.96 (0.1953)	31439-83X23
29	5.56 (0.2189)	31439-81X49	58	4.98 (0.1961)	31439-83X24

^{*:} Always check with the Parts Department for the latest parts information.

Band Servo

RETURN SPRING

7477110100

Unit: mm (in)

Return spring	Part number*	Free length	Outer diameter
2nd servo return spring	31605-31X20	32.5 (1.280)	25.9 (1.020)
O/D servo return spring	31605-80X07	62.6 (2.465)	31.7 (1.248)

^{*:} Always check with the Parts Department for the latest parts information.

Output Shaft

SEAL RING CLEARANCE

NHAT0194

NHAT0194S01

Output shaft seal ring clearance mm (in)	Standard	0.10 - 0.25 (0.0039 - 0.0098)	
Output shart searning clearance mini (in	Allowable limit	0.25 (0.0098)	

SEAL RING

NHAT0194S04

Outer diameter mm (in)	Inner diameter mm (in)	Width mm (in)	Part number*
33.711 (1.3272)	30.2 (1.189)	1.951 (0.0768)	31525-80X09

^{*:} Always check with the Parts Department for the latest Parts information.

END PLAY

NHAT0194S02

Output Shaft (Cont'd)

50 11 01 01 m	G SHIMS		NHAT0194S03
Thickness mm (in)		Part number*	
0.80 (0.0315) 0.84 (0.0331)		31438-80X60 31438-80X61	
0.88 (0.0346)		31438-80X62	
0.92 (0.0362)		31438-80X63	
0.96 (0.0378)		31438-80X64	
1.00 (0.0394) 1.04 (0.0409)		31438-80X65 31438-80X66	
1.04 (0.0409)		31438-80X67 31438-80X68	
1.12 (0.0441			
1.16 (0.0457)		31438-80X69	
1.20 (0.0472)		31438-80X70	
: Always check with the Parts Departm	ent for the latest parts in	formation.	
	Bearin	g Retainer	NHAT0195
SEAL RING CLEARANCE			NHAT0195S01
Bearing retainer seal ring clearance mm	Standard	0.10 - 0.30 (0.0039 - 0.0118)	
(in)	Allowable limit	0.30 (0.0118)	
	Total E	ind Play	NHAT0196
Total end play mm (in)		0.25 - 0.55 (0.0098 - 0.0217)	
BEARING RACE FOR ADJUSTING TOTAL EN		ND BLAV	
BLAKING KACL I OK ADJU	STING TOTAL LI	ND FLAT	NHAT0196S01
Thickness mm	(in)	Part number*	
0.8 (0.031)	(in)	31435-80X00	
0.8 (0.031) 1.0 (0.039)	(in)	31435-80X00 31435-80X01	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047)	(in)	31435-80X00 31435-80X01 31435-80X02	
0.8 (0.031) 1.0 (0.039)	(in)	31435-80X00 31435-80X01	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055)	(in)	31435-80X00 31435-80X01 31435-80X02 31435-80X03	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079)	(in)	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035)	(in)	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043)	(in)	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051)	(in)	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043)	(in)	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059)	(in)	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)		31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X13 31435-80X14	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)	ent for the latest parts in	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X13 31435-80X14	NHAT0197
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067)	ent for the latest parts in	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X13 31435-80X14	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075) *: Always check with the Parts Departm	ent for the latest parts in Revers	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X12 31435-80X14	
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075) T: Always check with the Parts Departm	ent for the latest parts in Revers	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X12 31435-80X14 and a company of the company of	NHAT0197
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075) THRUST WASHERS FOR A	ent for the latest parts in Revers DJUSTING REVE	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X12 31435-80X13 31435-80X14 Information. SEE CLUTCH DRUM END PLAY	NHAT0197
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075) THRUST WASHERS FOR A Thickness mm 0.80 (0.0315) 0.95 (0.0374)	ent for the latest parts in Revers DJUSTING REVE	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X12 31435-80X12 31435-80X14 afformation. SEE CLUTCH Play Part number* 31508-80X13 31508-80X14	NHAT0197
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075) THRUST WASHERS FOR A Thickness mm 0.80 (0.0315) 0.95 (0.0374) 1.10 (0.0433)	ent for the latest parts in Revers DJUSTING REVE	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X12 31435-80X12 31435-80X13 31435-80X14 **RECLUTCH DRUM END PLAY** Part number* 31508-80X13 31508-80X14 31508-80X15	NHAT0197
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075) THRUST WASHERS FOR A Thickness mm 0.80 (0.0315) 0.95 (0.0374) 1.10 (0.0433) 1.25 (0.0492)	ent for the latest parts in Revers DJUSTING REVE	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X06 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X12 31435-80X12 31435-80X14 **Ge Clutch End Play** **Description of the state of	NHAT0197
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075) *: Always check with the Parts Departm Reverse clutch end play mm (in) THRUST WASHERS FOR A Thickness mm 0.80 (0.0315) 0.95 (0.0374) 1.10 (0.0433) 1.25 (0.0492) 1.40 (0.0551)	ent for the latest parts in Revers DJUSTING REVE	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X12 31435-80X12 31435-80X13 31435-80X14 **See Clutch End Play** Part number* Part number*	NHAT0197
0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075) *: Always check with the Parts Departm Reverse clutch end play mm (in) THRUST WASHERS FOR A Thickness mm 0.80 (0.0315) 0.95 (0.0374) 1.10 (0.0433) 1.25 (0.0492)	ent for the latest parts in Revers DJUSTING REVE	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X06 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X12 31435-80X12 31435-80X14 **Ge Clutch End Play** **Description of the state of	NHAT0197

^{*:} Always check with the Parts Department for the latest parts information.

Removal and Installation

Unit: mm (in)

Distance between end of converter housing and torque converter	14 (0.55)
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Shift Solenoid Valves

NHAT0264

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

Solenoid Valves

NHAT026

Solenoid valves	Resistance (Approx.) Ω	Terminal No.
Shift solenoid valve A	20 - 30	2
Shift solenoid valve B	5 - 20	1
Overrun clutch solenoid valve	20 - 30	3
Line pressure solenoid valve	2.5 - 5	4
Torque converter clutch solenoid valve	5 - 20	5

A/T Fluid Temperature Sensor

NHAT0266

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approximately)
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5 kΩ
	↓	↓	↓
	Hot [80°C (176°F)]	0.5V	0.3 kΩ

Revolution Sensor (For Speed Sensor)

NHAT0267

	741110207
Condition	Judgement standard
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz (Approx.)
When vehicle parks.	0V

Dropping Resistor

NHAT02

Resistance	Approx. 12Ω
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Power Train Revolution Sensor

NHAT0271

	NIAIOZII
Condition	Judgement standard
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz (Approx.)
When vehicle parks.	Under 1.3V or over 4.5V